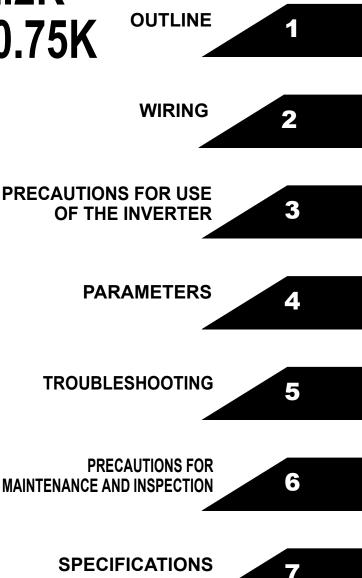
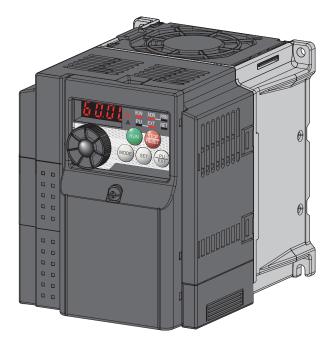


FR-D720-0.1K to 15K FR-D740-0.4K to 15K FR-D720S-0.1K to 2.2K FR-D710W-0.1K to 0.75K





Thank you for choosing this Mitsubishi Inverter.

This Instruction Manual (Applied) provides instructions for advanced use of the FR-D700 series inverters. Incorrect handling might cause an unexpected fault. Before using the inverter, always read this Instruction Manual and the Instruction Manual (Basic) [IB-0600438ENG] packed with the product carefully to use the equipment to its optimum performance.

This section is specifically about safety matters Do not attempt to install, operate, maintain or inspect the inverter until you have read through the Instruction Manual and appended documents carefully and can use the equipment correctly. Do not use this product until you have a full knowledge of the equipment, safety information and instructions In this Instruction Manual, the safety instruction levels are classified into "WARNING" and "CAUTION". Incorrect handling may cause hazardous conditions, resulting in death or severe injury. Incorrect handling mav cause hazardous conditions, resulting in medium or slight injury, or may cause only material damage. The \triangle CAUTION level may even lead to a serious consequence according to conditions. Both instruction levels must be followed because these are important to personal safety. 1. Electric Shock Prevention • While power is ON or when the inverter is running, do not open the front cover. Otherwise you may get an electric shock. • Do not run the inverter with the front cover or wiring cover removed. Otherwise you may access the exposed highvoltage terminals or the charging part of the circuitry and get an electric shock. • Even if power is OFF, do not remove the front cover except for wiring or periodic inspection. You may accidentally touch the charged inverter circuits and get an electric shock. • Before wiring or inspection, power must be switched OFF. To confirm that, LED indication of the operation panel must be checked. (It must be OFF.) Any person who is involved in wiring or inspection shall wait for at least 10 minutes after the power supply has been switched OFF and check that there are no residual voltage using a tester or the like. The capacitor is charged with high voltage for some time after

power OFF, and it is dangerous.
This inverter must be earthed (grounded). Earthing (grounding) must conform to the requirements of national and local safety regulations and electrical code (NEC section 250, IEC 536 class 1 and other applicable standards).
A neutral-point earthed (grounded) power supply for 400V

An entral-point earlied (grounded) power supply for 400v class inverter in compliance with EN standard must be used.
 Any person who is involved in wiring or inspection of this

equipment shall be fully competent to do the work.
The inverter must be installed before wiring. Otherwise you

 The inverter must be installed before wiring. Otherwise you may get an electric shock or be injured.

 Setting dial and key operations must be performed with dry hands to prevent an electric shock. Otherwise you may get an electric shock.

 Do not subject the cables to scratches, excessive stress, heavy loads or pinching. Otherwise you may get an electric shock.

 Do not change the cooling fan while power is ON. It is dangerous to change the cooling fan while power is ON.

 Do not touch the printed circuit board or handle the cables with wet hands. Otherwise you may get an electric shock.

• When measuring the main circuit capacitor capacity, the DC voltage is applied to the motor for 1s at powering OFF. Never touch the motor terminal, etc. right after powering OFF to prevent an electric shock.

2. Fire Prevention

- Inverter must be installed on a nonflammable wall without holes (so that nobody touches the inverter heatsink on the rear side, etc.). Mounting it to or near flammable material can cause a fire.
- If the inverter has become faulty, the inverter power must be switched OFF. A continuous flow of large current could cause a fire.
- When using a brake resistor, a sequence that will turn OFF power when a fault signal is output must be configured. Otherwise the brake resistor may overheat due to damage of the brake transistor and possibly cause a fire.
- Do not connect a resistor directly to the DC terminals P/+ and N/-. Doing so could cause a fire.

3.Injury Prevention

- The voltage applied to each terminal must be the ones specified in the Instruction Manual. Otherwise burst, damage, etc. may occur.
- The cables must be connected to the correct terminals. Otherwise burst, damage, etc. may occur.
- Polarity must be correct. Otherwise burst, damage, etc. may occur.
- While power is ON or for some time after power-OFF, do not touch the inverter since the inverter will be extremely hot. Doing so can cause burns.

4. Additional Instructions

Also the following points must be noted to prevent an accidental failure, injury, electric shock, etc.

(1) Transportation and Mounting

- The product must be transported in correct method that corresponds to the weight. Failure to do so may lead to injuries.
- Do not stack the boxes containing inverters higher than the number recommended.
- The product must be installed to the position where withstands the weight of the product according to the information in the Instruction Manual.
- Do not install or operate the inverter if it is damaged or has parts missing.
- When carrying the inverter, do not hold it by the front cover or setting dial; it may fall off or fail.
- Do not stand or rest heavy objects on the product.
- The inverter mounting orientation must be correct.
- Foreign conductive objects must be prevented from entering the inverter. That includes screws and metal fragments or other flammable substance such as oil.
- As the inverter is a precision instrument, do not drop or subject it to impact.
- The inverter must be used under the following environment: Otherwise the inverter may be damaged.

ment	Surrounding air temperature	-10°C to +50°C (non-freezing)
	Ambient humidity	90%RH or less (non-condensing)
ronm	Storage temperature	-20°C to +65°C *1
Environ	Atmosphere	Indoors (free from corrosive gas, flammable gas, oil mist, dust and dirt)
	Altitude/ vibration	Maximum 1,000m above sea level. 5.9m/s ² or less at 10 to 55Hz (directions of X, Y, Z axes)

*1 Temperature applicable for a short time, e.g. in transit.

(2) Wiring

- Do not install a power factor correction capacitor or surge suppressor/capacitor type filter on the inverter output side. These devices on the inverter output side may be overheated or burn out.
- The connection orientation of the output cables U, V, W to the motor affects the rotation direction of the motor.

(3) Trial run

• Before starting operation, each parameter must be confirmed and adjusted. A failure to do so may cause some machines to make unexpected motions.

(4) Usage

- Any person must stay away from the equipment when the retry function is set as it will restart suddenly after trip.
- Since pressing $\left(\frac{\text{STOP}}{\text{RESET}} \right)$ key may not stop output depending on
- the function setting status, separate circuit and switch that make an emergency stop (power OFF, mechanical brake operation for emergency stop, etc.) must be provided.
- OFF status of the start signal must be confirmed before resetting the inverter fault. Resetting inverter alarm with the start signal ON restarts the motor suddenly.
- The inverter must be used for three-phase induction motors.

Connection of any other electrical equipment to the inverter output may damage the equipment.

- Do not modify the equipment.
- Do not perform parts removal which is not instructed in this manual. Doing so may lead to fault or damage of the product.

- The electronic thermal relay function does not guarantee protection of the motor from overheating. It is recommended to install both an external thermal and PTC thermistor for overheat protection.
- Do not use a magnetic contactor on the inverter input for frequent starting/stopping of the inverter. Otherwise, the life of the inverter decreases.
- The effect of electromagnetic interference must be reduced by using an EMC filter or by other means. Otherwise nearby electronic equipment may be affected.
- Appropriate measures must be taken to suppress harmonics. Otherwise power supply harmonics from the inverter may heat/damage the power factor correction capacitor and generator.
- When driving a 400V class motor by the inverter, the motor must be an insulation-enhanced motor or measures must be taken to suppress surge voltage. Surge voltage attributable to the wiring constants may occur at the motor terminals, deteriorating the insulation of the motor.
- When parameter clear or all parameter clear is performed, the required parameters must be set again before starting operations because all parameters return to the initial value.
- The inverter can be easily set for high-speed operation. Before changing its setting, the performances of the motor and machine must be fully examined.
- Stop status cannot be hold by the inverter's brake function. In addition to the inverter's brake function, a holding device must be installed to ensure safety.
- Before running an inverter which had been stored for a long period, inspection and test operation must be performed.
- Static electricity in your body must be discharged before you touch the product. Otherwise the product may be damaged.
- If you are installing the inverter to drive a three-phase device while you are contracted for lighting and power service, consult your electric power supplier.

(5) Emergency stop

- A safety backup such as an emergency brake must be provided to prevent hazardous condition to the machine and equipment in case of inverter failure.
- When the breaker on the inverter input side trips, the wiring must be checked for fault (short circuit), and internal parts of the inverter for a damage, etc. The cause of the trip must be identified and removed before turning ON the power of the breaker.
- When any protective function is activated, appropriate corrective action must be taken, and the inverter must be reset before resuming operation.

(6) Maintenance, inspection and parts replacement

• Do not carry out a megger (insulation resistance) test on the control circuit of the inverter. It will cause a failure.

(7) Disposal

• The inverter must be treated as industrial waste.

General instruction

Many of the diagrams and drawings in this Instruction Manual show the inverter without a cover or partially open for explanation. Never operate the inverter in this manner. The cover must be always reinstalled and the instruction in this Instruction Manual must be followed when operating the inverter.

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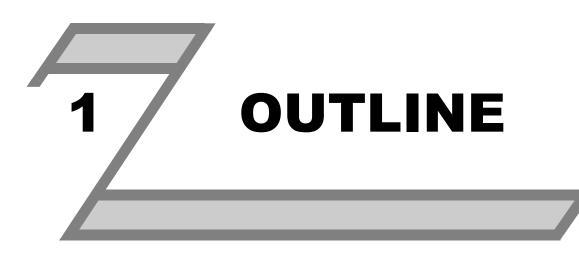
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This chapter explains the "OUTLINE" for use of this product. Always read the instructions before using the equipment.

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1.2	Inverter and peripheral devices

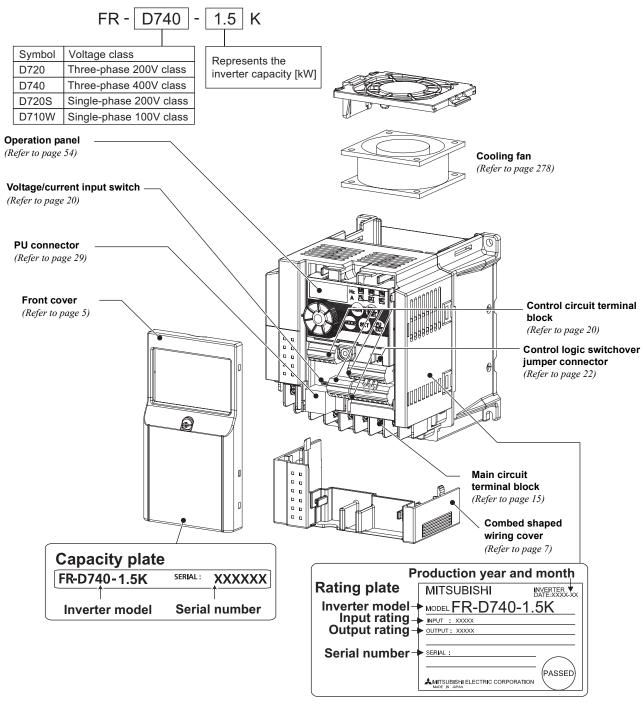
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Operation panel and parameter unit (FR-PU04/FR-PU07)	
Mitsubishi inverter FR-D700 series	
Mitsubishi inverter FR-D700 series	
Parameter number (Number assigned to function)	
Operation using the PU (operation panel/FR-PU04/FR-PU07)	
Operation using the control circuit signals	
Operation using both the PU (operation panel/FR-PU04/FR-	
PU07) and External operation	
FR-E500 series operation panel	
SF-JR	
SF-HRCA	
istered trademarks of Microsoft Corporation in the United States	
nerein are the trademarks and registered trademarks of their	
nelpful contents and relations with other functions are stated.	
uiring caution or cases when set functions are not	
e stated.	
nts and points are stated.	
חוט מות אטוונט מוב טומובע.	
d to : Related parameters are stated.	
on inverters are used in Japan)	
en inverters are used in Japan)	
en inverters are used in Japan) used by specific consumers are covered by "Harmonic Suppression High Voltage or Special High Voltage". (For further details, <i>refer to page</i>	

1.1 Product checking and parts identification

Unpack the inverter and check the capacity plate on the front cover and the rating plate on the inverter side face to ensure that the product agrees with your order and the inverter is intact.

Inverter model



Accessory

• Fan cover fixing screws (M3 × 35mm) These screws are necessary for compliance with the EU Directive. (*Refer to the Instruction Manual (Basic)*)

Capacity	Quantity
1.5K to 3.7K	1
5.5K to 15K	2

• SERIAL number check

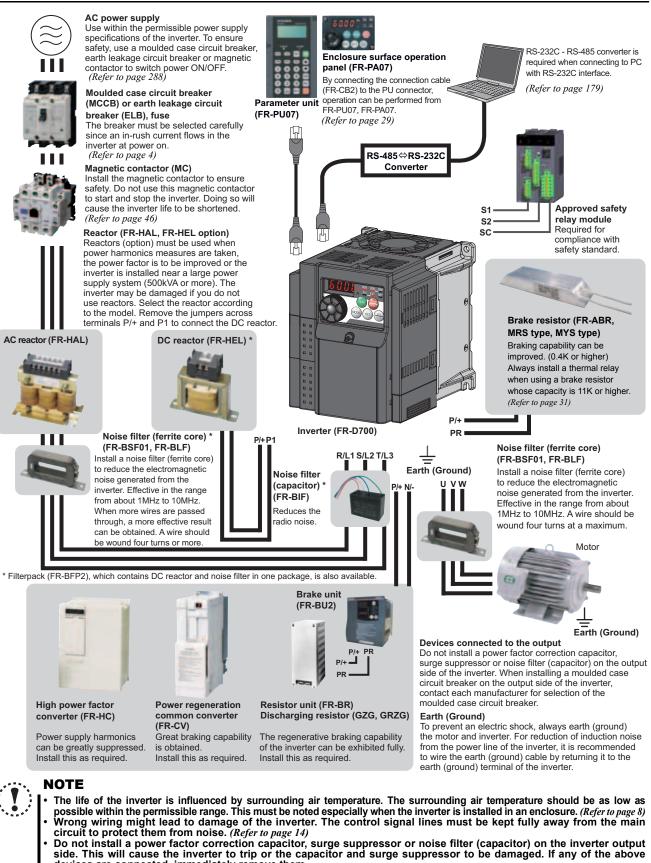
Rating plate example

	0	0	000000							
Symbol	Year	Month	Control number							
SERIAL (Serial No.)										

The SERIAL consists of one symbol, two characters indicating production year and month, and six characters indicating control number. The last digit of the production year is indicated as the Year, and the Month is indicated by 1 to 9,

The last digit of the production year is indicated as the Year, and the Month is indicated by 1 to 9, X (October), Y (November), or Z (December.)

1.2 Inverter and peripheral devices



devices are connected, immediately remove them. • Electromagnetic wave interference

The input/output (main circuit) of the inverter includes high frequency components, which may interfere with the communication devices (such as AM radios) used near the inverter. In this case, install the FR-BIF optional noise filter (capacitor) (for use in the input side only) or FR-BSF01 or FR-BLF noise filter (ferrite core) to minimize interference. (*Refer* to page 40).

• Refer to the Instruction Manual of each option and peripheral devices for details of peripheral devices.

OUTLINE

1.2.1 Peripheral devices

Check the inverter model of the inverter you purchased. Appropriate peripheral devices must be selected according to the capacity. Refer to the following list and prepare appropriate peripheral devices.

	Motor Inverter Model Output (kW)		(MCC or Earth Leakag (ELI (NF or I	Circuit Breaker CB) *1 e Circuit Breaker B) *2 VV type) onnection	*	ontactor (MC)	Reactor		
			without	with	without	with	FR-HAL	FR-HEL	
	FR-D720-0.1K	0.1	5A	5A	S-N10	S-N10	0.4K *5	0.4K *5	
	FR-D720-0.2K	0.2	5A	5A	S-N10	S-N10	0.4K *5	0.4K *5	
	FR-D720-0.4K	0.4	5A	5A	S-N10	S-N10	0.4K	0.4K	
200V	FR-D720-0.75K	0.75	10A	5A	S-N10	S-N10	0.75K	0.75K	
e 2(FR-D720-1.5K	1.5	15A	10A	S-N10	S-N10	1.5K	1.5K	
Jase	FR-D720-2.2K	2.2	20A	15A	S-N10	S-N10	2.2K	2.2K	
Three-Phase	FR-D720-3.7K	3.7	30A	30A	S-N20, S-N21	S-N10	3.7K	3.7K	
nre(FR-D720-5.5K	5.5	50A	40A	S-N20, S-N21	S-N20, S-N21	5.5K	5.5K	
F	FR-D720-7.5K	7.5	60A	50A	S-N25	S-N20, S-N21	7.5K	7.5K	
	FR-D720-11K	11	75A	75A	S-N35	S-N35	11K	11K	
	FR-D720-15K	15	125A	100A	S-N50	S-N50	15K	15K	
	FR-D740-0.4K	0.4	5A	5A	S-N10	S-N10	H0.4K	H0.4K	
	FR-D740-0.75K	0.75	5A	5A	S-N10	S-N10	H0.75K	H0.75K	
400V	FR-D740-1.5K	1.5	10A	10A	S-N10	S-N10	H1.5K	H1.5K	
se 4	FR-D740-2.2K	2.2	15A	10A	S-N10	S-N10	H2.2K	H2.2K	
Three-Phase	FR-D740-3.7K	3.7	20A	15A	S-N10	S-N10	H3.7K	H3.7K	
β	FR-D740-5.5K	5.5	30A	20A	S-N20, S-N21	S-N11, S-N12	H5.5K	H5.5K	
hre	FR-D740-7.5K	7.5	30A	30A	S-N20, S-N21	S-N20, S-N21	H7.5K	H7.5K	
	FR-D740-11K	11	50A	40A	S-N20, S-N21	S-N20, S-N21	H11K	H11K	
	FR-D740-15K	15	60A	50A	S-N25	S-N20, S-N21	H15K	H15K	
200V	FR-D720S-0.1K	0.1	5A	5A	S-N10	S-N10	0.4K *5	0.4K *5	
20	FR-D720S-0.2K	0.2	5A	5A	S-N10	S-N10	0.4K *5	0.4K *5	
ase	FR-D720S-0.4K	0.4	10A	10A	S-N10	S-N10	0.75K *5	0.75K *5	
Single-Phase	FR-D720S-0.75K	0.75	15A	10A	S-N10	S-N10	1.5K *5	1.5K *5	
gle	FR-D720S-1.5K	1.5	20A	20A	S-N10	S-N10	2.2K *5	2.2K *5	
Sir	FR-D720S-2.2K	2.2	40A	30A	S-N20, S-N21	S-N10	3.7K *5	3.7K *5	
100V	FR-D710W-0.1K	0.1	10A	5A	S-N10	S-N10	0.75K *4, *5	— *6	
ase ,	FR-D710W-0.2K	0.2	10A	10A	S-N10	S-N10	1.5K *4, *5	— *6	
Single-Phase 100V	FR-D710W-0.4K	0.4	15A	15A	S-N10	S-N10	2.2K *4, *5	— *6	
Sing	FR-D710W-0.75K	0.75	30A	20A	S-N10	S-N10	3.7K *4, *5	— *6	

*1 •Select a MCCB according to the power supply capacity. •Install one MCCB per inverter.

*2 For the use in the United States or Canada, select an UL and cUL certified fuse with Class T fuse equivalent cut-off speed or faster with the appropriate rating for branch circuit protection. Alternatively, select a UL489 molded case circuit breaker (MCCB).

*3 Magnetic contactor is selected based on the AC-1 class. The electrical durability of magnetic contactor is 500,000 times. When the magnetic contactor is used for emergency stop during motor driving, the electrical durability is 25 times.

If using an MC for emergency stop during motor driving, select an MC regarding the inverter input side current as JEM1038-AC-3 class rated current. When using an MC on the inverter output side for commercial-power supply operation switching using a general purpose motor, select an MC regarding the motor rated current as JEM1038-AC-3 class rated current.

*4 When connecting a single-phase 100V power input model to a power transformer (50kVA or more), install an AC reactor (FR-HAL) so that the performance is more reliable. (*Refer to page 45 for details.*)

*5 The power factor may be slightly lower.

*6 Single-phase 100V power input model is not compatible with DC reactor.



[•] When the inverter capacity is larger than the motor capacity, select an MCCB and a magnetic contactor according to the inverter model, and cable and reactor according to the motor output.

• When the breaker on the inverter input side trips, check for the wiring fault (short circuit), damage to internal parts of the inverter, etc. Identify the cause of the trip, then remove the cause and power ON the breaker.

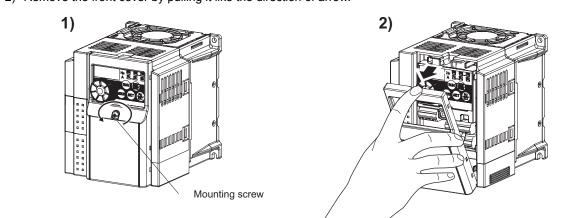
1.3 Removal and reinstallation of the cover

1.3.1 Front cover

3.7K or lower

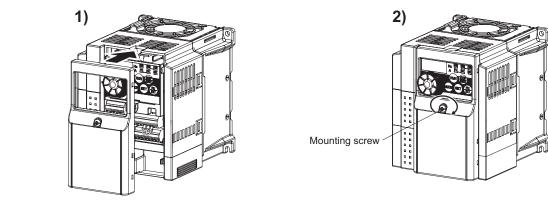
Removal (Example of FR-D740-1.5K)

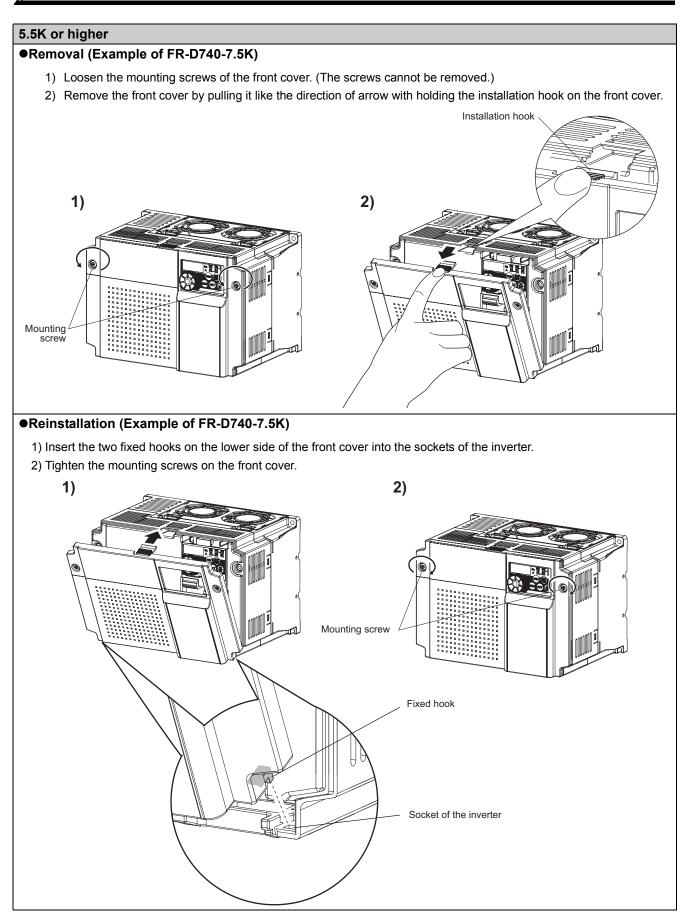
- 1) Loosen the mounting screws of the front cover. (The screws cannot be removed.)
- 2) Remove the front cover by pulling it like the direction of arrow.



•Reinstallation (Example of FR-D740-1.5K)

- 1) Place the front cover in front of the inverter, and install it straight.
- 2) Tighten the mounting screws on the front cover.





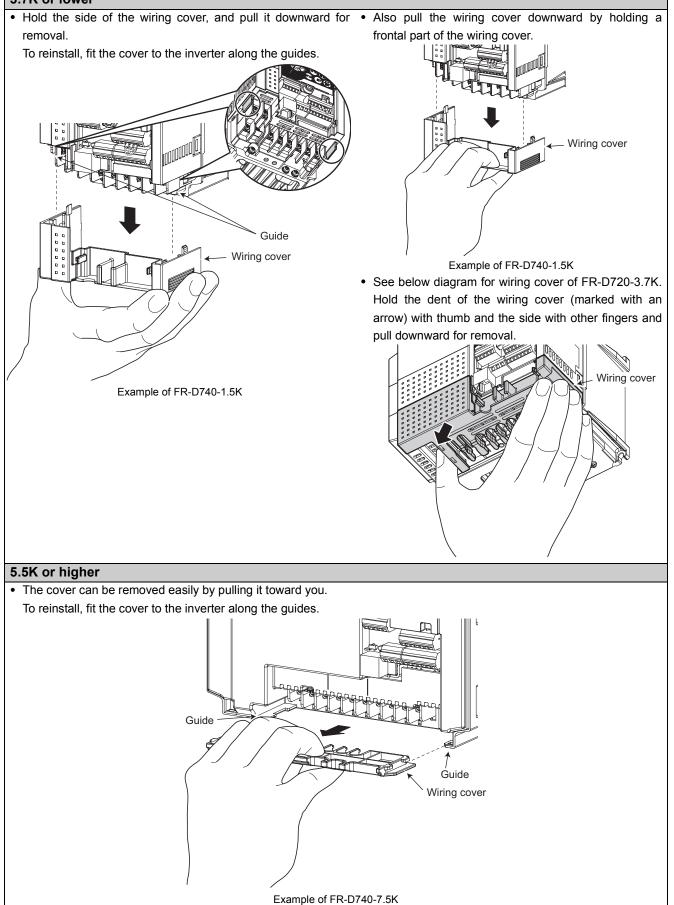
NOTE

- Fully make sure that the front cover has been reinstalled securely.
- The same serial number is printed on the capacity plate of the front cover and the rating plate of the inverter. Since these plates have the same serial numbers, always reinstall the removed cover onto the original inverter.

1.3.2 Wiring cover

Removal and reinstallation





1.4 Installation of the inverter and enclosure design

When an inverter enclosure is to be designed and manufactured, heat generated by contained equipment, etc., the environment of an operating place, and others must be fully considered to determine the enclosure structure, size and equipment layout. The inverter unit uses many semiconductor devices. To ensure higher reliability and long period of operation, operate the inverter in the ambient environment that completely satisfies the equipment specifications.

1.4.1 Inverter installation environment

As the inverter installation environment should satisfy the standard specifications indicated in the following table, operation in any place that does not meet these conditions not only deteriorates the performance and life of the inverter, but also causes a failure. Refer to the following points and take adequate measures.

Item	Description								
Surrounding air	-10°C to +50°C (non-freezing)								
temperature	-10 C to +50 C (non-neezing)								
Ambient humidity	90%RH or less (non-condensing)								
Atmosphere	Indoors (free from corrosive gas, flammable gas, oil mist, dust and dirt)								
Maximum altitude	1,000m or less								
Vibration	5.9m/s ² or less at 10 to 55Hz (directions of X, Y, Z axes)								

Environmental standard specifications of inverter

(1) Temperature

The permissible surrounding air temperature of the inverter is between -10°C and +50°C. Always operate the inverter within this temperature range. Operation outside this range will considerably shorten the service lives of the semiconductors, parts, capacitors and others. Take the following measures so that the surrounding air temperature of the inverter falls within the specified range.

- 1) Measures against high temperature
 - Use a forced ventilation system or similar cooling system. (Refer to page 10)
 - Install the panel in an air-conditioned electrical chamber.
 - · Block direct sunlight.
 - Provide a shield or similar plate to avoid direct exposure to the radiated heat and wind of a heat source.
 - Ventilate the area around the panel well.
- 2) Measures against low temperature
 - Provide a space heater in the enclosure.
 - Do not power OFF the inverter. (Keep the start signal of the inverter OFF.)
- 3) Sudden temperature changes
 - Select an installation place where temperature does not change suddenly.
 - Avoid installing the inverter near the air outlet of an air conditioner.
 - If temperature changes are caused by opening/closing of a door, install the inverter away from the door.

(2) Humidity

Normally operate the inverter within the 45 to 90% range of the ambient humidity. Too high humidity will pose problems of reduced insulation and metal corrosion. On the other hand, too low humidity may produce a spatial electrical breakdown. The insulation distance specified in JEM1103 "Control Equipment Insulator" is defined as humidity 45 to 85%.

- 1) Measures against high humidity
 - Make the panel enclosed, and provide it with a hygroscopic agent.
 - Take dry air into the enclosure from outside.
 - Provide a space heater in the enclosure.
- 2) Measures against low humidity

What is important in fitting or inspection of the unit in this status is to discharge your body (static electricity) beforehand and keep your body from contact with the parts and patterns, besides blowing air of proper humidity into the enclosure from outside.

3) Measures against condensation

Condensation may occur if frequent operation stops change the in-enclosure temperature suddenly or if the outsideair temperature changes suddenly.

Condensation causes such faults as reduced insulation and corrosion.

- Take the measures against high humidity in 1).
- Do not power OFF the inverter. (Keep the start signal of the inverter OFF.)

(3) Dust, dirt, oil mist

Dust and dirt will cause such faults as poor contact of contact points, reduced insulation or reduced cooling effect due to moisture absorption of accumulated dust and dirt, and in-enclosure temperature rise due to clogged filter. In the atmosphere where conductive powder floats, dust and dirt will cause such faults as malfunction, deteriorated insulation and short circuit in a short time.

Since oil mist will cause similar conditions, it is necessary to take adequate measures.

Countermeasures

- Place in a totally enclosed enclosure.
 - Take measures if the in-enclosure temperature rises. (Refer to page 10)
- Purge air.

Pump clean air from outside to make the in-enclosure pressure higher than the outside-air pressure.

(4) Corrosive gas, salt damage

If the inverter is exposed to corrosive gas or to salt near a beach, the printed board patterns and parts will corrode or the relays and switches will result in poor contact.

In such places, take the measures given in Section 3.

(5) Explosive, flammable gases

As the inverter is non-explosion proof, it must be contained in an explosion proof enclosure. In places where explosion may be caused by explosive gas, dust or dirt, an enclosure cannot be used unless it structurally complies with the guidelines and has passed the specified tests. This makes the enclosure itself expensive (including the test charges). The best way is to avoid installation in such places and install the inverter in a non-hazardous place.

(6) Highland

Use the inverter at the altitude of within 1000m. If it is used at a higher place, it is likely that thin air will reduce the cooling effect and low air pressure will deteriorate dielectric strength.

(7) Vibration, impact

The vibration resistance of the inverter is up to 5.9m/s² at 10 to 55Hz frequency and 1mm amplitude for the directions of X, Y, Z axes. Vibration or impact, if less than the specified value, applied for a long time may make the mechanism loose or cause poor contact to the connectors.

Especially when impact is imposed repeatedly, caution must be taken as the part pins are likely to break.

Countermeasures

- Provide the panel with rubber vibration isolators.
- Strengthen the structure to prevent the enclosure from resonance.
- · Install the enclosure away from sources of vibration.

1.4.2 Cooling system types for inverter enclosure

From the enclosure that contains the inverter, the heat of the inverter and other equipment (transformers, lamps, resistors, etc.) and the incoming heat such as direct sunlight must be dissipated to keep the in-enclosure temperature lower than the permissible temperatures of the in-enclosure equipment including the inverter.

The cooling systems are classified as follows in terms of the cooling calculation method.

- 1) Cooling by natural heat dissipation from the enclosure surface (totally enclosed type)
- 2) Cooling by heat sink (aluminum fin, etc.)
- 3) Cooling by ventilation (forced ventilation type, pipe ventilation type)
- 4) Cooling by heat exchanger or cooler (heat pipe, cooler, etc.)

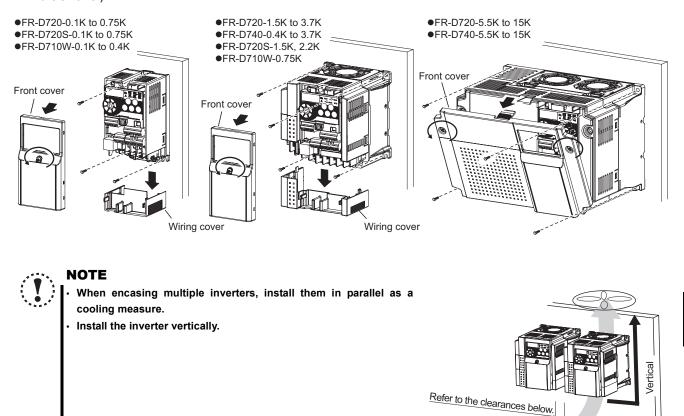
	Cooling System	Enclosure Structure	Comment						
Natural	Natural ventilation (enclosed, open type)		Low in cost and generally used, but the enclosure size increases as the inverter capacity increases. For relatively small capacities.						
cooling	Natural ventilation (totally enclosed type)		Being a totally enclosed type, the most appropriate for hosti environment having dust, dirt, oil mist, etc. The enclosure siz increases depending on the inverter capacity.						
	Heatsink cooling		Having restrictions on the heatsink mounting position and area, and designed for relative small capacities.						
Forced cooling	Forced ventilation		For general indoor installation. Appropriate for enclosure downsizing and cost reduction, and often used.						
	Heat pipe	► ► ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩ ₩	Totally enclosed type for enclosure downsizing.						

1.4.3 Inverter placement

(1) Installation of the inverter

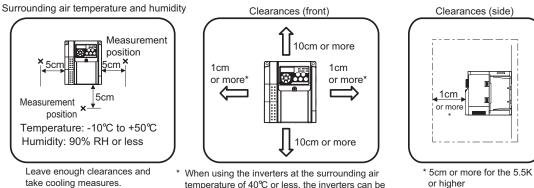
Enclosure surface mounting

Remove the front cover and wiring cover to mount the inverter to the surface. (Remove the covers in the directions of the arrows.)



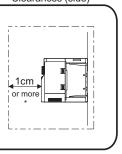
(2) Clearances around inverter

To ensure ease of heat dissipation and maintenance, leave at least the shown clearances around the inverter. At least the following clearances are required under the inverter as a wiring space, and above the inverter as a heat dissipation space.



temperature of 40°C or less, the inverters can be installed without any clearance between them (0cm clearance).

When surrounding air temperature exceeds 40°C, clearances between the inverters should be 1cm or more (5cm or more for the 5.5K or higher).



or higher

(3) Inverter mounting orientation

Mount the inverter on a wall as specified. Do not mount it horizontally or any other way.

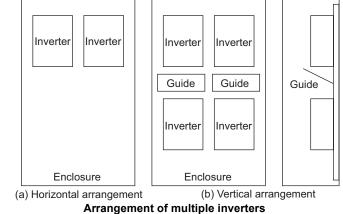
(4) Above inverter

Heat is blown up from inside the inverter by the small fan built in the unit. Any equipment placed above the inverter should be heat resistant.

(5) Arrangement of multiple inverters

When multiple inverters are placed in the same enclosure, generally arrange them horizontally as shown in the right figure (a). When it is inevitable to arrange them vertically to minimize space, take such measures as to provide guides since heat from the bottom inverters can increase the temperatures in the top inverters, causing inverter failures.

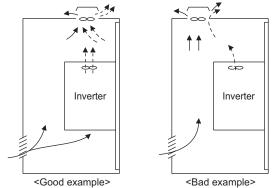
When mounting multiple inverters, fully take caution not to make the surrounding air temperature of the inverter higher than the permissible value by providing ventilation and increasing the enclosure size.



Anangement

(6) Arrangement of ventilation fan and inverter

Heat generated in the inverter is blown up from the bottom of the unit as warm air by the cooling fan. When installing a ventilation fan for that heat, determine the place of ventilation fan installation after fully considering an air flow. (Air passes through areas of low resistance. Make an airway and airflow plates to expose the inverter to cool air.)



Arrangement of ventilation fan and inverter



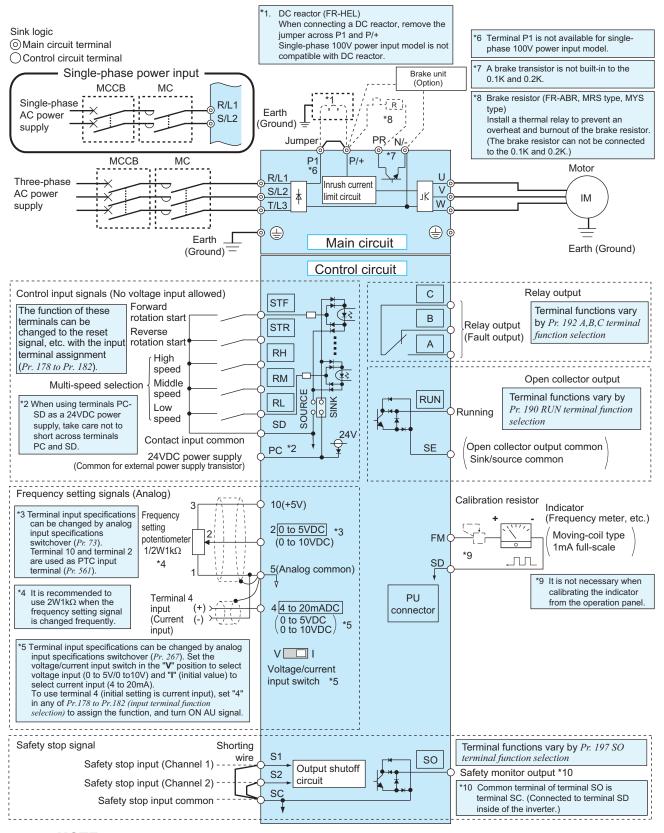
This chapter describes the basic "WIRING" for use of this product.

Always read the instructions before using the equipment.

2.1	Wiring	14
	Main circuit terminal specifications	
2.3	Control circuit specifications	20
2.4	Connection of stand-alone option unit	31

2.1 Wiring

2.1.1 Terminal connection diagram



NOTE

- To prevent a malfunction caused by noise, separate the signal cables more than 10cm from the power cables. Also
 separate the main circuit wire of the input side and the output side.
- After wiring, wire offcuts must not be left in the inverter.
- Wire offcuts can cause an alarm, failure or malfunction. Always keep the inverter clean. When drilling mounting holes in an enclosure etc., take care not to allow chips and other foreign matter to enter the inverter.
- The output of the single-phase power input model is three-phase 200V.

2.2 Main circuit terminal specifications

2.2.1 Specification of main circuit terminal

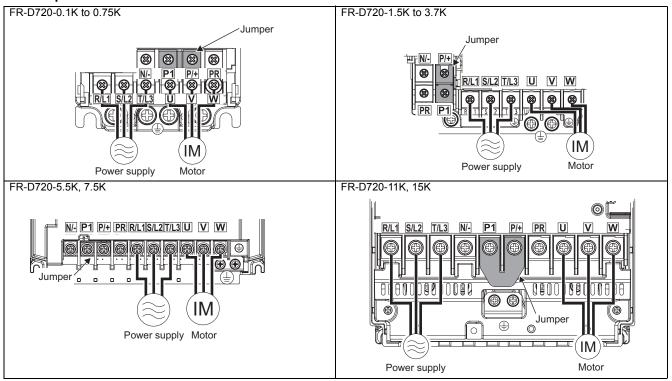
Terminal Symbol	Terminal Name	Description							
R/L1,		Connect to the commercial power supply.							
S/L2,	AC power input	Keep these terminals open when using the high power factor converter (FR-HC) or							
T/L3 *1		power regeneration common converter (FR-CV).							
U, V, W	Inverter output	Connect a three-phase squirrel-cage motor.							
P/+. PR	Brake resistor connection	Connect a brake resistor (FR-ABR, MRS type, MYS type) across terminals P/+ and PR.							
P/+, PK	Brake resistor connection	(The brake resistor can not be connected to the 0.1K and 0.2K.)							
P/+. N/-	Brake unit connection	Connect the brake unit (FR-BU2), power regeneration common converter (FR-CV)							
F/T, IN/-	Brake unit connection	or high power factor converter (FR-HC).							
D/1 D1 10	DC reactor connection	Remove the jumper across terminals P/+ and P1 and connect a DC reactor.							
P/+, P1 *2	DC reactor connection	Single-phase 100V power input model is not compatible with DC reactor.							
	Earth (Ground)	For earthing (grounding) the inverter chassis. Must be earthed (grounded).							

*1 When using single-phase power input, terminals are R/L1 and S/L2.

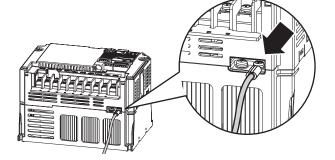
*2 Terminal P1 is not available for single-phase 100V power input model.

2.2.2 Terminal arrangement of the main circuit terminal, power supply and the motor wiring

•Three-phase 200V class

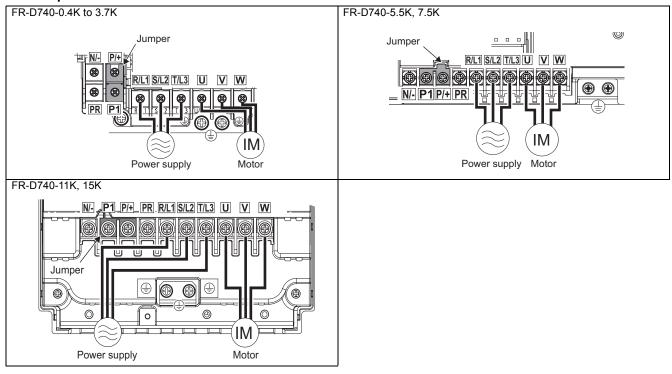


* For wiring to earth (ground) terminals of FR-D720-5.5K and 7.5K, use the earthing (grounding) cable wiring space (marked with an arrow) to route the wires.

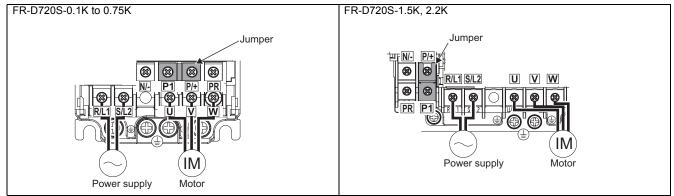


2

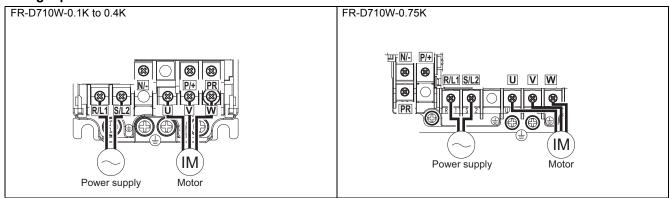
•Three-phase 400V class



Single-phase 200V class



Single-phase 100V class





NOTE

- Make sure the power cables are connected to the R/L1, S/L2, and T/L3. (Phase need not be matched.) Never connect the power cable to the U, V, and W of the inverter. Doing so will damage the inverter.
- Connect the motor to U, V, and W. Turning ON the forward rotation switch (signal) at this time rotates the motor counterclockwise when viewed from the load shaft.

2.2.3 Cables and wiring length

(1) Applied wire size

Select the recommended cable size to ensure that a voltage drop will be 2% or less.

If the wiring distance is long between the inverter and motor, a main circuit cable voltage drop will cause the motor torque to decrease especially at the output of a low frequency.

The following table indicates a selection example for the wiring length of 20m.

Three-phase 200V class (when input power supply is 220V)

				mping				Cab	le Size			
Applicable Inverter			Terminal		HIV Ca	HIV Cables, etc. (mm ²) *1			VG *2	PVC Cables, etc. (mm ²) *3		
Model	Screw Size *4		R/L1 S/L2 T/L3	U, V, W	R/L1 S/L2 T/L3	U, V, W	Earthing (grounding) cable	R/L1 S/L2 T/L3	U, V, W	R/L1 S/L2 T/L3	U, V, W	Earthing (grounding) cable
FR-D720-0.1K to 0.75K	M3.5	1.2	2-3.5	2-3.5	2	2	2	14	14	2.5	2.5	2.5
FR-D720-1.5K, 2.2K	M4	1.5	2-4	2-4	2	2	2	14	14	2.5	2.5	2.5
FR-D720-3.7K	M4	1.5	5.5-4	5.5-4	3.5	3.5	3.5	12	12	4	4	4
FR-D720-5.5K	M5	2.5	5.5-5	5.5-5	5.5	5.5	5.5	10	10	6	6	6
FR-D720-7.5K	M5	2.5	14-5	8-5	14	8	5.5	6	8	16	10	6
FR-D720-11K	M5	2.5	14-5	14-5	14	14	14	6	6	16	16	16
FR-D720-15K	M6 (M5)	4.4	22-6	22-6	22	22	14	4	4	25	25	16

Three-phase 400V class (when input power supply is 440V)

	Terminal Screw Size *4	Tightening Torque N∙m	Crimping Terminal		Cable Size								
Applicable Inverter					HIV Cables, etc. (mm ²) *1			AV	VG *2	PVC Cables, etc. (mm ²) *3			
Model			R/L1 S/L2 T/L3	U, V, W	R/L1 S/L2 T/L3	U, V, W	Earthing (grounding) cable		U, V, W	R/L1 S/L2 T/L3	U, V, W	Earthing (grounding) cable	
FR-D740-0.4K to 3.7K	M4	1.5	2-4	2-4	2	2	2	14	14	2.5	2.5	2.5	
FR-D740-5.5K	M4	1.5	5.5-4	2-4	3.5	2	3.5	12	14	4	2.5	4	
FR-D740-7.5K	M4	1.5	5.5-4	5.5-4	3.5	3.5	3.5	12	12	4	4	4	
FR-D740-11K	M4	1.5	5.5-4	5.5-4	5.5	5.5	8	10	10	6	6	10	
FR-D740-15K	M5	2.5	8-5	8-5	8	8	8	8	8	10	10	10	

Single-phase 200V class (when input power supply is 220V)

			Crin	Crimping		Cable Size							
Applicable Inverter	-	Tightening	Terminal		HIV Cables, etc. (mm ²) *1			AWG *2		PVC Cables, etc. (mm ²) *3			
Model	Size *4 N·m		R/L1 S/L2	U, V, W	R/L1 S/L2	U, V, W	Earthing (grounding) cable	R/L1 S/L2	U, V, W	R/L1 S/L2	U, V, W	Earthing (grounding) cable	
FR-D720S-0.1K to 0.75K	M3.5	1.2	2-3.5	2-3.5	2	2	2	14	14	2.5	2.5	2.5	
FR-D720S-1.5K	M4	1.5	2-4	2-4	2	2	2	14	14	2.5	2.5	2.5	
FR-D720S-2.2K	M4	1.5	5.5-4	2-4	3.5	2	3.5	12	14	4	2.5	4	

Single-phase 100V class (when input power supply is 100V)

			Crimping Terminal		Cable Size								
Applicable Inverter		Tightening			HIV Ca	IV Cables, etc. (mm ²) *1			AWG *2		PVC Cables, etc. (mm ²) *3		
Model	Screw Size *4	Torque N·m	R/L1 S/L2	R/L1 S/L2 U, V, W		U, V, W	Earthing (grounding) cable	R/L1 S/L2	U, V, W	R/L1 S/L2	U, V, W	Earthing (grounding) cable	
FR-D710W-0.1K to 0.4K	M3.5	1.2	2-3.5	2-3.5	2	2	2	14	14	2.5	2.5	2.5	
FR-D710W-0.75K	M4	1.5	5.5-4	2-4	3.5	2	2	12	14	4	2.5	2.5	

*1 The cable size is that of the cable (HIV cable (600V class 2 vinyl-insulated cable) etc.) with continuous maximum permissible temperature of 75°C. Assumes that the surrounding air temperature is 50°C or less and the wiring distance is 20m or less.

The recommended cable size is that of the cable (THHW cable) with continuous maximum permissible temperature of 75°C. Assumes that the surrounding air temperature is 40°C or less and the wiring distance is 20m or less. (Selection example for use mainly in the United States.)
 The recommended cable size is that of the cable (PVC cable) with continuous maximum permissible temperature of 70°C. Assumes that the surrounding air

*3 The recommended cable size is that of the cable (PVC cable) with continuous maximum permissible temperature of 70°C. Assumes that the surrounding air temperature is 40°C or less and the wiring distance is 20m or less. (Selection example for use mainly in Europe.)
 *4 The terminal screw size indicates the terminal size for R/L1, S/L2, T/L3, U, V, W, PR, P/+, N/-, P1 and a screw for earthing (grounding).

*4 The terminal screw size indicates the terminal size for R/L1, S/L2, T/L3, U, V, W, PR, P/+, N/-, P1 and a screw for earthing (grounding). Screw size for earthing (grounding) the FR-D720-15K is indicated in parentheses.

For single-phase power input, the terminal screw size indicates the size of terminal screw for R/L1, S/L2, U, V, W, PR, P/+, N/-, P1 and a screw for earthing (grounding).



Tighten the terminal screw to the specified torque. A screw that has been tightened too loosely can cause a short circuit or malfunction. A screw that has been tightened too tightly can cause a short circuit or malfunction due to the unit breakage.
 Use crimping terminals with insulation sleeve to wire the power supply and motor.

The line voltage drop can be calculated by the following formula:

Line voltage drop [V]= $\frac{\sqrt{3 \times \text{wire resistance}[m\Omega/m] \times \text{wiring distance}[m] \times \text{current}[A]}{\sqrt{3 \times \text{wire resistance}[m\Omega/m] \times \text{wiring distance}[m] \times \text{current}[A]}}$

1000

Use a larger diameter cable when the wiring distance is long or when it is desired to decrease the voltage drop (torque reduction) in the low speed range.

(2) Earthing (Grounding) precautions

• Always earth (ground) the motor and inverter.

1) Purpose of earthing (grounding)

Generally, an electrical apparatus has an earth (ground) terminal, which must be connected to the ground before use. An electrical circuit is usually insulated by an insulating material and encased. However, it is impossible to manufacture an insulating material that can shut off a leakage current completely, and actually, a slight current flow into the case. The purpose of earthing (grounding) the case of an electrical apparatus is to prevent operator from getting an electric shock from this leakage current when touching it.

To avoid the influence of external noises, this earthing (grounding) is important to audio equipment, sensors, computers and other apparatuses that handle low-level signals or operate very fast.

2) Earthing (grounding) methods and earthing (grounding) work

As described previously, earthing (grounding) is roughly classified into an electrical shock prevention type and a noiseaffected malfunction prevention type. Therefore, these two types should be discriminated clearly, and the following work must be done to prevent the leakage current having the inverter's high frequency components from entering the malfunction prevention type earthing (grounding):

(a)If possible, use (I) independent earthing (grounding) in figure below for the inverter. If independent earthing (grounding) is not available, use (II) common earthing (grounding) in the figure below where the inverter is connected with the other equipment at an earthing (grounding) point.

The (III) common earthing (grounding) cable as in the figure below, which inverter shares a common earth (ground) cable with the other equipment, must be avoided.

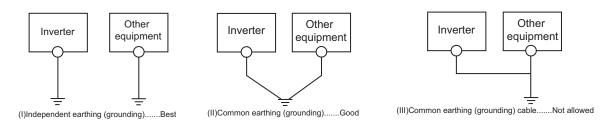
A leakage current including many high frequency components flows in the earth (ground) cables of the inverter and inverter-driven motor. Therefore, use the independent earthing (grounding) and separate the earthing (grounding) cable of the inverter from equipment sensitive to EMI.

In a high building, it may be effective to use the EMI prevention type earthing (grounding) connecting to an iron structure frame, and electric shock prevention type earthing (grounding) with the independent earthing (grounding) together.

(b)This inverter must be earthed (grounded). Earthing (Grounding) must conform to the requirements of national and local safety regulations and electrical codes. (NEC section 250, IEC 536 class 1 and other applicable standards).

Use an neutral-point earthed (grounded) power supply for 400V class inverter in compliance with EN standard.

- (c)Use the thickest possible earth (ground) cable. The earth (ground) cable size should be no less than the size indicated in the table on *page 17*.
- (d)The earthing (grounding) point should be as close as possible to the inverter, and the earth (ground) cable length should be as short as possible.
- (e)Run the earth (ground) cable as far away as possible from the I/O wiring of equipment sensitive to noises and run them in parallel in the minimum distance.



POINT

To be compliant with the EU Directive (Low Voltage Directive), effer to the Instruction Manual (Basic).

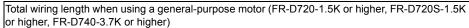
(3) Total wiring length

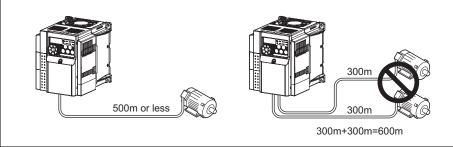
The overall wiring length for connection of a single motor or multiple motors should be within the value in the table below. 100V, 200V class

Pr. 72 PWM frequency selection Setting (carrier frequency)	0.1K	0.2K	0.4K	0.75K	1.5K or higher
1 (1kHz) or less	200m	200m	300m	500m	500m
2 to15 (2kHz to 14.5kHz)	30m	100m	200m	300m	500m

400V class

Pr. 72 PWM frequency selection Setting (carrier frequency)	0.4K	0.75K	1.5K	2.2K	3.7K or higher
1 (1kHz) or less	200m	200m	300m	500m	500m
2 to15 (2kHz to 14.5kHz)	30m	100m	200m	300m	500m





When driving a 400V class motor by the inverter, surge voltages attributable to the wiring constants may occur at the motor terminals, deteriorating the insulation of the motor. If that is the case, use a "400V class inverter-driven insulationenhanced motor" and set a frequency in *Pr. 72 PWM frequency selection* according to the total wiring length shown in the following table.

(Refer to page 84 to drive a 400V class motor with an inverter.)

	Wiring Length			
	50m or less	50m to 100m	Exceeding 100m	
Pr. 72 PWM frequency selection (Carrier frequency)	15 (14.5kHz) or less	8 (8kHz) or less	2 (2kHz) or less	

NOTE

- Especially for long-distance wiring, the inverter may be affected by a charging current caused by the stray capacitances of the wiring, leading to a malfunction of the overcurrent protective function, fast response current limit function, or stall prevention function or a malfunction or fault of the equipment connected on the inverter output side. If malfunction of fast-response current limit function occurs, disable this function. If malfunction of stall prevention function occurs, increase the stall level. (*Refer to page 80 for Pr. 22 Stall prevention operation level* and *Pr. 156 Stall prevention operation selection*)
- When using the automatic restart after instantaneous power failure function with wiring length exceeding below, select without frequency search (*Pr. 162* = "1, 11"). (*Refer to page 137*)

Motor capacity	0.1kW	0.2kW	0.4kW or higher
Wiring length	20m	50m	100m



Parameters referred to

Pr. 72 PWM frequency selection I Refer to page 149

2.3 Control circuit specifications

2.3.1 Control circuit terminal

indicates that terminal functions can be selected using *Pr. 178 to Pr. 182, Pr. 190, Pr. 192, Pr. 197 (I/O terminal function selection). (Refer to page 114).*

(1) Input signal

Туре	Terminal Symbol	Terminal Name	Descrip	tion	Rated Specifications	Refer to Page
	STF	Forward rotation start	Turn ON the STF signal to start forward rotation and turn it OFF to stop. Turn ON the STR signal to	When the STF and STR signals are turned ON simultaneously, the stop	Input resistance 4.7kΩ Voltage when contacts are open	118
	STR RH,	Reverse rotation start	start reverse rotation and turn it OFF to stop. Multi-speed can be selected a	Turn it OFF to stop.		
	RM, RL	Multi-speed selection	combination of RH, RM and RL signals.		4 to 6mADC	90
nt		Contact input common (sink) (initial setting)	and terminal FM.			
Contact input	SD	External transistor common (source)	Connect this terminal to the power supply common terminal of a transistor output (open collector output) device, such as a programmable controller, in the source logic to avoid malfunction by undesirable currents. Common output terminal for 24VDC 0.1A power supply (PC terminal). Isolated from terminals 5 and SE.		_	_
		24VDC power supply common				
	PC	External transistor common (sink) (initial setting)	Connect this terminal to the p terminal of a transistor output device, such as a programma logic to avoid malfunction by	(open collector output) ble controller, in the sink	Power supply voltage range 22 to 26.5VDC	23
		Contact input common (source) 24VDC power supply	Common terminal for contact logic). Can be used as 24VDC 0.1A	· ·	permissible load current 100mA	
	10	Frequency setting power supply			5.0V ± 0.2VDC permissible load current 10mA	151
	2	Frequency setting (voltage)	Inputting 0 to 5VDC (or 0 to 10V) provides the maximum putput frequency at 5V (10V) and makes input and output proportional. Use $Pr.$ 73 to switch between input 0 to 5VDC input (initial setting) and 0 to 10VDC.		Input resistance10k $\Omega \pm 1 k\Omega$ Permissible maximum voltage 20VDC	151
Frequency setting	4	Frequency setting (current)	Inputting 4 to 20mADC (or 0 t the maximum output frequence input and output proportional. only when the AU signal is OI invalid). To use terminal 4 (ini input), set "4" in any of <i>Pr:178</i> <i>function selection</i>) to assign the AU signal. Use <i>Pr: 267</i> to switch from am	cy at 20mA and makes This input signal is valid N (terminal 2 input is tial setting is current to Pr.182 (input terminal e function, and turn ON	Current input: Input resistance $249\Omega \pm 5\Omega$ Maximum permissible current 30mA Voltage input: Input resistance $10k\Omega \pm 1k\Omega$ Permissible maximum voltage 20VDC	151
			(initial setting), 0 to 5VDC and voltage/current input switch in voltage input (0 to 5V/0 to 10)	d 0 to 10VDC. Set the the "V" position to select	Current input (initial status) Voltage input VIII	
	5	Frequency setting common	Frequency setting signal (term terminal. Do not earth (ground	,		_
Thermistor	10 2	PTC thermistor input	For connecting PTC thermistor When PTC thermistor protect "9999"), terminal 2 is not avai setting.	ion is valid (Pr. 561 ≠	Adaptive PTC thermistor specification Heat detection resistance : 500Ω to $30k\Omega$ (Set by <i>Pr</i> : 561)	101



NOTE

Set *Pr. 267* and a voltage/current input switch correctly, then input analog signals in accordance with the settings. Applying a voltage with voltage/current input switch in "I" position (current input is selected) or a current with switch in "V" position (voltage input is selected) could cause component damage of the inverter or analog circuit of output devices. (*Refer to page 151 for details.*)

(2) Output signal

Туре	Terminal Symbol	Terminal Name	Descript	ion	Rated Specifications	Refer to Page
Relay	A, B, C	Relay output (fault output)	1 changeover contact output indi protective function has activated Fault: discontinuity across B-C (d Normal: continuity across B-C (d	Contact capacity:230VAC 0.3A (power factor =0.4) 30VDC 0.3A	120	
Open collector	RUN	Inverter running	Switched Low when the inverter output frequency is equal to or higher than the starting frequency (initial value 0.5Hz). Switched High during stop or DC injection brake operation. (I ow is when the open collector output transistor is ON		Permissible load 24VDC (maximum 27VDC) 0.1A (a voltage drop is 3.4V maximum when the signal is ON)	120
	SE	Open collector output common	Common terminal of terminal RU	IN.	_	—
Pulse	FM	For meter	Not output during inverter reset.	Output item: Output frequency (initial setting)	Permissible load current 1mA 1440 pulses/s at 60Hz	129

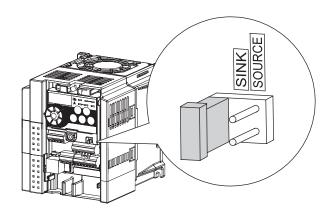
(3) Communication

Туре	Terminal Symbol	Terminal Name	Description	Refer to Page
			With the PU connector, communication can be made through RS-485.	
485		PU connector	Conforming standard: EIA-485 (RS-485)	
1	—		 Transmission format: Multidrop link 	179
RS			Communication speed: 4800 to 38400bps	
			• Overall length: 500m	

(4) Safety stop signal

Terminal Symbol	Terminal Name	Description	Rated Specifications	Refer to Page
S1	Safety stop input (Channel 1)	Terminals S1 and S2 are for safety stop input signals used with the safety relay module. Terminals S1 and S2 are used simultaneously (dual channel). Inverter output is shut off by	Input resistance: $4.7k\Omega$ Current: 4 to 6 mA	
S2	Safety stop input (Channel 2)	shortening/opening across terminals S1 and SC and across S2 and SC. In the initial status, terminals S1 and S2 are shorted with terminal SC by shortening wire. Remove the shortening wire and connect the safety relay module when using the safety stop function.	(In case of shorted to SC) Voltage: 21 to 26 V (In case of open from SC)	
SO	Safety monitor output (open collector output)	The signal indicates the status of safety stop input. Low indicates safe state, and High indicates drive enabled or fault detected. (Low is when the open collector output transistor is ON (conducts). High is when the transistor is OFF (does not conduct).) If High is output when both of terminals S1 and S2 are open, <i>refer to the Safety stop function instruction manual (BCN-A211508-000)</i> for the cause and countermeasure. (Please contact your sales representative for the manual.)	Load: 24VDC/0.1A max. Voltage drop: 3.4V max. (In case of 'ON' state)	27
SC	Safety stop input terminal common	Common terminal for terminals S1, S2 and SO. Connected to terminal SD inside of the inverter.	_	

2.3.2 Changing the control logic



The input signals are set to sink logic (SINK) when shipped from the factory.

To change the control logic, the jumper connector above the control terminal must be moved to the other position.

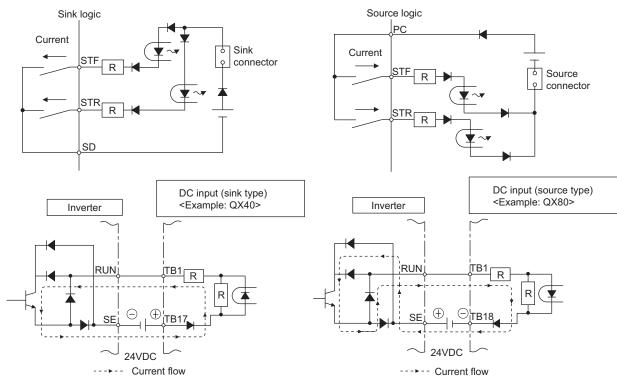
 Change the jumper connector in the sink logic (SINK) position to source logic (SOURCE) position using tweezers, a pair of long-nose pliers etc. Change the jumper connector position before switching power ON.



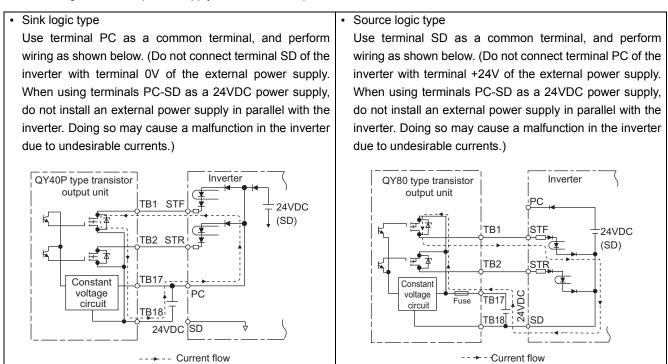
NOTE

- Fully make sure that the front cover has been reinstalled securely.
- The capacity plate is placed on the front cover and the rating plate is on the inverter. Since these plates have the same serial numbers, always reinstall the removed cover onto the original inverter.
- The sink-source logic change-over jumper connector must be fitted in only one of those positions. If it is fitted in both positions at the same time, the inverter may be damaged.

- (1) Sink logic type and source logic type
 - In sink logic, a signal switches ON when a current flows from the corresponding signal input terminal.
 Terminal SD is common to the contact input signals. Terminal SE is common to the open collector output signals.
 - In source logic, a signal switches ON when a current flows into the corresponding signal input terminal.
 Terminal PC is common to the contact input signals. Terminal SE is common to the open collector output signals.
- •Current flow concerning the input/output signal when sink logic is selected
- Current flow concerning the input/output signal when source logic is selected



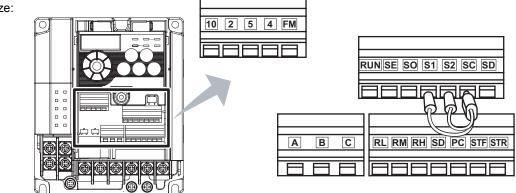
•When using an external power supply for transistor output



2.3.3 Wiring of control circuit

(1) Standard control circuit terminal layout

Recommend wire size: 0.3mm² to 0.75mm²



(2) Wiring method

Wiring

Use a blade terminal and a wire with a sheath stripped off for the control circuit wiring. For a single wire, strip off the sheath of the wire and apply directly.

Insert the blade terminal or the single wire into a socket of the terminal.

1) Strip off the sheath about the length below. If the length of the sheath peeled is too long, a short circuit may occur among neighboring wires. If the length is too short, wires might come off.

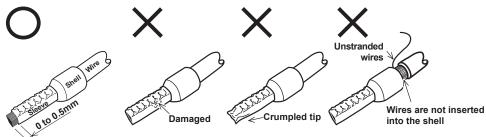
Wire the stripped wire after twisting it to prevent it from becoming loose. In addition, do not solder it.

Wire stripping length



2) Crimp the blade terminal.

Insert wires to a blade terminal, and check that the wires come out for about 0 to 0.5 mm from a sleeve. Check the condition of the blade terminal after crimping. Do not use a blade terminal of which the crimping is inappropriate, or the face is damaged.



Blade terminals available on the market: (as of February 2012)

Phoenix Contact Co.,Ltd.

	Blade Terminal Model			Crimping Tool
Wire Size (mm ²)	with insulation sleeve	without insulation sleeve	for UL wire *1	Name
0.3	AI 0,5-10WH	—	—	
0.5	AI 0,5-10WH	—	AI 0,5-10WH-GB	
0.75	AI 0,75-10GY	A 0,75-10	AI 0,75-10GY-GB	CRIMPFOX 6
1	AI 1-10RD	A1-10	AI 1-10RD/1000GB	
1.25, 1.5	AI 1,5-10BK	A1,5-10	AI 1,5-10BK/1000GB *2	
0.75 (for two wires)	AI-TWIN 2 x 0,75-10GY	—	—	

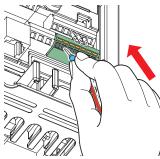
*1 A blade terminal with an insulation sleeve compatible with MTW wire which has a thick wire insulation

*2 Applicable for the terminal ABC.

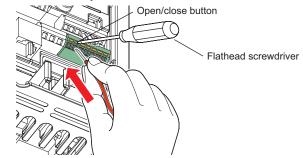
•NICHIFU Co.,Ltd.

Wire Size (mm ²)	Blade terminal product number	Insulation product number	Crimping tool product number
0.3 to 0.75	BT 0.75-11	VC 0.75	NH 69

3) Insert the wire into a socket.



When using a single wire or a stranded wire without a blade terminal, push an open/close button all the way down with a flathead screw driver, and insert the wire.

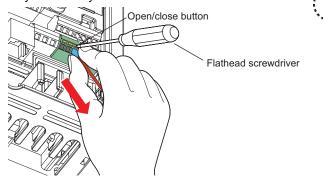


NOTE

- When using a stranded wire without a blade terminal, twist enough to avoid short circuit with a nearby terminals or wires.
 - Place the flathead screwdriver vertical to the open/close button. In case the blade tip slips, it may cause to damage of inverter or injury.

•Wire removal

Pull the wire with pushing the open/close button all the way down firmly with a flathead screwdriver.



NOTE

- Pulling out the terminal block forcefully without pushing the open/close button all the way down may damage the terminal block.
- Use a small flathead screwdriver (Tip thickness: 0.4mm/ tip width: 2.5mm).

If a flathead screwdriver with a narrow tip is used, terminal block may be damaged.

Products available on the market :(as of January 2010)						
Product	Туре	Manufacturer				
Flathead screwdriver	SZF 0- 0,4 x 2,5	Phoenix Contact Co.,Ltd.				

Place the flathead screwdriver vertical to the open/close button. In case the blade tip slips, it may cause to damage of inverter or injury.

(3) Control circuit common terminals (SD, 5, SE)

Terminals SD, SE and 5 are common terminals for I/O signals.(All common terminals are isolated from each other.) Do not earth them. Avoid connecting the terminal SD and 5 and the terminal SE and 5.

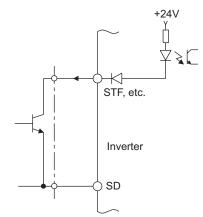
Terminal SD is a common terminal for the contact input terminals (STF, STR, RH, RM, RL) and frequency output signal (FM). The open collector circuit is isolated from the internal control circuit by photocoupler

Terminal 5 is a common terminal for the frequency setting signals (terminals 2 or 4). It should be protected from external noise using a shielded or twisted cable.

Terminal SE is a common terminal for the open collector output terminal (RUN). The contact input circuit is isolated from the internal control circuit by photocoupler.

(4) Signal inputs by contactless switches

The contacted input terminals of the inverter (STF, STR, RH, RM, RL) can be controlled using a transistor instead of a contacted switch as shown on the right.



External signal input using transistor

(5) Wiring instructions

- 1) It is recommended to use the cables of 0.3mm² to 0.75mm² gauge for connection to the control circuit terminals.
- 2) The maximum wiring length should be 30m (200m for terminal FM).
- 3) Do not short across terminals PC and SD. Inverter may be damaged.
- 4) When using contact inputs, use two or more parallel micro-signal contacts or twin contacts to prevent contact faults since the control circuit input signals are micro-currents.





Micro signal contacts

Twin contacts

- 5) Use shielded or twisted cables for connection to the control circuit terminals and run them away from the main and power circuits (including the 200V relay sequence circuit).
- 6) Do not apply a voltage to the contact input terminals (e.g. STF) of the control circuit.
- 7) Always apply a voltage to the fault output terminals (A, B, C) via a relay coil, lamp, etc.

2.3.4 Safety stop function (Verup)

(1) Description of the function

The terminals related to the safety stop function are shown below.

Refer to *page 20* for the rated specification of each terminal.

	minal mbol	Description	
S	51 *1	For input of safety stop channel 1.	Between S1 and SC / S2 and SC
S2*1		For input of safety stop channel 2.	Open: In safety stop mode. Short: Other than safety stop mode.
SO*2	SAFE signal	For output of safety stop condition. The signal is output when inverter output is shut off due to the safety stop function.	OFF: Drive enabled, or drive stop (at an internal safety circuit fault*4) ON: Drive stop (no internal safety circuit fault*4)
	SC	Common terminal for S1,S2,SO signals. (SC is connected terminal SD internally.)	-
RUN SAFE2 *3 signal		Outputs when an alarm or failure is detected Outputs when there is no internal safety circuit fault*4	OFF: Internal safety circuit fault*4 ON: No internal safety circuit fault*4
	SE	Common terminal for open collector outputs (terminal RUN)	—

*1 In the initial status, terminal S1 and S2 are shorted with terminal SC by shortening wire. Remove the shortening wire and connect the safety relay module when using the safety stop function.

*2 In the initial setting, safety monitor output signal (SAFE signal) is assigned to terminal SO. The function can be assigned to other terminals by setting "80 (positive logic) or 180 (negative logic)" to any of *Pr. 190, Pr. 192 or Pr. 197 (Output terminal function selection). (Refer to page 120)*

*3 In the initial setting, inverter running (RUN signal) is assigned to terminal RUN. Set "81" to *Pr. 190 RUN terminal function selection* to assign SAFE2 signal. The function can be assigned to other terminals by setting "81 (positive logic) or 181 (negative logic)" to any of *Pr. 190, Pr. 192 or Pr. 197 (Output terminal function selection). (Refer to page 120)*

*4 At an internal safety circuit fault, E.SAF or E.CPU is displayed on the operation panel.

(Ver.UP) .. Specifications differ according to the date assembled. Refer to page 298 to check the SERIAL number.

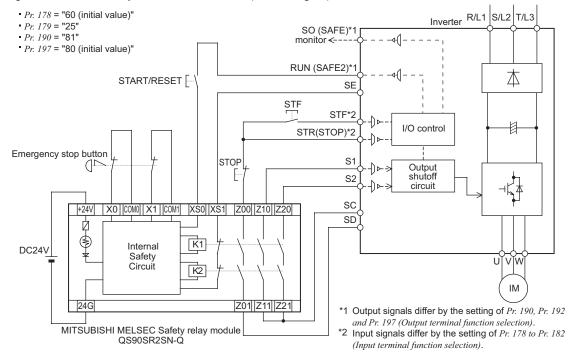
NOTE

- Use SAFE signal for the purpose to monitor safety stop status. SAFE signal cannot be used as safety stop input signal to other devices (other than the safety relay module.)
 - SAFE2 signal can only be used to output an alarm or to prevent restart of an inverter. The signal cannot be used as safety stop input signal to other devices.

(2) Wiring connection diagram

To prevent restart at fault occurrence, connect terminals RUN (SAFE2 signal) and SE to terminals XS0 and XS1, which are the feedback input terminals of the safety relay module.

By setting *Pr:190 RUN terminal function selection* = "81 (SAFE2 signal)", terminal RUN is turned OFF at fault occurrence.





• Changing the terminal assignment using Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

(3) Safety stop function operation

	Input signal		Internal Output		signal	
Input power	S1-SC	S2-SC	safety circuit∗ı	SAFE*2	SAFE2 *2	Inverter operation state
OFF	-	-	-	OFF	OFF	Output shutoff (Safe state)
	Short	Short	No failure	OFF	ON	Drive enabled
			Failure	OFF	OFF	Output shutoff (Safe state)
ON	Open O	Open	No failure	ON	ON	Output shutoff (Safe state)
ON			Failure	OFF	OFF	Output shutoff (Safe state)
	Short	Open	N/A	OFF	OFF	Output shutoff (Safe state)
	Open	Short	N/A	OFF	OFF	Output shutoff (Safe state)

" N/A " denotes a condition where circuit fault does not apply.

 $*1 \quad \mbox{ At an internal safety circuit fault, E.SAF or E.CPU is displayed on the operation panel.}$

SA is displayed on the operation panel when both the S1 and S2 signals are in the open state without any internal safety circuit fault (E.SAF, E.CPU). *2 ON: Transistor used for an open collector output is conducted.

OFF: Transistor used for an open collector output is not conducted.

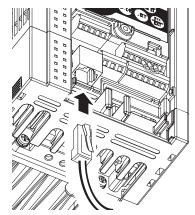
For more details, *refer to the Safety stop function instruction manual (BCN-A211508-000)*. (Please contact your sales representative for the manual.)

Do not connect the FR-E700-SC/NC/NF series together with the FR-D700 series. If connected together, the safety stop function does not work properly.

2.3.5 Connection to the PU connector

Using the PU connector, you can perform communication operation from the parameter unit (FR-PA07), enclosure surface operation panel (FR-PA07), or a personal computer, etc.

Parameter setting and monitoring can be performed by FR Configurator (FR-SW3-SETUP-WD). Remove the inverter front cover when connecting.

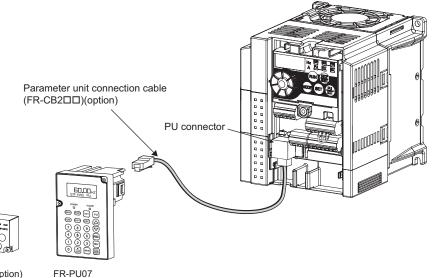


•When connecting the parameter unit or enclosure surface operation panel using a connection cable

Use the optional FR-CB2DD or connector and cable available on the market.

Insert the cable plugs securely into the PU connector of the inverter and the connection connector of the FR-PU07, FR-PA07 along the guide until the tabs snap into place.

Install the inverter front cover after connecting.





FR-PA07 (option)



REMARKS

Refer to the following when fabricating the cable on the user side. Keep the total cable length within 20m. Examples of product available on the market (as of January 2010)

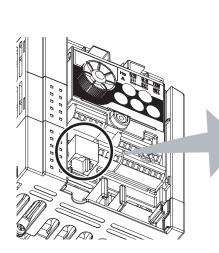
Product	Туре	Manufacturer	
Communication cable	SGLPEV-T (Cat5e/300m)	Mitoubiahi Cabla Industrias I td	
Communication cable	$24AWG \times 4P$	Mitsubishi Cable Industries, Ltd.	
RJ-45 connector	5-554720-3	Tyco Electronics	

•RS-485 communication

When the PU connector is connected with a personal, FA or other computer by a communication cable, a user program can run and monitor the inverter or read and write to parameters.

The protocol can be selected from Mitsubishi inverter and Modbus-RTU.

· PU connector pin-outs



Inverter
(receptacle side)
Viewed from bottom

n 8) to 1)

Pin Number	Name	Description
1)	SG	Earth (ground)
1)	30	(connected to terminal 5)
2)	—	Parameter unit power supply
3)	RDA	Inverter receive+
4)	SDB	Inverter send-
5)	SDA	Inverter send+
6)	RDB	Inverter receive-
7)	SG	Earth (ground)
7)	SG	(connected to terminal 5)
8)	—	Parameter unit power supply

NOTE

Pins No. 2 and 8 provide power to the parameter unit. Do not use these pins for RS-485 communication.

When making RS-485 communication with a combination of the FR-D700 series, FR-E500 series and FR-S500 series, incorrect connection of pins No.2 and 8 (parameter unit power supply) of the above PU connector may result in the inverter malfunction or failure.

Do not connect the PU connector to the computer's LAN board, FAX modem socket or telephone modular connector. The product could be damaged due to differences in electrical specifications.

For further details, Refer to page 179.

•Conforming standard: EIA-485 (RS-485)

•Transmission form: Multidrop link

•Communication speed: Maximum 38400 bps

•Overall extension: 500m

2.4 Connection of stand-alone option unit

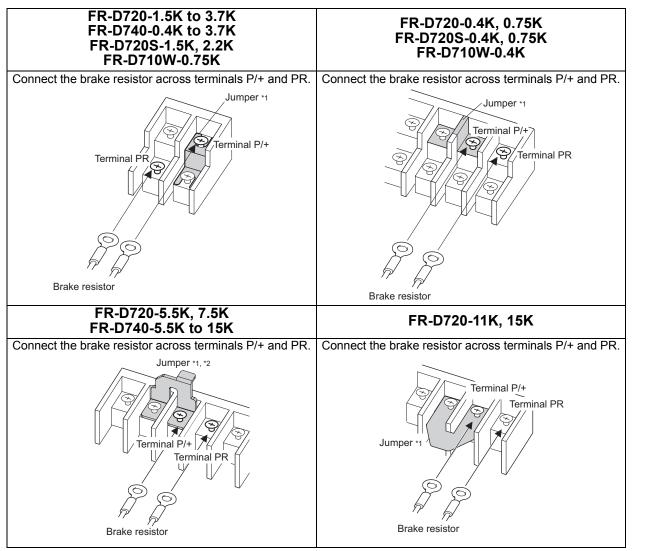
The inverter accepts a variety of stand-alone option units as required.

Incorrect connection will cause inverter damage or accident. Connect and operate the option unit carefully in accordance with the corresponding option unit manual.

2.4.1 Connection of a dedicated external brake resistor (MRS type, MYS type, FR-ABR)

Install a dedicated brake resistor (MRS type, MYS type, FR-ABR) outside when the motor driven by the inverter is made to run by the load, quick deceleration is required, etc. Connect a dedicated brake resistor (MRS type, MYS type, FR-ABR) to terminal P/+ and PR. (For the locations of terminal P/+ and PR, refer to the terminal block layout (*page 15*).) Set parameters below.

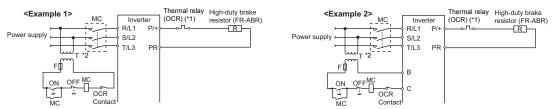
Connected Brake Resistor	Pr. 30 Regenerative function selection Setting	Pr. 70 Special regenerative brake duty Setting		<i>ity</i> Setting
MRS type, MYS type	0 (initial value) —			
MYS type (used at 100% torque/6%ED)	1			Refer to page
FR-ABR	1	7.5K or lower	10%	111
FR-ABR	1	11K or higher	6%	



*1 Do not remove a jumper across terminal P/+ and P1 except when connecting a DC reactor. (Single-phase 100V power input model is not compatible with DC reactor.)

*2 The shape of jumper differs according to capacities.

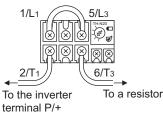
It is recommended to configure a sequence, which shuts off power in the input side of the inverter by the external thermal relay as shown below, to prevent overheat and burnout of the brake resistor (MRS type, MYS type) and high duty brake resistor (FR-ABR) in case the regenerative brake transistor is damaged. (The brake resistor can not be connected to the 0.1K and 0.2K.)



*1 Refer to the table below for the type number of each capacity of thermal relay and the diagram below for the connection. (Always install a thermal relay when using a brake resistor whose capacity is 11K or higher.)

*2 When the power supply is 400V class, install a step-down transformer.

Power Supply Voltage	Brake Resistor	Thermal Relay Type (Mitsubishi product)	Contact Rating	
	MRS120W200	TH-N20CXHZ-0.7A	110VAC 5A,	
100V,	MRS120W100	TH-N20CXHZ-1.3A	220VAC 2A(AC11 class)	
200V	MRS120W60	TH-N20CXHZ-2.1A	110VDC 0.5A,	
2001	MRS120W40	TH-N20CXHZ-3.6A	220VDC 0.25A(DC11 class)	
	MYS220W50 (two units in parallel)	TH-N20CXHZ-5A		
Power	High duty			
Supply	High-duty	Thermal Relay Type	Contact Rating	
Voltage	Brake Resistor	(Mitsubishi product)		
	FR-ABR-0.4K	TH-N20CXHZ-0.7A		
	FR-ABR-0.75K	TH-N20CXHZ-1.3A		
	FR-ABR-2.2K	TH-N20CXHZ-2.1A		
100V,	FR-ABR-3.7K	TH-N20CXHZ-3.6A		
200V	FR-ABR-5.5K	TH-N20CXHZ-5A		
	FR-ABR-7.5K	TH-N20CXHZ-6.6A		
	FR-ABR-11K	TH-N20CXHZ-11A	110VAC 5A,	
	FR-ABR-15K	TH-N20CXHZ-11A	220VAC 2A(AC11 class)	
	FR-ABR-H0.4K	TH-N20CXHZ-0.24A	110VDC 0.5A,	
	FR-ABR-H0.75K	TH-N20CXHZ-0.35A	220VDC 0.25A(DC11 class)	
	FR-ABR-H1.5K	TH-N20CXHZ-0.9A		
	FR-ABR-H2.2K	TH-N20CXHZ-1.3A		
400V	FR-ABR-H3.7K	TH-N20CXHZ-2.1A		
	FR-ABR-H5.5K	TH-N20CXHZ-2.5A		
	FR-ABR-H7.5K	TH-N20CXHZ-3.6A		
	FR-ABR-H11K	TH-N20CXHZ-6.6A		
	FR-ABR-H15K	TH-N20CXHZ-6.6A		

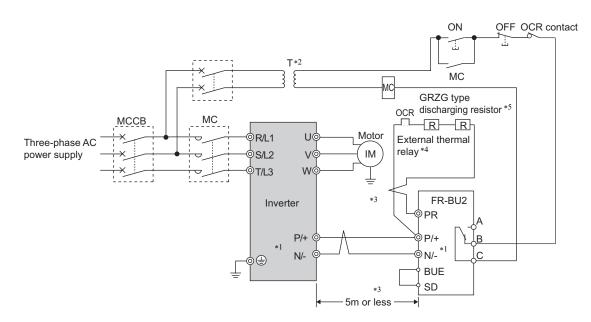


- The brake resistor connected should only be the dedicated brake resistor.
- Perform wiring and operation according to the Instruction Manual of each option unit.
- Brake resistor can not be used with the brake unit, high power factor converter, power supply regeneration converter, etc.
- Do not use the brake resistor (MRS type, MYS type) with a lead wire extended.
- Do not connect a resistor directly to terminals P/+ and N/-. This could cause a fire.

2.4.2 Connection of the brake unit (FR-BU2)

Connect the brake unit (FR-BU2(-H)) as shown below to improve the braking capability at deceleration. If the transistors in the brake unit should become faulty, the resistor can be unusually hot. To prevent unusual overheat and fire, install a magnetic contactor on the inverter's input side to configure a circuit so that a current is shut off in case of fault.

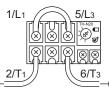
(1) Connection example with the GRZG type discharging resistor



- *1 Connect the inverter terminals (P/+ and N/-) and brake unit (FR-BU2) terminals so that their terminal names match with each other. (Incorrect connection will damage the inverter and brake unit.)
- When the power supply is 400V class, install a step-down transformer. *2
- The wiring distance between the inverter, brake unit (FR-BU2) and discharging resistor should be within 5m. *3 Even when the wiring is twisted, the cable length must not exceed 10m.
- It is recommended to install an external thermal relay to prevent overheat of discharging resistor. *4
- Refer to FR-BU2 manual for connection method of discharging resistor. *5

<Recommended external thermal relay>

Brake Unit	Discharging Resistor	Recommended External	
Diake Onit	Discharging Resistor	Thermal Relay	
FR-BU2-1.5K	GZG 300W-50Ω (one)	TH-N20CXHZ 1.3A	
FR-BU2-3.7K	GRZG 200-10 Ω (three in series)	TH-N20CXHZ 3.6A	
FR-BU2-7.5K	GRZG 300-5 Ω (four in series)	TH-N20CXHZ 6.6A	
FR-BU2-15K	GRZG 400-2 Ω (six in series)	TH-N20CXHZ 11A	
FR-BU2-H7.5K	GRZG 200-10 Ω (six in series)	TH-N20CXHZ 3.6A	
FR-BU2-H15K	GRZG 300-5 Ω (eight in series)	TH-N20CXHZ 6.6A	
FR-BU2-H30K	GRZG 400-2 Ω (twelve in series)	TH-N20CXHZ 11A	



To the brake unit terminal P/+

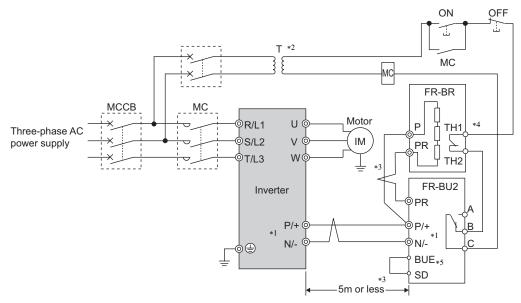
To a resistor



NOTE

Set "1" in *Pr. 0 Brake mode selection* of the FR-BU2 to use GRZG type discharging resistor. Do not remove the jumper across terminals P/+ and P1 except when connecting a DC reactor.

(2) Connection example with the FR-BR(-H) type resistor



- *1 Connect the inverter terminals (P/+ and N/-) and brake unit (FR-BU2) terminals so that their terminal names match with each other. (Incorrect connection will damage the inverter and brake unit.)
- *2 When the power supply is 400V class, install a step-down transformer.
- *3 The wiring distance between the inverter, brake unit (FR-BU2) and resistor unit (FR-BR) should be within 5m each. Even when the wiring is twisted, the cable length must not exceed 10m.
- *4 The contact between TH1 and TH2 is closed in the normal status and is open at a fault.
- *5 A jumper is connected across BUE and SD in the initial status.

• Do not remove the jumper across terminals P/+ and P1 except when connecting a DC reactor.

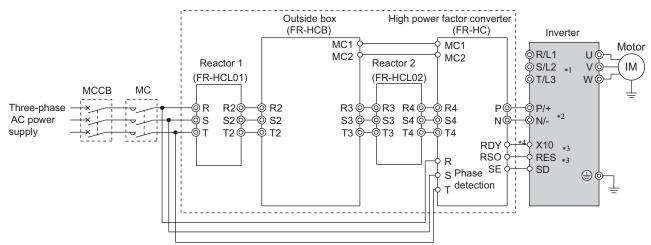
2.4.3 Connection of the high power factor converter (FR-HC)

When connecting the high power factor converter (FR-HC) to suppress power harmonics, perform wiring securely as shown below. Incorrect connection will damage the high power factor converter and inverter.

After making sure the wiring is correct, set the following parameters.

Pr. 19 Base frequency voltage (under V/F control) or *Pr. 83 Rated motor voltage* (under a control method other than V/Fcontrol) = "rated motor voltage"

Pr. 30 Regenerative function selection = "2"



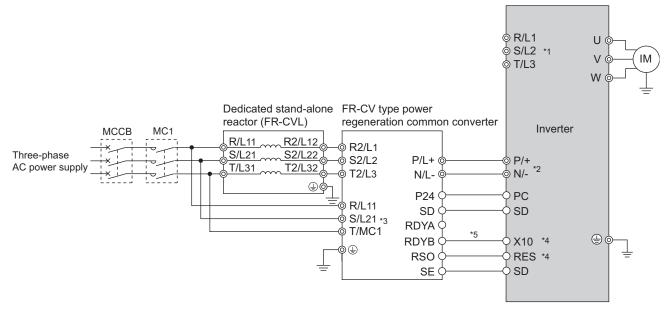
- *1 Keep input terminals (R/L1, S/L2, T/L3) open. Incorrect connection will damage the inverter.
- *2 Do not insert an MCCB between the terminals P/+ and N/- (between P and P/+, between N and N/-). Opposite polarity of terminals N/- and P/+ will damage the inverter.
- *3 Use Pr. 178 to Pr. 182 (input terminal function selection) to assign the terminals used for the X10, RES signal. (Refer to page 114)
- *4 Be sure to connect terminal RDY of the FR-HC to the X10 signal or MRS signal assigned terminal of the inverter, and connect terminal SE of the FR-HC to terminal SD of the inverter. Without proper connecting, FR-HC will be damaged.

NOTE

- The voltage phases of terminals R/L1, S/L2, T/L3 and terminals R4, S4, T4 must be matched.
- Use sink logic (factory setting) when the FR-HC is connected. The FR-HC cannot be connected when source logic is selected.
 - Do not connect a DC reactor to the inverter when FR-HC is connected.
 - Do not remove the jumper across terminals P/+ and P1.

2.4.4 Connection of the power regeneration common converter (FR-CV)

When connecting the power regeneration common converter (FR-CV), connect the inverter terminals (P/+ and N/-) and power regeneration common converter (FR-CV) terminals as shown below so that their symbols match with each other. After making sure that the wiring is correct, set "2" in *Pr. 30 Regenerative function selection*.



- *1 Keep input terminals (R/L1, S/L2, T/L3) open. Incorrect connection will damage the inverter.
- *2 Do not insert an MCCB between the terminals P/+ and N/- (between P/L+ and P/+, between N/L- and N/-). Opposite polarity of terminals N/- and P/+ will damage the inverter.
- *3 Always connect the power supply and terminals R/L11, S/L21, T/MC1.
- Operating the inverter without connecting them will damage the power regeneration common converter.
- *4 Use Pr. 178 to Pr. 182 (input terminal function selection) to assign the terminals used for the X10, RES signal. (Refer to page 114)
- *5 Be sure to connect terminal RDYB of the FR-CV to the X10 signal or MRS signal assigned terminal of the inverter, and connect terminal
 - SE of the FR-CV to terminal SD of the inverter. Without proper connecting, FR-CV will be damaged.

NOTE

NOTE

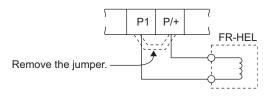
• The voltage phases of terminals R/L11, S/L21, T/MC1 and terminals R2/L1, S2/L2, T2/L3 must be matched.

- Use sink logic (factory setting) when the FR-CV is connected. The FR-CV cannot be connected when source logic is selected.
- Do not connect a DC reactor to the inverter when FR-CV is connected.
- Do not remove the jumper across terminals P/+ and P1.

2.4.5 Connection of a DC reactor (FR-HEL)

When using the DC reactor (FR-HEL), connect it across terminals P/+ and P1.

In this case, the jumper connected across terminals P/+ and P1 must be removed. Otherwise, the reactor will not exhibit its performance.





• Single-phase 100V power input model is not compatible with DC reactor.

2

MEMO

PRECAUTIONS FOR USE OF THE INVERTER

This chapter explains the "PRECAUTIONS FOR USE OF THE INVERTER" for use of this product.

Always read the instructions before using the equipment.

3.1	EMC and leakage currents	38
3.2	Installation of power factor improving reactor	45
3.3	Power-OFF and magnetic contactor (MC)	46
3.4	Inverter-driven 400V class motor	47
3.5	Precautions for use of the inverter	48
3.6	Failsafe of the system which uses the inverter	50

3.1 EMC and leakage currents

3.1.1 Leakage currents and countermeasures

Capacitances exist between the inverter I/O cables, other cables and earth and in the motor, through which a leakage current flows. Since its value depends on the static capacitances, carrier frequency, etc., low acoustic noise operation at the increased carrier frequency of the inverter will increase the leakage current. Therefore, take the following measures. Select the earth leakage current breaker according to its rated sensitivity current, independently of the carrier frequency setting.

(1) To-earth (ground) leakage currents

Leakage currents may flow not only into the inverter's own line but also into the other lines through the earth (ground) cable, etc. These leakage currents may operate earth (ground) leakage circuit breakers and earth leakage relays unnecessarily.

•Suppression technique

• If the carrier frequency setting is high, decrease the Pr. 72 PWM frequency selection setting.

Note that motor noise increases. Selecting Pr. 240 Soft-PWM operation selection makes the sound inoffensive.

• By using earth leakage circuit breakers designed for harmonic and surge suppression in the inverter's own line and other line, operation can be performed with the carrier frequency kept high (with low noise).

•To-earth (ground) leakage currents

- Take caution as long wiring will increase the leakage current. Decreasing the carrier frequency of the inverter reduces the leakage current.
- Increasing the motor capacity increases the leakage current. The leakage current of the 400V class is larger than that of the 200V class.

(2) Line-to-line leakage currents

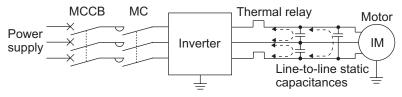
Harmonics of leakage currents flowing in static capacitances between the inverter output cables may operate the external thermal relay unnecessarily. When the wiring length is long (50m or more) for the 400V class small-capacity model (7.5kW or lower), the external thermal relay is likely to operate unnecessarily because the ratio of the leakage current to the rated motor current increases.

Motor Capacity Rated Motor		Leakage Current (mA) *		
(kW)	Current (A)	Wiring length 50m	Wiring length 100m	
0.4	1.1	620	1000	
0.75	1.9	680	1060	
1.5	3.5	740	1120	
2.2	4.1	800	1180	
3.7	6.4	880	1260	
5.5	9.7	980	1360	
7.5	12.8	1070	1450	

•Line-to-line leakage current data example (400V class)

•Motor: SF-JR 4P •Carrier frequency: 14.5kHz •Used wire: 2mm², 4 cores Cabtyre cable

*The leakage current of the 200V class is about a half.



Line-to-line leakage currents path

Measures

• Use Pr. 9 Electronic thermal O/L relay.

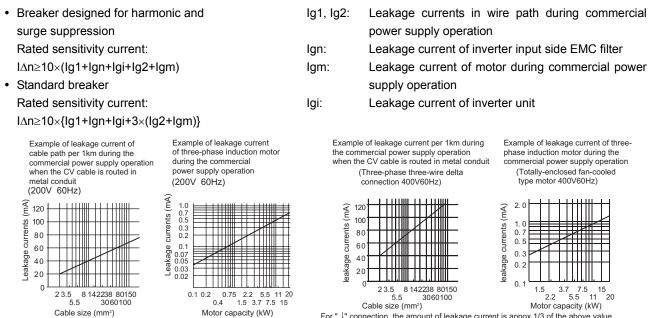
 If the carrier frequency setting is high, decrease the *Pr. 72 PWM frequency selection* setting. Note that motor noise increases. Selecting *Pr. 240 Soft-PWM operation selection* makes the sound inoffensive. To ensure that the motor is protected against line-to-line leakage currents, it is recommended to use a temperature sensor to directly detect motor temperature.

Installation and selection of moulded case circuit breaker

Install a moulded case circuit breaker (MCCB) on the power receiving side to protect the wiring of the inverter input side. Select the MCCB according to the inverter input side power factor (which depends on the power supply voltage, output frequency and load). Especially for a completely electromagnetic MCCB, one of a slightly large capacity must be selected since its operation characteristic varies with harmonic currents. (Check it in the data of the corresponding breaker.) As an earth leakage current breaker, use the Mitsubishi earth leakage current breaker designed for harmonics and surge suppression.

(3) Selection of rated sensitivity current of earth (ground) leakage current breaker

When using the earth leakage current breaker with the inverter circuit, select its rated sensitivity current as follows, independently of the PWM carrier frequency.



For ", connection, the amount of leakage current is appox.1/3 of the above value.

<Example>

●Selection example (in the case of the left figure (400V class ∧ connection))

		Breaker Designed for Harmonic and Surge Suppression	Standard Breaker
5.5mm ² ×5m 5.5mm ² ×60m	Leakage current lg1 (mA)	$\frac{1}{3} \times 66 \times \frac{5m}{1000m} =$	
ELB Noise	Leakage current Ign (mA)	0 (without noise filter)	
	Leakage current Igi (mA)	1	
$\begin{array}{c} 44 \\ 1g1 \\ \downarrow \\ \downarrow \\ gn \\ \downarrow \\ \downarrow \\ Ign \\ \downarrow \\ \downarrow \\ Ign \\ \downarrow \\ Ig2 \\ \downarrow \\ Ign \\ I$	Leakage current lg2 (mA)	1 00)m = 1.32
lgi			00m
	Motor leakage current Igm (mA) 0.36		j
	Total leakage current (mA)	2.79	6.15
	Rated sensitivity current (mA) (\geq Ig \times 10)	30	100



NOTE

Install the earth leakage breaker (ELB) on the input side of the inverter.

- In the ightarrow connection earthed-neutral system, the sensitivity current is blunt against an earth (ground) fault in the inverter output side. Earthing (Grounding) must conform to the requirements of national and local safety regulations and electrical codes. (NEC section 250, IEC 536 class 1 and other applicable standards)
- When the breaker is installed on the output side of the inverter, it may be unnecessarily operated by harmonics even if the effective value is less than the rating.

In this case, do not install the breaker since the eddy current and hysteresis loss will increase, leading to temperature rise.

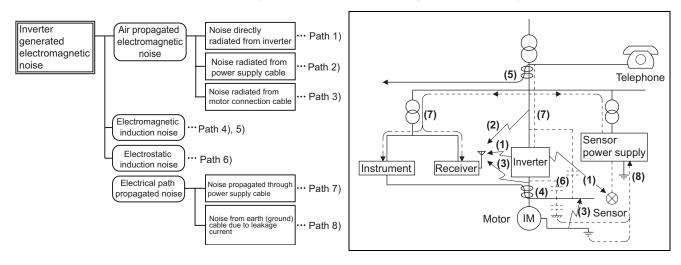
- General products indicate the following models. BV-C1, BC-V, NVB, NV-L, NV-G2N, NV-G3NA, NV-2F earth leakage relay (except NV-ZHA), NV with AA neutral wire open-phase protection
- The other models are designed for harmonic and surge suppressionNV-C/NV-S/MN series, NV30-FA, NV50-FA, BV-C2, earth leakage alarm breaker (NF-Z), NV-ZHA, NV-H

3.1.2 EMC measures

Some electromagnetic noises enter the inverter to malfunction it and others are radiated by the inverter to malfunction peripheral devices. Though the inverter is designed to have high immunity performance, it handles low-level signals, so it requires the following basic techniques. Also, since the inverter chops outputs at high carrier frequency, that could generate electromagnetic noises. If these electromagnetic noises cause peripheral devices to malfunction, EMI measures should be taken to suppress noises. These techniques differ slightly depending on EMI paths.

- (1) Basic techniques
 - Do not run the power cables (I/O cables) and signal cables of the inverter in parallel with each other and do not bundle them.
 - Use twisted shield cables for the detector connecting and control signal cables and connect the sheathes of the shield cables to terminal SD.
 - · Earth (Ground) the inverter, motor, etc. at one point.
- (2) Techniques to reduce electromagnetic noises that enter and malfunction the inverter (Immunity measures) When devices that generate many electromagnetic noises (which use magnetic contactors, magnetic brakes, many relays, for example) are installed near the inverter and the inverter may be malfunctioned by electromagnetic noises, the following measures must be taken:
 - · Provide surge suppressors for devices that generate many electromagnetic noises to suppress electromagnetic noises.
 - Fit data line filters (page 41) to signal cables.
 - Earth (Ground) the shields of the detector connection and control signal cables with cable clamp metal.
- (3) Techniques to reduce electromagnetic noises that are radiated by the inverter to malfunction peripheral devices (EMI measures)

Inverter-generated electromagnetic noises are largely classified into those radiated by the cables connected to the inverter and inverter main circuits (I/O), those electromagnetically and electrostatically induced to the signal cables of the peripheral devices close to the main circuit power supply, and those transmitted through the power supply cables.

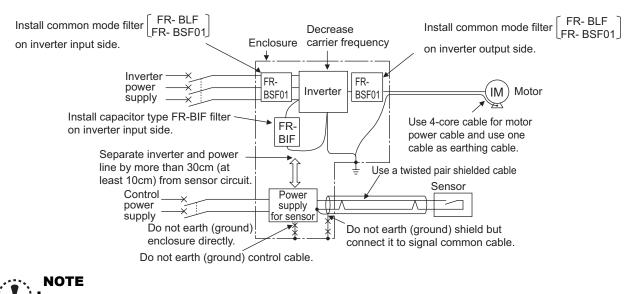


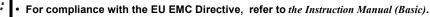
Propagation Path	Measures
	When devices that handle low-level signals and are liable to malfunction due to electromagnetic noises, e.g.
	instruments, receivers and sensors, are contained in the enclosure that contains the inverter or when their signal
	cables are run near the inverter, the devices may malfunction due to air-propagated electromagnetic noises. The
	following measures must be taken:
(1)(2)(3)	 Install easily affected devices as far away as possible from the inverter.
	 Run easily affected signal cables as far away as possible from the inverter and its I/O cables.
	• Do not run the signal cables and power cables (inverter I/O cables) in parallel with each other and do not bundle them.
	Insert common mode chokes into I/O and capacitors between the input lines to suppress cable-radiated noises.
	• Use shield cables as signal cables and power cables and run them in individual metal conduits to produce further effects.
	When the signal cables are run in parallel with or bundled with the power cables, magnetic and static induction noises
	may be propagated to the signal cables which causes the devices to malfunction and the following measures must be
	taken:
(4)(5)(6)	 Install easily affected devices as far away as possible from the inverter.
	 Run easily affected signal cables as far away as possible from the I/O cables of the inverter.
	• Do not run the signal cables and power cables (inverter I/O cables) in parallel with each other and do not bundle them.
	• Use shield cables as signal cables and power cables and run them in individual metal conduits to produce further effects.
	When the power supplies of the peripheral devices are connected to the power supply of the inverter in the same line,
(7)	inverter-generated noises may flow back through the power supply cables to malfunction the devices and the
(7)	following measures must be taken:
	Install the common mode filter (FR-BLF, FR-BSF01) to the power cables (output cable) of the inverter.
	When a closed loop circuit is formed by connecting the peripheral device wiring to the inverter, leakage currents may
(8)	flow through the earth (ground) cable of the inverter to malfunction the device. In such a case, disconnection of the
	earth (ground) cable of the device may cause the device to operate properly.

Data line filter

Data line filter is effective as an EMC measure. Provide a data line filter for the detector cable, etc.

•EMC measures





3

3.1.3 Power supply harmonics

The inverter may generate power supply harmonics from its converter circuit to affect the power generator, power capacitor etc. Power supply harmonics are different from noise and leakage currents in source, frequency band and transmission path. Take the following countermeasure suppression techniques.

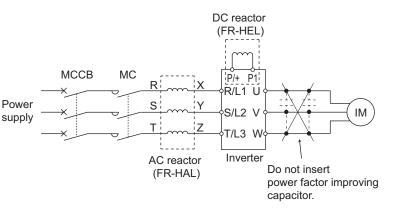
•The differences between	harmonics and RF	- noises are indicated below:

Item	Harmonics	Noise		
Frequency	Normally 40th to 50th degrees or less	High frequency (several 10kHz to 1GHz order)		
riequency	(up to 3kHz or less)	right frequency (several toking to rong order)		
Environment	To-electric channel, power impedance	To-space, distance, wiring path		
Quantitative understanding	Theoretical calculation possible	Random occurrence, quantitative grasping difficult		
Generated amount	Nearly proportional to load capacity	Change with current variation ratio (larger as switching		
Generated amount	Nearly proportional to load capacity	speed increases)		
Affected equipment immunity	Specified in standard per equipment	Different depending on maker's equipment specifications		
Suppression example	Provide reactor.	Increase distance.		

•Suppression technique

The harmonic current generated from the inverter to the input side differs according to various conditions such as the wiring impedance, whether a reactor is used or not, and output frequency and output current on the load side.

For the output frequency and output current, we understand that this should be calculated in the conditions under the rated load at the maximum operating frequency.





NOTE

The power factor improving capacitor and surge suppressor on the inverter output side may be overheated or damaged by the harmonic components of the inverter output. Also, since an excessive current flows in the inverter to activate overcurrent protection, do not provide a capacitor and surge suppressor on the inverter output side when the motor is driven by the inverter. For power factor improvement, install a reactor on the inverter input side or in the DC circuit.

3.1.4 Harmonic suppression guideline in Japan

Harmonic currents flow from the inverter to a power receiving point via a power transformer. The Harmonic Suppression Guidelines was established to protect other consumers from these outgoing harmonic currents.

The three-phase 200V input specifications 3.7kW or less (single-phase 200V power input model 2.2kW or less, single-phase 100V power input model 0.75kW) are previously covered by "Harmonic Suppression Guidelines for Household Appliances and General-purpose Products" and other models are covered by "Harmonic Suppression Guidelines for Consumers Who Receive High Voltage or Special High Voltage". However, the transistorized inverter has been excluded from the target products covered by "Harmonic Suppression Guidelines for Household Appliances and General-purpose Products" in January 2004 and "Harmonic Suppression Guidelines for Household Appliances and General-purpose Products" was repealed on September 6, 2004.

All capacity and all models of general-purpose inverter used by specific consumers are covered by "Harmonic Suppression Guidelines for Consumers Who Receive High Voltage or Special High Voltage" (hereinafter referred to as "Specific Consumer Guidelines").

"Specific Consumer Guidelines"

This guideline sets forth the maximum values of harmonic currents outgoing from a high-voltage or especially high-voltage consumer who will install, add or renew harmonic generating equipment. If any of the maximum values are exceeded, this guideline requires the consumer to take certain suppression measures.

Received Power Voltage	5th	7th	11th	13th	17th	19th	23rd	Over 23rd
6.6kV	3.5	2.5	1.6	1.3	1.0	0.9	0.76	0.70
22kV	1.8	1.3	0.82	0.69	0.53	0.47	0.39	0.36
33kV	1.2	0.86	0.55	0.46	0.35	0.32	0.26	0.24

Table 1 Maximum Values of Outgoing Harmonic Currents per 1kW Contract Power

(1) Application for Specific Consumers Guidelines

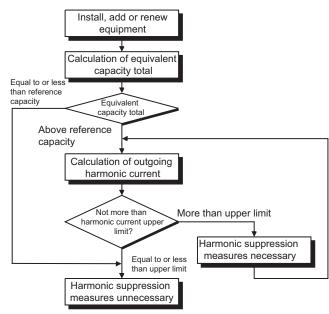


Table 2 Conversion Factors for FR-D700 Series

Class	C	Circuit Type			
		Without reactor	K31= 3.4		
2	Three-phase bridge	With reactor (AC side)	K32 = 1.8		
3	(Capacitor smoothing)	With reactor (DC side)	K33 = 1.8		
		With reactors (AC, DC sides)	K34 = 1.4		
4	Single-phase bridge	Without reactor	K41= 2.3		
4	(Capacitor smoothing)	With reactor (AC side)	K42 = 0.35 *		
5	Self-excitation three-phase bridge	When high power factor converter is used	K5 = 0		

* K42=0.35 is a value when the reactor value is 20%. Since a 20% reactor is large and considered to be not practical, K42=1.67 is written as conversion factor for a 5% reactor in the technical data JEM-TR201 of the Japan Electric Machine Industry Association and this value is recommended for calculation for the actual practice.

Table 3 Equivalent Capacity Limits

Received Power Voltage	Reference Capacity
6.6kV	50kVA
22/33 kV	300kVA
66kV or more	2000kVA

	Reactor	5th	7th	11th	13th	17th	19th	23rd	25th
	Not used	65	41	8.5	7.7	4.3	3.1	2.6	1.8
Three-phase bridge	Used (AC side)	38	14.5	7.4	3.4	3.2	1.9	1.7	1.3
(Capacitor smoothing)	Used (DC side)	30	13	8.4	5.0	4.7	3.2	3.0	2.2
	Used (AC, DC sides)	28	9.1	7.2	4.1	3.2	2.4	1.6	1.4
Single-phase bridge	Not used	50	24	5.1	4.0	1.5	1.4	_	_
(Capacitor smoothing)	Used (AC side) *	6.0	3.9	1.6	1.2	0.6	0.1	—	_

Table 4 Harmonic Contents (Values at the fundamental current of 100%)

* The harmonic contents for "single-phase bridge/with reactor" in the table 4 are values when the reactor value is 20%. Since a 20% reactor is large and considered to be not practical, harmonic contents when a 5% reactor is used is written in the technical data JEM-TR201 of The Japan Electrical Manufacturers' Association and this value is recommended for calculation for the actual practice.

1) Calculation of equivalent capacity (P0) of harmonic generating equipment

The "equivalent capacity" is the capacity of a 6-pulse converter converted from the capacity of consumer's harmonic generating equipment and is calculated with the following equation. If the sum of equivalent capacities is higher than the limit in Table 3, harmonics must be calculated with the following procedure:

$\underline{P0} = \Sigma(\underline{Ki} \times \underline{Pi}) [kVA]$

- Ki: Conversion factor (refer to Table 2)
- Pi: Rated capacity of harmonic generating equipment*[kVA]
- i: Number indicating the conversion circuit type
- * Rated capacity: Determined by the capacity of the applied motor and found in Table 5. It should be noted that the rated capacity used here is used to calculate generated harmonic amount and is different from the power supply capacity required for actual inverter drive.

2) Calculation of outgoing harmonic current

Outgoing harmonic current = fundamental wave current (value converted from received power voltage) × operation ratio × harmonic content

- Operation ratio: Operation ratio = actual load factor × operation time ratio during 30 minutes
- Harmonic content: Found in Table 4.

Applicable	Ra Curre	ted nt [A]	Fundamental Wave Current Converted from	Rated Capacity	Out		armonic No react					(mA)
Motor (kW)	200V	400V	6.6kV (mA)	(kVA)	5th	7th	11th	13th	17th	19th	23rd	25th
0.4	1.61	0.81	49	0.57	31.85	20.09	4.165	3.773	2.107	1.519	1.274	0.882
0.75	2.74	1.37	83	0.97	53.95	34.03	7.055	6.391	3.569	2.573	2.158	1.494
1.5	5.50	2.75	167	1.95	108.6	68.47	14.20	12.86	7.181	5.177	4.342	3.006
2.2	7.93	3.96	240	2.81	156.0	98.40	20.40	18.48	10.32	7.440	6.240	4.320
3.7	13.0	6.50	394	4.61	257.1	161.5	33.49	30.34	16.94	12.21	10.24	7.092
5.5	19.1	9.55	579	6.77	376.1	237.4	49.22	44.58	24.90	17.95	15.05	10.42
7.5	25.6	12.8	776	9.07	504.4	318.2	65.96	59.75	33.37	24.06	20.18	13.97
11	36.9	18.5	1121	13.1	728.7	459.6	95.29	86.32	48.20	34.75	29.15	20.18
15	49.8	24.9	1509	17.6	980.9	618.7	128.3	116.2	64.89	46.78	39.24	27.16

Table 5 Rated Capacities and Outgoing Harmonic Currents for Inverter Drive

3) Application of the guideline for specific consumers

If the outgoing harmonic current is higher than the maximum value per 1kW contract power × contract power, a harmonic suppression technique is required.

4) Harmonic suppression techniques

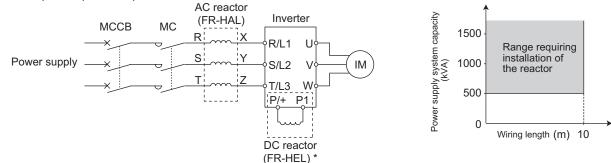
No.	Item	Description
1	Reactor installation	Install an AC reactor (FR-HAL) on the AC side of the inverter or a DC reactor (FR-HEL) on its DC side
•	(FR-HAL, FR-HEL)	or both to suppress outgoing harmonic currents.
2	High power factor converter (FR-HC)	This converter trims the current waveform to be a sine waveform by switching in the rectifier circuit (converter module) with transistors. Doing so suppresses the generated harmonic amount significantly. Connect it to the DC area of an inverter. The high power factor converter (FR-HC) is used with the standard accessory.
3	Installation of power factor	When used with a series reactor, the power factor improving capacitor has an effect of absorbing
5	improving capacitor	harmonic currents.
4	Transformer multi-phase	Use two transformers with a phase angle difference of 30° as in \land - Δ , Δ - Δ combination to provide an
7	operation	effect corresponding to 12 pulses, reducing low-degree harmonic currents.
5	Passive filter	A capacitor and a reactor are used together to reduce impedances at specific frequencies, producing a
5	(AC filter)	great effect of absorbing harmonic currents.
	Active filter	This filter detects the current of a circuit generating a harmonic current and generates a harmonic
6	(Active filter)	current equivalent to a difference between that current and a fundamental wave current to suppress a
	(,,	harmonic current at a detection point, providing a great effect of absorbing harmonic currents.

3.2 Installation of power factor improving reactor

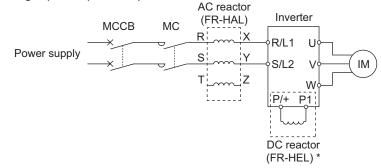
When the inverter is connected near a large-capacity power transformer (500kVA or more) or when a power capacitor is to be switched over, an excessive peak current may flow in the power input circuit, damaging the converter circuit. To prevent this, always install an optional reactor (FR-HAL, FR-HEL).

When connecting a single-phase 100V power input inverter to a power transformer (50kVA or more), install an AC reactor (FR-HAL) so that the performance is more reliable.

Three-phase power input



Single-phase power input



* When connecting the FR-HEL, remove the jumper across terminals P/+ and P1. The wiring length between the FR-HEL and inverter should be 5m maximum and minimized.

REMARKS

- Use the same wire size as that of the power supply wire (R/L1, S/L2, T/L3). (Refer to page 17)
- Single-phase 100V power input model is not compatible with DC reactor.

3.3 Power-OFF and magnetic contactor (MC)

(1) Inverter input side magnetic contactor (MC)

On the inverter input side, it is recommended to provide an MC for the following purposes.

(Refer to page 4 for selection.)

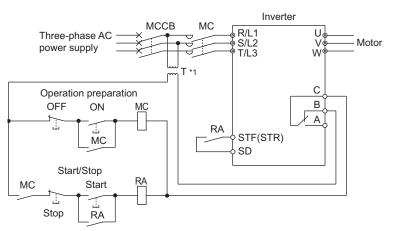
1) To release the inverter from the power supply when the fault occurs or when the drive is not functioning (e.g. emergency stop operation). For example, MC avoids overheat or burnout of the brake resistor when heat capacity of the resistor is insufficient or brake regenerative transistor is damaged with short while connecting an optional brake resistor.

2) To prevent any accident due to an automatic restart at restoration of power after an inverter stop made by a power failure3) To separate the inverter from the power supply to ensure safe maintenance and inspection work.

If using an MC for emergency stop during operation, select an MC regarding the inverter input side current as JEM1038-AC-3 class rated current.

() **REMARKS**

Since repeated inrush currents at power ON will shorten the life of the converter circuit (switching life is about 1,000,000 times.), frequent starts and stops of the MC must be avoided. Turn ON/OFF the inverter start controlling terminals (STF, STR) to run/stop the inverter.



• Inverter start/stop circuit example

As shown on the left, always use the start signal (ON or OFF of STF(STR) signal) to make a start or stop.

*1 When the power supply is 400V class, install a step-down transformer.

(2) Handling of inverter output side magnetic contactor

Switch the magnetic contactor between the inverter and motor only when both the inverter and motor are at a stop. When the magnetic contactor is turned ON while the inverter is operating, overcurrent protection of the inverter and such will activate. When an MC is provided for switching to the commercial power supply, for example, switch it ON/OFF after the inverter and motor have stopped.

3.4 Inverter-driven 400V class motor

In the PWM type inverter, a surge voltage attributable to wiring constants is generated at the motor terminals. Especially for a 400V class motor, the surge voltage may deteriorate the insulation. When the 400V class motor is driven by the inverter, consider the following measures:

Measures

It is recommended to take either of the following measures:

(1) Rectifying the motor insulation and limiting the PWM carrier frequency according to the wiring length

For the 400V class motor, use an insulation-enhanced motor.

Specifically,

1) Specify the "400V class inverter-driven insulation-enhanced motor".

2) For the dedicated motor such as the constant-torque motor and low-vibration motor, use the "inverter-driven, dedicated motor".

3) Set Pr. 72 PWM frequency selection as indicated below according to the wiring length.

		Wiring Length						
	50m or less 50m to 100m exceeding 10							
Pr. 72 PWM frequency selection	15 (14.5kHz) or less	8 (8kHz) or less	2 (2kHz) or less					

(2) Suppressing the surge voltage on the inverter side

Connect the surge voltage suppression filter (FR-ASF-H/FR-BMF-H) on the inverter output side.



• For explanation of surge voltage suppression filter (FR-ASF-H/FR-BMF-H), refer to the manual of each option.



Parameters referred to

Pr. 72 PWM frequency selection I Refer to page 149

3

3.5 Precautions for use of the inverter

The FR-D700 series is a highly reliable product, but using incorrect peripheral circuits or incorrect operation/handling methods may shorten the product life or damage the product.

Before starting operation, always recheck the following items.

- (1) Use crimping terminals with insulation sleeve to wire the power supply and motor.
- (2) Application of power to the output terminals (U, V, W) of the inverter will damage the inverter. Never perform such wiring.
- (3) After wiring, wire offcuts must not be left in the inverter.

Wire offcuts can cause an alarm, failure or malfunction. Always keep the inverter clean. When drilling mounting holes in an enclosure etc., take care not to allow chips and other foreign matter to enter the inverter.

(4) Use cables of the appropriate size to make a voltage drop of 2% or less.

If the wiring distance is long between the inverter and motor, a main circuit cable voltage drop will cause the motor torque to decrease especially at the output of a low frequency. Refer to *page 17* for the recommended wire sizes.

(5) The total wiring length should be within the prescribed length.

Especially for long distance wiring, the fast-response current limit function may decrease, or the equipment connected to the output side may malfunction. This is caused by a charging current due to the stray capacity of the wiring. Therefore, note the overall wiring length. (*Refer to page 19*)

(6) Electromagnetic wave interference

The input/output (main circuit) of the inverter includes high frequency components, which may interfere with the communication devices (such as AM radios) used near the inverter. In this case, install the FR-BIF optional capacitor type filter (for use in the input side only) or FR-BSF01 or FR-BLF line noise filter to minimize interference.

(7) Do not install a power factor correction capacitor, surge suppressor or capacitor type filter on the inverter output side.

This will cause the inverter to trip or the capacitor and surge suppressor to be damaged. If any of the above devices are connected, immediately remove them. (When using capacitor type filter (FR-BIF) for a single-phase power input model, make sure of secure insulation of T/L3-phase, and connect to the input side of the inverter.)

(8) For some short time after the power is switched OFF, a high voltage remains in the smoothing capacitor.

When accessing the inverter for inspection, wait for at least 10 minutes after the power supply has been switched OFF, and then make sure that the voltage across the main circuit terminals P/+ and N/- of the inverter is no more than 30VDC using a tester.

(9) A short circuit or earth (ground) fault on the inverter output side may damage the inverter modules.

- Fully check the insulation resistance of the circuit prior to inverter operation since repeated short circuits may damage the inverter modules. These short circuits may be caused by peripheral circuit inadequacy, an earth (ground) fault caused by wiring inadequacy, or reduced motor insulation resistance.
- Fully check the to-earth (ground) insulation and phase to phase insulation of the inverter output side before power-on. Especially for an old motor or use in a hostile atmosphere, securely check the motor insulation resistance etc.

(10) Do not use the inverter input side magnetic contactor to start/stop the inverter.

Since repeated inrush currents at power ON will shorten the life of the converter circuit (switching life is about 1,000,000 times), frequent starts and stops of the MC must be avoided. Turn ON/OFF the inverter start controlling terminals (STF, STR) to run/stop the inverter. (*Refer to page 46*)

(11) Across terminals P/+ and PR, connect only the brake resistor.

Do not connect a mechanical brake.

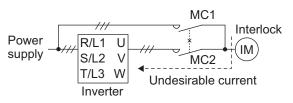
The brake resistor cannot be connected to the 0.1K and 0.2K. Do not connect anything to terminals P/+ and PR. Also, never short between these terminals.

(12) Do not apply a voltage higher than the permissible voltage to the inverter I/O signal circuits.

Application of a voltage higher than the permissible voltage to the inverter I/O signal circuits or opposite polarity may damage the I/O devices. Especially check the wiring to prevent the speed setting potentiometer from being connected incorrectly to short terminals 10 and 5.

(13) Provide electrical and mechanical interlocks for MC1 and MC2 which are used for bypass operation.

When the wiring is incorrect and if there is a bypass operation circuit as shown right, the inverter will be damaged due to arcs generated at the time of switch-over or chattering caused by a sequence error.



(14) If the machine must not be restarted when power is restored after a power failure, provide a magnetic contactor in the inverter's input side and also make up a sequence which will not switch ON the start signal.

If the start signal (start switch) remains ON after a power failure, the inverter will automatically restart as soon as the power is restored.

(15) Inverter input side magnetic contactor (MC)

On the inverter input side, connect a MC for the following purposes. (Refer to page 4 for selection.)

- 1)To release the inverter from the power supply when a fault occurs or when the drive is not functioning (e.g. emergency stop operation). For example, MC avoids overheat or burnout of the brake resistor when heat capacity of the resistor is insufficient or brake regenerative transistor is damaged with short while connecting an optional brake resistor.
- 2)To prevent any accident due to an automatic restart at restoration of power after an inverter stop made by a power failure

3) To separate the inverter from the power supply to ensure safe maintenance and inspection work.

If using an MC for emergency stop during operation, select an MC regarding the inverter input side current as JEM1038-AC-3 class rated current.

(16) Handling of inverter output side magnetic contactor

Switch the magnetic contactor between the inverter and motor only when both the inverter and motor are at a stop. When the magnetic contactor is turned ON while the inverter is operating, overcurrent protection of the inverter and such will activate. When MC is provided for switching to the commercial power supply, for example, switch it ON/OFF after the inverter and motor have stopped.

(17) Countermeasures against inverter-generated EMI

If electromagnetic noise generated from the inverter causes frequency setting signal to fluctuate and motor rotation speed to be unstable when changing motor speed with analog signal, the following countermeasures are effective.

- Do not run the signal cables and power cables (inverter I/O cables) in parallel with each other and do not bundle them.
- Run signal cables as far away as possible from power cables (inverter I/O cables).
- Use shield cables as signal cables.
- Install a ferrite core on the signal cable (Example: ZCAT3035-1330 TDK).

(18) Instructions for overload operation

When performing operation of frequent start/stop of the inverter, rise/fall in the temperature of the transistor element of the inverter will repeat due to a repeated flow of large current, shortening the life from thermal fatigue. Since thermal fatigue is related to the amount of current, the life can be increased by reducing current at locked condition, starting current, etc. Decreasing current may increase the life. However, decreasing current will result in insufficient torque and the inverter may not start. Therefore, choose the inverter which has enough allowance for current (up to 2 rank larger in capacity).

(19) Make sure that the specifications and rating match the system requirements.

3.6 Failsafe of the system which uses the inverter

When a fault occurs, the inverter trips to output a fault signal. However, a fault output signal may not be output at an inverter fault occurrence when the detection circuit or output circuit fails, etc. Although Mitsubishi assures best quality products, provide an interlock which uses inverter status output signals to prevent accidents such as damage to machine when the inverter fails for some reason and at the same time consider the system configuration where failsafe from outside the inverter, without using the inverter, is enabled even if the inverter fails.

(1) Interlock method which uses the inverter status output signals

By combining the inverter status output signals to provide an interlock as shown below, an inverter alarm can be detected.

No.	Interlock Method	Check Method	Used Signals	Refer to Page
	Inverter protective function operation	Operation check of an alarm contact Circuit error detection by negative logic	Fault output signal (ALM signal)	123
2)	Inverter operating status	Operation ready signal check	Operation ready signal (RY signal)	122
3)	Inverter running status	Logic check of the start signal and running signal	Start signal (STF signal, STR signal) Running signal (RUN signal)	118, 122
4)	Inverter running status	Logic check of the start signal and output current	Start signal (STF signal, STR signal) Output current detection signal (Y12 signal)	118, 125

1)Check by the inverter fault output signal

When the inverter's protective function activates and the inverter trips, the fault output signal (ALM signal) is output. (ALM signal is assigned to terminal ABC in the initial setting).

With this signal, you can check if the inverter is operating properly.

In addition, negative logic can be set (ON when the inverter at NC contact) is normal, OFF when the fault occurs).

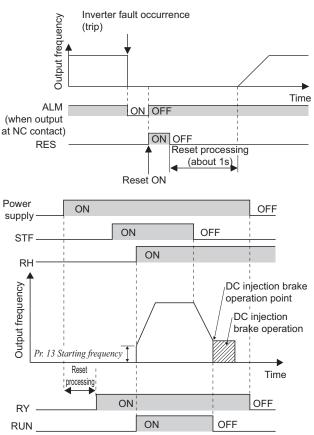
2)Checking the inverter operating status by the inverter operation ready completion signal Operation ready signal (RY signal) is output when the inverter power is ON and the inverter becomes operative.

Check if the RY signal is output after powering ON the inverter.

3) Checking the inverter operating status by the start signal input to the inverter and inverter running signal.

The inverter running signal (RUN signal) is output when the inverter is running (RUN signal is assigned to terminal RUN in the initial setting).

Check if RUN signal is output when inputting the start signal to the inverter (forward signal is STF signal and reverse signal is STR signal). For logic check, note that RUN signal is output for the period from the inverter decelerates until output to the motor is stopped, configure a sequence considering the inverter deceleration time.



4)Checking the motor operating status by the start signal input to the inverter and inverter output current detection signal. The output current detection signal (Y12 signal) is output when the inverter operates and currents flows in the motor. Check if Y12 signal is output when inputting the start signal to the inverter (forward signal is STF signal and reverse signal is STR signal). Note that the current level at which Y12 signal is output is set to 150% of the inverter rated current in the initial setting, it is necessary to adjust the level to around 20% using no load current of the motor as reference with *Pr.150 Output current detection level*.

For logic check, as same as the inverter running signal (RUN signal), the inverter outputs for the period from the inverter decelerates until output to the motor is stopped, configure a sequence considering the inverter deceleration time.

Output	Pr. 190, Pr. 192, Pr. 197 Setting						
Signal	Positive logic	Negative logic					
ALM	99	199					
RY	11	111					
RUN	0	100					
Y12	12	112					

• When using various signals, assign functions to *Pr*.190, *Pr*.192, and *Pr*.197 (output terminal function selection) referring to the table on the left.

• Changing the terminal assignment using *Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

(2) Backup method outside the inverter

Even if the interlock is provided by the inverter status signal, enough failsafe is not ensured depending on the failure status of the inverter itself. For example, when the inverter CPU fails, even if the interlock is provided using the inverter fault signal, start signal and RUN signal, there is a case where a fault signal is not output and RUN signal is kept output even if an inverter fault occurs.

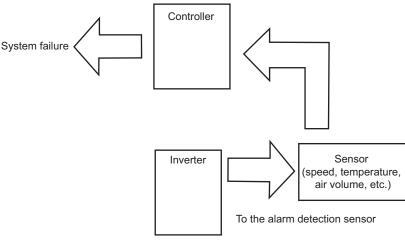
Provide a speed detector to detect the motor speed and current detector to detect the motor current and consider the backup system such as checking up as below according to the level of importance of the system.

1)Start signal and actual operation check

Check the motor running and motor current while the start signal is input to the inverter by comparing the start signal to the inverter and detected speed of the speed detector or detected current of the current detector. Note that the motor current runs as the motor is running for the period until the motor stops since the inverter starts decelerating even if the start signal turns OFF. For the logic check, configure a sequence considering the inverter deceleration time. In addition, it is recommended to check the three-phase current when using the current detector.

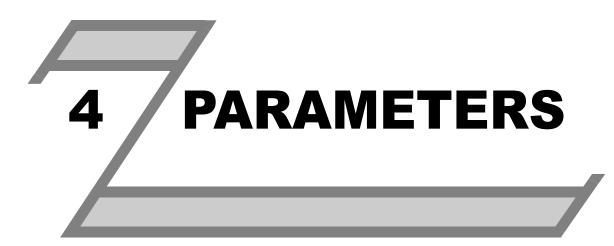
2)Command speed and actual operation check

Check if there is no gap between the actual speed and commanded speed by comparing the inverter speed command and detected speed of the speed detector.



3

MEMO



This chapter explains the "PARAMETERS" for use of this product.

Always read the instructions before using the equipment.

The following marks are used to indicate the controls as below.

1

2

3

4

5

6

7

53

WFF control

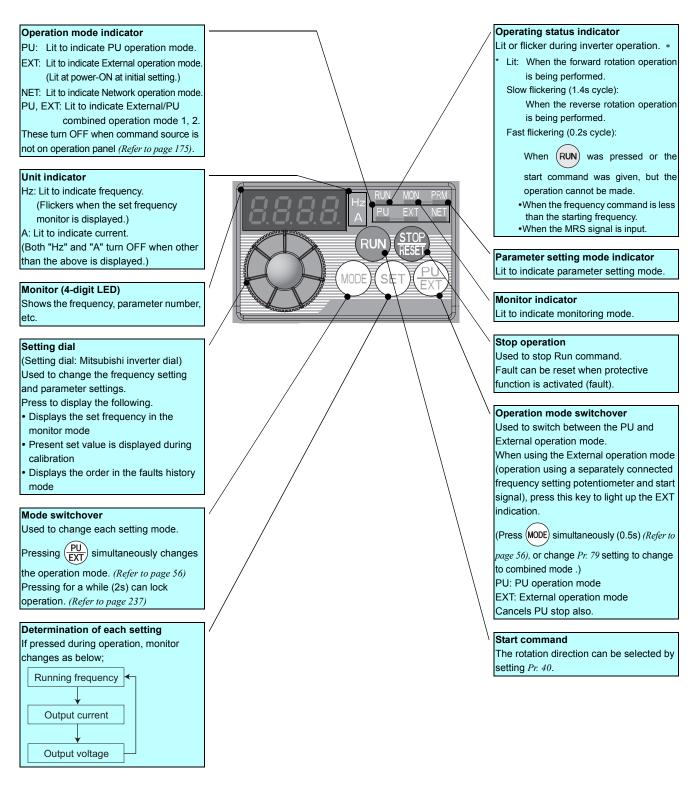
GPMEVCGeneral-purpose magnetic flux vector control

(Parameters without any mark are valid for both controls.)

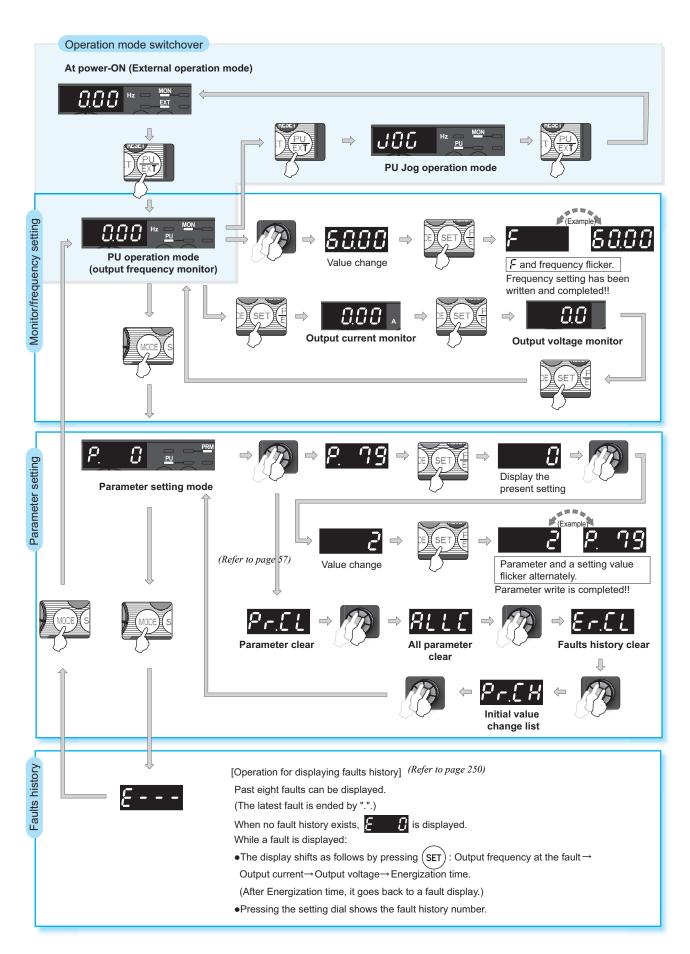
4.1 Operation panel

4.1.1 Names and functions of the operation panel

The operation panel cannot be removed from the inverter.



4.1.2 Basic operation (factory setting)

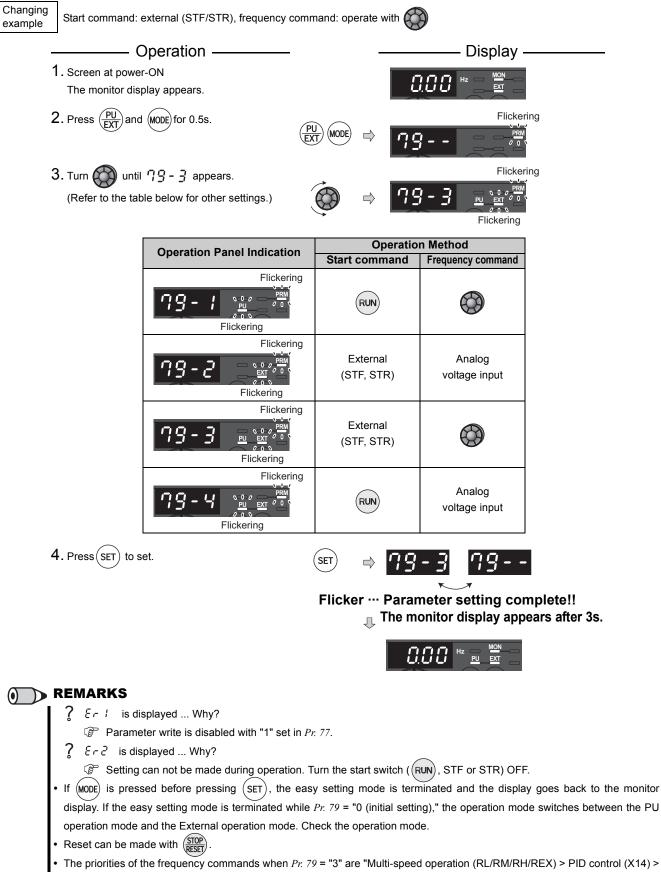


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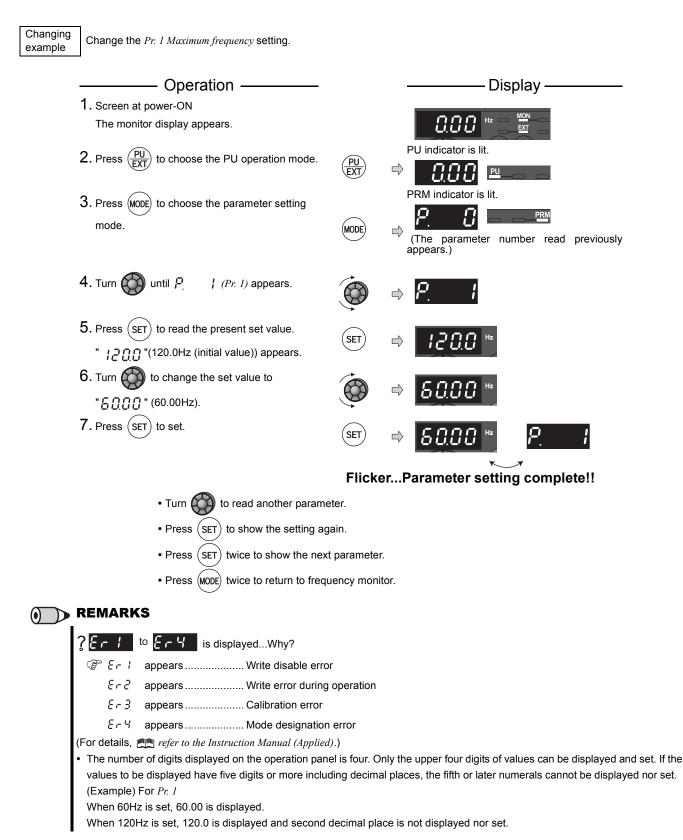
Operation panel

4.1.3 Easy operation mode setting (easy setting mode)

Setting of *Pr. 79 Operation mode selection* according to combination of the start command and speed command can be easily made.



terminal 4 analog input (AU) > digital input from the operation panel".



4.1.4 Changing the parameter setting value

4.1.5 Displaying the set frequency

Press the setting dial () in the PU operation mode or in the External/PU combined operation mode 1 (*Pr.79* = "3") to

show the set frequency.

4.2 Parameter list

Parameter list 4.2.1

For simple variable-speed operation of the inverter, the initial setting of the parameters may be used. Set the necessary parameters to meet the load and operational specifications. Parameter setting, change and check can be made from the operation panel.

• REMARKS

•
 lindicates simple mode parameters.

• The parameters surrounded by a black border in the table allow its setting to be changed during operation even if "0" (initial value) is set in Pr. 77 Parameter write selection.

Func- tion	Parameter	Name	Setting Range	Minimum Setting Increments	Initial Value	Refer to Page	Customer Setting
	© 0	Torque boost	0 to 30%	0.1%	6/4/3/2% *1	75	
	© 1	Maximum frequency	0 to 120Hz	0.01Hz	120Hz	84	
	@ 2	Minimum frequency	0 to 120Hz	0.01Hz	0Hz	84	
S	© 3	Base frequency	0 to 400Hz	0.01Hz	60Hz	86	
Basic functions	© 4	Multi-speed setting (high speed)	0 to 400Hz	0.01Hz	60Hz	90	
pur	© 5	Multi-speed setting (middle speed)	0 to 400Hz	0.01Hz	30Hz	90	
c fu	© 6	Multi-speed setting (low speed)	0 to 400Hz	0.01Hz	10Hz	90	
lasi	© 7	Acceleration time	0 to 3600s	0.1s	5/10/15s *2	97	
ш	© 8	Deceleration time	0 to 3600s	0.1s	5/10/15s *2	97	
	© 9	Electronic thermal O/L relay	0 to 500A	0.01A	Rated inverter current	101	
tion	10	DC injection brake operation frequency	0 to 120Hz	0.01Hz	3Hz	110	
DC injection brake	11	DC injection brake operation time	0 to 10s	0.1s	0.5s	110	
DC	12	DC injection brake operation voltage	0 to 30%	0.1%	6/4/2% *3	110	
Ι	13	Starting frequency	0 to 60Hz	0.01Hz	0.5Hz	99	
	14	Load pattern selection	0 to 3	1	0	88	
G ation	15	Jog frequency	0 to 400Hz	0.01Hz	5Hz	92	
JOG operation	16	Jog acceleration/deceleration time	0 to 3600s	0.1s	0.5s	92	
_	17	MRS input selection	0, 2, 4	1	0	116	
_	18	High speed maximum frequency	120 to 400Hz	0.01Hz	120Hz	84	
_	19	Base frequency voltage	0 to 1000V, 8888, 9999	0.1V	9999	86	
Acceleration/ deceleration time	20	Acceleration/deceleration reference frequency	1 to 400Hz	0.01Hz	60Hz	97	
Stall prevention	22	Stall prevention operation level	0 to 200%	0.1%	150%	80	
Stall prevent	23	Stall prevention operation level compensation factor at double speed	0 to 200%, 9999	0.1%	9999	80	
77	24	Multi-speed setting (speed 4)	0 to 400Hz, 9999	0.01Hz	9999	90	
g g	25	Multi-speed setting (speed 5)	0 to 400Hz, 9999	0.01Hz	9999	90	
ulti-spee setting	26	Multi-speed setting (speed 6)	0 to 400Hz, 9999	0.01Hz	9999	90	
Multi-speed setting	27	Multi-speed setting (speed 7)	0 to 400Hz, 9999	0.01Hz	9999	90	
—	29	Acceleration/deceleration pattern selection	0, 1, 2	1	0	100	

• Symbol in the Remarks column

- Ver.UP ... Specifications differ according to the date assembled. Refer to page 298 to check the SERIAL number.
- (Refer to page 182 for RS-485 communication)

Parameter	Remarks	Inst	ruction C	ode		ode-based dence Table		Paramete	r
		Read	Write	Extended			Сору	Clear	All clear
© 0		00	80	0	0	×	0	0	0
© 1		01	81	0	0	0	0	0	0
© 2		02	82	0	0	0	0	0	0
© 3		03	83	0	0	×	0	0	0
© 4		04	84	0	0	0	0	0	0
© 5		05	85	0	0	0	0	0	0
© 6		06	86	0	0	0	0	0	0
© 7		07	87	0	0	0	0	0	0
© 8		08	88	0	0	0	0	0	0
© 9		09	89	0	0	0	0	0	0
10		0A	8A	0	0	0	0	0	0
11		0B	8B	0	0	0	0	0	0
12		0C	8C	0	0	0	0	0	0
13		0D	8D	0	0	0	0	0	0
14		0E	8E	0	0	×	0	0	0
15		0F	8F	0	0	0	0	0	0
16		10	90	0	0	0	0	0	0
17		11	91	0	0	0	0	0	0
18		12	92	0	0	0	0	0	0
19		13	93	0	0	×	0	0	0
20		14	94	0	0	0	0	0	0
22		16	96	0	0	0	0	0	0
23		17	97	0	0	0	0	0	0
24		18	98	0	0	0	0	0	0
25		19	99	0	0	0	0	0	0
26		1A	9A	0	0	0	0	0	0
27		1B	9B	0	0	0	0	0	0
29		1D	9D	0	0	0	0	0	0

Parameter list 🦷

• These instruction codes are used for parameter read and write by using Mitsubishi inverter protocol with the RS-485 communication.

• "O" indicates valid and "x" indicates invalid of "control mode-based correspondence table", "parameter copy", "parameter clear", and "all parameter clear".

Func- tion	Parameter	Name	Setting Range	Minimum Setting Increments	Initial Value	Refer to Page	Customer Setting
—	30	Regenerative function selection	0, 1, 2	1	0	111, 137	
d	31	Frequency jump 1A	0 to 400Hz, 9999	0.01Hz	9999	85	
ш	32	Frequency jump 1B	0 to 400Hz, 9999	0.01Hz	9999	85	
Frequency jump	33	Frequency jump 2A	0 to 400Hz, 9999	0.01Hz	9999	85	
ien	34	Frequency jump 2B	0 to 400Hz, 9999	0.01Hz	9999	85	
edr	35	Frequency jump 3A	0 to 400Hz, 9999	0.01Hz	9999	85	
ц	36	Frequency jump 3B	0 to 400Hz, 9999	0.01Hz	9999	85	
_	37	Speed display	0, 0.01 to 9998	0.001	0	128	
_	40	RUN key rotation direction selection	0, 1	1	0	236	
<u>ک</u> د	41	Up-to-frequency sensitivity	0 to 100%	0.1%	10%	124	
enc tior	42	Output frequency detection	0 to 400Hz	0.01Hz	6Hz	124	
Frequency detection	43	Output frequency detection for reverse rotation	0 to 400Hz, 9999	0.01Hz	9999	124	
	44	Second acceleration/deceleration time	0 to 3600s	0.1s	5/10/15s *2	97, 219	
suo	45	Second deceleration time	0 to 3600s, 9999	0.1s	9999	97, 219	
Jacti	46	Second torque boost	0 to 30%, 9999	0.1%	9999	75	
fur	47	Second V/F (base frequency)	0 to 400Hz, 9999	0.01Hz	9999	86	
Second functions	48	Second stall prevention operation current	0 to 200%, 9999	0.1%	9999	80	
S	51	Second electronic thermal O/L relay	0 to 500A, 9999	0.01A	9999	101	
ons	52	DU/PU main display data selection	0, 5, 8 to 12, 14, 20, 23 to 25, 52 to 55, 61, 62, 64, 100	1	0	129	
Monitor functions	54	FM terminal function selection	1 to 3, 5, 8 to 12, 14, 21, 24, 52, 53, 61, 62	1	1	129	
itor	55	Frequency monitoring reference	0 to 400Hz	0.01Hz	60Hz	134	
Mon	56	Current monitoring reference	0 to 500A	0.01A	Rated inverter current	134	
Automatic restart functions	57	Restart coasting time	0, 0.1 to 5s, 9999	0.1s	9999	137	
Auto res func	58	Restart cushion time	0 to 60s	0.1s	1s	137	
_	59	Remote function selection	0, 1, 2, 3	1	0	94	
Ι	60	Energy saving control selection	0, 9	1	0	148	
_	65	Retry selection	0 to 5	1	0	145	
	66	Stall prevention operation reduction starting frequency	0 to 400Hz	0.01Hz	60Hz	80	
λ	67	Number of retries at fault occurrence	0 to 10, 101 to 110	1	0	145	
Retry	68	Retry waiting time	0.1 to 600s	0.1s	1s	145	
ш	69	Retry count display erase	0	1	0	145	
_	70	Special regenerative brake duty	0 to 30%	0.1%	0%	111	
Ι	71	Applied motor	0, 1, 3, 13, 23, 40, 43, 50, 53	1	0	76, 104, 106,	
_	72	PWM frequency selection	0 to 15	1	1	149	
_	73	Analog input selection	0, 1, 10, 11	1	1	151	
_	74	Input filter time constant	0 to 8	1	1	153	
_	75	Reset selection/disconnected PU detection/PU stop selection	0 to 3, 14 to 17	1	14	159	
_	77	Parameter write selection	0, 1, 2	1	0	162	
—	78	Reverse rotation prevention selection	0, 1, 2	1	0	163	
_	© 79	Operation mode selection	0, 1, 2, 3, 4, 6, 7	1	0	166, 174	

Parameter	Remarks	Ins	truction C	ode		ode-based dence Table		Paramete	r
	Romanic	Read	Write	Extended			Сору	Clear	All clear
30		1E	9E	0	0	0	0	0	0
31		1F	9F	0	0	0	0	0	0
32		20	A0	0	0	0	0	0	0
33		21	A1	0	0	0	0	0	0
34		22	A2	0	0	0	0	0	0
35		23	A3	0	0	0	0	0	0
36		24	A4	0	0	0	0	0	0
37		25	A5	0	0	0	0	0	0
40		28	A8	0	0	0	0	0	0
41		29	A9	0	0	0	0	0	0
42		2A	AA	0	0	0	0	0	0
43		2B	AB	0	0	0	0	0	0
44		2C	AC	0	0	0	0	0	0
45		2D	AD	0	0	0	0	0	0
46		2E	AE	0	0	×	0	0	0
47		2F	AF	0	0	×	0	0	0
48		30	B0	0	0	0	0	0	0
51		33	B3	0	0	0	0	0	0
52		34	B4	0	0	0	0	0	0
54		36	B6	0	0	0	0	0	0
55		37	B7	0	0	0	0	0	0
56		38	B8	0	0	0	0	0	0
57		39	B9	0	0	0	0	0	0
58		3A	BA	0	0	0	0	0	0
59		3B	BB	0	0	0	0	0	0
60		3C	BC	0	0	×	0	0	0
65		41	C1	0	0	0	0	0	0
66		42	C2	0	0	0	0	0	0
67		43	C3	0	0	0	0	0	0
68		44	C4	0	0	0	0	0	0
69		45	C5	0	0	0	0	0	0
70		46	C6	0	0	0	0	0	0
71		47	C7	0	0	0	0	0	0
72		48	C8	0	0	0	0	0	0
73		49	C9	0	0	0	0	×	0
74		4A	CA	0	0	0	0	0	0
75		4B	СВ	0	0	0	0	×	×
77		4D	CD *4	0	0	0	0	0	0
78		4E	CE	0	0	0	0	0	0
© 79		4F	CF *4	0	0	0	0	0	0

🌱 Parameter list

Func- tion	Parameter	Name	Setting Range	Minimum Setting Increments	Initial Value	Refer to Page	Customer Setting
	80	Motor capacity	0.1 to 15kW, 9999	0.01kW	9999	76, 106	
ıts	82	Motor excitation current	0 to 500A, 9999	0.01A	9999	106	
Motor constants	83	Rated motor voltage	0 to 1000V	0.1V	200V/400V *5	106	
con	84	Rated motor frequency	10 to 120Hz	0.01Hz	60Hz	106	
otor	90	Motor constant (R1)	0 to 50 Ω , 9999	0.001Ω	9999	106	
W	96	Auto tuning setting/status	0, 11, 21	1	0	106, 137	
n	117	PU communication station number	0 to 31 (0 to 247)	1	0	182, 199	
PU connector communication	118	PU communication speed	48, 96, 192, 384	1	192	182, 199	
nmu	119	PU communication stop bit length	0, 1, 10, 11	1	1	182	
or con	120	PU communication parity check	0, 1, 2	1	2	182, 199	
nect	121	Number of PU communication retries	0 to 10, 9999	1	1	183	
U conr	122	PU communication check time interval	0, 0.1 to 999.8s, 9999	0.1s	0	183, 199	
д.	123	PU communication waiting time setting	0 to 150ms, 9999	1ms	9999	182	
_	124 © 125	PU communication CR/LF selection Terminal 2 frequency setting gain frequency	0, 1, 2 0 to 400Hz	1 0.01Hz	1 60Hz	182 154	
_	©126	Terminal 4 frequency setting gain frequency	0 to 400Hz	0.01Hz	60Hz	154	
	127	PID control automatic switchover frequency	0 to 400Hz, 9999	0.01Hz	9999	211	
	128	PID action selection	0, 20, 21, 40 to 43	1	0	211, 219	
	129	PID proportional band	0.1 to 1000%, 9999	0.1%	100%	211, 219	
eration	130	PID integral time	0.1 to 3600s, 9999	0.1s	1s	211, 219	
PID operation	131	PID upper limit	0 to 100%, 9999	0.1%	9999	211, 219	
ш	132	PID lower limit	0 to 100%, 9999	0.1%	9999	211, 219	
	133	PID action set point	0 to 100%, 9999	0.01%	9999	211, 219	
	134	PID differential time	0.01 to 10s, 9999	0.01s	9999	211, 219	
PU	145	PU display language selection	0 to 7	1	0	236	
—	146 *6 150	Built-in potentiometer switching Output current detection level	0, 1 0 to 200%	1 0.1%	1 150%	241	
ion	150	Output current detection signal delay	0 to 10s	0.1%	0s	125 125	
Current detection		time					
с ө	152	Zero current detection level	0 to 200%	0.1%	5% 0.5c	125	
	153 156	Zero current detection time Stall prevention operation selection	0 to 1s 0 to 31, 100, 101	0.01s	0.5s 0	125 80	
	150	OL signal output timer	0 to 25s, 9999	0.1s	0 0s	80	
	© 160	Extended function display selection	0, 9999	1	9999	163	
_	161	Frequency setting/key lock operation selection	0, 1, 10, 11	1	0	237	
c restart ons	162	Automatic restart after instantaneous power failure selection	0, 1, 10, 11	1	1	137	
Automatic restart functions	165	Stall prevention operation level for restart	0 to 200%	0.1%	150%	137	

Parameter	Remarks	Inst	truction C	ode		ode-based dence Table		Parameter	r
1 urumotor	Kennarko	Read	Write	Extended			Сору	Clear	All clear
80		50	D0	0	×	0	0	0	0
82		52	D2	0	×	0	0	×	0
83		53	D3	0	×	0	0	0	0
84 90		54 5A	D4 DA	0	×	0	0	O ×	0
96		60	EO	0	0	0	0	×	0
117		11	91	1	0	0	0	O *8	O *8
118		12	92	1	0	0	0	O *8	O *8
119		13	93	1	0	0	0	O *8	O *8
120		14	94	1	0	0	0	O *8	O *8
121		15	95	1	0	0	0	O *8	O *8
122		16	96	1	0	0	0	O *8	O *8
123 124		17 18	97 98	1	0 0	0	0	O *8 O *8	O *8 O *8
© 125		19	99	1	0	0	0	×	0
© 126		1A	9A	1	0	0	0	×	0
127		1B	9B	1	0	0	0	0	0
128		1C	9C	1	0	0	0	0	0
129		1D	9D	1	0	0	0	0	0
130		1E	9E	1	0	0	0	0	0
131		1F	9F	1	0	0	0	0	0
132		20	AO	1	0	0	0	0	0
133		21	A1	1	0	0	0	0	0
134		22	A2	1	0	0	0	0	0
145		2D	AD	1	0	0	0	×	×
146 150		2E 32	AE B2	1	0	0	0	×	×
150		32	B2 B3	1	0	0	0	0	0
152		34	B4	1	0	0	0	0	0
153		35	B5	1	0	0	0	0	0
156		38	B8	1	0	0	0	0	0
157		39	B9	1	0	0	0	0	0
◎ 160 161		00	80 81	2	0	0 0	0	0 ×	0 0
162		02	82	2	0	0	0	0	0
165		05	85	2	0	0	0	0	0

4 PARAMETERS

🌱 Parameter list

Func- tion	Parameter	Name	Setting Range	Minimum Setting Increments	Initial Value	Refer to Page	Customer Setting
letection	166	Output current detection signal retention time	0 to 10s, 9999	0.1s	0.1s	125	
Current detection	167	Output current detection operation selection	0, 1	1	0	125	
	168 169	Parameter for manufacturer setting. Do	not set.				
Cumulative monitor clear	170	Watt-hour meter clear	0, 10, 9999	1	9999	129	
Cumu monito	171	Operation hour meter clear	0, 9999	1	9999	129	
nction t	178	STF terminal function selection	0 to 5, 7, 8, 10, 12, 14, 16, 18, 24, 25, 60, 62, 65 to 67, 9999	1	60	114	
Input terminal function assignment	179	STR terminal function selection	0 to 5, 7, 8, 10, 12, 14, 16, 18, 24, 25, 61, 62, 65 to 67, 9999	1	61	114	
ter as:	180	RL terminal function selection	0 to 5, 7, 8, 10, 12,	1	0	114	
Iput	181	RM terminal function selection	14, 16, 18, 24, 25,	1	1	114	
<u>_</u>	182	RH terminal function selection	62, 65 to 67, 9999	1	2	114	
ment	190	RUN terminal function selection	0, 1, 3, 4, 7, 8, 11 to 16, 25, 26, 46, 47, 64, 70, 80, 81, 90, 91, 93, 95, 96, 98, 99, 100, 101, 103, 104, 107, 108, 111 to 116, 125, 126, 146, 147, 164, 170, 180, 181, 190, 191, 193, 195, 196, 198, 199, 9999	1	0	120	
Output terminal function assignment	192	A,B,C terminal function selection	0, 1, 3, 4, 7, 8, 11 to 16, 25, 26, 46, 47, 64, 70, 80, 81, 90, 91, 95, 96, 98, 99, 100, 101, 103, 104, 107, 108, 111 to 116, 125, 126, 146, 147, 164, 170, 180, 181, 190, 191, 195, 196, 198, 199, 9999	1	99	120	
Outpul	197	SO terminal function selection	0, 1, 3, 4, 7, 8, 11 to 16, 25, 26, 46, 47, 64, 70, 80, 81, 90, 91, 93, 95, 96, 98, 99, 100, 101, 103, 104, 107, 108, 111 to 116, 125, 126, 146, 147, 164, 170, 180, 181, 190, 191, 193, 195, 196, 198, 199	1	80	120	
5	232	Multi-speed setting (speed 8)	0 to 400Hz, 9999	0.01Hz	9999	90	
Multi-speed setting	233	Multi-speed setting (speed 9)	0 to 400Hz, 9999	0.01Hz	9999	90	
set	234	Multi-speed setting (speed 10)	0 to 400Hz, 9999	0.01Hz	9999	90	
ed	235	Multi-speed setting (speed 11)	0 to 400Hz, 9999	0.01Hz	9999	90	
spe	236	Multi-speed setting (speed 12)	0 to 400Hz, 9999	0.01Hz	9999	90	
ulti-	237	Multi-speed setting (speed 13)	0 to 400Hz, 9999	0.01Hz	9999	90	
M	238	Multi-speed setting (speed 14)	0 to 400Hz, 9999	0.01Hz	9999	90	
	239	Multi-speed setting (speed 15)	0 to 400Hz, 9999	0.01Hz	9999	90	
	240	Soft-PWM operation selection	0, 1	1	1	149	
_	241	Analog input display unit switchover	0, 1	1	0	154	
	244	Cooling fan operation selection	0, 1	1	1	227	
o sation	245	Rated slip	0 to 50%, 9999	0.01%	9999	79	
Slip compensation	246	Slip compensation time constant Constant-power range slip	0.01 to 10s	0.01s	0.5s	79	
Ō	247	compensation selection	0, 9999	1	9999	79	

Parameter	Remarks	Inst	truction C	ode		ode-based dence Table		Parameter	r			
i arameter	Remarks	Read	Write	Extended			Сору	Clear	All clear			
166		06	86	2	0	0	0	0	0			
167		07	87	2	0	0	0	0	0			
168 169	Parameter for manufac	Parameter for manufacturer setting. Do not set.										
170		0A	8A	2	0	0	0	×	0			
171		0B	8B	2	0	0	×	×	×			
178		12	92	2	0	0	0	×	0			
179		13	93	2	0	0	0	×	0			
180		14	94	2	0	0	0	×	0			
181		15	95 06	2	0	0	0	×	0			
182		16	96	2	0	0	0	×	0			
190	(Yer.UP)	1E	9E	2	0	0	0	×	0			
192	(Ver.UP)	20	AO	2	0	0	0	×	0			
197	(Ver.UP)	25	A5	2	0	0	0	×	0			
232		28	A8	2	0	0	0	0	0			
233 234		29 2A	A9 AA	2 2	0	0	0	0	0			
234		2A 2B	AA	2	0	0	0	0	0			
236		2D 2C	AC	2	0	0	0	0	0			
237		2D	AD	2	0	0	0	0	0			
238		2E	AE	2	0	0	0	0	0			
239		2F	AF	2	0	0	0	0	0			
240 241		30 31	B0 B1	2 2	0	0	0	0	0			
241		31	B1 B4	2	0	0	0	0	0			
245		35	B5	2	0	0	0	0	0			
246		36	B6	2	0	0	0	0	0			
247		37	B7	2	0	0	0	0	0			

Func- tion	Parameter	Name	Setting Range	Minimum Setting Increments	Initial Value	Refer to Page	Customer Setting
_	249	Earth (ground) fault detection at start	0, 1	1	0	147	
_	250	Stop selection	0 to 100s, 1000 to 1100s, 8888, 9999	0.1s	9999	113, 118	
_	251	Output phase loss protection selection	0, 1	1	1	147	
sis	255	Life alarm status display	(0 to 15)	1	0	228	
Life diagnosis	256	Inrush current limit circuit life display	(0 to 100%)	1%	100%	228	
diaç	257	Control circuit capacitor life display	(0 to 100%)	1%	100%	228	
ife (258	Main circuit capacitor life display	(0 to 100%)	1%	100%	228	
	259 260	Main circuit capacitor life measuring PWM frequency automatic switchover	0, 1 (2, 3, 8, 9) 0, 1	1	0	228 149	
-	200	Pww requency automatic switchover	0, 1	1	0	149	
Power failure stop	261 Power failure stop selection		0, 1, 2	1	0	143	
_	267	Terminal 4 input selection	0, 1, 2	1	0	151	
—	268	Monitor decimal digits selection	0, 1, 9999	1	9999	129	
-	269	Parameter for manufacturer setting. Do					
—	295	Magnitude of frequency change setting	0, 0.01, 0.10, 1.00, 10.00	0.01	0	239	
Password function	296	Password lock level	1 to 6, 101 to 106, 9999	1	9999	164	
Pass funo			1000 to 9998 (0 to 5, 9999)	1	9999	164	
—	298	Frequency search gain	0 to 32767, 9999	1	9999	137	
—	299	Rotation direction detection selection at restarting	0, 1, 9999	1	0	137	
cation	338	Communication operation command source	0, 1	1	0	175	
munio	339	Communication speed command source	0, 1, 2	1	0	175	
соп	340	Communication startup mode selection Communication EEPROM write	0, 1, 10	1	0	174	
RS-485 communication	342	selection	0, 1	1	0	186	
	343	Communication error count	-	1	0	199	
Second motor constant	450	Second applied motor	0, 1, 9999	1	9999	104	
Remote Output	495	Remote output selection	0, 1, 10, 11	1	0	127	
Rer Ou	496	Remote output data 1	0 to 4095	1	0	127	
—	502	Stop mode selection at communication error	0, 1, 2	1	0	183, 199	
Maintenance	503	Maintenance timer	0 (1 to 9998)	1	0	232	
Maint	504	Maintenance timer alarm output set time	0 to 9998, 9999	1	9999	232	
ation	549	Protocol selection	0, 1	1	0	199	
Communication	551	PU mode operation command source selection	2, 4, 9999	1	9999	175	

Parameter	Remarks	Inst	truction C	ode		ode-based dence Table		Parameter	
i ulumeter	Romanico	Read	Write	Extended		GP MFVC	Сору	Clear	All clear
249		39	B9	2	0	0	0	0	0
250		ЗA	BA	2	0	0	0	0	0
251		3B	BB	2	0	0	0	0	0
255		3F	BF	2	0	0	×	×	×
256		40	C0	2	0	0	×	×	×
257		41	C1	2	0	0	×	×	×
258		42	C2	2	0	0	×	×	×
259		43	C3	2	0	0	0	0	0
260		44	C4	2	0	0	0	0	0
261		45	C5	2	0	0	0	0	0
267		4B	CB	2	0	0	0	×	0
268		4C	CC	2	0	0	0	0	0
269	Parameter for manufac	turer settin	g. Do not s	et.					
295		67	E7	2	0	0	0	0	0
296		68	E8	2	0	0	0	×	0
297		69	E9	2	0	0	0	×	0
298		6A	EA	2	0	0	0	×	0
299		6B	EB	2	0	0	0	0	0
338		26	A6	3	0	0	0	O *8	O *8
339		27	A7	3	0	0	0	O *8	O *8
340		28	A8	3	0	0	0	O *8	O *8
342		2A	AA	3	0	0	0	0	0
343		2B	AB	3	0	0	×	×	×
450		32	В2	4	0	0	0	0	0
495		5F	DF	4	0	0	0	0	0
496		60	E0	4	0	0	×	×	×
502		02	82	5	0	0	0	0	0
503		03	83	5	0	0	×	×	×
504		04	84	5	0	0	0	×	0
549		31	B1	5	0	0	0	O *8	O *8
551		33	В3	5	0	0	0	O *8	O *8

4 PARAMETERS

🌱 Parameter list

Func- tion	Parameter	Name	Setting Range	Minimum Setting Increments	Initial Value	Refer to Page	Customer Setting
ge r	555	Current average time	0.1 to 1s	0.1s	1s	233	
urrent averag time monitor	556	Data output mask time	0 to 20s	0.1s	0s	233	
Current average time monitor	557	Current average value monitor signal output reference current	0 to 500A	0.01A	Rated inverter current	233	
—	561	PTC thermistor protection level	0.5 to 30k Ω , 9999	0.01kΩ	9999	101	
—	563	Energization time carrying-over times	(0 to 65535)	1	0	129	
—	564	Operating time carrying-over times	(0 to 65535)	1	0	129	
	- 571 Holding time at a start		0 to 10s, 9999	0.1s	9999	99	
ion	575	Output interruption detection time	0 to 3600s, 9999	0.1s	1s	211	
PID operation	576	Output interruption detection level	0 to 400Hz	0.01Hz	0Hz	211	
đo	577	Output interruption cancel level	900 to 1100%	0.1%	1000%	211	
—	611	Acceleration time at a restart	0 to 3600s, 9999	0.1s	9999	137	
	653	Speed smoothing control	0 to 200%	0.1%	0%	150	
—	665	Regeneration avoidance frequency gain	0 to 200%	0.1%	100%	225	
Protective functions	872 *9	Input phase loss protection selection	0, 1	1	0	147	
on ction	882	Regeneration avoidance operation selection	0, 1, 2	1	0	225	
Regeneration avoidance function	883	Regeneration avoidance operation level	300 to 800V	0.1V	400VDC/ 780VDC *5	225	
Rege	885	Regeneration avoidance compensation frequency limit value	0 to 10Hz, 9999	0.01Hz	6Hz	225	
av	886	Regeneration avoidance voltage gain	0 to 200%	0.1%	100%	225	
Free parameter	888	Free parameter 1	0 to 9999	1	9999	235	
Fr parar	889	Free parameter 2	0 to 9999	1	9999	235	
—	891	Cumulative power monitor digit shifted times	0 to 4, 9999	1	9999	129	
	C0 (900) *7	FM terminal calibration	—	_	—	135	
	C2 (902) *7	Terminal 2 frequency setting bias frequency	0 to 400Hz	0.01Hz	0Hz	154	
	C3 (902) *7	Terminal 2 frequency setting bias	0 to 300%	0.1%	0%	154	
	125 (903) *7	Terminal 2 frequency setting gain frequency	0 to 400Hz	0.01Hz	60Hz	154	
S	C4 (903) *7	Terminal 2 frequency setting gain	0 to 300%	0.1%	100%	154	
Calibration parameters	C5 (904) *7	Terminal 4 frequency setting bias frequency	0 to 400Hz	0.01Hz	0Hz	154	
ion par	C6 (904) *7	Terminal 4 frequency setting bias	0 to 300%	0.1%	20%	154	
alibrat	126 (905) *7	Terminal 4 frequency setting gain frequency	0 to 400Hz	0.01Hz	60Hz	154	
0	C7 (905) *7	Terminal 4 frequency setting gain	0 to 300%	0.1%	100%	154	
	C22 (922) *6*7	Frequency setting voltage bias frequency (built-in potentiometer)	0 to 400Hz	0.01Hz	0Hz	242	
	C23 (922) *6*7	Frequency setting voltage bias (built-in potentiometer)	0 to 300%	0.1%	0%	242	
	C24 (923) *6*7	Frequency setting voltage gain frequency (built-in potentiometer)	0 to 400Hz	0.01Hz	60Hz	242	
	C25 (923) *6*7	Frequency setting voltage gain (built-in potentiometer)	0 to 300%	0.1%	100%	242	
PU	990	PU buzzer control	0, 1	1	1	240	
Ľ.	991	PU contrast adjustment	0 to 63	1	58	240	

Parameter	Remarks	Inst	truction C	ode		ode-based dence Table		Parameter	r
T drameter	Kennarko	Read	Write	Extended		GP MFVC	Сору	Clear	All clear
555		37	B7	5	0	0	0	0	0
556		38	B8	5	0	0	0	0	0
557		39	В9	5	0	0	0	0	0
561		3D	BD	5	0	0	0	×	0
563		3F	BF	5	0	0	×	×	×
564		40	C0	5	0	0	×	×	×
571 575		47 4B	C7 CB	5 5	0	0	0 0	0	0
576		4C	00	5	0	0	0	0	0
577		4D	CD	5	0	0	0	0	0
611 653		0B 35	8B B5	6 6	0	0	0	0	0
665		41	C1	6	0	0	0	0	0
872		48	C8	8	0	0	0	0	0
882		52	D2	8	0	0	0	0	0
883		53	D3	8	0	0	0	0	0
885		55	D5	8	0	0	0	0	0
886		56	D6	8	0	0	0	0	0
888		58	D8	8	0	0	0	×	×
889		59	D9	8	0	0	0	×	×
891		5B	D8	8	0	0	0	0	0
C0 (900)		5C	DC	1	0	0	0	×	0
C2 (902)		5E	DE	1	0	0	0	×	0
C3 (902)		5E	DE	1	0	0	0	×	0
125 (903)		5F	DF	1	0	0	0	×	0
C4 (903)		5F	DF	1	0	0	0	×	0
C5 (904)		60	E0	1	0	0	0	×	0
C6 (904)		60	E0	1	0	0	0	×	0
126 (905)		61	E1	1	0	0	0	×	0
C7 (905)		61	E1	1	0	0	0	×	0
C22 (922)		16	96	9	0	0	0	×	0
C23 (922)		16	96	9	0	0	0	×	0
C24 (923)		17	97	9	0	0	0	×	0
C25 (923)		17	97	9	0	0	0	×	0
990		5A	DA	9	0	0	0	0	0
991		5B	DB	9	0	0	0	×	0

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Func- tion	Parameter	Name	Setting Range	Minimum Setting Increments	Initial Value	Refer to Page	Customer Setting
's e list	Pr.CL	Parameter clear	0, 1	1	0	248	
parameters ue change	ALLC	All parameter clear	0, 1	1	0	248	
	Er.CL	Faults history clear	0, 1	1	0	250	
Clear Initial val	Pr.CH	Initial value change list	_	_	_	249	

*1 Differ according to capacities. 6%: 0.75K or lower

4%: 1.5K to 3.7K

3%: 5.5K, 7.5K 2%: 11K, 15K

*2 Differ according to capacities. 5s: 3.7K or lower

10s: 5.5K, 7.5K 15s: 11K, 15K

*3 Differ according to capacities. 6%: 0.1K, 0.2K

4%: 0.4K to 7.5K

2%: 11K, 15K

*4 Write is disabled in the communication mode (Network operation mode) from the PU connector.

*5 The initial value differs according to the voltage class. (100V class, 200V class / 400V class)

*6 Set this parameter when calibrating the operation panel built-in potentiometer for the FR-E500 series operation panel (PA02) connected with cable.

*7 The parameter number in parentheses is the one for use with the operation panel (PA02) for the FR-E500 series or parameter unit (FR-PU04/FR-PU07).

*8 These parameters are communication parameters that are not cleared when parameter clear (all clear) is executed from RS-485 communication. (*Refer to page 179* for RS-485 communication)

*9 Available only for the three-phase power input model.

Parameter	Remarks	Instruction Code		Control Mode-based Correspondence Table		Parameter			
		Read	Write	Extended		GP MFVC	Сору	Clear	All clear
Pr.CL		_	FC	—	—	—	_	_	—
ALLC		-	FC	_	_	_	_	_	_
Er.CL		_	F4	—	_	—	_	-	—
Pr.CH		_	_	_	_	_	_	_	_

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C	leceleration pattern	97
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Tá	ailure	137
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Adjustment of the output torque (current) of the motor 4.3

Purpose	Parameter that	Refer to Page	
Set starting torque manually	Manual torque boost	Pr. 0, Pr. 46	75
Automatically control output current according to load	General-purpose magnetic flux vector control	Pr. 71, Pr. 80	76
Compensate for motor slip to secure low-speed torque	Slip compensation	Pr. 245 to Pr. 247	79
Limit output current to prevent inverter trip	Stall prevention operation	Pr. 22, Pr. 23, Pr. 66, Pr. 156, Pr. 157	80

4.3.1 Manual torque boost (Pr. 0, Pr. 46)

Motor torgue reduction in the low-speed range can be improved by compensating a voltage drop in the low-frequency range. Motor torque in the low-frequency range can be adjusted to the load to increase the starting motor torque.

•Two kinds of start torque boosts can be changed by switching between terminals.

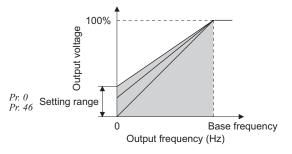
Parameter Number	Name	Initial Value		Setting Range	Description	
		0.75K or lower	6%		Set the output voltage at 0Hz as %.	
0	Torque boost	1.5K to 3.7K	4%	0 to 30%		
U		5.5K, 7.5K	3%	0103078		
		11K, 15K	2%			
40.	Second torque	9999		0 to 30%	Set the torque boost when the RT signal is ON.	
46 *	boost			9999	Without second torque boost	

* The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

(1) Starting torque adjustment

•On the assumption that Pr. 19 Base frequency voltage is 100%, set the output voltage at 0Hz in % to Pr. 0 (Pr. 46).

•Adjust the parameter little by little (about 0.5%), and check the motor status each time. If the setting is too large, the motor will overheat. The guideline is about 10% at the greatest.



(2) Set two kinds of torque boosts (RT signal, Pr. 46)

•When you want to change torgue boost according to applications,

switch multiple motors with one inverter, etc., use Second torque boost.

•Pr. 46 Second torgue boost is valid when the RT signal is ON.

•For the terminal used for RT signal input, set "3" in any of Pr. 178 to Pr. 182 (input terminal function selection) to assign the function.

🖒 REMARKS

• The RT signal acts as the second function selection signal and makes the other second functions valid. (Refer to page 117)

NOTE

- The amount of current flows in the motor may become large according to the conditions such as the motor characteristics, load, acceleration/deceleration time, wiring length, etc., resulting in an overcurrent trip (OL (overcurrent alarm) then E.OC1 (overcurrent trip during acceleration), overload trip (E.THM (motor overload trip), or E.THT (inverter overload trip).
- (When a fault occurs, release the start command, and decrease the Pr. 0 setting 1% by 1% to reset.) (Refer to page 254.)
- The Pr. 0, Pr. 46 settings are valid only when V/F control is selected.
 - When using the inverter dedicated motor (constant-torgue motor) with the 5.5K, 7.5K, set torgue boost value to 2%.
 - When Pr. 0 = "3%" (initial value), if Pr. 71 value is changed to the setting for use with a constant-torque motor, the Pr. 0 setting changes to 2%.
- Changing the terminal assignment using Pr. 178 to Pr. 182 (input terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

Parameters referred to

- Pr. 3 Base frequency, Pr. 19 Base frequency voltage I Refer to page 86 Pr. 71 Applied motor I Refer to page 104
- Pr. 178 to Pr. 182 (input terminal function selection) IPR Refer to page 114

4.3.2 Acquiring large starting torque and low speed torque (General-purpose magnetic flux vector control (Pr. 71, Pr. 80))

General-purpose magnetic flux vector control is available.

Large starting torque and low speed torque are available with General-purpose magnetic flux vector control.

• What is General-purpose magnetic flux vector control ?

The low speed torque can be improved by providing voltage compensation to flow a motor current which meets the load torque. With setting slip compensation (*Pr: 245 to Pr: 247*), output frequency compensation (slip compensation) is made so that the actual motor speed goes closer to a speed command value. Effective when load fluctuates drastically, etc.

General-purpose magnetic flux vector control is the same function as the FR-E500 series.

Parameter Number	Name	Initial Value	Setting Range	Description		
			0, 1, 3,	By selecting a standard motor or constant-torque motor,		
71	Applied motor	0	13, 23, 40, 43	thermal characteristic and motor constants of each motor		
			50, 53	are set.		
			0.1 to 15kW	Applied motor capacity. (General-purpose magnetic flux		
80	Motor capacity	9999	0.1 10 15670	vector control)		
			9999	V/F control		

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

POINT

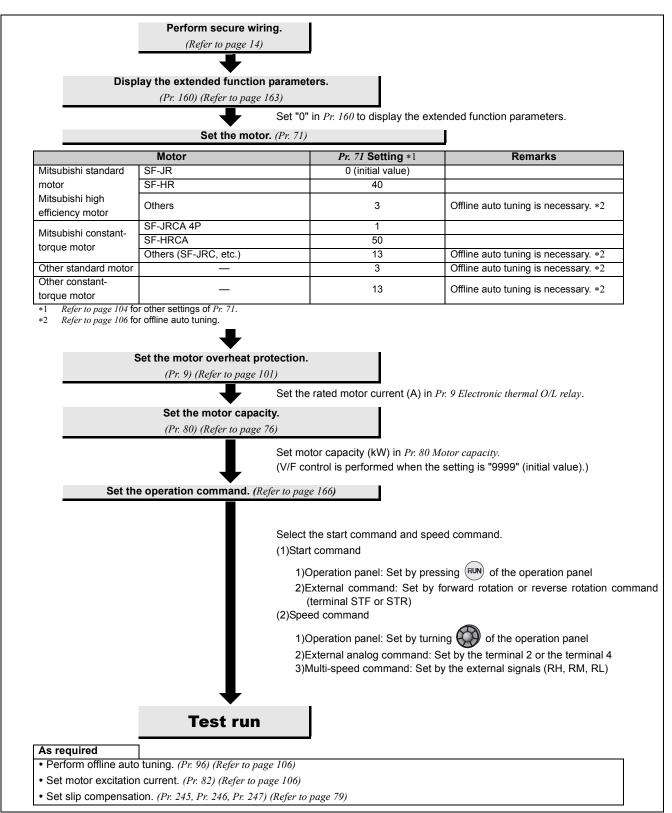
If the following conditions are not satisfied, select V/F control since malfunction such as insufficient torque and uneven rotation may occur.

- The motor capacity should be equal to or one rank lower than the inverter capacity. (note that the capacity should be 0.1kW or higher)
- Motor to be used is any of Mitsubishi standard motor (SF-JR 0.2kW or higher), high efficiency motor (SF-HR 0.2kW or higher) or Mitsubishi constant-torque motor (SF-JRCA 4P, SF-HRCA 0.2kW to 15kW). When using a motor other than the above (other manufacturer's motor), perform offline auto tuning without fail.
- Single-motor operation (one motor run by one inverter) should be performed.
- The wiring length from inverter to motor should be within 30m. (Perform offline auto tuning in the state where wiring work is performed when the wiring length exceeds 30m.)
 Permissible wiring length between inverter and motor differs according to the inverter capacity and setting value of *Pr. 72 PWM frequency selection* (carrier frequency). Refer to *page 19* for the permissible wiring length.

(1) Control mode

- V/F control (initial setting) and General-purpose magnetic flux vector control are available with this inverter.
- V/F control is for controlling frequency and voltage so that the ratio of frequency (F) to voltage (V) is constant when changing frequency.
- General-purpose magnetic flux vector control divides the inverter output current into an excitation current and a torque current by vector calculation, and makes voltage compensation to flow a motor current which meets the load torque. (General-purpose magnetic flux vector control is the same function as the FR-E500 series.)

(2) Selection method of General-purpose magnetic flux vector control



NOTE

- Uneven rotation slightly increases as compared to the V/F control. (It is not suitable for machines such as grinding machine and wrapping machine which requires less uneven rotation at low speed.)
- When a surge voltage suppression filter (FR-ASF-H/FR-BMF-H) is connected between the inverter and motor, output torque may decrease.

(3) Control method switching by external terminals (X18 signal)

•Use the V/F switchover signal (X18) to change the control method (V/F control and General-purpose magnetic flux vector control) with external terminal.

•Turn the X18 signal ON to change the currently selected control method (General-purpose magnetic flux vector control) to V/F control.

For the terminal used for X18 signal input, set "18" in any of Pr. 178 to Pr. 182 (input terminal function selection) to assign the function.



REMARKS

Switch the control method using external terminal (X18 signal) during an inverter stop. If control method between V/F control and General-purpose magnetic flux vector control is switched during the operation, the actual switchover does not take place until the inverter stops. In addition, if control method is switched to V/F control during the operation, only second function becomes valid as V/F control and second functions are selected simultaneously in V/F control.

NOTE

• Changing the terminal assignment using Pr. 178 to Pr. 182 (input terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.



Parameters referred to

Pr.3 Base frequency, Pr.19 Base frequency voltage Refer to page 86 Pr.71 Applied motor The Refer to page 104 Pr.77 Parameter write selection The Refer to page 162 Pr. 178 to Pr. 182 (input terminal function selection) I Refer to page 114

4.3.3 Slip compensation (Pr. 245 to Pr. 247)

Parameter Number	Name	Initial Value	Setting Range	Description
245	Rated slip	9999	0.01 to 50%	Rated motor slip
245	Rated silp	9999	0, 9999	No slip compensation
246	Slip compensation time constant	0.5s	0.01 to 10s	Slip compensation response time. When the value is made smaller, response will be faster. However, as load inertia is greater, a regenerative overvoltage fault (E.OV□) is more liable to occur.
247	Constant-power range slip compensation selection	9999	0 9999	Slip compensation is not made in the constant power range. (frequency range above the frequency set in <i>Pr. 3</i>) Slip compensation is made in the constant power range.

Inverter output current may be used to assume motor slip to keep the motor speed constant.

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

• Slip compensation is validated when the motor rated slip calculated by the following formula is set in *Pr. 245*. Slip compensation is not made when *Pr. 245* = "0" or "9999".

Rated slip = <u>Synchronous speed at base frequency - rated speed</u> × 100[%] <u>Synchronous speed at base frequency</u>

REMARKS

• When performing slip compensation, the output frequency may become greater than the set frequency. Set the *Pr. 1 Maximum frequency* value a little higher than the set frequency.



Parameters referred to

Pr. 1 Maximum frequency B Refer to page 84 Pr. 3 Base frequency R Refer to page 86

4.3.4 Stall prevention operation (Pr. 22, Pr. 23, Pr. 48, Pr. 66, Pr. 156, Pr. 157)

This function monitors the output current and automatically changes the output frequency to prevent the inverter from coming to trip due to overcurrent, overvoltage, etc.

It can also limit stall prevention and fast-response current limit operation during acceleration/deceleration, driving or regeneration.

Stall prevention

If the output current exceeds the stall prevention operation level, the output frequency of the inverter is automatically changed to reduce the output current.

Fast-response current limit

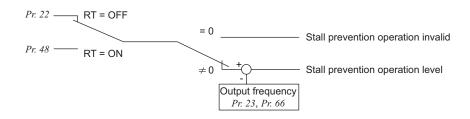
If the current exceeds the limit value, the output of the inverter is shut off to prevent an overcurrent.

Parameter Number	Name	Initial Value	Setting Range	Description
	Stall prevention operation		0	Stall prevention operation invalid
22 *		150%	0.1 to 200%	Set the current value to start the stall
	level		0.1 10 200 /0	prevention operation.
	Stall prevention			The stall operation level can be reduced
	operation level		0 to 200%	when operating at a high speed above the
23	compensation factor	9999		rated frequency.
	at double speed		9999	Constant according to Pr. 22.
	Second stall prevention	9999	0	Stall prevention operation invalid
48			0.1 to 200%	Second stall prevention operation level
	operation current		9999	Same level as Pr. 22.
	Stall prevention			Set the frequency at which the stall
66	operation reduction	60Hz	0 to 400Hz	prevention operation level starts being
	starting frequency			reduced.
	Stall prevention operation			Select whether stall prevention operation
156	selection	0	0 to 31, 100, 101	and fast-response current limit operation
	Selection			will be performed or not.
		0s	0 to 25s	Output start time of the OL signal output
157	OL signal output timer		0 10 205	when stall prevention is activated.
			9999	Without the OL signal output

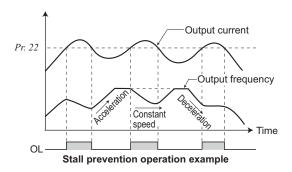
The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

* This parameter allows its setting to be changed during operation in any operation mode even if "0 (initial value) or 1" is set in Pr. 77 Parameter write selection.

(1) Block diagram



(2) Setting of stall prevention operation level (Pr. 22)



- •Set in Pr. 22 the percentage of the output current to the rated inverter current at which stall prevention operation will be performed. Normally set this parameter to 150% (initial value). Stall prevention operation stops acceleration (makes deceleration) during acceleration, makes deceleration during
- constant speed, and stops deceleration (makes acceleration) during deceleration.
- •When stall prevention operation is performed, the OL signal is output.

NOTE

• If an overload status lasts long, an inverter trip (e.g. electronic thermal O/L relay (E.THM)) may occur.

(3) Stall prevention operation signal output and output timing adjustment (OL signal, Pr. 157)

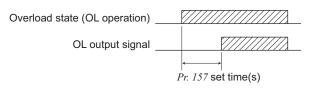
•When the output current exceeds the stall prevention operation level and stall prevention is activated, the stall prevention operation signal (OL signal) turns ON for longer than 100ms. When the output current falls to or below the stall prevention operation level, the output signal turns OFF.

•Use Pr. 157 OL signal output timer to set whether the OL signal is output immediately or after a preset period of time.

•This operation is also performed when the regeneration avoidance function or $\Box L$ (overvoltage stall) is executed.

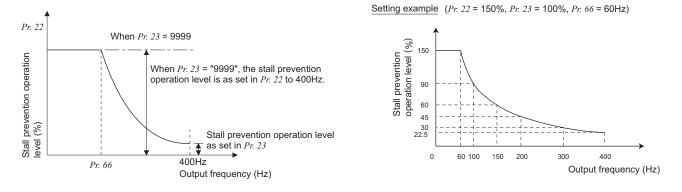
•For the OL signal, set "3 (positive logic) or 103 (negative logic)" in Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection) and assign functions to the output terminal.

Pr. 157 Setting	Description			
0	Output immediately.			
(initial value)	Output inimediately.			
0.1 to 25	Output after the set time (s) has elapsed.			
9999	Not output.			



- If the frequency has fallen to 1Hz by stall prevention operation and remains for 3s, a fault (E.OLT) appears to trip the inverter output.
- Changing the terminal assignment using Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

(4) Setting of stall prevention operation in high frequency range (Pr. 22, Pr. 23, Pr. 66)



•During high-speed operation above the rated motor frequency, acceleration may not be made because the motor current does not increase. If operation is performed in a high frequency range, the current at motor lockup becomes smaller than the rated output current of the inverter, and the protective function (OL) is not executed even if the motor is at a stop. To improve the operating characteristics of the motor in this case, the stall prevention level can be reduced in the high

frequency range. This function is effective for performing operation up to the high-speed range on a centrifugal separator, etc. Normally, set 60Hz in *Pr. 66* and 100% in *Pr. 23*.

•Formula for stall prevention operation level

Stall prevention operation level in high frequency range (%)			= A + B	$\times \left[\frac{P}{P}\right]$	$\frac{Pr. 22 - A}{Pr. 22 - B}] \times [$	<u>Pr. 23 - 100</u>]
However,	A = -	$Pr: 66 (Hz) \times Pr:$ Output frequent		B = -	<i>Pr: 66</i> (Hz) × 400	

•By setting "9999" (initial value) in *Pr. 23 Stall prevention operation level compensation factor at double speed*, the stall prevention operation level is constant at the *Pr. 22* setting up to 400Hz.

(5) Set two types of stall prevention operation levels (Pr. 48)

•Turning RT signal ON makes Pr. 48 Second stall prevention operation current valid.

•For the terminal used for RT signal input, set "3" in any of *Pr. 178 to Pr. 182 (input terminal function selection)* to assign the function.

NOTE

- Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.
- The RT signal acts as the second function selection signal and makes the other second functions valid. (*Refer to page 117*)

(6) Limit the stall prevention operation and fast-response current limit operation according to the operating status (Pr. 156)

•Refer to the following table and select whether stall prevention operation and fast-response current limit operation will be performed or not and the operation to be performed at OL signal output.

<i>Pr. 156</i> Setting		Fast-Response Current Limit *4	Operat O: Act	reventio tion Sele tivated activate	ection	OL Signal Output O:Operation	Pr. 156	Fast-Response Current Limit *4	Operat O: Ac	reventio tion Sele tivated activate	ection	OL Signal Output O:Operation
		•: Not activated	Acceleration	Constant speed	Deceleration	<pre>continued •: Operation not continued *1</pre>	ation Setting O: Activat	•: Not activated	Acceleration	antinoo Isi Isi Deceleration Beed Constant Acceleration Constant Co	continued ●: Operation not continued *1	
0 (initi	al	0	0	0	0	0	16	0	0	0	0	•
valu	e)											
1		•	0	0	0	0	17	•	0	0	0	•
2		0	•	0	0	0	18	0	•	0	0	•
3		•	•	0	0	0	19	•	•	0	0	•
4		0	0	•	0	0	20	0	0	•	0	•
5		•	0	•	0	0	21	•	0	•	0	•
6		0	•	•	0	0	22	0	•	•	0	•
7		•	•	•	0	0	23	•	•	•	0	•
8		0	0	0	•	0	24	0	0	0	•	•
9		•	0	0	•	0	25	•	0	0	•	•
10		0	•	0	•	0	26	0	•	0	•	•
11		•	•	0	•	0	27	•	•	0	•	•
12		0	0	•	•	0	28	0	0	•	•	•
13		•	0	•	•	0	29	-	0	•	•	•
14 15		0	•	•	•	*2 *2	30 31	0	•	•	•	*2 *2
10)	•	•	•	•	- *2	31	•	•	•	•	-*2
100	Power driving	0	0	0	0	0	Power driving	•	0	0	0	0
*3	Regeneration	•	•	•	•	— *2	Regeneration 5*	•	•	•	•	*2

When "Operation not continued for OL signal output" is selected, the E 👔 🔓 fault (stopped by stall prevention) is displayed and operation is stopped. *1

Since stall prevention is not activated, OL signal and E.OLT are not output. The settings "100" and "101" allow operations to be performed in the driving and regeneration modes, respectively. The setting "101" disables the fast-*2 *3

response current limit in the driving mode. OL signal is not output at fast-response current limit operation. *4

NOTE

11-45

When the load is heavy or the acceleration/deceleration time is short, stall prevention is activated and acceleration/ deceleration may not be made according to the preset acceleration/deceleration time. Set Pr. 156 and stall prevention operation level to the optimum values.

In vertical lift applications, make setting so that the fast-response current limit is not activated. Torque may not be produced, causing a load drop due to gravity.

CAUTION

1 Do not set a small value as the stall prevention operation current. Otherwise, torque generated will reduce. / Test operation must be performed. Stall prevention operation during acceleration may increase the acceleration time. Stall prevention operation performed during constant speed may cause sudden speed changes.

Stall prevention operation during deceleration may increase the deceleration time, increasing the deceleration distance.

Parameters referred to

- Pr. 3 Base frequency T Refer to page 86
 Pr. 178 to Pr. 182 (input terminal function selection) R Refer to page 114
 Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) R Refer to page 120

4.4 Limiting the output frequency

Purpose	Parameter	Refer to Page	
Set upper limit and lower limit of output frequency	Maximum/minimum frequency	Pr. 1, Pr. 2, Pr. 18	84
Perform operation by avoiding mechanical resonance points	Frequency jump	Pr. 31 to Pr. 36	85

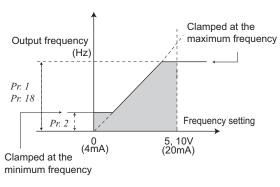
4.4.1 Maximum/minimum frequency (Pr. 1, Pr. 2, Pr. 18)

Motor speed can be limited.

Clamp the upper and lower limits of the output frequency.

Parameter Number	Name	Initial Value Setting Range		Description
1	Maximum frequency	120Hz	0 to 120Hz	Upper limit of the output frequency.
2	Minimum frequency	0Hz	0 to 120Hz	Lower limit of the output frequency.
18 *	High speed maximum	120Hz	120 to 400Hz	Set when performing the operation at 120Hz
10 *	frequency	120112	12010400112	or more.

* The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)



(1) Set maximum frequency

- Use *Pr. 1 Maximum frequency* to set the maximum frequency. If the value of the frequency command entered is higher than the setting, the output frequency is clamped at the maximum frequency.
 - To perform operation above 120Hz, set the upper limit of the output frequency to *Pr. 18 High speed maximum frequency*.

(When *Pr*: *18* is set, *Pr*: *1* automatically switches to the frequency of *Pr*: *18*. Also, when *Pr*: *1* is set, *Pr*: *18* is automatically changed to the frequency set in *Pr*: *1*.

() **REMARKS**

When performing operation above 60Hz using the frequency setting analog signal, change *Pr. 125 (Pr. 126) (frequency setting gain).*

(2) Set minimum frequency

- Use Pr. 2 Minimum frequency to set the minimum frequency.
- If the set frequency is less than Pr. 2, the output frequency is clamped at Pr. 2 (will not fall below Pr. 2).

REMARKS

- When Pr. 15 Jog frequency is equal to or less than Pr. 2, the Pr. 15 setting has precedence over the Pr. 2 setting.
- When stall prevention is activated to decrease the output frequency, the output frequency may drop to Pr. 2 or below.

Note that when *Pr. 2* is set to any value equal to or more than *Pr. 13 Starting frequency*, simply turning ON the start signal will run the motor at the preset frequency according to the set acceleration time even if the command frequency is not input.



Parameters referred to

Pr. 13 Starting frequency 🐨 Refer to page 99

Pr. 15 Jog frequency I Refer to page 92

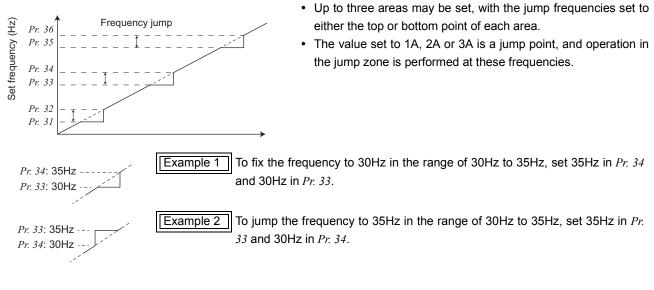
Pr. 125 Terminal 2 frequency setting gain frequency, Pr. 126 Terminal 4 frequency setting gain frequency 🕮 Refer to page 154

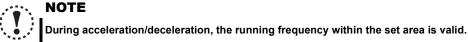
4.4.2 Avoiding mechanical resonance points (frequency jumps) (Pr. 31 to Pr. 36)

When it is desired to avoid resonance attributable to the natural frequency of a mechanical system, these parameters allow resonant frequencies to be jumped.

Parameter Number	Name	Initial Value	Setting Range	Description
31	Frequency jump 1A	9999	0 to 400Hz, 9999	
32	Frequency jump 1B	9999	0 to 400Hz, 9999	
33	Frequency jump 2A	9999	0 to 400Hz, 9999	1A to 1B, 2A to 2B, 3A to 3B are
34	Frequency jump 2B	9999	0 to 400Hz, 9999	frequency jumps 9999: Function invalid
35	Frequency jump 3A	9999	0 to 400Hz, 9999	
36	Frequency jump 3B	9999	0 to 400Hz, 9999	

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)





4.5 V/F pattern

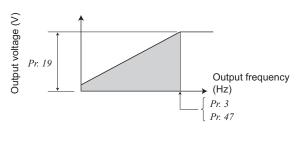
Purpose	Parameter	Refer to Page	
Set motor ratings	Base frequency, Base frequency voltage	Pr. 3, Pr. 19, Pr. 47	86
Select a V/F pattern according to applications	Load pattern selection	Pr. 14	88

4.5.1 Base frequency, voltage (Pr. 3, Pr. 19, Pr. 47)

Used to adjust the inverter outputs (voltage, frequency) to the motor rating.

Parameter Number	Name	Initial Value	Setting Range	Description	
3	Base frequency	60Hz	0 to 400Hz	Rated motor frequency (50Hz/60Hz)	
			0 to 1000V	Base voltage	
				95% of power supply voltage	
			0 to 400Hz Rated motor frequency (50Hz/60Hz) 0 to 1000V Base voltage 95% of power supply voltage 95% of doubled power supply voltage 8888 (95% of doubled power supply voltage single-phase 100V power input model.) 9999 Same as power supply voltage (Twice the amount of the power supply voltage for single-phase 100V power in model.)	(95% of doubled power supply voltage for	
19 *	Base frequency voltage	9999		Rated motor frequency (50Hz/60Hz) Base voltage 95% of power supply voltage 95% of doubled power supply voltage for single-phase 100V power input model.) Same as power supply voltage Twice the amount of the power supply roltage for single-phase 100V power input model.) Base frequency when the RT signal is ON	
13 *	Dase nequency voltage	3333		Rated motor frequency (50Hz/60Hz) Base voltage 95% of power supply voltage 95% of doubled power supply voltage for single-phase 100V power input model.) Same as power supply voltage Twice the amount of the power supply voltage for single-phase 100V power input nodel.) Base frequency when the RT signal is ON	
			0000	(Twice the amount of the power supply	
			999 single-phase 100V power input Same as power supply voltag (Twice the amount of the pow voltage for single-phase 100V		
				model.)	
47	Second V/F (base	0000	0 to 400Hz	Base frequency when the RT signal is ON	
47 *	frequency)	9999 9999 Second V/F inval	Second V/F invalid		

* These parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)



(1) Base frequency setting (Pr. 3)

- When operating a standard motor, generally set the rated frequency of the motor to *Pr. 3 Base frequency*. When running the motor using commercial power supply-inverter switch-over operation, set *Pr. 3* to the same value as the power supply frequency.
- If the frequency given on the motor rating plate is "50Hz" only, always set to "50Hz". Leaving the base frequency unchanged from "60Hz" may make the voltage too low and the torque insufficient. It may result in an inverter trip due to overload.

Special care must be taken when "1" (variable torque load) is set in *Pr. 14 Load pattern selection*.

• When using the Mitsubishi constant-torque motor, set *Pr*: *3* to 60Hz.

(2) Set two kinds of base frequencies (*Pr. 47*)

- To change the base frequency when switching two types of motors with one inverter, use the *Pr. 47 Second V/F (base frequency)*.
- *Pr. 47 Second V/F (base frequency)* is valid when the RT signal is ON. Set "3" in any of *Pr. 178 to Pr. 182 (input terminal function selection)* and assign the RT signal.

REMARKS

• The RT signal acts as the second function selection signal and makes the other second functions valid. (Refer to page 117)

(3) Base frequency voltage setting (Pr. 19)

- Use Pr. 19 Base frequency voltage to set the base voltage (e.g. rated motor voltage).
- If the setting is less than the power supply voltage (Twice the amount of the power supply voltage for single-phase 100V power input model), the maximum output voltage of the inverter is as set in *Pr. 19*.
- Pr. 19 can be utilized in the following cases.
 - (a) When regeneration is high (e.g. continuous regeneration)
 - During regeneration, the output voltage becomes higher than the reference and may cause an overcurrent trip $(E.OC\Box)$ due to an increased motor current.
 - (b) When power supply voltage variation is large

When the power supply voltage exceeds the rated voltage of the motor, speed variation or motor overheat may be caused by excessive torque or increased motor current.

NOTE

• When General-purpose magnetic flux vector control is selected, *Pr. 3, Pr. 47* and *Pr. 19* are invalid and *Pr. 83* and *Pr. 84* are valid.

Note that *Pr. 3* or *Pr. 47* value is valid as an inflection point of S-pattern when *Pr. 29* Acceleration/deceleration pattern selection = "1" (S-pattern acceleration/deceleration A).

• Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

Parameters referred to

Pr. 14 Load pattern selection I Refer to page 88

- Pr. 29 Acceleration/deceleration pattern selection I Refer to page 100
- Pr. 83 Rated motor voltage, Pr. 84 Rated motor frequency IF Refer to page 106
- Pr. 178 to Pr. 182 (input terminal function selection) I Refer to page 114
- General-purpose magnetic flux vector control IP Refer to page 76

4.5.2 Load pattern selection (Pr. 14)

Optimum output characteristic (V/F characteristic) for the application and load characteristics can be selected.

Parameter Number	Name	Initial Value	Setting Range	Description	
			0	For constant-torque load	
			1	•	
14	Load pattern selection	0	2	For constant-torque elevators	
14	Load pattern selection	0	2	For constant-torque load For variable-torque load For constant-torque elevators (at reverse rotation boost of 0%) For constant-torque elevators	
			2	For constant-torque elevators	
			3	(at forward rotation boost of 0%)	

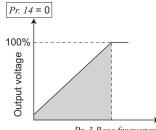
(1) Constant-torque load application (setting "0", initial value)

At or less than the base frequency, the output voltage varies linearly with the output

Set this value when driving the load whose load torque is constant even if the speed

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

frequency.



Pr. 3 Base frequency Output frequency (Hz)

POINT

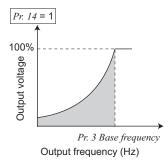
If the load is a fan or pump, select for constant-torque load (setting "0") in any of the following cases.

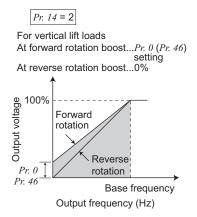
varies, e.g. conveyor, cart or roll drive.

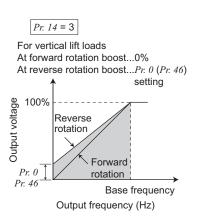
- When a blower of large inertia moment (J) is accelerated in a short time
- · For constant-torque load such as rotary pump or gear pump
- When load torque increases at low speed, e.g. screw pump

(2) Variable-torque load application (setting "1")

- At or less than the base frequency, the output voltage varies with the output frequency in a square curve.
- Set this value when driving the load whose load torque varies in proportion to the square of the speed, e.g. fan or pump.







(3) Constant-torque load application (setting "2, 3")

- Set "2" when a vertical lift load is fixed as power driving load at forward rotation and regenerative load at reverse rotation.
- *Pr. 0 Torque boost* is valid during forward rotation and torque boost is automatically changed to "0%" during reverse rotation. *Pr. 46 Second torque boost* is valid when the RT signal turns ON.
- Set "3" for an elevated load that is in the driving mode during reverse rotation and in the regenerative load mode during forward rotation according to the load weight, e.g. counterweight system.
- For the RT signal, set "3" in any of *Pr*: 178 to *Pr*: 182 (input terminal function selection) to assign the function.

REMARKS

- When torque is continuously regenerated as vertical lift load, it is effective to set the rated voltage in *Pr. 19 Base frequency voltage* to prevent trip due to current at regeneration.
- When the RT signal is ON, the other second functions are also valid.

NOTE

• Load pattern selection does not function under General-purpose magnetic flux vector control.

Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

Parameters referred to

Pr. 0, Pr. 46 (Torque boost) IF Refer to page 75 Pr. 3 Base frequency IF Refer to page 86

Pr. 178 to Pr. 182 (input terminal function selection) I Refer to page 114

General-purpose magnetic flux vector control I Refer to page 76

4.6 Frequency setting by external terminals

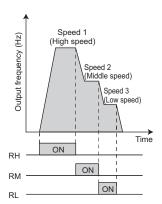
Purpose	Parameter	Refer to Page	
Make frequency setting by	Multi analy anarotian	Pr. 4 to Pr. 6, Pr. 24 to Pr. 27,	90
combination of terminals	Multi-speed operation	Pr. 232 to Pr. 239	90
Perform Jog operation	Jog operation	Pr. 15, Pr. 16	92
Infinitely variable speed setting by	Remote setting function	Pr. 59	94
terminals	Remote setting function	F1: 55	94

4.6.1 Operation by multi-speed operation (Pr. 4 to Pr. 6, Pr. 24 to Pr. 27, Pr. 232 to Pr. 239)

Can be used to change the preset speed in the parameter with the contact signals. Any speed can be selected by merely turning ON-OFF the contact signals (RH, RM, RL, REX signals).

Parameter Number	Name	Initial Value	Setting Range	Description		
4	Multi-speed setting (high speed)	60Hz	0 to 400Hz	Frequency when RH turns ON		
5	Multi-speed setting (middle speed)	30Hz	0 to 400Hz	Frequency when RM turns ON		
6	Multi-speed setting (low speed)	10Hz	0 to 400Hz	Frequency when RL turns ON		
24 *	Multi-speed setting (speed 4)	9999	0 to 400Hz, 9999			
25 *	Multi-speed setting (speed 5) 9999 0 to 400Hz, 9999					
26 *	Multi-speed setting (speed 6)	9999	0 to 400Hz, 9999			
27 *	Multi-speed setting (speed 7)	9999	0 to 400Hz, 9999			
232 *	Multi-speed setting (speed 8)	9999	0 to 400Hz, 9999	Frequency from 4 speed to 15 speed can		
233 *	Multi-speed setting (speed 9)	9999	0 to 400Hz, 9999	be set according to the combination of		
234 *	Multi-speed setting (speed 10)	9999	0 to 400Hz, 9999	the RH, RM, RL and REX signals.		
235 *	Multi-speed setting (speed 11)	9999	0 to 400Hz, 9999	9999: not selected		
236 *	Multi-speed setting (speed 12)	9999	0 to 400Hz, 9999]		
237 *	Multi-speed setting (speed 13)	9999	0 to 400Hz, 9999]		
238 *	Multi-speed setting (speed 14)	9999	0 to 400Hz, 9999]		
239 *	Multi-speed setting (speed 15)	9999	0 to 400Hz, 9999			

The above parameters allow their settings to be changed during operation in any operation mode even if "0" (initial value) is set in *Pr. 77 Parameter write selection.* * These parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)



(1) Multi-speed setting for 3 speeds (Pr. 4 to Pr. 6)

•The inverter operates at frequencies set in *Pr*: 4 when RH signal is ON, *Pr*: 5 when RM signal is ON and *Pr*: 6 when RL signal is ON.

REMARKS

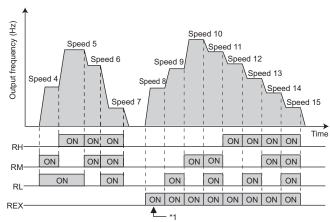
• In the initial setting, if two or three of multi-speed settings are simultaneously selected, priority is given to the set frequency of the lower signal.

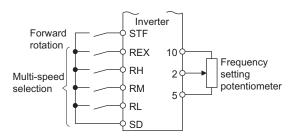
For example, when the RH and RM signals turn ON, the RM signal (Pr. 5) has a higher priority.

• The RH, RM, RL signals are assigned to the terminal RH, RM, RL in the initial setting. By setting "0 (RL)", "1 (RM)", "2 (RH)" in any of *Pr. 178 to Pr. 182 (input terminal function selection)*, you can assign the signals to other terminals.

(2) Multi-speed setting for 4 or more speeds (Pr. 24 to Pr. 27, Pr. 232 to Pr. 239)

Frequency from 4th speed to 15th speed can be set according to the combination of the RH, RM, RL and REX signals. Set the running frequencies in *Pr. 24 to Pr. 27, Pr. 232 to Pr. 239* (In the initial value setting, 4th speed to 15th speed are invalid).
For the terminal used for REX signal input, set "8" in any of *Pr. 178 to Pr. 182 (input terminal function selection)* to assign the function.





Multi-speed operation connection example

*1 When "9999" is set in *Pr. 232 Multi-speed setting (speed 8)*, operation is performed at frequency set in *Pr. 6* when RH, RM and RL are turned OFF and REX is turned ON.

REMARKS

- The priorities of the frequency commands by the external signals are "Jog operation > multi-speed operation > terminal 4 analog input > terminal 2 analog input".
- (Refer to page 154 for the frequency command by analog input)
- Valid in the External operation mode or PU/External combined operation mode (Pr: 79 = "3" or "4").
- Multi-speed parameters can also be set in the PU or External operation mode.
- Pr. 24 to Pr. 27 and Pr. 232 to Pr. 239 settings have no priority between them.
- When Pr: 59 Remote function selection ≠ "0", multi-speed setting is invalid as RH, RM and RL signals are remote setting signals.

• Changing the terminal assignment using Pr. 178 to Pr. 182 (input terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

Parameters referred to

- Pr. 15 Jog frequency I Refer to page 92
- Pr. 59 Remote function selection I Refer to page 94
- Pr. 79 Operation mode selection IP Refer to page 166
- Pr. 178 to Pr. 182 (input terminal function selection) I Refer to page 114

4.6.2 Jog operation (Pr. 15, Pr. 16)

The frequency and acceleration/deceleration time for Jog operation can be set. Jog operation can be performed in either of the external and the PU operation mode.

This operation can be used for conveyor positioning, test operation, etc.

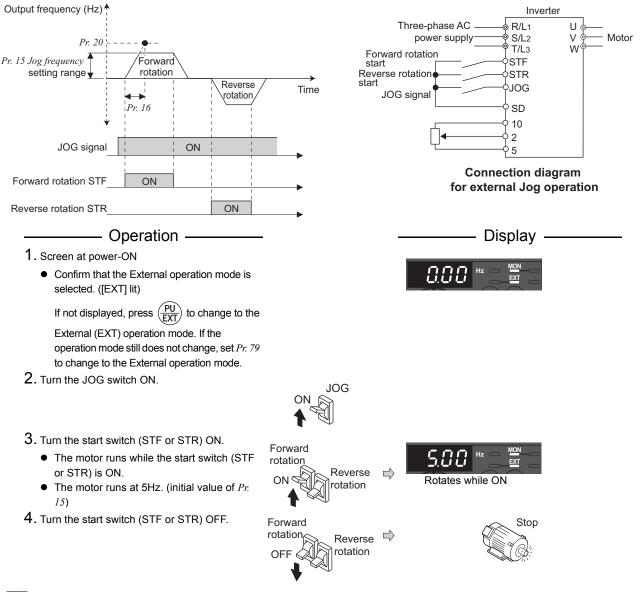
Parameter Number	Name	Initial Value	Setting Range	Description
15	Jog frequency	5Hz	0 to 400Hz	Frequency for Jog operation.
16	Jog acceleration/ deceleration time	0.5s	0 to 3600s	Acceleration/deceleration time for Jog operation. Acceleration/ deceleration time is the time taken to reach the frequency set in <i>Pr. 20</i> <i>Acceleration/deceleration reference frequency</i> (initial value is 60Hz). Acceleration/deceleration time can not be set separately.

These parameters are displayed as simple mode parameter only when the parameter unit (FR-PU04/FR-PU07) is connected. When the parameter unit is not connected, the above parameters can be set by setting *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

(1) Jog operation from outside

•When the JOG signal is ON, a start and stop can be made by the start signal (STF, STR).

•For the terminal used for Jog operation selection, set "5" in any of *Pr*:178 to *Pr*:182 (input terminal function) to assign the function.

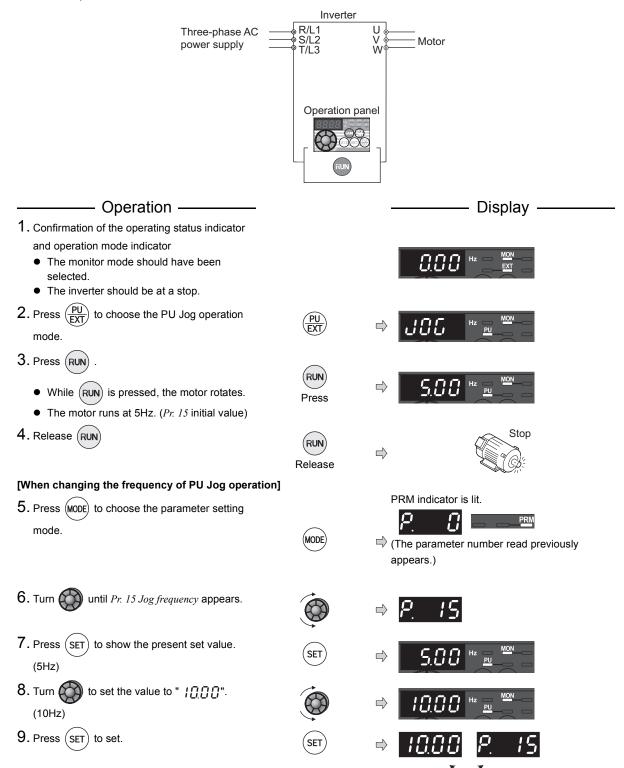


REMARKS

- When you want to change the running frequency, change Pr. 15 Jog frequency. (initial value "5Hz")
- When you want to change the acceleration/deceleration time, change *Pr. 16 Jog acceleration/deceleration time*. (initial value "0.5s") The acceleration time and deceleration time cannot be set separately for Jog operation.

(2) Jog operation from PU

•Select Jog operation mode from the operation panel and PU (FR-PU04/FR-PU07). Operation is performed only while the start button is pressed.



Flicker...Parameter setting complete!!

10.Perform the operations in steps 1 to 4. The motor rotates at 10Hz.

NOTE

- When *Pr. 29 Acceleration/deceleration pattern selection* = "1" (S-pattern acceleration/deceleration A), the acceleration/ deceleration time is the period of time required to reach *Pr. 3 Base frequency*.
- The Pr. 15 setting should be equal to or higher than the Pr. 13 Starting frequency.
- The JOG signal can be assigned to the input terminal using any of *Pr. 178 to Pr. 182 (input terminal function selection)*. When terminal assignment is changed, the other functions may be affected. Set parameters after confirming the function of each terminal.
- During Jog operation, the second acceleration/deceleration via the RT signal cannot be selected. (The other second functions are valid. (*Refer to page 227*))
- When Pr. 79 Operation mode selection = "4", pressing (RUN) of the operation panel and FWD / REV of the parameter unit

(FR-PU04/FR-PU07) starts the inverter and pressing $\binom{\text{STOP}}{\text{RESET}}$ stops the inverter.

• This function is invalid when Pr. 79 = "3".

Parameters referred to

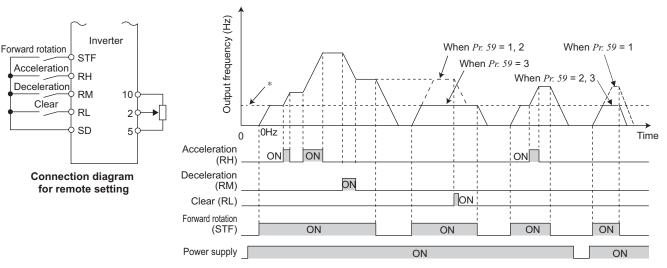
- Pr. 13 Starting frequency I Refer to page 99
- Pr. 29 Acceleration/deceleration pattern selection I Refer to page 100
- Pr. 20 Acceleration/deceleration reference frequency, Pr. 21 Acceleration/deceleration time increments 🕀 Refer to page 97
- Pr. 79 Operation mode selection 🖙 Refer to page 166
- Pr. 178 to Pr. 182 (input terminal function selection) I Refer to page 114

4.6.3 Remote setting function (Pr. 59)

- •Even if the operation panel is located away from the enclosure, you can use contact signals to perform continuous variable-speed operation, without using analog signals.
- •By merely setting this parameter, you can use the acceleration, deceleration and setting clear functions of the motorized speed setter (FR-FK).

Parameter			Setting	Description		
Number	Name	Initial Value	Range	RH, RM, RL signal function	Frequency setting storage function	
			0	Multi-speed setting	—	
			1	Remote setting	With	
			2	Remote setting	Frequency setting storage function	
59	Remote function selection	0			Not used	
			3	Remote setting	(Turning STF/STR OFF	
			5	itemote setting	Frequency setting storage function — With Not used (Turning STF/STR OFF clears remotely-set	
					frequency.)	

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 156)



* External running frequency (other than multi-speed) or PU running frequency

(1) Remote setting function

•Use *Pr: 59* to select whether the remote setting function is used or not and whether the frequency setting storage function in the remote setting mode is used or not.

When *Pr. 59* is set to any of "1 to 3" (remote setting function valid), the functions of the RH, RM and RL signals are changed to acceleration (RH), deceleration (RM) and clear (RL).

•When using the remote setting function, following frequencies can be compensated to the frequency set by RH and RM operation according to the operation mode.

During External operation (including *Pr.* 79 = "4") external frequency command other than multi-speed settings

(2) Frequency setting storage

•The frequency setting storage function stores the remotely-set frequency (frequency set by RH/RM operation) into the memory (EEPROM). When power is switched OFF once, then ON, operation is resumed with that output frequency value. (*Pr.* 59 = 1)

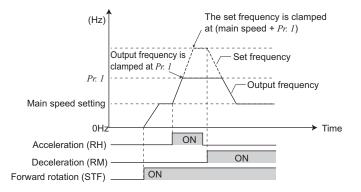
<Frequency setting storage conditions>

- Frequency at the point when the start signal (STF or STR) turns OFF
- Remotely-set frequency is stored every minute after turning OFF (ON) the RH (acceleration) and RM(deceleration) signals together. (The frequency is overwritten if the latest frequency is different from the previous frequency when comparing the two. The state of the RL signal does not affect writing.)



NOTE

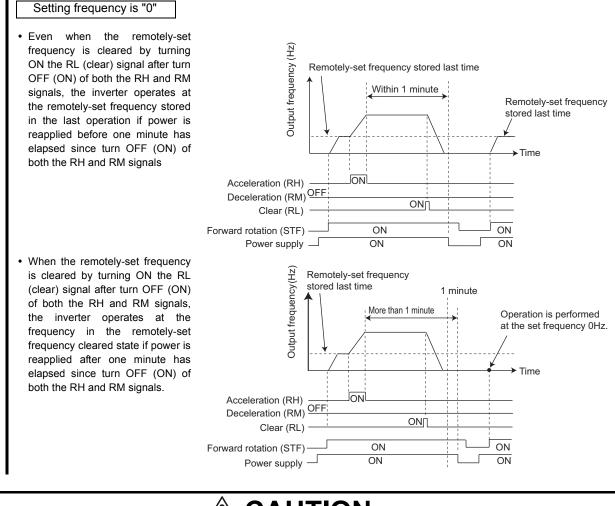
• The range of frequency changeable by RH (acceleration) and RM (deceleration) is 0 to maximum frequency (*Pr. 1* or *Pr. 18* setting). Note that the maximum value of set frequency is (main speed + maximum frequency).



- When the acceleration or deceleration signal switches ON, acceleration/deceleration time is as set in *Pr. 44 Second acceleration/deceleration time* and *Pr. 45 Second deceleration time*. Note that when the time set in *Pr. 7 or Pr. 8* is longer than the time set in *Pr. 44 or Pr. 45*, the acceleration/deceleration time is as set in *Pr. 7 or Pr. 8*. (when RT signal is OFF) When the RT signal is ON, acceleration/deceleration is made in the time set in *Pr. 44* and *Pr. 45*, regardless of the *Pr. 7* or *Pr. 8* setting.
- Even if the start signal (STF or STR) is OFF, turning ON the acceleration (RH) or deceleration (RM) signal varies the preset frequency. (When *Pr. 59* = "1" or "2")
- When switching the start signal from ON to OFF, or changing frequency by the RH or RM signal frequently, set the frequency setting value storage function (write to EEPROM) invalid (*Pr. 59* = "2, 3"). If set valid (*Pr. 59* = "1"), frequency is written to EEPROM frequently, this will shorten the life of the EEPROM.
- The RH, RM, and RL signals can be assigned to the input terminal using any *Pr. 178 to Pr. 182 (input terminal function selection)*. When terminal assignment is changed, the other functions may be affected. Set parameters after confirming the function of each terminal.
- Also available for the Network operation mode.

REMARKS

During Jog operation or PID control operation, the remote setting function is invalid.



ho When selecting this function, re-set the maximum frequency according to the machine.

Parameters referred to

- Pr. 1 Maximum frequency, Pr. 18 High speed maximum frequency IP Refer to page 84
- Pr. 7 Acceleration time, Pr. 8 Deceleration time, Pr. 44 Second acceleration/deceleration time, Pr. 45 Second deceleration time Refer to page 97 Pr. 178 to Pr. 182 (input terminal function selection) Refer to page 114

4.7 Setting of acceleration/deceleration time and acceleration/ deceleration pattern

Purpose	Parameter th	Refer to Page	
Motor acceleration/deceleration time setting	Acceleration/deceleration times	Pr. 7, Pr. 8, Pr. 20, Pr. 44, Pr. 45	97
Starting frequency	Starting frequency and start- time hold	Pr. 13, Pr. 571	99
Set acceleration/deceleration pattern suitable for application	Acceleration/deceleration pattern	Pr. 29	100

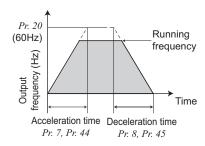
4.7.1 Setting of the acceleration and deceleration time (Pr. 7, Pr. 8, Pr. 20, Pr. 44, Pr. 45)

Used to set motor acceleration/deceleration time.

Set a larger value for a slower speed increase/decrease or a smaller value for a faster speed increase/decrease. For the acceleration time at automatic restart after instantaneous power failure, refer to *Pr. 611 Acceleration time at a restart (page 137)*.

Parameter Number	Name	Initial Value		Setting Range	Description
		3.7K or lower	5s		
7	Acceleration time	5.5K and 7.5K	10s	0 to 3600s	Motor acceleration time.
		11K and 15K	15s		
		3.7K or lower	5s		
8	Deceleration time	5.5K and 7.5K	10s	0 to 3600s	Motor deceleration time.
		11K and 15K	15s		
001	Acceleration/	60Hz			Frequency that will be the basis of acceleration/deceleration time.
20 *1	deceleration			1 to 400Hz	As acceleration/deceleration time, set the
	reference frequency				frequency change time from stop to Pr: 20.
	Second acceleration/	3.7K or lower	5s		Acceleration/deceleration time when the RT
44 *1		5.5K and 7.5K	10s	0 to 3600s	
	deceleration time	11K and 15K	15s		signal is ON.
45.1	Second deceleration	0000		0 to 3600s	Deceleration time when the RT signal is ON.
45 *1	time	9999		9999	Acceleration time = deceleration time

*1 The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)



(1) Acceleration time setting (Pr. 7, Pr. 20)

•Use *Pr.* 7 Acceleration time to set the acceleration time required to reach *Pr.* 20 Acceleration/deceleration reference frequency from OHz.

•Set the acceleration time according to the following formula.

Acceleration time setting = $\frac{Pr: 20}{\text{Maximum operating}}$ frequency - $Pr: 13$	Acceleration time from stop to maximum - × operating frequency
--	---

Pr 7 =

60Hz

50Hz - 0.5Hz

Example) How to find the setting value for Pr.7 when increasing the output frequency to the maximum frequency of 50Hz in 10s with Pr.20 = 60Hz (initial setting) and Pr.13 = 0.5Hz.

10s ≒ 12.1s

×

(2) Deceleration time setting (Pr. 8, Pr. 20)

•Use *Pr. 8 Deceleration time* to set the deceleration time required to reach 0Hz from *Pr. 20 Acceleration/deceleration reference frequency.*

•Set the deceleration time according to the following formula.

Deceleration	Pr: 20	Deceleration time from maximum operating frequency to stop	i i
time setting	Maximum operating frequency - Pr: 10	Deceleration time from maximum operating requency to stop	I

Example) How to find the setting value for Pr:8 when decreasing the output frequency from the maximum frequency of 50Hz in 10s with $Pr:20 = \frac{120\text{Hz}}{50\text{Hz} - 3\text{Hz}} \times 10\text{s} \doteq 25.5\text{s}$ 120Hz and Pr:10 = 3Hz.

(3) Set two kinds of acceleration/deceleration times (RT signal, Pr. 44, Pr. 45)

•Pr: 44 and Pr: 45 are valid when the RT signal is ON.

•When "9999" is set to Pr. 45, the deceleration time becomes equal to the acceleration time (Pr. 44).

•For the RT signal, set "3" in any of Pr. 178 to Pr. 182 (input terminal function selection) to assign the function.

• When the acceleration/deceleration pattern is S-pattern acceleration/deceleration A (refer to page 100), the acceleration/ deceleration time is the time required to reach Pr. 3 Base frequency.

· Acceleration/deceleration time formula when the set frequency is the base frequency or higher

$$t = \frac{4}{9} \times \frac{T}{(Pr. 3)^2} \times f^2 + \frac{5}{9} T$$

T: Acceleration/deceleration time setting (s) f: Set frequency (Hz)

• Guideline for acceleration/deceleration time at the Pr. 3 Base frequency of 60Hz (0Hz to set frequency)

Frequency setting (Hz) Acceleration/ deceleration time (s)	60	120	200	400
5	5	12	27	102
15	15	35	82	305

• Changing terminal assignment may affect the other functions. Set parameters after confirming the function of each terminal.

REMARKS

- The RT signal acts as the second function selection signal and makes the other second functions valid. (*Refer to page 117*)
 If the *Pr. 20* setting is changed, the *Pr. 125 and Pr. 126 (frequency setting signal gain frequency)* settings do not change.
- Set *Pr. 125 and Pr. 126* to adjust the gains.
 - When the *Pr. 7, Pr. 8, Pr. 44 and Pr. 45* settings are 0.03s or less, the acceleration/deceleration time is 0.04s. At that time, set *Pr. 20* to "120Hz" or less.

Any value can be set to the acceleration/deceleration time, but the actual motor acceleration/deceleration time cannot be made shorter than the shortest acceleration/deceleration time determined by the mechanical system J (moment of inertia) and motor torque.

Parameters referred to

Pr. 3 Base frequency I Refer to page 86

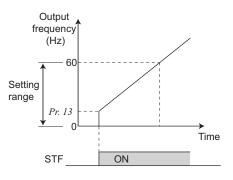
- Pr. 10 DC injection brake operation frequency I Refer to page 110
- Pr. 29 Acceleration/deceleration pattern selection I Refer to page 100
- Pr. 125, Pr. 126 (frequency setting gain frequency) TP Refer to page 154
- Pr. 178 to Pr. 182 (input terminal function selection) IF Refer to page 114

4.7.2 Starting frequency and start-time hold function (Pr. 13, Pr. 571)

You can set the starting frequency and hold the set starting frequency for a certain period of time. Set these functions when you need the starting torque or want to smooth motor drive at a start.

Parameter Number	Name	Initial Value	Setting Range	Description
13	Starting frequency	0.5Hz	0 to 60Hz	Frequency at start can be set in the range of 0 to 60Hz. Starting frequency at which the start signal is turned ON.
571	Restart coasting time	9999	0 to 10s 9999	Holding time of <i>Pr. 13 Starting frequency</i> . Holding function at a start is invalid

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

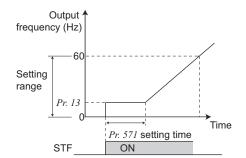


(1) Starting frequency setting (Pr. 13)

Frequency at start can be set in the range of 0 to 60Hz.You can set the starting frequency at which the start signal is turned ON.

The inverter will not start if the frequency setting signal is less than the value set in Pr. 13.

For example, when 5Hz is set in Pr. 13, the motor will not start running until the frequency setting signal reaches 5Hz.



(2) Start-time hold function (Pr. 571)

- •This function holds during the period set in *Pr*: 571 and the output frequency set in *Pr*: 13 Starting frequency.
- •This function performs initial excitation to smooth the motor drive at a start.

REMARKS

When Pr. 13 = "0Hz", the starting frequency is held at 0.01Hz.

NOTE

When the start signal was turned OFF during start-time hold, deceleration is started at that point. At switching between forward rotation and reverse rotation, the starting frequency is valid but the start-time hold function is invalid.



Note that when *Pr. 13* is set to any value equal to or lower than *Pr. 2 Minimum frequency*, simply turning ON the start signal will run the motor at the preset frequency even if the command frequency is not input.



Parameters referred to

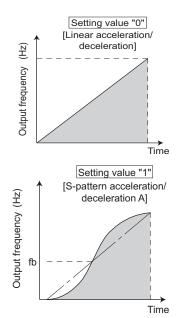
Pr. 2 Minimum frequency I Refer to page 84

4.7.3 Acceleration/deceleration pattern (Pr. 29)

You can set the acceleration/deceleration pattern suitable for application.

Parameter Number	Name	Initial Value	Setting Range	Description
	Acceleration/deceleration pattern selection	0	0	Linear acceleration/ deceleration
29			1	S-pattern acceleration/deceleration A
			2	S-pattern acceleration/deceleration B

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)



NOTE

(1) Linear acceleration/deceleration (Pr. 29 setting "0", initial value)

•For the inverter operation, the output frequency is made to change linearly (linear acceleration/deceleration) to prevent the motor and inverter from getting excessive stress to reach the set frequency during acceleration, deceleration, etc. when frequency changes. Linear acceleration/deceleration has a uniform frequency/time slope.

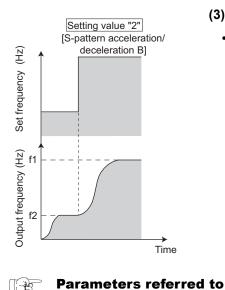
(2) S-pattern acceleration/deceleration A (Pr. 29 = "1")

•For machine tool spindle applications, etc.

Use this pattern when acceleration/deceleration is required in a short time to a high-speed range higher than the base frequency.

In this acceleration/deceleration pattern, Pr. 3 Base frequency (fb) is the inflection point of the S pattern, and you can set the acceleration/deceleration time appropriate for motor torque reduction in a constant-power operation range of base frequency (fb) or higher.

As the acceleration/deceleration time of S-pattern acceleration/deceleration A, set the time taken until Pr. 3 Base frequency is reached, not Pr. 20 Acceleration/deceleration reference frequency.



(3) S-pattern acceleration/deceleration B (Pr. 29 = "2")

•For prevention of load shifting in conveyor and other applications.

Since acceleration/deceleration is always made in an S shape from current frequency (f2) to target frequency (f1), this function eases shock produced at acceleration/deceleration and is effective for load collapse prevention, etc.

Pr. 3 Base frequency I Refer to page 86 Pr. 7 Acceleration time, Pr. 8 Deceleration time, Pr. 20 Acceleration/deceleration reference frequency 🕸 Refer to page 97

4.8 Selection and protection of a motor

Purpose	Parameter that	Parameter that should be Set		
Motor protection from overheat	Electronic thermal O/L relay PTC thermistor protection	Pr. 9, Pr. 51, Pr. 561	101	
Use the constant-torque motor	Applied motor	Pr. 71	104	
The motor performance can be maximized for operation in magnetic flux vector control method.	Offline auto tuning	Pr. 71, Pr. 80, Pr. 82 to Pr. 84, Pr. 90, Pr. 96	106	

4.8.1 Motor overheat protection (Electronic thermal O/L relay, PTC thermistor protection) (Pr. 9, Pr. 51, Pr. 561)

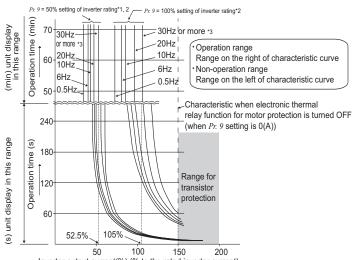
Set the current of the electronic thermal relay function to protect the motor from overheat. This feature provides the optimum protective characteristics, including reduced motor cooling capability, at low speed.

Parameter Number	Name	Initial Value	Setting Range	Description
9	Electronic thermal O/L relay	Inverter rated current	0 to 500A	Set the rated motor current.
51 *1	Second electronic thermal O/L relay *2	9999	0 to 500A 9999	Valid when the RT signal is ON. Set the rated motor current. Second electronic thermal O/L relay invalid
561 *1	PTC thermistor protection level	9999	0.5 to 30kΩ 9999	Set the level (resistance value) for PTC thermistor protection activates. PTC thermistor protection is inactive.

*1 These parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

*2 When parameter is read using the FR-PU04, a parameter name different from an actual parameter is displayed.

(1) Electronic thermal O/L relay (Pr. 9) Electronic thermal O/L relay operation characteristic



This function detects the overload (overheat) of the motor and trips. (The operation characteristic is shown on the left)

- Set the rated current (A) of the motor in Pr. 9. (If the motor has both 50Hz and 60Hz rating and the Pr. 3 Base frequency is set to 60Hz, set the 1.1 times of the 60Hz rated motor current.)
- Set "0" in Pr. 9 when you do not want to operate the electronic thermal O/L relay, e.g. when using an external thermal relay with the motor. (Note that the output transistor protection of the inverter is activated (E.THT).)
- When using a Mitsubishi constant-torque motor
 - 1) Set "1" or "13", "50", "53" in any of Pr. 71. (This provides a 100% continuous torque characteristic in the low-speed range.)
 - 2) Set the rated current of the motor in Pr. 9.

Inverter output current(%) (% to the rated inverter current)

- *1 When 50% of the inverter rated output current (current value) is set to Pr. 9
- The % value denotes the percentage to the inverter rated output current. It is not the percentage to the motor rated current. *2
- *3 When you set the electronic thermal O/L relay dedicated to the Mitsubishi constant-torque motor, this characteristic curve applies to operation at 6Hz or higher.



NOTE

- The internal thermal integrated value of the electronic thermal relay function is reset by inverter power reset and reset signal input. Avoid unnecessary reset and power-OFF.
- Install an external thermal relay (OCR) between the inverter and a motor when operating several motors by one inverter, or when using a multi-pole motor or specialized motor. In this case, set 0A to the electronic thermal O/L relay setting of the inverter. For the external thermal relay, determine the setting value in consideration of the current indicated on the motor's rating plate and the line-to-line leakage current. Self-cooling ability of a motor is reduced at low speed operation. Use a motor with a built-in thermal protector.
- When the difference between the inverter and motor capacities is large and the setting is small, the protective
- characteristics of the electronic thermal relay function will be deteriorated. In this case, use an external thermal relay.
- The operation time of the transistor protection thermal shortens when the Pr. 72 PWM frequency selection setting value increases.

(2) Set two different electronic thermal O/L relays (Pr. 51)

Use this function when running two motors of different rated currents individually by a single inverter. (When running two motors together, use external thermal relays.)

•Set the rated current of the second motor to Pr. 51.

•When the RT signal is ON, thermal protection is provided based on the Pr. 51 setting.

•For the terminal used for RT signal input, set "3" in any of Pr. 178 to Pr. 182 (input terminal function selection) to assign the function.

MC

MC

U

W RT SD IM

IM

Pr. 450	Pr. 9	Pr.51	RT =	OFF	RT = ON	
Second applied motor	Electronic thermal O/L relay	Second electronic thermal O/L relay	First motor	Second motor	First motor	Second motor
		9999	×	×	×	×
9999	0	0	×	×	×	×
		0.01 to 500	×	Δ	×	0
		9999	0	×	0	×
9999	Other than 0	0	0	×	Δ	×
		0.01 to 500	0	Δ	Δ	0
		9999	×	×	×	×
Other than 9999	0	0	×	×	×	×
		0.01 to 500	×	Δ	×	0
		9999	0	Δ	Δ	0
Other than 9999	Other than 0	0	0	×	Δ	×
		0.01 to 500	0	Δ	Δ	0

O... Output current value is used to perform integration processing.

 $\Delta...$ Output current is assumed as 0A to perform integration processing. (cooling processing)

 $\times ...$ Electronic thermal relay function is not activated.

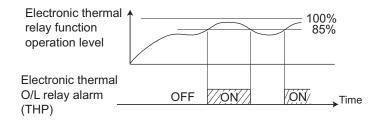
• REMARKS

• The RT signal acts as the second function selection signal and makes the other second functions valid. (Refer to page 117)

(3) Electronic thermal relay function pre-alarm (TH) and alarm signal (THP signal)

- The alarm signal (THP) is output and electronic thermal relay function pre-alarm (TH) is displayed when the electronic thermal O/L relay cumulative value reaches 85% of the level set in *Pr. 9 or Pr. 51*. If it reaches 100% of the *Pr. 9 Electronic thermal O/L relay* setting electronic-thermal relay protection (E.THM/E.THT) occurs.
- The inverter does not trip even when the alarm signal (THP) is output.
- For the terminal used for the THP signal output, assign the function by setting "8 (positive logic) or 108 (negative logic)" in *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection)*.

100%: Electronic thermal O/L relay alarm operation value



• Changing the terminal assignment using *Pr.190, Pr.192, and Pr.197 (output terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

(4) External thermal relay input (OH signal)

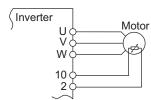
	Thermal relay
Inverter	protector
' U¢	Motor
Vc	,
W	
OHO	
SDC	<u> </u>

- To protect the motor against overheat, use the OH signal when using an external thermal relay or the built-in thermal protector of the motor.
- When the thermal relay operates, the inverter trips and outputs the fault signal (E.OHT).
- For the terminal used for OH signal input, assign the function by setting "7" in any of *Pr. 178 to Pr.182 (input terminal function selection)*.

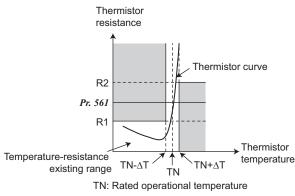
External thermal relay input connection example

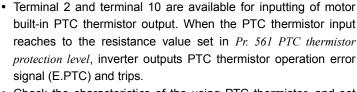
Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

(5) PTC thermistor protection (Pr. 561)



PTC thermistor input connection





- Check the characteristics of the using PTC thermistor, and set the resistance value within a protection providing temperature TN, just around the center of R1 and R2 in a left figure. If the *Pr*: 561 setting is closer to R1 or R2, the working temperature of protection goes higher (protection works later), or lower (protection works earlier).
- PTC thermistor resistance can be displayed in operation panel, parameter unit (FR-PU07) (*Refer to page 129*), or RS-485 communication (*Refer to page 179*) when PTC thermistor protection is active (*Pr*: 561 ≠ "9999").



REMARKS

- When using terminal 2 as PTC thermistor input (*Pr. 561* \neq "9999"), terminal 2 is not available for analog frequency command. Also unavailable when using terminal 2 for PID control and Dancer control. When PID control and Dancer control is not active (*Pr. 128 PID action selection* = "0"), terminal 4 functions as follows.
- When Pr. 79 = "4" or in External operation mode.....Terminal 4 is active whether AU signal is ON/OFF
- When Pr: 79 = "3" Terminal 4 is active for frequency command when AU signal is ON
- For the power supply terminal of PTC thermistor input, do not use power supply other than terminal 10 (external power supply, etc). PTC thermistor does not work properly.

Parameters referred to

- Pr. 71 Applied motor I Refer to page 104
- Pr. 72 PWM frequency selection Refer to page 149
- Pr. 79 Operation mode selection I Refer to page 166
- Pr. 128 PID action selection I Refer to page 211
- Pr. 178 to Pr. 182 (input terminal function selection) E Refer to page 114
- Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) IF Refer to page 120

4.8.2 Applied motor (Pr. 71, Pr. 450)

Setting of the used motor selects the thermal characteristic appropriate for the motor.

Setting is required to use a constant-torque motor. Thermal characteristic of the electronic thermal relay function suitable for the motor is set.

When General-purpose magnetic flux vector is selected, the motor constants (SF-JR, SF-HR, SF-JRCA, SF-HRCA, etc.) necessary for control are selected as well.

Parameter Number	Name	Initial Value	Setting Range	Description
71	Applied motor	0	0, 1, 3, 13, 23, 40, 43, 50, 53	Selecting the standard motor or constant-torque motor sets the corresponding motor thermal characteristic.
			0, 1	Set when using the second motor.
450	Second applied motor	9999	9999	Second motor is invalid. (thermal characteristic of the first motor (<i>Pr. 71</i>))

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

(1) Set the motor to be used

Refer to the following list and set the parameter according to the motor used.

`	<i>Pr. 450)</i> ting	Thermal Characteristic of the Electroni	Motor (O: Used motor)			
Pr. 71	Pr. 450					
-	0 Pr. 71 initial value) Thermal characteristics of a standard motor					
	1	Thermal characteristics of the Mitsubishi consta		0		
40	—	Thermal characteristic of Mitsubishi high efficie	O *1			
50	—	Thermal characteristic of Mitsubishi constant-to	Fhermal characteristic of Mitsubishi constant-torque motor (SF-HRCA)			
3	—	Standard motor		0		
13		Constant-torque motor			0	
23	—	Mitsubishi standard motor (SF-JR 4P 1.5kW or lower)	Select "Offline auto tuning setting"	0		
43		Mitsubishi high efficiency motor (SF-HR)	Ŭ	O *1		
53	—	Mitsubishi constant-torque motor (SF-HRCA)	1		O *2	
_	9999 (initial value)	Without second applied motor				

*1 Motor constants of Mitsubishi high efficiency motor SF-HR.

*2 Motor constants of Mitsubishi constant-torque motor SF-HRCA.

() **REMARKS**

• When performing offline auto tuning, set any of "3, 13, 23, 43, 53" in Pr. 71.

(Refer to *page 106* for offline auto tuning.)

• For the 5.5K and 7.5K, the *Pr. 0 Torque boost* and *Pr. 12 DC injection brake operation voltage* settings are automatically changed according to the *Pr. 71* setting as follows.

Automatic Change	Standard Motor	Constant-torque Motor	
Parameter	Setting *1	Setting *2	
Pr. 0	3%	2%	
Pr. 12	4%	2%	

*1 Pr: 71 setting: 0, 3, 23, 40, 43 *2 Pr: 71 setting: 1, 13, 50, 53



NOTE

 Set the electronic thermal relay function to the thermal characteristic for the constant-torque motor when using a geared motor (GM-S, GM-D, GM-SY, GM-HY2 series) to perform General-purpose magnetic flux vector control.

(2) Use two motors (Pr. 450)

- Set Pr. 450 Second applied motor to use two different motors with one inverter.
- When "9999" (initial value) is set, no function is selected.
- When a value other than 9999 is set in Pr. 450, the second motor is valid with the RT signal ON.
- For the RT signal, set "3" in any of Pr. 178 to Pr. 182 (input terminal function selection) to assign the function.

REMARKS

• The RT signal acts as the second function selection signal and makes the other second functions valid. (Refer to page 117)

NOTE

• Changing the terminal assignment using Pr. 178 to Pr. 182 (input terminal function selection) may affect other functions. Set parameters after confirming the function of each terminal.

CAUTION

A Set this parameter correctly according to the motor used.

Incorrect setting may cause the motor to overheat and burn.



Parameters referred to

Pr. 0 Torque boost I Refer to page 75

- Pr. 12 DC injection brake operation voltage IP Refer to page 110 Pr. 80 Motor capacity IP Refer to page 106

4.8.3 Exhibiting the best performance for the motor (offline auto tuning) (Pr. 71, Pr. 80, Pr. 82 to Pr. 84, Pr. 90, Pr. 96)

The motor performance can be maximized with offline auto tuning.

•What is offline auto tuning?

When performing General-purpose magnetic flux vector control, the motor can be run with the optimum operating characteristics by automatically measuring the motor constants (offline auto tuning) even when each motor constants differs, other manufacturer's motor is used, or the wiring length is long.

Parameter Number	Name	Initial Value		Setting Range	Description
71	Applied motor	0		0, 1, 3, 13, 23, 40, 43, 50, 53	By selecting a standard motor or constant- torque motor, thermal characteristic and motor constants of each motor are set.
80	Motor capacity	9999		0.1 to 15kW	Applied motor capacity.
				9999	V/F control
82	Motor excitation current	9999		0 to 500A	Set motor excitation current (no load current)
				9999	Uses the Mitsubishi motor (SF-JR, SF-HR, SF-JRCA, SF-HRCA) constants.
83	Rated motor voltage	100V class, 200V class 400V class	200V 400V	0 to 1000V	Rated motor voltage (V).
84	Rated motor frequency	60Hz		10 to 120Hz	Rated motor frequency (Hz).
90	Motor constant (R1)	9999		0 to 50Ω, 9999	Tuning data (The value measured by offline auto tuning is automatically set.) 9999: Uses the Mitsubishi motor (SF-JR, SF- HR, SF-JRCA, SF-HRCA) constants.
96	Auto tuning setting/ status	0		0	Offline auto tuning is not performed.
				11	For General-purpose magnetic flux vector control Offline auto tuning is performed without motor running. (motor constant (R1) only)
				21	Offline auto tuning for V/F control (automatic restart after instantaneous power failure (with frequency search)) (<i>Refer to page 140</i>)

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

POINT

- This function is valid only when a value other than "9999" is set in *Pr*: 80 and General-purpose magnetic flux vector control is selected.
- You can copy the offline auto tuning data (motor constants) to another inverter with the PU (FR-PU07).
- Even when motors (other manufacturer's motor, SF-JRC, etc.) other than Mitsubishi standard motor (SF-JR 0.2kW or higher), high efficiency motor (SF-HR 0.2kW or higher), and Mitsubishi constant-torque motor (SF-JRCA 4P, SF-HRCA 0.2kW to 15kW) are used or the wiring length is long (30m or longer as a reference), using the offline auto tuning function runs the motor with the optimum operating characteristics.
- Tuning is enabled even when a load is connected to the motor.
 As the motor may run slightly, fix the motor securely with a mechanical brake or make sure that there will be no problem in safety if the motor runs (caution is required especially in elevator). Note that tuning performance is unaffected even if the motor runs slightly.
- Reading/writing/copy of motor constants (*Pr. 90*) tuned by offline auto tuning are enabled.
- The offline auto tuning status can be monitored with the operation panel and PU (FR-PU04/FR-PU07).
- Do not connect a surge voltage suppression filter (FR-ASF-H/FR-BMF-H) between the inverter and motor.

(1) Before performing offline auto tuning

Check the following before performing offline auto tuning.

- Make sure General-purpose magnetic flux vector control (*Pr. 80*) is selected. (Tuning can be performed even under V/F control selected by turning ON X18.)
- A motor should be connected. Note that the motor should be at a stop at a tuning start.
- The motor capacity should be equal to or one rank lower than the inverter capacity. (note that the capacity should be 0.1kW or higher)
- A high-slip motor, high-speed motor and special motor cannot be tuned. (The maximum frequency is 120Hz.)
- As the motor may run slightly, fix the motor securely with a mechanical brake or make sure that there will be no problem in safety if the motor runs (caution is required especially in elevator). Note that tuning performance is unaffected even if the motor runs slightly.
- Offline auto tuning will not be performed properly if it is performed with a reactor or surge voltage suppression filter (FR-ASF-H/FR-BMF-H) connected between the inverter and motor. Remove it before start tuning.

(2) Setting

- 1) Select General-purpose magnetic flux vector control (Refer to page 76).
- 2) Set "11" in Pr. 96 Auto tuning setting/status.

Tuning motor constants (R1) only without running the motor. (It takes approximately 9s until tuning is completed.)

- 3) Set the rated motor current (initial value is rated inverter current) in *Pr. 9 Electronic thermal O/L relay.* (*Refer to page 101*)
- 4) Set the rated voltage of motor (initial value is 200V/400V) in *Pr. 83 Rated motor voltage* and rated motor frequency (initial value is 60Hz) in *Pr. 84 Rated motor frequency*.

(For a Japanese standard motor, etc. which has both 50Hz and 60Hz rated values, use it with an initial value (200V/60Hz or 400V/60Hz).

5) Set Pr. 71 Applied motor according to the motor used.

Motor	Pr. 71 Setting	
	SF-JR	3
Mitsubishi standard motor	SF-JR 4P 1.5kW or lower	23
Mitsubishi high efficiency motor	SF-HR	43
	Others	3
	SF-JRCA 4P	13
Mitsubishi constant-torque motor	SF-HRCA	53
	Others (SF-JRC, etc.)	13
Other standard motor	—	3
Other constant-torque motor	—	13

(3) Execution of tuning



POINT

Before performing tuning, check the monitor display of the operation panel or parameter unit (FR-PU04/FR-PU07) if the inverter is in the status for tuning. (Refer to 2) below) When the start command is turned ON under V/F control, the motor starts.

1) When performing tuning for PU operation, press (RUN) of the operation panel or (FWD) or (REV) of the parameter unit (FR-PU04/FR-PU07).

For External operation, turn ON the run command (STF signal or STR signal). Tuning starts.

(Excitation noise is produced during tuning.)

NOTE

- To force tuning to end, use the MRS or RES signal or press (STOP) of the operation panel. (Turning the start signal (STF
- signal or STR signal) OFF also ends tuning.)
- During offline auto tuning, only the following I/O signals are valid: (initial value)
- Input terminal <valid signal> STF, STR
- Output terminal RUN, SO, FM, A, B, C
- Note that the progress status of offline auto tuning is output in five steps from FM when speed and output frequency are selected.
- Since the RUN signal turns ON when tuning is started, caution is required especially when a sequence which releases a mechanical brake by the RUN signal has been designed.
- When executing offline auto tuning, input the run command after switching ON the main circuit power (R/L1, S/L2, T/L3) of the inverter.
- Do not perform ON/OFF switching of the second function selection signal (RT) during execution of offline auto tuning. Auto tuning is not executed properly.
- When Pr. 79 = "7" (PU operation interlock), turn ON the X12 signal, and tune in the PU operation mode.
- 2) Monitor is displayed on the operation panel and parameter unit (FR-PU04/FR-PU07) during tuning as below.

	Parameter Unit (FR-PU04/FR-PU07) Display	Operation Panel Indication
Pr. 96 setting	11	11
(1) Setting	READ:List 11 STOP PU	
(2)Tuning in progress	IIIII TUNE 12 STF FWD PU	
(3)Normal end	TUNE 13 COMPETION STF STOP PU	Flickering
(4)Error end (when inverter protective function operation is activated)	IIIIIIIIIIIIIIIIII TUNE 9 ERROR 9 STF STOP PU	9

D REMARKS

- It takes approximately 9s until tuning is completed.
- The set frequency monitor displayed during the offline auto tuning is 0Hz.

3) When offline auto tuning ends, press (TOP RESET) of the operation panel during PU operation. For External operation, turn OFF the start signal (STF signal or STR signal) once.

This operation resets the offline auto tuning and the PU's monitor display returns to the normal indication. (Without this operation, next operation cannot be started.)

 If offline auto tuning ended in error (see the table below), motor constants are not set. Perform an inverter reset and restart tuning.

Error Display	Error Cause	Remedy
8	Forced end	Set "11" in <i>Pr. 96</i> and perform tuning again.
9	Inverter protective function operation	Make setting again.
91	Current limit (stall prevention) function was activated.	Set "1" in <i>Pr. 156</i> .
92	Converter output voltage reached 75% of rated value.	Check for fluctuation of power supply voltage.
93	Calculation error	Check the motor wiring and make setting again.
93	A motor is not connected.	Set the rated current of the motor in Pr. 9.

- 5) When tuning is ended forcibly by pressing (STOP) or turning OFF the start signal (STF or STR) during tuning, offline auto tuning does not end properly. (The motor constants have not been set.) Perform an inverter reset and restart tuning.
- 6) When using the motor corresponding to the following specifications and conditions, reset *Pr.9 Electronic thermal O/L relay* as below after tuning is completed.
 - a) When the rated power specifications of the motor is 200/220V (400/440V) 60Hz, set 1.1 times rated motor current value in *Pr*:9.
 - b) When performing motor protection from overheat using a PTC thermistor or motor with temperature detector such as Klixon, set "0" (motor overheat protection by the inverter is invalid) in *Pr:9*.
- 7) When you know motor excitation current (no load current), set the value in *Pr. 82 Motor excitation current*.

• The motor constants measured once in the offline auto tuning are stored as parameters, and their data are held until the offline auto tuning is performed again.

- An instantaneous power failure occurring during tuning will result in a tuning error.
- After power is restored, the inverter goes into the normal operation mode. Therefore, when STF (STR) signal is ON, the motor runs in the forward (reverse) rotation.
- Any alarm occurring during tuning is handled as in the ordinary mode. Note that if a fault retry has been set, retry is ignored.

As the motor may run slightly during offline auto tuning, fix the motor securely with a mechanical brake or make sure that there will be no problem in safety if the motor runs. Note that if the motor runs slightly, tuning performance is unaffected.

(F)

Parameters referred to

Pr. 9 Electronic thermal O/L relay IF Refer to page 101

- Pr. 71 Applied motor I Refer to page 101
- Pr. 79 Operation mode selection 🐨 Refer to page 166

Pr. 80 Motor capacity I Refer to page 76

- Pr. 156 Stall prevention operation selection I Refer to page 80
- Pr. 178 to Pr. 182 (input terminal function selection) IPR Refer to page 114
- Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) I Refer to page 120

4.9 Motor brake and stop operation

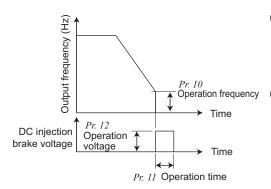
Purpose	Parameter t	hat should be Set	Refer to Page
Motor braking torque adjustment	DC Injection brake	Pr. 10 to Pr. 12	110
Improve the motor braking torque with	Selection of a	Dr 30 Dr 30	111
an option	regenerative brake	Pr. 30, Pr. 70	111
Coast the motor to a stop	Selection of motor	Pr. 250	112
Coast the motor to a stop	stopping method	F1: 250	113

4.9.1 DC injection brake (Pr. 10 to Pr. 12)

The DC injection brake can be operated at a motor stop to adjust the stop timing and braking torque. In DC injection brake operation, DC voltage is directly applied to the motor to prevent the motor shaft from rotating. The motor will not return to the original position if the motor shaft rotates due to external force.

Parameter Number	Name	Initial Value		Setting Range	Description
10	DC injection brake	3Hz		0 to	Operation frequency of the DC injection
10	operation frequency	3H2		120Hz	brake.
	DC injection brake			0	DC injection brake disabled
11	operation time	0.5s		0.1 to 10s	Operation time of the DC injection
	operation time			0.1 10 103	brake.
	DC injection brake	0.1K, 0.2K	6%		DC injection brake voltage (torque).
12	operation voltage	0.4K to 7.5K	4%	0 to 30%	When "0" is set, DC injection brake is
	operation voltage	11K, 15K	2%		disabled.

The above parameters can be set when Pr. 160 Extended function display selection ="0". (Refer to page 163)



(1) Operation frequency setting (Pr. 10)

• When the frequency at which the DC injection brake will be operated is set to *Pr. 10*, the DC voltage is applied to the motor upon reaching to the set frequency during deceleration.

^COperation frequency (2) Operation time setting (*Pr. 11*)

•In *Pr. 11*, set the time of the DC injection brake.

•When the motor does not stop due to large load moment (J), increasing the setting produces an effect.

•When *Pr. 11* = "0s", the DC injection brake is disabled. (At a stop, the motor coasts.)

(3) Operation voltage (torque) setting (Pr. 12)

•Use Pr. 12 to set the percentage to the power supply voltage.

•When *Pr. 12* = "0%", the DC injection brake is disabled. (At a stop, the motor coasts.)

•When using the constant-torque motor (SF-JRCA) and energy saving motor (SF-HR, SF-HRCA), change the *Pr: 12* setting as follows:

SF-JRCA:

3.7K or lower...4%, 5.5K or higher...2%

SF-HR, SF-HRCA:

3.7K or lower...4%, 5.5K and 7.5K...3%, 11K and 15K...2%

REMARKS

- For the 5.5K and 7.5K, when the *Pr. 12* setting is the following, changing the *Pr. 71 Applied motor* setting automatically changes the *Pr. 12* setting. Therefore, it is not necessary to change the *Pr. 12* setting.
 - (a) When 4% (initial value) is set in Pr. 12

The *Pr. 12* setting is automatically changed to 2% if the *Pr. 71* value is changed from the value selecting the standard motor (0, 3, 23, 40, 43) to the value selecting the constant-torque motor (1, 13, 50, 53).

(b) When 2% is set in Pr. 12

The *Pr. 12* setting is automatically changed to 4% (initial value) if the *Pr. 71* value is changed from the value selecting the constant-torque motor (1, 13, 50, 53) to the value selecting the standard motor (0, 3, 23, 40, 43).

• Even if the value of *Pr. 12* setting is increased, braking torque is limited so that the output current is within the rated inverter current.

As stop holding torque is not produced, install a mechanical brake.

(F)

Parameters referred to

Pr. 13 Starting frequency 🐨 Refer to page 99 Pr. 71 Applied motor 🐨 Refer to page 104

4.9.2 Selection of a regenerative brake (Pr. 30, Pr. 70)

- When making frequent starts/stops, use the optional brake resistor (MRS type, MYS type), high-duty brake resistor (FR-ABR) and brake unit (FR-BU2) to increase the regenerative brake duty.
- Use a power regeneration common converter (FR-CV) for continuous operation in regeneration status.
 Use the high power factor converter (FR-HC) to reduce harmonics, improve the power factor, or continuously use the regenerative status.

Parameter	Name	Initial Setting Description		Description	
Number	Name	Value	Range	Description	
				Inverter without regenerative function,	
				Brake resistor (MRS type, MYS type),	
			0	Brake unit (FR-BU2)	
	Regenerative function selection	0	1	Power regeneration common converter (FR-CV)	
30				High power factor converter (FR-HC)	
	Selection			Brake resistor (MYS type) used at 100% torque/6%ED,	
			I	High-duty brake resistor (FR-ABR)	
			2	High power factor converter (FR-HC) when automatic	
			2	restart after instantaneous power failure is selected	
70	Special regenerative	0%	0 to 20%	Brake duty when using the high-duty brake resistor	
70	brake duty	0%	0 to 30%	(FR-ABR)	

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

(1) When using the brake resistor (MRS type, MYS type), brake unit (FR-BU2), power regeneration common converter (FR-CV), and high power factor converter (FR-HC).

•Set Pr: 30 to "0" (initial value). The Pr: 70 setting is invalid.

At this time, the regenerative brake duty is as follows.

Туре	Regenerative brake duty			
FR-D720-0.4K to 3.7K				
FR-D720S-0.4K or higher	3%			
FR-D710W-0.4K or higher				
FR-D720-5.5K or higherhigher	2%			
FR-D740-0.4K or higher	∠%			

•Assign the inverter operation enable signal (X10) to the contact input terminal. To make protective coordination with the FR-HC and FR-CV, use the inverter operation enable signal to shut off the inverter output.

Input the RDY signal of the FR-HC (RDYB signal of the FR-CV).

•For the terminal used for X10 signal input, assign its function by setting "10" (X10) to any of *Pr. 178 to Pr. 182*.

(2) Brake resistor (MYS type) used at 100% torque/6%ED (FR-D720-3.7K only)

•Set "1" in *Pr. 30.* •Set "6%" in *Pr. 70.*

(3) When using the high-duty brake resistor (FR-ABR) (0.4K or higher)

(4) When a high power factor converter (FR-HC) is used and automatic restart after instantaneous power failure function is valid.

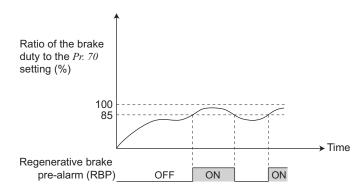
•When automatic restart after instantaneous power failure function of both the FR-HC and inverter is valid (when a value other than "9999" is set in *Pr. 57 Restart coasting time*), set "2" in *Pr. 30*.

•Set Pr: 70 to "0%" (initial value).

•When the FR-HC detects power failure during inverter operation, the RDY signal turns ON, resulting in the motor coasting. Turning the RDY signal OFF after power restoration, the inverter detects the motor speed (depends on the *Pr:162 Automatic restart after instantaneous power failure selection*) and restarts automatically after instantaneous power failure.

(5) Regenerative brake duty alarm output and alarm signal (RBP signal)

100%: regenerative overvoltage protection operation value



•[RB] appears on the operation panel and an alarm signal (RBP) is output when 85% of the regenerative brake duty set in *Pr*: 70 is reached. If the regenerative brake duty reaches 100% of the *Pr*: 70 setting, a regenerative overvoltage (E.OV1 to E.OV3) occurs. Note that [RB] is not displayed when *Pr*: 30 = "0".

- •The inverter does not trip even when the alarm (RBP) signal is output.
- •For the terminal used for the RBP signal output, assign the function by setting "7 (positive logic) or 107 (negative logic)" in *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection)*.

REMARKS

- The MRS signal can also be used instead of the X10 signal. (Refer to page 116)
- Refer to *page 31* to 35 for connecting the brake resistor (MRS type, MYS type), high-duty brake resistor (FR-ABR), brake unit (FR-BU2), high power factor converter (FR-HC), and power regeneration common converter (FR-CV).

NOTE

• When terminal assignment is changed using *Pr. 178 to Pr. 182 (input terminal function selection) and Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection)*, the other functions may be affected. Set parameters after confirming the function of each terminal. (*Refer to page 114*)

The value set in *Pr. 70* must not exceed the setting of the brake resistor used. Otherwise, the resistor can overheat.



Parameters referred to

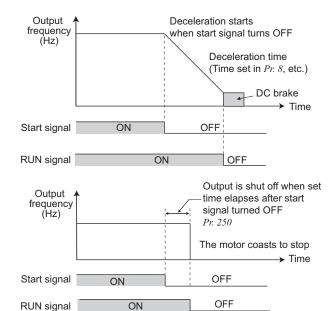
Pr. 57 Restart coasting time TF Refer to page 137 Pr. 178 to Pr. 182 (input terminal function selection) TF Refer to page 114 Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) TF Refer to page 120

4.9.3 Stop selection (Pr. 250)

Used to select the stopping method (deceleration to a stop or coasting) when the start signal turns OFF. Used to stop the motor with a mechanical brake, etc. together with switching OFF of the start signal. You can also select the operations of the start signals (STF/STR). (Refer to *page 118* for start signal selection)

Parameter				Description	
	Name	Initial Value	Setting Range	Start signal (STF/STR)	Stop operation
Number				(Refer to page 118)	Stop operation
					The motor is coasted to a stop
			0 to 100s	STF signal: Forward rotation start	when the preset time elapses
			0101003	STR signal: Reverse rotation start	after the start signal is turned
					OFF.
				STF signal: Start signal	The motor is coasted to a stop
250	Stop selection	9999	1000s to 1100s	STR signal: Forward/reverse signal	(Pr. 250 - 1000)s after the start
				STR signal. Forward/reverse signal	signal is turned OFF.
			9999	STF signal: Forward rotation start	When the start signal is turned
			9999	STR signal: Reverse rotation start	° °
			8888	STF signal: Start signal	OFF, the motor decelerates to
			0000	STR signal: Forward/reverse signal	stop.

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)



(1) Decelerate the motor to a stop

•Set Pr. 250 to "9999" (initial value) or "8888".

•The motor decelerates to a stop when the start signal (STF/STR) turns OFF.

(2) Coast the motor to a stop

- •Use *Pr: 250* to set the time from when the start signal turns OFF until the output is shut off. When any of "1000 to 1100" is set, the output is shut off in (*Pr: 250* 1000)s.
- •The output is shut off when the time set in *Pr. 250* has elapsed after the start signal had turned OFF. The motor coasts to a stop.
- •The RUN signal turns OFF when the output stops.

- Power failure stop function (*Pr. 261*)
 PU stop (*Pr. 75*)
 - Deceleration stop because of communication error (*Pr. 502*)

Stop selection is invalid when the following functions are activated.

Jog operation mode

REMARKS

• When setting of *Pr*: 250 is not 9999 nor 8888, acceleration/deceleration is performed according to the frequency command, until start signal is OFF and output is shut off.



NOTE

When the start signal is turned ON again during motor coasting, the motor starts at Pr. 13 Starting frequency.



Parameters referred to

Pr. 7 Acceleration time, Pr. 8 Deceleration time I Refer to page 97 Pr. 13 Starting frequency I Refer to page 99

4.10 Function assignment of external terminal and control

Purpose	Parameter	Parameter that should be Set		
Assign function to input terminal	Input terminal function selection	Pr. 178 to Pr. 182	114	
Set MRS signal (output shutoff) to NC contact specification	MRS input selection	MRS input selection Pr. 17		
Assign start signal and forward/ reverse command to other signals	Start signal (STF/STR) operation selection	Pr. 250	118	
Assign function to output terminal	Output terminal function assignment	Pr. 190, Pr. 192, Pr. 197	120	
Detect output frequency	Up-to-frequency sensitivity Output frequency detection	Pr. 41 to Pr. 43	124	
Detect output current	Output current detection Zero current detection	Pr. 150 to Pr. 153, Pr. 166, Pr. 167	125	
Remote output function	Remote output	Pr. 495, Pr. 496	127	

4.10.1 Input terminal function selection (Pr. 178 to Pr. 182)

Use these parameters to select/change the input terminal functions.

Parameter Number	Name	Initial Value	Initial Signal	Setting Range
178	STF terminal function selection	60	STF (forward rotation command)	
179	STR terminal function selection	61	STR (reverse rotation command)	
180	RL terminal function selection	0	RL (low-speed operation command)	0 to 5, 7, 8, 10, 12, 14, 16, 18, 24, 25, 60 *1, 61 *2, 62, 65 to 67, 9999
181	RM terminal function selection	1	RM (middle speed operation command)	
182	RH terminal function selection	2	RH (high-speed operation command)	

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

*1 The setting value "60" is only available for *Pr*:178.

*2 The setting value "61" is only available for *Pr*:179.

(1) Input terminal function assignment

•Using Pr: 178 to Pr: 182, set the functions of the input terminals.

•Refer to the following table and set the parameters:

Setting	Signal		Function	Related Parameters	Refer to Page
0	RL	Pr. 59 = 0 (initial value)	Low-speed operation command	Pr. 4 to Pr. 6, Pr. 24 to Pr. 27 Pr.232 to Pr.239	90
		<i>Pr.</i> 59 ≠ 0 *1	Remote setting (setting clear)	Pr. 59	94
1	RM	Pr. 59 = 0 (initial value)	Middle-speed operation command	Pr. 4 to Pr. 6, Pr. 24 to Pr. 27, Pr. 232 to Pr. 239	90
		<i>Pr.</i> 59 ≠ 0 *1	Remote setting (deceleration)	Pr. 59	94
2	RH	Pr. 59 = 0 (initial value)	High-speed operation command	Pr. 4 to Pr. 6, Pr. 24 to Pr. 27, Pr. 232 to Pr. 239	90
		<i>Pr.</i> 59 ≠ 0 *1	Remote setting (acceleration)	Pr. 59	94
3	RT	Second function selectio	n	Pr. 44 to Pr. 51	117
4	AU	Terminal 4 input selection	1	Pr. 267	151
5	JOG	Jog operation selection		Pr. 15, Pr. 16	92
7	OH	External thermal relay in	out *2	Pr. 9	101
8	REX	15-speed selection (combination with three speeds RL, RM, RH)		Pr. 4 to Pr. 6, Pr. 24 to Pr. 27, Pr. 232 to Pr. 239	90
10	X10	Inverter run enable signa	I (FR-HC, FR-CV connection)	Pr. 30, Pr. 70	111
12	X12	PU operation external int	erlock	Pr. 79	166
14	X14	PID control valid termina		Pr. 127 to Pr. 134	211
16	X16	PU/External operation sv operation)	vitchover (turning ON X16 selects External	Pr. 79, Pr. 340	172
18	X18	V/F switchover (V/F cont	rol is performed when X18 is ON)	Pr. 80	76, 106
24	MRS	Output stop		Pr. 17	116
25	STOP	Start self-holding selection	n	—	118
60	STF	Forward rotation comma	nd (assigned to STF terminal (Pr. 178) only)	—	118
61	STR	Reverse rotation comma	nd (assigned to STR terminal (Pr. 179) only)	—	118
62	RES	Inverter reset		—	
65	X65	PU/NET operation switch operation)	nover (turning ON X65 selects PU	Pr. 79, Pr. 340	173
66	X66	External/NET operation s operation)	witchover (turning ON X66 selects NET	Pr. 79, Pr. 340	173
67	X67	Command source switch 339 commands valid)	over (turning ON X67 makes Pr. 338 and Pr.	Pr. 338, Pr. 339	175
9999	_	No function		_	_

*1 When Pr. 59 Remote function selection ≠ "0", the functions of the RL, RM and RH signals are changed as given in the table.

*2 The OH signal turns ON when the relay contact "opens".



NOTE

- Changing the terminal assignment using *Pr.178 to Pr.182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.
- Same function can be assigned to two or more terminals. In this case, the logic of terminal input is OR.
- The priorities of the speed commands are in order of jog > multi-speed setting (RH, RM, RL, REX) > PID (X14).
- When the X10 signal (FR-HC, FR-CV connection-inverter operation enable signal) is not set or when the PU operation external interlock (X12) signal is not assigned with *Pr.79 Operation mode selection* set to "7", the MRS signal shares this function.
- Same signal is used to assign multi-speed (7 speeds) and remote setting. These cannot be set individually. (Same signal is used since multi-speed (7 speeds) setting and remote setting are not used to set speed at the same time.)
- When V/F control is selected by V/F switchover (X18 signal), second function is also selected at the same time. Control between V/F and General-purpose magnetic flux can not be switched during operation. In case control is switched between V/F and General-purpose magnetic flux, only second function is selected.
- Turning the AU signal ON makes terminal 2 (voltage input) invalid.

(2) Response time of each signal

•The response time of the X10 signal and MRS signal is within 2ms.

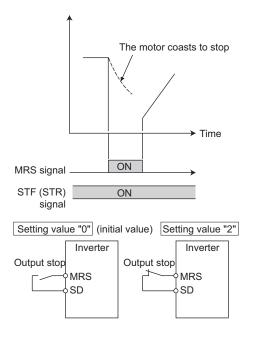
The response time of other signals is within 20ms.

4.10.2 Inverter output shutoff signal (MRS signal, Pr. 17)

The inverter output can be shut off by the MRS signal. Also, logic for the MRS signal can be selected.

Parameter Number	Name	Initial Value	Setting Range	Description		
	47 MBO insut calestian		0	Normally open input		
		0	2	Normally closed input		
17				(NC contact input specifications)		
17	MRS input selection			External terminal: Normally closed input		
						4
				Communication: Normally open input		

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)



(1) Output shutoff signal (MRS signal)

- •Turning ON the output shutoff signal (MRS) during inverter running shuts off the output immediately.
- Set "24" in any of *Pr. 178 to Pr. 182 (input terminal function selection)* to assign a function to the MRS signal.
- •MRS signal may be used as described below.
- (a) When mechanical brake (e.g. electromagnetic brake) is used to stop motor

The inverter output is shut off when the mechanical brake operates.

- (b) To provide interlock to disable operation by the inverter With the MRS signal ON, the inverter cannot be operated if the start signal is entered into the inverter.
- (c) Coast the motor to a stop.

When the start signal is turned OFF, the inverter decelerates the motor to a stop in the preset deceleration time, but when the MRS signal is turned ON, the motor coasts to a stop.

- (2) MRS signal logic inversion (Pr. 17)
 - When *Pr*: *17* is set to "2", the MRS signal (output stop) can be changed to the normally closed (NC contact) input specification. When the MRS signal turns ON (opens), the inverter shuts off the output.

(3) Assign a different action for each MRS signal input from communication and external terminal (*Pr. 17* = "4")

• When *Pr*: *17* is set to "4", the MRS signal from external terminal (output stop) can be changed to the normally closed (NC contact) input, and the MRS signal from communication can be changed to the normally open (NO contact) input. This function is useful to perform operation by communication with MRS signal from external terminal remained ON.

External MRS	Communication MRS	Pr. 17 Setting				
External WRS	Communication wiks	0	2	4		
OFF	OFF	Operation enabled	Output shutoff	Output shutoff		
OFF	ON	Output shutoff	Output shutoff	Output shutoff		
ON	OFF	Output shutoff	Output shutoff	Operation enabled		
ON	ON	Output shutoff	Operation enabled	Output shutoff		

REMARKS

• When using an external terminal to input the MRS signal, the MRS signal shuts off the output in any of the operation modes.



NOTE

• Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.



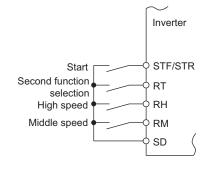
Parameters referred to

Pr. 178 to Pr. 182 (input terminal function selection) TP Refer to page 114

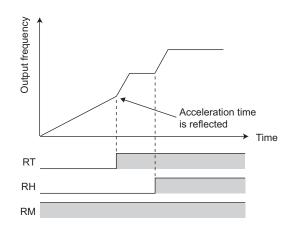
4.10.3 Condition selection of function validity by second function selection signal (RT)

- You can select the second function using the RT signal.
- When the RT signal turns ON, the second function becomes valid.
- For the RT signal, set "3" in any of Pr. 178 to Pr. 182 (input terminal function selection) to assign the function.
- The second function has the following applications.
- (a) Switching between normal use and emergency use
- (b) Switching between heavy load and light load
- (c) Changing of acceleration/deceleration time by broken line acceleration/deceleration
- (d) Switching of characteristic between the main motor and sub motor

Second function connection diagram



Second acceleration/deceleration time



• When the RT signal is ON, the following second functions are selected at the same time.

Function	First Function	Second Function	Refer to
Function	Parameter Number	Parameter Number	Page
Torque boost	Pr. 0	Pr. 46	75
Base frequency	Pr. 3	Pr. 47	86
Acceleration time	Pr. 7	Pr. 44	97
Deceleration time	Pr. 8	Pr. 44, Pr. 45	97
Electronic thermal O/L relay	Pr. 9	Pr. 51	101
Stall prevention	Pr. 22	Pr. 48	80
Applied motor	Pr. 71	Pr. 450	104



NOTE

• Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.



Parameters referred to

Pr. 178 to Pr. 182 (input terminal function selection) I Refer to page 114

4.10.4 Start signal operation selection (STF, STR, STOP signal, Pr. 250)

You can select the operation of the start signal (STF/STR).

Used to select the stopping method (deceleration to a stop or coasting) when the start signal turns OFF. Used to stop the motor with a mechanical brake, etc. together with switching OFF of the start signal. (Refer to *page 113* for stop selection)

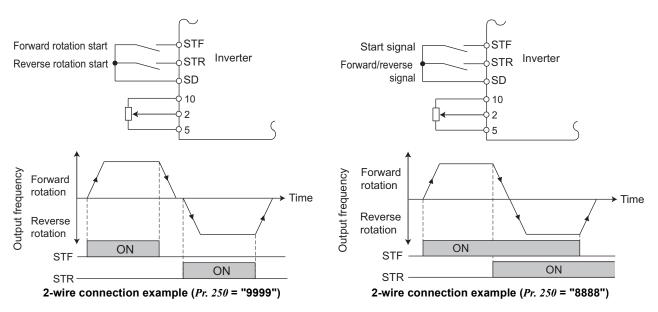
Parameter		Initial		Descr	iption	
Number	Name	Value	Setting Range	Start signal	Stop operation	
Number		value		(STF/STR)	Refer to page 113	
				STF signal: Forward rotation start	The motor is coasted to a stop	
		0 to 100s	STR signal: Reverse rotation start	when the preset time elapses after		
					the start signal is turned OFF.	
				STF signal: Start signal	When the setting is any of 1000s to	
250	Stop	9999	1000s to 1100s	STR signal: Forward/reverse signal	1100s, the inverter coasts to a stop in	
250	selection	9999			(<i>Pr. 250</i> - 1000)s.	
		9999	STF signal: Forward rotation start	When the start signal is turned		
			5555	STR signal: Reverse rotation start	OFF, the motor decelerates to	
				STF signal: Start signal		
			8888	STR signal: Forward/reverse signal	stop.	

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

(1) Two-wire type connection (STF, STR signal)

•The two-wire connection is shown below.

- In the initial setting, the forward/reverse rotation signals (STF/STR) are used as start and stop signals. Turn ON either of the forward and reverse rotation signals to start the motor in the corresponding direction. Switch both OFF (or both ON) the start signal during operation to decelerate the motor to a stop.
- The speed setting signal may either be given by entering 0 to 10VDC across the speed setting input terminal 2-5, or by setting the required values in *Pr. 4 to Pr. 6 Multi-speed setting (high, middle, low speeds)*, etc. (For multi-speed operation, refer to *page 90.*)
- •When *Pr. 250* is set to any of "1000 to 1100, 8888", the STF signal becomes a start command and the STR signal a forward/reverse command.

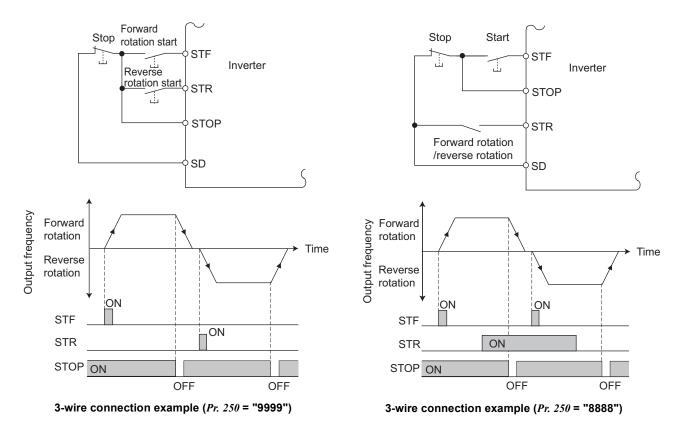


- 🕞 REMARKS
 - When *Pr. 250* is set to any of "0 to 100, 1000 to 1100", turning OFF the start command coasts the inverter to a stop. (*Refer to page 113*)
 - The STF and STR signals are assigned to the STF and STR terminals in the initial setting. The STF signal can be assigned to *Pr. 178 STF terminal function selection*, and the STR signal to *Pr. 179 STR terminal function selection* only.

 \mathbf{O}

(2) Three-wire type (STF, STR, STOP signal)

- •The three-wire connection is shown below.
- •Turning the STOP signal ON makes start self-holding function valid. In this case, the forward/reverse rotation signal is activated only as a start signal.
- If the start signal (STF or STR) is turned ON and then OFF, the start signal is held and makes a start. When changing the direction of rotation, turn STR (STF) ON once and then OFF.
- •To stop the inverter, turning OFF the STOP signal once decelerates it to a stop.
- •When using the STOP signal, set "25" in any of Pr.178 to Pr.182 to assign function.



REMARKS

- When the JOG signal is turned ON to enable Jog operation, the STOP signal becomes invalid.
- If the MRS signal is turned ON to stop the output, the self-holding function is not canceled.

(3) Start signal selection

STF	STR	Pr. 250 Setting Inverter Status				
511	SIK	0 to 100s, 9999	1000s to 1100s 8888			
OFF	OFF	Stop	Stop			
OFF	ON	Reverse rotation	Stop			
ON	OFF	Forward rotation	Forward rotation			
ON	ON	Stop	Reverse rotation			



Parameters referred to

Pr. 4 to Pr. 6 (multi-speed setting) IF Refer to page 90 Pr. 178 to Pr. 182 (input terminal function selection) IF Refer to page 114

4.10.5 Output terminal function selection (Pr. 190, Pr. 192, Pr. 197)

You can change the functions of the open collector output terminal and relay output terminal.

Parameter Number	Name		Initial Value	Initial Signal	Setting Range
190 Ver.UP	RUN terminal function selection	Open collector output terminal	0	RUN (inverter running)	0, 1, 3, 4, 7, 8, 11 to 16, 25, 26, 46, 47, 64, 70, 80, 81, 90, 91,
192 Ver.UP	A,B,C terminal function selection	Relay output terminal	99	ALM (fault output)	93 ∗1, 95, 96, 98, 99, 100, 101, 103, 104, 107, 108, 111 to 116, 125, 126, 146, 147, 164, 170,
197 Ver.UP	SO terminal function selection	Open collector output terminal	80	SAFE (safety monitor output)	180, 181, 190, 191, 193 ⋅1, 195, 196, 198, 199, 9999 ⋅2

*1 The setting values "93" and "193" cannot be set in *Pr. 192*.

*2 The setting value "9999" cannot be set in *Pr. 197*.

The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

(Ver.UP Specifications differ according to the date assembled. Refer to page 298 to check the SERIAL number.

(1) Output signal list

•You can set the functions of the output terminals.

•Refer to the following table and set the parameters: (0 to 99: positive logic, 100 to 199: negative logic)

Set	Setting						
Positive logic	Negative logic	Signal	Function	Operation	Related Parameter	to Page	
0	100	RUN	Inverter running	Output during operation when the inverter output frequency rises to or above <i>Pr. 13 Starting frequency</i> .	_	122	
1	101	SU	Up to frequency *1	Output when the output frequency is reached to the set frequency.	Pr. 41	124	
3	103	OL	Overload warning	Output while stall prevention function is activated.	Pr. 22, Pr. 23, Pr. 66	80	
4	104	FU	Output frequency detection	Output when the output frequency reaches the frequency set in <i>Pr.</i> 42 (<i>Pr.</i> 43 for reverse rotation).	Pr. 42, Pr. 43	124	
7	107	RBP	Regenerative brake pre-alarm	Output when 85% of the regenerative brake duty set in <i>Pr. 70</i> is reached.	Pr. 70	111	
8	108	THP	Electronic thermal O/L relay pre-alarm	Output when the electronic thermal value reaches 85% of the trip level. (Electronic thermal relay function protection (E.THT/E.THM) activates, when the value reached 100%.	Pr. 9, Pr. 51	101	
11	111	RY	Inverter operation ready	Output when reset process is completed (when the inverter can be started by switching the start signal ON or while it is running) after powering ON inverter.		122	
12	112	Y12	Output current detection	Output when the output current is higher than the <i>Pr. 150</i> setting for longer than the time set in <i>Pr. 151</i> .		125	
13	113	Y13	Zero current detection	Output when the output power is lower than the Pr : 152 setting for longer than the time set in Pr : 153.	Pr. 152, Pr. 153	125	
14	114	FDN	PID lower limit	Output when the feedback value falls below the lower limit of PID control.	Pr. 127 to		
15	115	FUP	PID upper limit	Output when the feedback value rises above the upper limit of PID control	Pr. 134, Pr. 575 to Pr.	211	
16	116	RL	PID forward/reverse rotation output	Output when forward rotation is performed in PID control.	577		
25	125	FAN	Fan fault output	Output at the time of a fan fault.	Pr. 244	227	
26	126	FIN	Heatsink overheat pre-alarm	Output when the heatsink temperature reaches about 85% of the heatsink overheat protection providing temperature.	—	261	
46	146	Y46	During deceleration at occurrence of power failure (retained until release)	Output when the power failure-time deceleration function is executed. (retained until release)	Pr. 261	143	
47	147	PID	During PID control activated	Output during PID control.	Pr. 127 to Pr. 134, Pr. 575 to Pr. 577	211	
64	164	Y64	During retry	Output during retry processing.	Pr. 65 to Pr. 69	145	

Set	ting				Related	Refer
Positive logic	Negative logic	Signal	Function	Operation	Parameter	to Page
70	170	SLEEP	PID output interruption	Output when the PID output interruption function is executed.	Pr. 127 to Pr. 134, Pr. 575 to Pr. 577	211
80	180	SAFE	Safety monitor output	Output while safety stop function is activated.	_	27
81	181	SAFE2	Safety monitor output 2	Output while internal safety circuit fault (E.SAF, E.CPU) is not activated.	_	27
90	190	Y90	Life alarm	Output when any of the control circuit capacitor, main circuit capacitor and inrush current limit circuit or the cooling fan approaches the end of its service life.	Pr. 255 to Pr. 259	228
91	191	Y91	Fault output 3 (power-off signal)	Output when a fault occurs due to the internal circuit failure or the inverter wiring mistake, etc.	_	123
93	193	Y93	Current average monitor signal	Average current value and maintenance timer value are output as pulses. The signal can not be set in <i>Pr: 192 A,B,C terminal function selection</i> .	Pr. 555 to Pr. 557	233
95	195	Y95	Maintenance timer signal	Output when <i>Pr. 503</i> rises to or above the <i>Pr. 504</i> setting.	Pr. 503, Pr. 504	232
96	196	REM	Remote output	Output to the terminal when a value is set to the parameter.	Pr. 495, Pr. 496	127
98	198	LF	Alarm output	Output when an alarm (fan failure or communication error warning) occurs.	Pr. 121, Pr. 244	182, 227
99	199	ALM	Fault output	Output when a fault occurs. The signal output is stopped when the fault is reset.	_	123
99	99	_	No function	—	_	—

*1 Note that when the frequency setting is varied using an analog signal or 🗭 of the operation panel, the output of the SU (up to frequency) signal may

alternate ON and OFF depending on that varying speed and the timing of the varying speed due to acceleration/deceleration time setting. (The output will not alternate ON and OFF when the acceleration/deceleration time setting is "0s".)

REMARKS

- The same function may be set to more than one terminal.
- When the function is executed, the terminal conducts at the setting of any of "0 to 99", and does not conduct at the setting of any of "100 to 199".

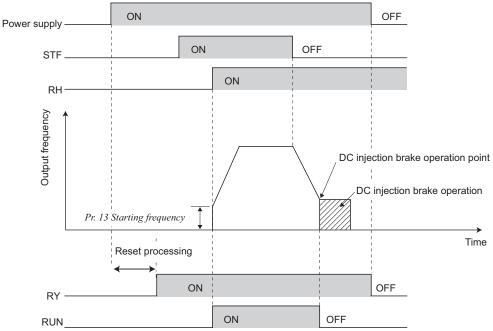


NOTE

 Changing the terminal assignment using *Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal. functions. Set parameters after confirming the function of each terminal.

- Do not assign signals which repeat frequent ON/OFF to A, B, and C. Otherwise, the life of the relay contact decreases.
- Refer to pages 21, for the common terminal of each terminal.

(2) Inverter operation ready signal (RY signal) and inverter running signal (RUN signal)



- When the inverter is ready to operate, the output of the operation ready signal (RY) is ON. (It is also ON during inverter running.)
- When the output frequency of the inverter rises to or above *Pr. 13 Starting frequency*, the output of the inverter running signal (RUN) is turned ON. During an inverter stop or DC injection brake operation, the output is OFF.
- When using the RY and RUN signals, assign functions to *Pr*:190, *Pr*:192 or *Pr*:197 (output terminal selection function) referring to the table below.

Output	Pr. 190, Pr. 192, Pr. 197 Setting				
Signal	Positive logic	Negative logic			
RY	11	111			
RUN	0	100			

Inverter Status	Start	Start	Start			Automatic Restart after Instantaneous Power Failure		
	OFF	Signal ON	Signal ON	Under DC	Output shutoff *2	Coas	sting	
Output	utput (during stop)	(during	(during	Injection Brake		Start	Start	Restarting
signal		operation)			signal	signal	Restarting	
Sigilai	stop)					ON	OFF	
RY	ON	ON	ON	ON	OFF	ON	*1	ON
RUN	OFF	OFF	ON	OFF	OFF	O	=F	ON

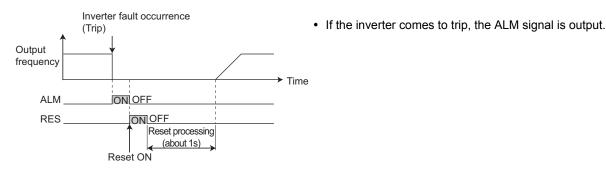
*1 This signal turns OFF during power failure or undervoltage.

*2 Output is shutoff under conditions such as a fault occurrence, MRS signal ON, and the safety stop operation.

REMARKS

• The RUN signal (positive logic) is assigned to the terminal RUN in the initial setting.

(3) Fault output signal (ALM signal)



REMARKS

The ALM signal is assigned to the ABC contact in the initial setting. By setting "99 (positive logic) or 199 (negative logic) in *Pr:190, Pr:192 or Pr:197 (output terminal function selection)*, the ALM signal can be assigned to the other signal.
Refer to *page 256* for the inverter fault description.

(4) Fault output 3 (power-off signal) (Y91 signal)

- The Y91 signal is output at occurrence of a fault attributable to the failure of the inverter circuit or a fault caused by a wiring mistake.
- When using the Y91 signal, set "91 (positive logic)" or "191 (negative logic)" to *Pr.190, Pr.192 or Pr.197 (output terminal function selection)* to assign the function to the output terminal.
- The following table indicates the faults that will output the Y91 signal. (Refer to page 255 for the fault description.)

Operation Indicat		Name		
Е. БЕ	E. BE	Brake transistor alarm detection		
E. GF	E.GF	Output side earth (ground) fault overcurrent at start		
E. L.F	E.LF	Output phase loss		
E. PE	E.PE	Parameter storage device fault		
E.C.P.U	E.CPU	CPU fault		
EJ OH	E.IOH	Inrush current limit circuit fault		

REMARKS

• At occurrence of output side earth (ground) fault overcurrent (E.GF), overcurrent trip during acceleration(E.OC1) may be displayed. At this time, the Y91 signal is output.



Parameters referred to

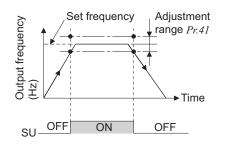
Pr. 13 Starting frequency I Refer to page 99

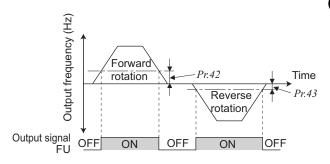
4.10.6 Detection of output frequency (SU, FU signal, Pr. 41 to Pr. 43)

The inverter output frequency is detected and output at the output signals.

Parameter Number	Name	Initial Value	Setting Range	Description
41	Up-to-frequency sensitivity	10%	0 to 100%	Level where the SU signal turns ON.
42	Output frequency detection	6Hz	0 to 400Hz	Frequency where the FU signal turns ON.
43	Output frequency detection for reverse	9999	0 to 400Hz	Frequency where the FU signal turns ON in reverse rotation.
	rotation		9999	Same as Pr. 42 setting

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)





(1) Up-to-frequency sensitivity (SU signal, Pr. 41)

- •When the output frequency reaches the set frequency, the up-to-frequency signal (SU) is output.
- •The *Pr. 41* value can be adjusted within the range 0% to $\pm 100\%$ on the assumption that the set frequency is 100%.
- This parameter can be used to ensure that the running frequency has been reached to provide the operation start signal etc. for related equipment.
- •When using the SU signal, set "1 (positive logic) or 101 (negative logic)" in *Pr:190, Pr:192 or Pr:197 (output terminal function selection)* to assign function to the output terminal.

(2) Output frequency detection

(FU signal, Pr. 42, Pr. 43)

- The output frequency detection signal (FU) is output when the output frequency reaches or exceeds the *Pr*: *42* setting.
- This function can be used for electromagnetic brake operation, open signal, etc.
- •Frequency detection that is dedicated to the reverse operation can be set by setting detection frequency to *Pr. 43*. This function is effective for switching the timing of electromagnetic brake operation between forward rotation (rise) and reverse rotation (fall) during vertical lift operation, etc.
- •When Pr: $43 \neq$ "9999", the Pr: 42 setting is used for forward rotation and the Pr: 43 setting is used for reverse rotation.
- •When using the FU signal, set "4 (positive logic)" or "104 (negative logic)" to *Pr:190, Pr:192 or Pr:197 (output terminal function selection)* to assign the function to the output terminal.

REMARKS

•

- All signals are OFF during DC injection brake.
- The output frequency to be compared with the set frequency is the output frequency before slip compensation is performed.



NOTE

Changing the terminal assignment using *Pr.190*, *Pr.192* and *Pr.197* (output terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.



Parameters referred to

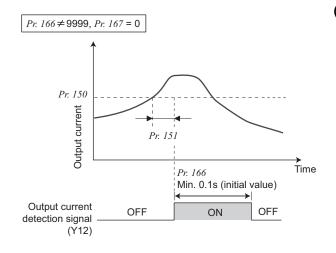
Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) 🐨 (Refer to page 120)

4.10.7 Output current detection function (Y12 signal, Y13 signal, Pr. 150 to Pr. 153, Pr. 166, Pr. 167)

The output current during inverter running can be detected and output to the output terminal.

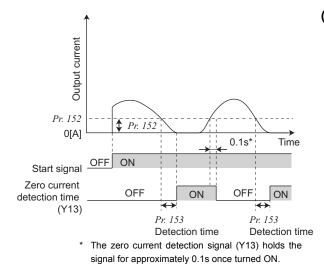
Parameter Number	Name	Initial Value	Setting Range	Description
150	Output current detection level	150%	0 to 200%	100% is the rated inverter current.
151	Output current detection signal delay time	Os	0 to 10s	Output current detection period. The time from when the output current has risen above the setting until the output current detection signal (Y12) is output.
152	Zero current detection level	5%	0 to 200%	The rated inverter current is assumed to be 100%.
153	Zero current detection time	0.5s	0 to 1s	Period from when the output current drops below the <i>Pr: 152</i> value until the zero current detection signal (Y13) is output.
	Output current detection		0 to 10s	Set the retention time when the Y12 signal is ON.
166	signal retention time	0.1s	9999	The Y12 signal ON status is retained. The signal is turned OFF at the next start.
	Output current detection		0	Operation continues when the Y12 signal is ON
167	operation selection	0	1	The inverter is brought to trip when the Y12 signal is ON. (E.CDO)

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)



(1) Output current detection (Y12 signal, *Pr. 150, Pr. 151, Pr. 166, Pr. 167*)

- •The output current detection function can be used for excessive torque detection, etc.
- •If the output current remains higher than the *Pr*: *150* setting during inverter operation for longer than the time set in *Pr*: *151*, the output current detection signal (Y12) is output from the inverter's open collector or relay output terminal.
- •When the Y12 signal turns ON, the ON state is held for the time set in *Pr. 166*.
- •When *Pr*: *166* = "9999", the ON state is held until a next start. •At the *Pr*: *167* setting of "1", the inverter trips, and the output current detection fault (E.CDO) is displayed when the Y12
- signal turns ON. When fault occurs, the Y12 signal is ON for the time set in *Pr*: *166* at the *Pr*: *166* setting of other than 9999, and remains ON until a reset is made at the *Pr*: *166* setting of 9999. E.CDO does not occur even if "1" is set in *Pr*: *167* while Y12 is ON. The *Pr*: *167* setting is valid after Y12 turns OFF.
- •For the Y12 signal, set "12 (positive logic) or 112 (negative logic)" in *Pr.190, Pr.192 or Pr.197 (output terminal function selection)* and assign functions to the output terminal.



(2) Zero current detection (Y13 signal, Pr. 152, Pr. 153)

- •If the output current remains lower than the *Pr*: *152* setting during inverter operation for longer than the time set in *Pr*: *153*, the zero current detection (Y13) signal is output from the inverter's open collector or relay output terminal.
- •When the inverter's output current falls to "0", torque will not be generated. This may cause a drop due to gravity when the inverter is used in vertical lift application.

To prevent this, the Y13 signal can be output from the inverter to close the mechanical brake when the output current has fallen to "zero".

•For the Y13 signal, set "13 (positive logic) or 113 (negative logic)" in *Pr:190, Pr:192 or Pr:197 (output terminal function selection)* and assign functions to the output terminal.

REMARKS

- This function is also valid during execution of the offline auto tuning.
- The response time of Y12 and Y13 signals is approximately 0.1s. Note that the response time changes according to the load condition.
- When *Pr*: 152 = "0", detection is disabled.

NOTE

Changing the terminal assignment using *Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

The zero current detection level setting should not be too low, and the zero current detection time setting not too long. Otherwise, the detection signal may not be output when torque is not generated at a low output current.

To prevent the machine and equipment from resulting in hazardous conditions detection signal, install a safety backup such as an emergency brake even the zero current detection function is set valid.



Parameters referred to

Offline auto tuning IF Refer to page 106 Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) IF Refer to page 120

4.10.8 Remote output selection (REM signal, Pr. 495, Pr. 496)

You can utilize the ON/OFF of the inverter's output signals instead of the remote output terminal of the programmable logic controller.

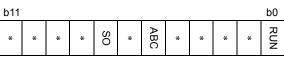
Parameter Number	Name	Initial Value	Setting Range	Description	
			0	Remote output data clear at powering OFF	Remote output data is
	Remote output		1	Remote output data retention at powering	cleared during an
495		0		OFF	inverter reset
495	selection			Remote output data clear at powering OFF	Remote output data is
			11	Remote output data retention at powering	retained during an
			T1	OFF	inverter reset
496 *	Remote output data 1	0	0 to 4095	Refer to the following diagram.	

The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

* This parameter allows its setting to be changed during operation in any operation mode even if "0" (initial value) is set in Pr. 77 Parameter write selection.

<Remote output data> (Ver.UP)



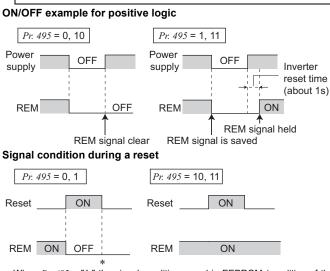


* Any

(Ver.UP) ... Specifications differ according to the date assembled. *Refer to page* 298 to check the SERIAL number.

- The output terminal can be turned ON/OFF depending on the *Pr: 496* setting. The remote output selection can be controlled ON/OFF by computer link communication from the PU connector.
- Set "96 (positive logic) or 196 (negative logic)" to *Pr:190*, *Pr:192 or Pr:197 (output terminal function selection)*, and assign the remote output (REM) signal to the terminal used for remote output.
- When you refer to the diagram on the left and set 1 to the terminal bit (terminal where the REM signal has been assigned) of *Pr. 496*, the output terminal turns ON (OFF for negative logic). By setting 0, the output terminal turns OFF (ON for negative logic).

Example: When "96 (positive logic)" is set in *Pr. 190 RUN terminal function selection* and "1" (H01) is set in *Pr. 496*, the terminal RUN turns ON.



When *Pr: 495* = "0 (initial value), 10", performing a power ON reset (including a power failure) clears the REM signal output. (The ON/OFF status of the terminals are as set in *Pr: 190, Pr: 192, Pr:197*) The *Pr: 496* setting becomes also "0".

When Pr: 495 = "1, 11", the remote output data before power OFF is stored into the EEPROM, so the signal output at power recovery is the same as before power OFF. However, it is not stored when the inverter is reset (terminal reset, reset request through communication).

(See the chart on the left.)

• When *Pr*: 495 = "10 or 11," the signal before the reset is held even during an inverter reset.

* When *Pr. 495* = "1," the signal condition saved in EEPROM (condition of the last power OFF) is applied.

REMARKS

The output terminal where the REM signal is not assigned using *Pr.190*, *Pr.192* or *Pr.197* does not turn ON/OFF if 0/1 is set to the terminal bit of *Pr. 496* or *Pr. 497*. (It turns ON/OFF with the assigned function.)



Parameters referred to

Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) 🐨 Refer to page 120

4.11 Monitor display and monitor output signal

Purpose	Parameter that	Parameter that should be Set			
Display motor speed Set speed	Speed display and speed setting	Pr. 37	128		
Change PU monitor display data	Monitor display/PU main display data selection Cumulative monitor clear	Pr. 52, Pr. 54, Pr. 170, Pr. 171, Pr. 268, Pr. 563, Pr. 564, Pr. 891	129		
Change the monitor output from terminal FM	Terminal FM function selection	Pr. 54	129		
Set the reference of the monitor output from terminal FM	Terminal FM standard setting	Pr. 55, Pr. 56	134		
Adjust terminal FM outputs	Terminal FM calibration	Pr. 900	135		

4.11.1 Speed display and speed setting (Pr. 37)

The monitor display and frequency setting of the PU (FR-PU04/FR-PU07) can be changed to the machine speed.

Parameter Number	Name	Initial Value	Setting Range	Description
37	Speed display		0	Frequency display, setting
- 57	57 Speed display	0	0.01 to 9998*	Machine speed at 60Hz.

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

The maximum value of the setting range differs according to the Pr. 1 Maximum frequency (Pr. 18 High speed maximum frequency), and it can be calculated from the following formula.

Maximum setting value of $Pr. 37 < \frac{16777.215 \times 60 (Hz)}{\text{Setting value of } Pr. 1 (Pr. 18) (Hz)}$

Note that the maximum setting value of Pr. 37 is 9998 if the result of the above formula exceeds 9998.

• To display the machine speed, set in Pr. 37 the machine speed for 60Hz operation.

For example, when *Pr.* 37 = "1000", "1000" is displayed on the output frequency and set frequency monitor when the running frequency is 60Hz. When running frequency is 30Hz, "500" is displayed.

• Each monitored item has the following setting increments.

Pr. 37 Setting	Output Frequency Monitor	Set Frequency Monitor	Frequency Setting	Parameter Setting
0 (initial value)	0.01Hz	0.01Hz	0.01Hz	0.01Hz
0.01 to 9998	0.001 (Machine speed *1)	0.001 (Machine speed *1)	beed *1) 0.001 (Machine speed *1) 0.0011	

1 Machine speed conversion formulaPr: 37 × frequency/60Hz

- Under V/F control, the output frequency of the inverter is displayed in terms of synchronous speed, and therefore, displayed value = actual speed + motor slip. The display changes to the actual speed (estimated value calculated based on the motor slip) when slip compensation was valid.
- Refer to Pr. 52 when you want to change the PU main monitor (PU main display).
- Since the panel display of the operation panel is 4 digits in length, the monitor value of more than "9999" is displayed as "----".
 When the machine speed is displayed on the FR-PU04/FR-PU07, do not change the speed by using an up/down key in the state where the set speed exceeding 65535 is displayed. The set speed may become arbitrary value.
- While the machine speed is displayed on the monitor, values of other parameters related to speed (*Pr. 1*, etc.) are in
- frequency increments. Set other parameters (Pr.1, etc.) related to speed in increments of frequency.
- Due to the limitations on the resolution of the set frequency, the indication in the second decimal place may differ from the setting.

A Make sure that the running speed setting is correct.

Otherwise, the motor might run at extremely high speed, damaging the machine.



Parameters referred to

Pr. 1 Maximum frequency, Pr. 18 High speed maximum frequency I Refer to page 84 Pr. 52 DU/PU main display data selection R Refer to page 129

4.11.2 Monitor display selection of DU/PU and terminal FM (Pr. 52, Pr. 54, Pr. 170, Pr. 171, Pr. 268, Pr. 563, Pr. 564, Pr. 891)

The monitor to be displayed on the main screen of the operation panel and parameter unit (FR-PU04/FR-PU07) can be selected.

In addition, signal to be output from the terminal FM (pulse train output) can be selected.

Parameter Number	Name	Initial Value	Setting Range	Description
52 *	DU/PU main display data selection	0 (output frequency)	0, 5, 8 to 12, 14, 20, 23 to 25, 52 to 55, 61, 62, 64, 100	Select the monitor to be displayed on the operation panel and parameter unit. Refer to the following table for monitor description.
54 *	FM terminal function selection	1 (output frequency)	1 to 3, 5, 8 to 12, 14, 21, 24, 52, 53, 61, 62	Select the monitor output to terminal FM.
			0	Set "0" to clear the watt-hour meter monitor.
170	Watt-hour meter clear	9999	10	Sets the maximum value for monitoring from communication to 9999kWh.
			9999	Sets the maximum value for monitoring from communication to 65535kWh.
171	Operation hour meter clear	9999	0, 9999	Set "0" in the parameter to clear the operation time monitor. Setting 9999 does not clear.
	Monitor decimal digits		0	Displayed as integral value
268 *	selection	9999	1	Displayed in 0.1 increments
	Selection		9999	No function
563	Energization time carrying- over times	0	0 to 65535 (reading only)	The numbers of cumulative energization time monitor exceeded 65535h is displayed. (Reading only)
564	Operating time carrying- over times	0	0 to 65535 (reading only)	The numbers of operation time monitor exceeded 65535h is displayed. (Reading only)
901 #	Cumulative power monitor	0000	0 to 4	Set the number of times to shift the cumulative power monitor digit. Clamp the monitoring value at maximum.
891 *	digit shifted times	9999	9999	No shift Clear the monitor value when it exceeds the maximum value.

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

* This parameter allows its setting to be changed during operation in any operation mode even if "0" (initial value) is set in Pr. 77 Parameter write selection.

(1) Monitor description list (Pr. 52)

•Set the monitor to be displayed on the operation panel and parameter unit (FR-PU04/FR-PU07) in *Pr. 52 DU/PU main display data selection*.

•Set the monitor to be output to the terminal FM (pulse train output) in Pr. 54 FM terminal function selection .

•Refer to the following table and set the monitor to be displayed. (The monitor marked with × cannot be selected.)

		Pr. 52						
Types of Monitor	Unit	Operation	PU	Pr. 54 (FM)	Terminal FM Full Scale Value		Description	
Types of Monitor	Unit	panel	main	Setting			Description	
		LED	monitor					
Output frequency *7	0.01Hz	0/1	00	1	Pr. 55		Displays the inverter output frequency.	
Output current *7	0.01A	0/1	100	2	Pr. 56		Displays the inverter output current effective value.	
					100V class,	400V		
Output voltage *7	0.1V	0/1	00	3	200V class	4000	Displays the inverter output voltage.	
					400V class	800V	1	
Fault display	_	0/1	00	×	—		Displays past 8 faults individually.	
Frequency setting value	0.01Hz	5	*1	5	Pr. 55		Displays the set frequency.	

		Pr. 52	Settina				
		Operation	PU	Pr. 54 (FM)	Terminal FM		
Types of Monitor	Monitor Unit		panel main		Full Scale Valu	Description	
		LED	monitor	Setting			
Converter output voltage	0.1V	8	*1	8	100V class, 200V class 400V class 800V	Displays the DC bus voltage value.	
Regenerative brake duty	0.1%	9	*1	9	Pr. 70	Brake duty set in Pr. 30, Pr. 70	
Electronic thermal relay function load factor	0.1%	10	*1	10	100%	Displays the thermal cumulative value on the assumption that the thermal operation level is 100% (Larger thermal between the motor thermal and transistor thermal). *6	
Output current peak value	0.01A	11	*1	11	Pr. 56	Holds and displays the peak value of the output power monitor. (Cleared at every start)	
Converter output voltage peak value	0.1V	12	*1	12	100V class, 200V class 400V class 800V	DC bus voltage value.	
Output power	0.01kW	14	*1	14	Rated inverter power × 2	Displays the power on the inverter output side	
Input terminal status	_		*1	×	_	Displays the input terminal ON/OFF status on the operation panel. (<i>Refer to page 132</i>)	
Output terminal status	_		*1	×	_	Displays the output terminal ON/OFF status on the operation panel. (<i>Refer to page 132</i>)	
Cumulative energization time *2	1h	20		×	_	Adds up and displays the energization time after inverter shipment. You can check the numbers of the monitor value exceeded 65535h with <i>Pr. 563</i> .	
Reference voltage output	_		_	21	_	Terminal FM: Output 1440 pulse/s	
Actual operation time *2, *3	1h	2	3	×	_	Adds up and displays the inverter operation time. You can check the numbers of the monitor value exceeded 65535h with <i>Pr. 564</i> . Can be cleared by <i>Pr. 171</i> . (<i>Refer to page</i> <i>133</i>)	
Motor load factor	0.1%	2	24	24	200%	Displays the output current value on the assumption that the inverter rated current value is 100%. Monitor value = output power monitor value/rated inverter current 100 [%]	
Cumulative power *5	r *5 0.01kWh *4 25		×	_	Adds up and displays the power amount based on the output power monitor. Can be cleared by <i>Pr. 170. (Refer to page</i> <i>132)</i>		
PID set point	0.1%	5	2	52	100%	Displays the set point, measured value and	
PID measured value	0.1%	5	3	53	100%	deviation during PID control (Refer to page	
PID deviation	0.1%	5	4	×	_	216 for details)	
Inverter I/O terminal monitor	_	55	×	×	_	Displays the ON/OFF status of the inverter input terminal and output terminal on the operation panel (<i>Refer to page 132</i> for details)	
Motor thermal load factor	0.1%	6	1	61	Thermal relay operation level (100%)	Motor thermal heat cumulative value is displayed. (Motor overload trip (E.THM) at 100%)	
Inverter thermal load factor	0.1%	6	2	62	Thermal relay operation level (100%)	Transistor thermal heat cumulative value is displayed. (Inverter overload trip (E.THT) at 100%)	

		Pr. 52 Setting					
Types of Monitor	Unit	Operation panel LED	PU main monitor	<i>Pr. 54</i> (FM) Setting	Terminal FM Full Scale Value	Description	
PTC thermistor resistance	0.01kΩ	64		×	—	Displays the PTC thermistor resistance at terminal 2 when PTC thermistor protection is active. (0.10k Ω to 31.5k Ω) (<i>Refer to page 101</i>)	

Frequency setting to output terminal status on the PU main monitor are selected by "other monitor selection" of the parameter unit (FR-PU04/FR-PU07).
 The cumulative energization time and actual operation time are accumulated from 0 to 65535 hours, then cleared, and accumulated again from 0.

When the operation panel is used, the time is displayed up to 65.53 (65530h) in the indication of 1h = 0.001, and thereafter, it is added up from 0. *3 Actual operation time is not accumulated when the cumulative operation time is less than 1h until turning OFF of the power supply.

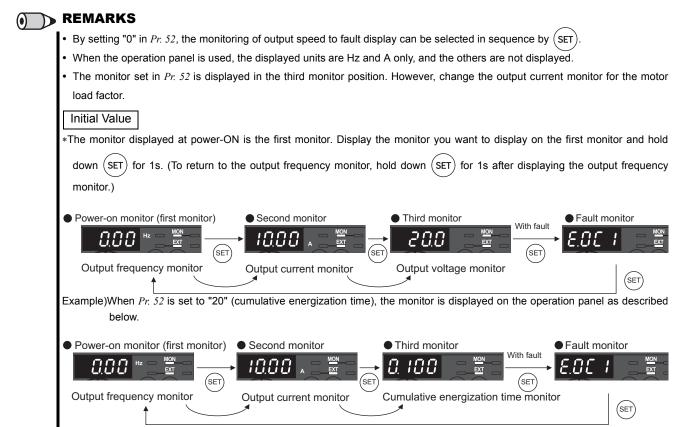
*4 When using the parameter unit (FR-PU04/FR-PU07), "kW" is displayed.

*5 Since the panel display of the operation panel is 4 digits in length, the monitor value of more than "9999" is displayed as "----".

*6 Larger thermal value between the motor thermal and transistor thermal is displayed.

A value other than 0% is displayed if the surrounding air temperature (heatsink temperature) is high even when the inverter is at a stop.

*7 The monitored values are retained even if an inverter fault occurs. Resetting will clear the retained values.



(2) Display set frequency during stop (Pr. 52)

• When "100" is set in *Pr. 52*, the set frequency and output frequency are displayed during stop and operation respectively. (LED of Hz flickers during stop and is lit during operation.)

	Pr. 52						
	0	100					
	During	During stop	During				
	running/stop	During stop	running				
Output	Output	Set	Output				
frequency	frequency	frequency*	frequency				
Output current	Output current						
Output voltage	Output voltage						
Fault display		Fault display					

The set frequency displayed indicates the frequency to be output when the start command is ON. Different from the frequency setting displayed when *Pr*: *52* = "5", the value based on maximum/minimum frequency and frequency jump is displayed.

REMARKS

- During an error, the output frequency at error occurrence appears.
- During MRS signal is ON, the values displayed are the same as during a stop.
- During offline auto tuning, the tuning status monitor has priority.

PARAMETERS

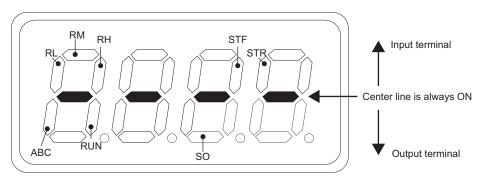
(3) Operation panel I/O terminal monitor (Pr. 52) (Ver.UP)

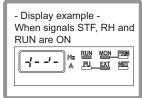
•When *Pr. 52* = "55", the I/O terminal status can be monitored on the operation panel.

•The I/O terminal monitor is displayed on the third monitor.

•The LED is ON when the terminal is ON, and the LED is OFF when the terminal is OFF. The center line of LED is always ON.

•On the I/O terminal monitor (*Pr. 52* = "55"), the upper LEDs denote the input terminal status and the lower the output terminal status.





(Ver.UP) Specifications differ according to the date assembled. Refer to page 298 to check the SERIAL number.

(4) Cumulative power monitor and clear (Pr. 170, Pr. 891)

•On the cumulative power monitor (Pr: 52 = "25"), the output power monitor value is added up and is updated in 1h increments.

•The operation panel, parameter unit (FR-PU04/FR-PU07) and communication (RS-485 communication) display increments and display ranges are as indicated below.

Operation Panel *1		Parameter Unit	*2	Communication		
Pango	Unit	Range	Unit	Ra	Unit	
Kange	Range Unit		Onit	<i>Pr. 170</i> = 10	<i>Pr. 170</i> = 9999	Unit
0 to 99.99kWh	0.01kWh	0 to 999.99kWh	0.01kWh		0 to 65535kWh (initial value)	1kWh/
100.0 to 999.9kWh	0.1kWh	1000.0 to 9999.9kWh	0.1kWh	0 to 9999kWh		0.01kWh
1000 to 9999kWh	1kWh	10000 to 99999kWh	1kWh			*3

Power is measured in the range of 0 to 9999.99kWh, and displayed in 4 digits.
 When the monitor value exceeds "99.99", a carry occurs, e.g. "100.0", so the value is displayed in 0.1kWh increments.

*2 Power is measured in the range of 0 to 99999.99kWh, and displayed in 5 digits.

When the monitor value exceeds "999.99", a carry occurs, e.g. "1000.0", so the value is displayed in 0.1kWh increments.

*3 In monitoring with communication, cumulative power is displayed in 1kWh increments. And cumulative power 2 is displayed in 0.01kWh. (*Refer to page 187* for communication)

•The monitor data digit can be shifted to the right by the number of Pr. 891 settings.

For example, if the cumulative power value is 1278.56kWh when *Pr. 891* = "2", the operation panel display or parameter unit (FR-PU04/FR-PU07) display is 12.78 (display in 100kWh increments) and the communication data is 12.

•If the maximum value is exceeded at *Pr*: 891 = "0 to 4", the power is clamped at the maximum value, indicating that a digit shift is necessary. If the maximum value is exceeded at *Pr*: 891 = "9999", the power returns to 0 and is recounted.

If the maximum value is exceeded at Pr. 891 = "9999", the power returns to 0 and is recounted.

•Writing "0" in Pr: 170 clears the cumulative power monitor.

REMARKS

• If "0" is written to Pr. 170 and Pr. 170 is read again, "9999" or "10" is displayed.

(5) Cumulative energization time and actual operation time monitor (Pr. 171, Pr. 563, Pr. 564)

•Cumulative energization time monitor (*Pr. 52* = "20") accumulates energization time from shipment of the inverter every one hour.

•On the actual operation time monitor (*Pr*: 52 = "23"), the inverter running time is added up every hour. (Time is not added up during a stop.)

•If the monitored value exceeds 65535, it is added up from 0. You can check the numbers of cumulative energization time monitor exceeded 65535h with *Pr*: *563* and the numbers of actual operation time monitor exceeded 65535h with *Pr*: *564*.

•Writing "0" to Pr. 171 clears the cumulative energization power monitor. (The cumulative time monitor can not be cleared.)

REMARKS

• If "0" is written to *Pr*: *171* and *Pr*: *171* is read again, "9999" is always displayed. Setting "9999" does not clear the actual operation time meter.

NOTE

• The cumulative energization time does not increase if the power is ON for less than an hour.

• The actual operation time does not increase if the cumulative running time during power-ON status is less than an hour.

(6) You can select the decimal digits of the monitor (Pr. 268)

•As the operation panel display is 4 digits long, the decimal places may vary at analog input, etc. The decimal places can be hidden by selecting the decimal digits.

In such a case, the decimal digits can be selected by Pr. 268.

Pr. 268 Setting	Description			
9999 (initial value)	No function			
	For the first or second decimal places (0.1 increments or 0.01 increments) of the monitor, numbers in the first			
0	decimal place and smaller are rounded to display an integral value (1 increments). The monitor value smaller than			
	0.99 is displayed as 0.			
1	When 2 decimal places (0.01 increments) are monitored, the 0.01 decimal place is dropped and the monitor			
1	displays the first decimal place (0.1 increments). The monitored digits in 1 increments are displayed.			

REMARKS

• The number of display digits on the cumulative energization time (*Pr. 52* = "20"), actual operation time (*Pr. 52* = "23") and cumulative power (*Pr. 52* = "25") does not change.

Parameters referred to

Pr. 30 Regenerative function selection, Pr. 70 Special regenerative brake duty IF Refer to page 111

Pr. 37 Speed display I Refer to page 128

Pr. 55 Frequency monitoring reference, Pr. 56 Current monitoring reference IF Refer to page 134

4.11.3 Reference of the terminal FM (pulse train output) (Pr. 55, Pr. 56)

The pulse train output terminal FM is available for monitor output. Set the reference of the signal output from terminal FM.

Parameter Number	Name	Initial Value	Setting Range	Description
55*	Frequency monitoring reference	60Hz	0 to 400Hz	Full-scale value when frequency monitor value is output to terminal FM.
56*	Current monitoring reference	Inverter rated current	0 to 500A	Full-scale value when current monitor value is output to terminal FM.

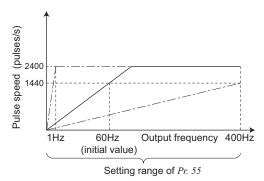
The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

* The above parameters allow their settings to be changed during operation in any operation mode even if "0" (initial value) is set in Pr. 77 Parameter write selection.

(1) Frequency monitor reference (Pr. 55)

•Set the full scale value when outputting the frequency monitor from terminal FM.

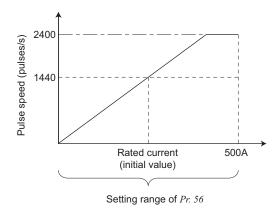
- •Set the frequency when the optional frequency meter (1mA analog meter), which is connected to the terminal FM and SD, shows 60Hz or 120Hz (shows full scale).
- •Set the inverter output frequency (set frequency) at which the pulse speed of the FM output is 1440 pulses/s.
- •The pulse speed and inverter output frequency are proportional to each other. (The maximum pulse train output is 2400 pulses/s.)



(2) Current monitor reference (Pr. 56)

•Set the full scale value when outputting the current monitor from terminal FM.

- •Set the output current at which the pulse speed of the FM output is 1440 pulses/s.
- The pulse speed and output current monitor value are proportional to each other. (The maximum pulse train output is 2400 pulses/s.)



4.11.4 Terminal FM calibration (calibration parameter C0 (Pr. 900))

By using the operation panel or parameter unit, you can calibrate terminal FM to full scale deflection.

Parameter Number	Name	Initial Value	Setting Range	Description
C0 (900)	FM terminal calibration		_	Calibrates the scale of the meter connected to terminal FM.

*1 The above parameter can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

*2 The parameter number in parentheses is the one for use with the operation panel (PA02) for the FR-E500 series or parameter unit (FR-PU04/FR-PU07).

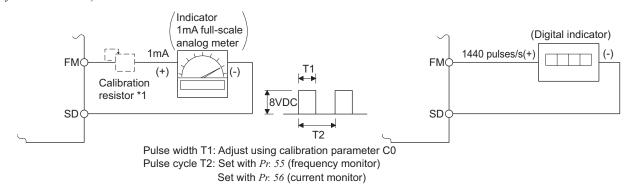
*3 The above parameter allows its setting to be changed during operation in any operation mode even if "0" (initial value) is set in *Pr. 77 Parameter write selection.*

(1) FM terminal calibration (C0 (Pr. 900))

•The terminal FM is preset to output pulses. By setting the *FM terminal calibration C0 (Pr. 900)*, the meter connected to the inverter can be calibrated by parameter setting without use of a calibration resistor.

•Using the pulse train output of the terminal FM, a digital display can be provided to connect a digital counter.

The monitor value is 1440 pulses/s output at the full-scale value of monitor description list (*page 129*) (*Pr. 54 FM terminal function selection*).



*1 Not needed when the operation panel or parameter unit (FR-PU04/FR-PU07) is used for calibration. Use a calibration resistor when the indicator (frequency meter) needs to be calibrated by a neighboring device because the indicator is located far from the inverter.

However, the frequency meter needle may not deflect to full-scale if the calibration resistor is connected. In this case, perform calibration using the operation panel or parameter unit.

*2 The initial settings are 1mA full-scale and 1440 pulses/s terminal FM frequency at 60Hz.

•Calibrate the terminal FM in the following procedure.

- 1) Connect an indicator (frequency meter) across terminals FM-SD of the inverter. (Note the polarity. The terminal FM is positive)
- 2) When a calibration resistor has already been connected, adjust the resistance to "0" or remove the resistor.
- 3) Refer to the monitor description list (page 129) and set Pr. 54.

When you selected the running frequency or inverter output current at monitor, preset the running frequency or current value, at which the output signal will be 1440 pulses/s, to *Pr: 55 Frequency monitoring reference* or *Pr: 56 Current monitoring reference*.

At 1440 pulses/s, the meter generally deflects to full-scale.

REMARKS

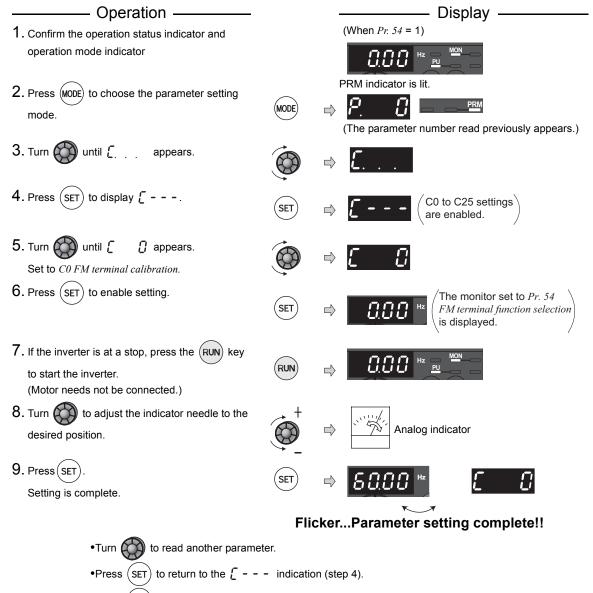
- When calibrating a monitor output signal, which cannot be adjusted to 100% value without an actual load and a measurement equipment, set Pr. 54 to "21" (reference voltage output). 1440 pulses/s are output from the terminal FM.
- The wiring length of the terminal FM should be 200m at maximum.



NOTE

- The initial value of the *calibration parameter C0 (Pr. 900)* is set to 1mA full-scale and 1440 pulses/s FM output frequency at 60Hz. The maximum pulse train output of terminal FM is 2400 pulses/s.
- When a frequency meter is connected across terminals FM to SD to monitor the running frequency, the terminal FM output is filled to capacity at the initial value if the maximum output frequency reaches or exceeds 100Hz. In this case, the *Pr. 55* setting must be changed to the maximum frequency.

How to calibrate the terminal FM when using the operation panel (2)



•Press (SET) twice to show the next parameter (P_{r} L_{L}).

REMARKS

- Calibration can also be made for External operation. Set the frequency in the External operation mode, and make calibration in the above procedure.
- Calibration can be made even during operation.
- For operation from the parameter unit (FR-PU04/FR-PU07), refer to the Instruction Manual of the parameter unit.

Parameters referred to TP-

Pr. 54 FM terminal function selection E Refer to page 129 Pr. 55 Frequency monitoring reference E Refer to page 134 Pr. 56 Current monitoring reference R Refer to page 134

4.12 Operation selection at power failure and instantaneous power failure

Purpose	Parameter ti	Refer to Page	
At instantaneous power failure	Automatic restart operation	Pr. 30, Pr. 57, Pr. 58, Pr. 96,	
occurrence, restart inverter without	after instantaneous power	Pr. 162, Pr. 165, Pr. 298, Pr. 299,	137
stopping motor	failure/flying start	Pr. 611	
When undervoltage or a power	Power failure-time		
failure occurs, the inverter can be	deceleration-to-stop	Pr. 261	143
decelerated to a stop.	function		

4.12.1 Automatic restart after instantaneous power failure/flying start (Pr. 30, Pr. 57, Pr. 58, Pr. 96, Pr. 162, Pr. 165, Pr. 298, Pr. 299, Pr. 611)

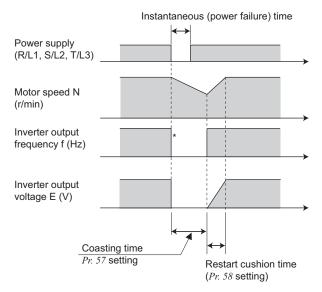
You can restart the inverter without stopping the motor in the following cases:

- When power comes back ON after an instantaneous power failure
- When motor is coasting at start

Parameter Number	Name	Initial Value	Setting Range	Description
30	30 Regenerative function		0, 1	The motor starts at the starting frequency when MRS (X10) turns ON then OFF
50	selection	0	2	Restart operation is performed when MRS (X10) turns ON then OFF
57	Restart coasting time	9999	0	1.5K or lower 1s 2.2K to 7.5K 2s 11K and 15K 3s The above times are coasting time.
	U U		0.1 to 5s 9999	Waiting time for inverter-triggered restart after an instantaneous power failure.
58	Restart cushion time	1s	0 to 60s	Voltage starting time at restart.
			0	Offline auto tuning is not performed
96	6 Auto tuning setting/status	0	11	For General-purpose magnetic flux vector control Offline auto tuning is performed without motor running (motor constants (R1) only) (<i>Refer to page 76</i>)
			21	Offline auto tuning (tuning performed without motor running) for V/F control and automatic restart after instantaneous power failure (with frequency search)
	Automatic restart after	l	0	With frequency search
162	instantaneous power	1	1	Without frequency search (reduced voltage system)
	failure selection		10 11	Frequency search at every start Reduced voltage at every start
165	Stall prevention operation level for restart	150%	0 to 200%	Considers the rated inverter current as 100% and sets the stall prevention operation level during restart operation.
298	Frequency search gain	9999	0 to 32767	When offline auto tuning is performed under V/F control, frequency search gain necessary for frequency search for automatic restart after instantaneous power failure is set as well as the motor constants (R1).
			9999	Uses the Mitsubishi motor (SF-JR, SF-HR, SF-JRCA, SF- HRCA) constants
			0	Without rotation direction detection
	Rotation direction		1	With rotation direction detection When <i>Pr</i> : 78 = 0,
299	detection selection at restarting	0	9999	When $Pr. 78 = 0$, With rotation direction detection When $Pr. 78 = 1, 2$ Without rotation direction detection
611	Acceleration time at a	0000	0 to 3600s	Acceleration time to reach <i>Pr.20</i> Acceleration/deceleration reference frequency at a restart.
ווס	restart	9999	9999	Acceleration time for restart is the normal acceleration time (e.g. <i>Pr. 7</i>)

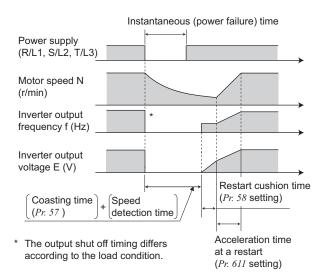
The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

When Pr. 162 = 1, 11 (without frequency search)



* The output shut off timing differs according to the load condition.

When Pr. 162 = 0, 10 (with frequency search)



(1) Automatic restart operation selection

(Pr. 30, Pr. 162, Pr. 299)

• Without frequency search

When Pr. 162 = "1 (initial value) or 11", automatic restart operation is performed in a reduced voltage system, where the voltage is gradually risen with the output frequency unchanged from prior to an instantaneous power failure independently of the coasting speed of the motor.

REMARKS

• This system stores the output frequency and rotation direction prior to an instantaneous power failure and restart using the stored value. Therefore, if the instantaneous power failure time exceeds 0.2s and the stored value cannot be retained, the inverter starts at *Pr. 13 Starting frequency* (initial value = 0.5Hz) in the starting direction upon power restoration.

• With frequency search

When "0 or 10" is set in *Pr: 162*, the inverter smoothly starts after detecting the motor speed upon power restoration. (The motor capacity should be equal to or one rank lower than the inverter capacity)

When using the frequency search, perform offline auto tuning.

(Refer to page *106* for General-purpose magnetic flux vector control and *page 140* for V/F control.)

- •During reverse rotation, the inverter can be restarted smoothly as the direction of rotation is detected.
- •You can select whether to make rotation direction detection or not with *Pr. 299 Rotation direction detection selection at restarting*.

When capacities of the motor and inverter differ, set "0" (without rotation direction detection) in *Pr. 299*.

Pr. 299 Setting	Pr. 78 Setting		
ri. 299 Setting	0	1	2
9999	0	×	×
0 (initial value)	×	×	×
1	0	0	0

O: the rotation direction is detected.

×: the rotation direction is not detected.

REMARKS

- Speed detection time (frequency search) changes according to the motor speed. (maximum 150ms)
- When the inverter capacity is two rank or more larger than the motor capacity, the inverter may not start due to overcurrent trip (E.OCD).
- If two or more motors are connected to one inverter, the function does not operate properly. (The inverter does not start smoothly.)
- When reverse rotation is detected under the condition of *Pr*: 78 = "1" (reverse rotation disabled), the rotation direction is changed to forward rotation after decelerates in reverse rotation when the start command is forward rotation. The inverter will not start when the start command is reverse rotation.



NOTE

- When automatic restart operation after instantaneous power failure is activated while the motor is running at a low speed (less than 10Hz), the motor restarts in the direction prior to instantaneous power failure without detecting the rotation direction *(Pr. 299 Rotation direction detection selection at restarting* = "1").
- If the frequency search result exceeds the set frequency, the output frequency is limited at the set frequency.
- When the wiring length exceeds below, select without frequency search (Pr. 162 = "1, 11").

Motor capacity	0.1kW	0.2kW	0.4kW or higher
Wiring length	20m	50m	100m

• Restart operation at every start

When Pr: 162 = "10 or 11", automatic restart operation is also performed every start, in addition to the automatic restart after instantaneous power failure. When Pr: 162 = "0", automatic restart operation is performed at the first start after power supply ON, but not performed at the second time or later.

• Automatic restart operation selection of MRS (X10) signal (When Pr. 162 = "0, 1")

Restart operation after turning MRS (X10) signal ON then OFF using *Pr. 30* can be selected as in the table below. When automatic restart after instantaneous power failure is selected while using the high power factor converter (FR-HC), normally set "2" in *Pr. 30*.

Pr. 30 Setting Operation after MRS and X10 Signal Turns OFF, ON, then	
0, 1	Start at the Pr. 13 Starting frequency.
2	Restart operation (Starts at the coasting speed)

REMARKS

When output is shut off using terminal S1 and S2, the inverter restarts in the same way as when output is shut off by MRS (X10) signal.

(2) Restart coasting time (Pr. 57)

•Coasting time is the time from when the motor speed is detected until automatic restart control is started.

•Set Pr. 57 to "0" to perform automatic restart operation.

The coasting time is automatically set to the value below. Generally this setting will pose no problems.

1.5K or lower 1s

2.2K to 7.5K 2s

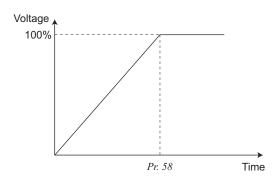
11K and 15K 3s

•Operation may not be performed well depending on the magnitude of the moment of inertia (J) of the load or running frequency. Adjust the coasting time between 0.1s and 5s according to the load specifications.

(3) Restart cushion time (Pr. 58)

•Cushion time is the length of time taken to raise the voltage appropriate to detected motor speed (output frequency prior to instantaneous power failure when *Pr*: *162* = "1, 11") from 0V.

•Normally the initial value need not be changed for operation, but adjust it according to the magnitude of the moment of inertia (J) of the load or torque.



(4) Automatic restart operation adjustment (Pr. 165, Pr. 611)

•Using Pr. 165, you can set the stall prevention operation level at a restart.

•Using *Pr. 611*, you can set the acceleration time until *Pr. 20 Acceleration/deceleration reference frequency* is reached when automatic restart operation is performed besides the normal acceleration time.

(5) Frequency search gain (Pr. 298), offline auto tuning (Pr. 96)

- •When automatic restart after instantaneous power failure operation (with frequency search) is valid at V/F control, perform offline auto tuning.
- •Perform offline auto tuning during V/F control in the following order to set *Pr. 298 Frequency search gain* automatically. (Refer to *page 106* during General-purpose magnetic flux vector control.)

•Before performing offline auto tuning

Check the following before performing offline auto tuning.

- •The inverter is under V/F control
- •A motor should be connected. Note that the motor should be at a stop at a tuning start.
- •The motor capacity should be equal to or one rank lower than the inverter capacity. (Note that the capacity is 0.1kW or higher)
- •A high-slip motor, high-speed motor and special motor cannot be tuned. (The maximum frequency is 120Hz.)
- •The motor may run slightly. Therefore, fix the motor securely with a mechanical brake, or before tuning, make sure that there will be no problem in safety if the motor runs (caution is required especially in vertical lift applications). Note that tuning performance is unaffected even if the motor runs slightly.
- •Offline auto tuning will not be performed properly if it is performed with a surge voltage suppression filter (FR-ASF-H, FR-BMF-H) connected between the inverter and motor. Remove it before starting tuning.

Setting

- 1) Set "21" in *Pr. 96 Auto tuning setting/status*. Tuning is performed without motor running.
- 2) Set the rated motor current (initial value is rated inverter current) in Pr. 9 Electronic thermal O/L relay. (Refer to page 101)
- 3) Set Pr. 71 Applied motor according to the motor used.

Motor	Pr.71 Setting *1	
	SF-JR	3
Mitsubishi standard motor	SF-JR 4P 1.5kW or lower	23
Mitsubishi high efficiency motor	SF-HR	43
	Others	3
	SF-JRCA 4P	13
Mitsubishi constant-torque motor	SF-HRCA	53
	Others (SF-JRC, etc.)	13
Other manufacturer's standard motor	_	3
Other manufacturer's constant- torque motor	_	13

*1 Refer to page 104, for other settings of Pr. 71.

Execution of tuning



POINT

Before performing tuning, check the monitor display of the operation panel or parameter unit (FR-PU04/FR-PU07) if the inverter is in the status for tuning. (Refer to 2) below)

1) When performing PU operation, press (RUN) of the operation panel.

For External operation, turn ON the start command (STF signal or STR signal). Tuning starts. (Excitation noise is produced during tuning.)



NOTE

- To force tuning to end, use the MRS or RES signal or press (STOP) of the operation panel. (Turning the start signal (STF signal or STR signal) OFF also ends tuning.)
- During offline auto tuning, only the following I/O signals are valid: (initial value)
- •Input terminal <Valid signal> STF, STR
- •Output terminal RUN, SO, FM, A, B, C
- Note that the progress status of offline auto tuning is output in five steps from FM when speed and output frequency are selected.
- Since the RUN signal turns ON when tuning is started, caution is required especially when a sequence which releases a mechanical brake by the RUN signal has been designed.
- When executing offline auto tuning, input the run command after switching ON the main circuit power (R/L1, S/L2, T/ L3) of the inverter.
- Do not perform ON/OFF switching of the second function selection signal (RT) during execution of offline auto tuning. Auto tuning is not executed properly.
- When Pr. 79 = "7" (PU operation interlock), turn ON the X12 signal, and tune in the PU operation mode.

^	Manifaria diambay	ad an the energy of the	nanal and nananatan unit		
	MODITOR IS DISDIAV	en on the oberation	nanel and narameter linit		a aliana minina as pelow
-	mornitor to atopiay	ou on the operation	puner una parameter unit	(11(100), 11(100)) during tuning as below.

	Parameter Unit (FR-PU04, FR-PU07)	Operation Panel Indication
Pr. 96 setting	21	21
(1) Setting	READ:List 21 STOP PU	
(2) Tuning in progress	TUNE 22 STF FWD PU	
(3) Normal end	TUNE 23 COMPLETION STF STOP PU	Flickering
(4) Error end (when inverter protective function operation is activated)	TUNE 9 ERROR STF STOP PU	

REMARKS

It takes approximately 9s until tuning is completed.

3) When offline auto tuning ends, press (STOP) of the operation panel during PU operation. For External operation, turn OFF the start signal (STF signal or STR signal) once.

This operation resets the offline auto tuning and the PU's monitor display returns to the normal indication. (Without this operation, next operation cannot be started.)

 If offline auto tuning ended in error (see the table below), frequency search gain are not set. Perform an inverter reset and restart tuning.

Error	Error Cause	Remedy	
Display		Remoty	
8	Forced end	Set "21" in Pr. 96 and perform tuning again.	
9	Inverter protective function operation	Make setting again.	
91	Current limit (stall prevention) function was activated.	Set "1" in Pr. 156.	
92	Converter output voltage reached 75% of rated value.	Check for fluctuation of power supply voltage.	
93	Calculation error	Check the motor wiring and make setting again.	
93	A motor is not connected.	Set the rated current of the motor in Pr. 9.	

5) When tuning is ended forcibly by pressing (STOP) or turning OFF the start signal (STF or STR) during tuning, offline auto tuning does not end properly. (The frequency search gain have not been set.)

Perform an inverter reset and restart tuning.

- 6) When using the motor corresponding to the following specifications and conditions, reset *Pr.9 Electronic thermal O/L relay* as below after tuning is completed.
 - a) When the rated power specifications of the motor is 200/220V(400/440V) 60Hz, set 1.1 times rated motor current value in *Pr*:9.
 - b) When performing motor protection from overheat using a PTC thermistor or motor with temperature detector such as Klixon, set "0" (motor overheat protection by the inverter is invalid) in *Pr:9*.

NOTE

- The frequency search gain measured once in the offline auto tuning are stored as parameters and their data are held until the offline auto tuning is performed again.
- An instantaneous power failure occurring during tuning will result in a tuning error.
- After power is restored, the inverter goes into the normal operation mode. Therefore, when STF (STR) signal is ON, the motor runs in the forward (reverse) rotation.
- Any alarm occurring during tuning is handled as in the ordinary mode. Note that if a fault retry has been set, retry is ignored.
- The set frequency monitor displayed during the offline auto tuning is 0Hz.
- Changing the terminal assignment using *Pr.178 to Pr.182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.
- The SU and FU signals are not output during a restart. These are output after the restart cushion time has elapsed.
- Automatic restart operation will also be performed after a reset or when a retry is made by the retry function.

When automatic restart after instantaneous power failure has been selected, the motor and machine will start suddenly (after the reset time has elapsed) after occurrence of an instantaneous power failure.

Stay away from the motor and machine.

When you have selected automatic restart after instantaneous power failure function, apply in easily visible places the CAUTION stickers supplied to the Instruction Manual (Basic).

(I) When the start signal is turned OFF or (RESET) is pressed during the restart cushion time after instantaneous power failure, deceleration starts after *Pr. 58 Restart cushion time* has elapsed.

Parameters referred to

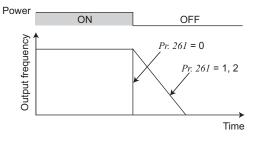
- Pr. 7 Acceleration time IF Refer to page 97
- Pr. 13 Starting frequency Refer to page 99
- Pr. 65, Pr. 67 to Pr. 69 Retry function I Refer to page 145
- Pr. 71 Applied motor 🐨 Refer to page 104
- Pr. 78 Reverse rotation prevention selection I Refer to page 163
- Pr. 79 Operation mode selection 🖙 Refer to page 166
- Pr. 178 to Pr. 182 (input terminal function selection) I Refer to page 114

4.12.2 Power-failure deceleration stop function (Pr. 261)

When a power failure or undervoltage occurs, the inverter can be decelerated to a stop or can be decelerated and reaccelerated to the set frequency.

Parameter Number	Name	Initial Value	Setting Range	Description
			0	Coasts to stop. When undervoltage or power failure occurs, the inverter output is shut off.
261 Power failure stop	0	1	When undervoltage or a power failure occurs, the inverter can be decelerated to a stop.	
	selection		2	When undervoltage or a power failure occurs, the inverter can be decelerated to a stop. If power is restored during a power failure, the inverter accelerates again.

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)



(1) Parameter setting

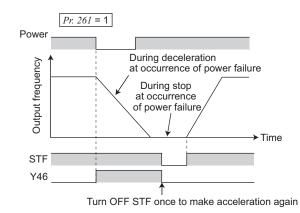
•When *Pr. 261* is set to "1 or 2", the motor decelerates to a stop if an undervoltage or power failure occurs.

(2) Operation outline of deceleration to stop at power failure

•When undervoltage or power failure occurs, the output frequency is decreased and controlled so that the converter circuit (DC bus) voltage is constant and decreased to 0Hz to stop.

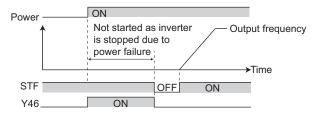
(3) Power failure stop function (*Pr. 261* = "1")

•If power is restored during power failure deceleration, deceleration to a stop is continued and the inverter remains stopped. To restart, turn OFF the start signal once, then turn it ON again.



() **REMARKS**

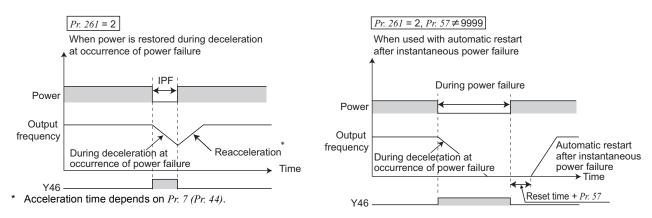
- When automatic restart after instantaneous power failure is selected (*Pr.* 57 ≠ "9999"), power failure stop function is made invalid and automatic restart operation after instantaneous power failure is valid.
- When the power failure deceleration stop function is active (*Pr. 261* = "1"), the inverter will not start even if the power is turned ON with the start signal (STF/STR) ON. After switching ON the power, turn OFF the start signal once and then ON again to make a start.



(4) Operation continuation at instantaneous power failure function (Pr. 261 = "2")

•When power is restored during deceleration after a power failure, acceleration is made again up to the set frequency.

•When this function is used in combination with the automatic restart after instantaneous power failure function($Pr.57 \neq$ "9999"), deceleration can be made at a power failure and acceleration can be made again after power restoration.



NOTE

• When operation continuation at instantaneous power failure function is used, keep the starting signal (STF/STR) ON even during instantaneous power failure. If the starting signal turns OFF during instantaneous power failure, the inverter decelerates according to the deceleration time setting, causing the motor to coast if enough regenerative energy is not obtained.

(5) Power failure deceleration signal (Y46 signal)

- •The Y46 signal is ON during deceleration at an instantaneous power failure or during a stop after deceleration at an instantaneous power failure.
- •After a power failure stop, the inverter can not start even if power is restored and the start command is given. In this case, check the power failure deceleration signal (Y46 signal). (at occurrence of input phase loss (E.ILF), etc.)
- •For the Y46 signal, set "46 (forward operation)" or "146 (reverse operation)" to *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection)* to assign the function.

REMARKS

• During a stop or trip, the power failure stop selection is not performed.

NOTE

• Changing the terminal assignment using *Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

Even if the power failure stop function is valid, some loads may cause the inverter to trip and the motor to coast.

The motor will coast if enough regenerative energy is not given from the motor to the inverter.

Parameters referred to

Pr. 57 Restart coasting time IP Refer to page 137 Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) IP Refer to page 120

4.13 Operation setting at fault occurren
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Purpose	Parameter th	nat should be Set	Refer to Page
Recover by retry operation at fault occurrence	Retry operation	Pr. 65, Pr. 67 to Pr. 69	
Do not output input/output phase failure alarm	Input/output phase failure protection selection	Pr. 251, Pr. 872	147
Detect an earth (ground) fault at start	Earth (ground) fault detection at start	Pr. 249	147

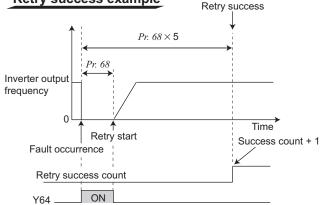
4.13.1 Retry function (Pr. 65, Pr. 67 to Pr. 69)

If a fault occurs, the inverter resets itself automatically to restart. You can also select the fault for a retry. When you have selected automatic restart after instantaneous power failure (*Pr. 57 Restart coasting time* \neq 9999), restart operation is performed at the retry operation time which is the same of that of a power failure. (*Refer to page 137* for the restart function.)

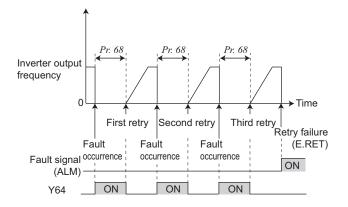
Parameter Number	Name	Initial Value	Setting Range	Description
65	Retry selection	0	0 to 5	A fault for retry can be selected. (Refer to the next page)
			0	No retry function
	67 Number of retries at fault occurrence		1 to 10	Set the number of retries at fault occurrence.
67		0		A fault output is not provided during retry operation.
07			101 to 110	Set the number of retries at fault occurrence. (The setting
				value of minus 100 is the number of retries.)
				A fault output is provided during retry operation.
68	Bothy waiting time	10	0 1 to 600a	Set the waiting time from when an inverter fault occurs
00	Retry waiting time	1s	0.1 to 600s	until a retry is made.
69	Retry count display erase	0	0	Clear the number of restarts succeeded by retry.

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

Retry success example



Retry failure example



- Retry operation automatically resets a fault and restarts the inverter at the starting frequency when the time set in *Pr*: *68* elapses after the inverter is tripped.
- Retry operation is performed by setting *Pr:67* to any value other than "0". Set the number of retries at fault occurrence in *Pr: 67*.
- When retries fail consecutively equal to or more than the number of times set in *Pr*: *67*, a retry count excess fault (E.RET) occurs, resulting in inverter trip. (Refer to retry failure example)
- Use *Pr.* 68 to set the waiting time from when the inverter trips until a retry is made in the range of 0.1 to 600s.

• Reading the *Pr. 69* value provides the cumulative number of successful restart times made by retry. The cumulative count in *Pr. 69* is increased by 1 when a retry is regarded as successful after normal operation continues without faults occurring for more than four times longer than the time set in *Pr. 68* after a retry start.

(When retry is successful, cumulative number of retry failure is cleared.)

- Writing "0" to Pr. 69 clears the cumulative count.
- During a retry, the Y64 signal is ON. For the Y64 signal, assign the function by setting "64 (positive operation)" or "164 (negative operation)" to *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection)*.

Ø Operation setting at fault occurrence

- Using *Pr. 65*, you can select the fault that will cause a retry to be executed. No retry will be made for the fault not indicated. (*Refer to page 256* for the fault description.)
 - indicates the faults selected for retry.

Fault for			Pr. 65 S	Setting	l	
Retry	0	1	2	3	4	5
E.OC1	•	•		۲	•	•
E.OC2	•	•		•	•	
E.OC3	•	•		۲	•	•
E.OV1	•		•	۲	•	
E.OV2	•		•	۲	•	
E.OV3	•		•	۲	•	
E.THM	•					
E.THT	•					
E. BE	•				•	
E. GF	•				•	
E.OHT	•					

Fault for	Pr. 65 Setting					
Retry	0	1	2	3	4	5
E.PTC	•					
E.OLT	•				•	
E. PE	•				•	
E.ILF	•				•	
E.CDO	•				•	

NOTE

- Changing the terminal assignment using Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.
- The data stored as the error reset for retry is only that of the fault which occurred the first time.
- When an inverter fault is reset by the retry function at the retry time, the accumulated data of the electronic thermal relay function, regeneration brake duty etc. are not cleared. (Different from the power-ON reset.)
- Retry is not performed if E.PE (Parameter storage device fault) occurred at power ON.
- If a fault that is not selected for a retry occurs during retry operation (retry waiting time), the retry operation stops while the fault indication is still displayed.

Note: When you have selected the retry function, stay away from the motor and machine in the case of the inverter is tripped. The motor and machine will start suddenly (after the reset time has elapsed) after the inverter trip. When you have selected the retry function, apply in easily visible places the CAUTION stickers supplied to the Instruction Manual (Basic).

Parameters referred to

Pr. 57 Restart coasting time \mathbb{CF} (Refer to page 137)

4.13.2 Input/output phase loss protection selection (Pr. 251, Pr. 872)

You can choose whether to make Input/output phase loss protection valid or invalid.

- Output phase loss protection is a function to stop the inverter output if one of the three phases (U, V, W) on the inverter's output side is lost.
- Input phase loss protection is a function to stop the inverter output if one of the three phases (R/L1, S/L2, T/L3) on the inverter's input side is lost.

Parameter Number	Name	Initial Value	Setting Range	Description
254	Output phase loss	4	0	Without output phase loss protection
251	protection selection	1	1	With output phase loss protection
872 *	Input phase loss protection	0	0	Without input phase loss protection
0/2*	selection	U	1	With input phase loss protection

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

* Available only for the three-phase power input specification model.

(1) Output phase loss protection selection (Pr. 251)

- If phase loss occurs during inverter operation (except for during DC brake operation, or output frequency is 1Hz or less), output phase loss protection (E.LF) activates, and inverter trips.
- When Pr. 251 is set to "0", output phase loss protection (E.LF) becomes invalid.

(2) Input phase loss protection selection (Pr. 872)

• When Pr. 872 is set to "1", input phase loss protection (E.ILF) is provided if a phase loss of one phase among the three phases is detected for 1s continuously.

NOTE

• If an input phase loss continues for a long time, the converter section and capacitor lives of the inverter will be shorter.

- If the load is light or during a stop, lost phase cannot be detected because detection is performed based on the fluctuation of bus voltage. Large unbalanced phase-to-phase voltage of the three-phase power supply may also cause input phase loss protection (E.ILF).
- Phase loss can not be detected during regeneration load operation.
- If parameter copy is performed from single-phase power input model to three-phase power input model, Pr. 872 setting may be changed. Check Pr. 872 setting after parameter copy.

4.13.3 Earth (ground) fault detection at start (Pr. 249)

You can choose whether to make earth (ground) fault detection at start valid or invalid. Earth (Ground) fault detection is executed only right after the start signal is input to the inverter.

Protective function will not activate if an earth (ground) fault occurs during operation.

Parameter Number	Name	Initial Value	Setting Range	Description
240	Earth (ground) fault	0	0	Without earth (ground) fault detection
249	detection at start	0	1	With earth (ground) fault detection

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)



NOTE

- As detection is executed at start, output is delayed for approx. 20ms every start.
- If an earth (ground) fault is detected with "1" set in Pr. 249, output side earth (ground) fault overcurrent (E.GF) is detected and the inverter trips. (Refer to page 262)
- If the motor capacity is smaller than the inverter capacity when using the 5.5K or higher, earth (ground) fault detection may not be provided.

4.14 Energy saving operation

Purpose	Parameter th	Parameter that should be Set		
Energy saving operation	Optimum excitation control	Pr. 60	148	

4.14.1 Optimum excitation control (Pr. 60)

Without a fine parameter setting, the inverter automatically performs energy saving operation. This operation is optimum for fan and pump applications

Parameter Number	Name	Initial Value	Setting Range	Description
60	Energy saving control	0	0	Normal operation mode
60	selection *	0	9	Optimum excitation control mode

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

* When parameter is read using the FR-PU04, a parameter name different from an actual parameter is displayed.

- When "9" is set in Pr. 60, the inverter operates in the Optimum excitation control mode.
- The Optimum excitation control mode is a control system which controls excitation current to improve the motor efficiency to maximum and determines output voltage as an energy saving method.

REMARKS

• When the motor capacity is too small as compared to the inverter capacity or two or more motors are connected to one inverter, the energy saving effect is not expected.



NOTE

- When the Optimum excitation control mode is selected, deceleration time may be longer than the setting value. Since overvoltage alarm tends to occur as compared to the constant-torque load characteristics, set a longer deceleration time.
- Optimum excitation control is activated only under V/F control. Optimum excitation control does not function under General-purpose magnetic flux vector control.
- Optimum excitation control will not be performed during an automatic restart after instantaneous power failure.
- Since output voltage is controlled by Optimum excitation control, output current may slightly increase.
- If the acceleration time is too short during the Optimum excitation control, the motor rotation may become unstable. In such case, set the acceleration time longer.



Parameters referred to

General-purpose magnetic flux vector control IF Refer to page 76 Pr. 57 Restart coasting time IF Refer to page 137

4.15 Motor noise, EMI measures, mechanical resonance

Purpose of Use	Parameter that	Refer to Page	
Reduction of the motor noise Measures against EMI and leakage currents	Carrier frequency and Soft-PWM selection	Pr. 72, Pr. 240, Pr. 260	149
Reduce mechanical resonance	Speed smoothing control	Pr. 653	150

4.15.1 PWM carrier frequency and Soft-PWM control (Pr. 72, Pr. 240, Pr. 260)

You can change the motor sound.

Parameter Number	Name	Initial Value	Setting Range	Description	
72 *	PWM frequency selection	1	0 to 15	You can change the PWM carrier frequency. The setting is in [kHz]. Note that 0 indicates 0.7kHz and 15 indicates 14.5kHz.	
240 *	Soft-PWM operation		0	Soft-PWM is invalid	
240	selection	I	1	When Pr: 72 = "0 to 5", Soft-PWM is valid.	
260	PWM frequency			0	PWM carrier frequency is constant independently of load.
200	automatic switchover	0	0 1	Decreases PWM carrier frequency automatically when load increases.	

The above parameters can be set when *Pr.160 Extended function display selection* = "0". (*Refer to page 163*)

* The parameters in the table allow its setting to be changed during operation even if "0" (initial value) is set in Pr. 77 Parameter write selection.

(1) PWM carrier frequency changing (Pr. 72)

•You can change the PWM carrier frequency of the inverter.

•Changing the PWM carrier frequency produces an effect on avoiding the resonance frequency of a mechanical system or motor or on EMI measures or on leakage current reduction caused by the PWM switching.

(2) Soft-PWM control (Pr. 240)

•Soft-PWM control is a control method that changes the motor noise from a metallic tone into an unoffending complex tone.

(3) PWM carrier frequency automatic reduction function (Pr. 260)

•When *Pr*: 260 = "0" (initial value), the carrier frequency becomes constant (*Pr*: 72 setting) independently of the load, making the motor sound uniform.

•When continuous operation is performed at 85% or more of the inverter rated current with the carrier frequency of the inverter set to 3kHz or more ($Pr:72 \ge "3"$) while Pr:260 = "1", the carrier frequency is automatically reduced to 2kHz to avoid E.THT (inverter overload shutoff). (Motor noise increases, but it is not a failure.)

• Decrea

 Decreasing the PWM carrier frequency affects on EMI measures and on leakage current reduction, but increases motor noise.

• When PWM carrier frequency is set to 1kHz or less ($Pr.72 \le 1$), fast response current limit may function prior to stall prevention operation due to increase in ripple currents, resulting in insufficient torque. In such case, set fast-response current limit operation invalid using *Pr. 156 Stall prevention operation selection*.

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Parameters referred to

Pr. 156 Stall prevention operation selection I Refer to page 80

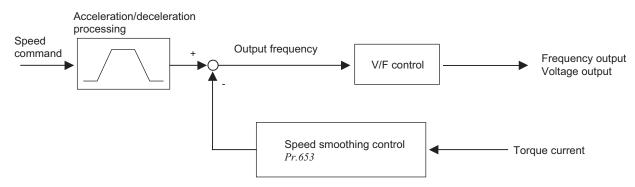
4.15.2 Speed smoothing control (Pr. 653)

Vibration due to mechanical resonance influences the inverter control, causing the output current (torque) unstable. In this case, the output current (torque) fluctuation can be reduced to ease vibration by changing the output frequency.

Parameter Number	Name	Initial Value	Setting Range	Description
653	Speed smoothing control	0%	0 to 200%	Increase or decrease the value using 100% as reference to check an effect.

The above parameter can be set when Pr.160 Extended function display selection = "0". (Refer to page 163)

(1) Control block diagram



(2) Setting method

If vibration due to mechanical resonance occurs, set 100% in Pr. 653, run the inverter at the frequency which generates maximum vibration and check if the vibration will be reduced or not after several seconds.

If effect is not produced, gradually increase the Pr. 653 setting and check the effect repeatedly until the most effective value is set in Pr. 653.

If vibration becomes large by increasing the Pr: 653 setting, gradually decrease the Pr: 653 setting than 100% to check the effect in a similar manner.

NOTE

Depending on the machine, vibration may not be reduced enough or an effect may not be produced.

4.16 Frequency setting by analog input (terminal 2, 4)

Purpose	Parameter tha	Refer to Page	
Selection of voltage/current input (terminal 2, 4) Perform forward/reverse rotation by analog input.	Analog input selection	Pr. 73, Pr. 267	151
Adjustment (calibration) of analog input frequency and voltage (current)	Bias and gain of frequency setting voltage (current)	Pr. 125, Pr. 126, Pr. 241, C2 to C7 (Pr. 902 to Pr. 905)	154

4.16.1 Analog input selection (Pr. 73, Pr. 267)

You can select the function that switches between forward rotation and reverse rotation according to the analog input terminal specifications and input signal.

Parameter	Name	Initial Value	Setting	De	scription
Number	Number		Range		
			0	Terminal 2 input 0 to 10V	Without reversible operation
73	Analog input selection	1	1	Terminal 2 input 0 to 5V	Without reversible operation
75	Analog input selection	I	10	Terminal 2 input 0 to 10V	With reversible operation
			11	Terminal 2 input 0 to 5V	
				Voltage/current input	
				switch	Description
267	Terminal 4 input selection	0	0	VII	Terminal 4 input 4 to 20mA
			1		Terminal 4 input 0 to 5V
			2	VII	Terminal 4 input 0 to 10V

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

(1) Selection of analog input specifications

•For the terminal 2 for analog voltage input, 0 to 5V (initial value) or 0 to 10V can be selected.

• Either voltage input (0 to 5V, 0 to 10V) or current input (4 to 20mA initial value) can be selected for terminal 4 used for analog input.

Change the input specifications to change Pr. 267 and voltage/current input switch.

Rated specifications of terminal 4 change according

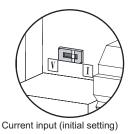
to the voltage/current input switch setting.

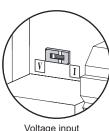
Voltage input: Input resistance $10k\Omega \pm 1k\Omega$,

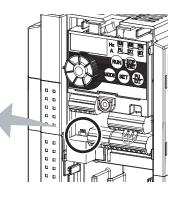
Maximum permissible input voltage 20VDC

Current input: Input resistance $249\Omega \pm 5\Omega$,

Maximum permissible input voltage 30mA







PARAMETERS

🙀 NOTE

• Set *Pr. 267* and a voltage/current input switch correctly, then input an analog signal in accordance with the setting. Incorrect setting as in the table below could cause component damage. Incorrect settings other than below can cause abnormal operation.

Setting Causing Component Damage		Operation	
Switch setting Terminal input		operation	
I (current input)	Voltage input	This could cause component damage to the analog signal output circuit of signal output devices. (electrical load in the analog signal output circuit of signal output devices increases)	
V (voltage input)	Current input	This could cause component damage of the inverter signal input circuit. (output power in the analog signal output circuit of signal output devices increases)	

•Refer to the following table and set Pr. 73 and Pr. 267.

		indicates	main	speed	setting)
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Pr.73	Terminal 2	Termin	Reversible	
Setting	Input	AU signal		Operation
0	0 to 10V			
1 (initial value)	0 to 5V	OFF	_	Not function
10	0 to 10V			Yes
11	0 to 5V			163
0 1 (initial value)	_	ON	According to the <i>Pr. 267</i> setting 0:4 to 20mA (initial value) 1:0 to 5V	Not function
10 11	_		2:0 to 10V	Yes

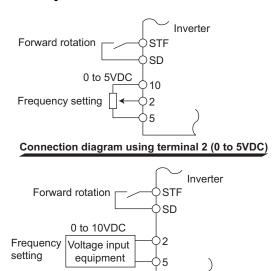
•The terminal used for the AU signal input, set "4" in Pr. 178 to Pr. 182 (input terminal function selection) to assign functions.



(

NOTE

- Turn the AU signal ON to make terminal 4 valid.
- Make sure that the parameter and switch settings are the same. Different setting may cause a fault, failure or malfunction.
- Use *Pr. 125 (Pr. 126) (frequency setting gain)* to change the maximum output frequency at input of the maximum output frequency command voltage (current). At this time, the command voltage (current) need not be input.
- Also, the acceleration/deceleration time, which is a slope up/down to the acceleration/deceleration reference frequency, is not affected by the change in *Pr. 73* setting.
- When Pr. 561 PTC thermistor protection level ≠"9999", terminal 2 is not available for analog frequency command.
- Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.



Connection diagram using terminal 2 (0 to 10VDC)

(2) Perform operation by analog input selection

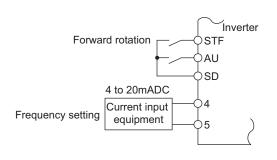
- The frequency setting signal inputs 0 to 5VDC (or 0 to 10VDC) across the terminals 2-5. The 5V (10V) input is the maximum output.
- •The power supply 5V can be input by either using the internal power supply or preparing an external power supply. Prepare an external power supply to input the power supply 10V. For the built-in power supply, terminals 10-5 provide 5VDC output.

Terminal	Inverter Built-in	Frequency	<i>Pr.73</i>
	Power Supply	Setting	(terminal 2 input
	Voltage	Resolution	power)
10	5VDC	0.12Hz/60Hz	0 to 5VDC input

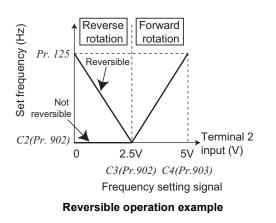
- •When inputting 10VDC to the terminal 2, set "0" or "10" in *Pr. 73*. (The initial value is 0 to 5V)
- Setting "1 (0 to 5VDC)" or "2 (0 to 10VDC)" in *Pr. 267* and a voltage/ current input switch in the "V" position changes the terminal 4 to the voltage input specification. When the AU signal turns ON, the terminal 4 input becomes valid.

• REMARKS

The wiring length of the terminal 10, 2, 5 should be 30m at maximum.



Connection diagram using terminal 4 (4 to 20mADC)



(3) Perform operation by analog input selection

When the pressure or temperature is controlled constantly by a fan, pump, etc., automatic operation can be performed by inputting the output signal 4 to 20mADC of the adjuster across the terminals 4-5.
The AU signal must be turned ON to use the terminal 4.

(4) Perform forward/reverse rotation by analog input (polarity reversible operation)

•Setting "10" or "11" in *Pr: 73* and adjusting *Pr: 125* (*Pr: 126*) *Terminal 2* frequency setting gain frequency (*Terminal 4 frequency setting gain frequency*) and *C2* (*Pr: 902*) *Terminal 2 frequency setting bias frequency* to *C7* (*Pr:905*) *Terminal 4 frequency setting gain* makes reverse operation by terminal 2 (terminal 4) valid.

Example)When performing reversible operation by terminal 2 (0 to 5V) input

- 1) Set "11" in *Pr. 73* to make reversible operation valid. Set frequency at maximum analog input in *Pr. 125 (Pr. 903)*
- 2) Set 1/2 of the value set in *C4 (Pr. 903)* in *C3 (Pr. 902)*.
- Reversible operation is performed when 0 to 2.5VDC is input and forward rotation when 2.5 to 5VDC.

NOTE • When signal

When reversible operation is set, be aware of reverse rotation operation when analog input stops (only the start signal is input).

When reversible operation is valid, reversible operation (0 to 4mA: reverse operation, 4mA to 20mA: forward operation) is performed by terminal 4 in the initial setting.



Parameters referred to

Pr. 125 Terminal 2 frequency setting gain frequency, Pr. 126 Terminal 4 frequency setting gain frequency I Refer to page 154 Pr. 561 PTC thermistor protection level Refer to page 101

C2 (Pr. 902) Terminal 2 frequency setting bias frequency to C7 (Pr. 905) Terminal 4 frequency setting gain 🕮 Refer to page 154

4.16.2 Response level of analog input and noise elimination (Pr. 74)

The time constant of the primary delay filter can be set for the external frequency command (analog input (terminal 2, 4) signal).

Parameter Number	Name	Initial Value	Setting Range	Description
74	Input filter time constant	1	0 to 8	Primary delay filter time constant for the analog input. A larger setting results in a larger filter.

The above parameter can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

• Valid for eliminating noise of the frequency setting circuit.

Increase the filter time constant if steady operation cannot be performed due to noise.

A larger setting results in slower response. (The time constant can be set between approximately 5ms to 1s with the setting of 0 to 8.)

4.16.3 Bias and gain of frequency setting voltage (current) (Pr. 125, Pr. 126, Pr. 241, C2 (Pr. 902) to C7 (Pr. 905))

You can set the magnitude (slope) of the output frequency as desired in relation to the frequency setting signal (0 to 5VDC, 0 to 10VDC or 4 to 20mADC).

Set *Pr. 267* and voltage/current input switch to switch among 0 to 5VDC, 0 to 10VDC, and 0 to 20mADC input using terminal 4. (*Refer to page 151*)

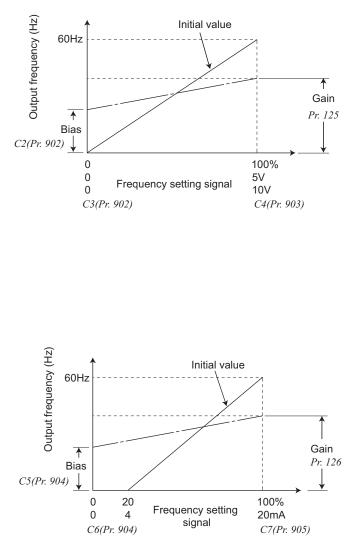
[Frequency setting bias/gain parameter]

Parameter	Name	Initial	Setting		Description
Number	Nume	Value	Range		
125	Terminal 2 frequency setting	60Hz	0 to 400Hz	Frequency of terminal 2 input gain (maximum).	
125	gain frequency	00112	0 10 400112	riequency of terminar 2 input gain (maximum).	
126	Terminal 4 frequency setting	60Hz	0 to 400Hz	Frequency of termina	al 4 input gain (maximum).
120	gain frequency	00112	0 10 400112	Trequency of termine	ar - input gain (maximum).
241 *1, *3	Analog input display unit	0	0	Displayed in %	Linit for analog input diaplay
241 *1, *3	switchover	0	1	Displayed in V/mA	Unit for analog input display.
C2 (902)	Terminal 2 frequency setting	0Hz	0 to 400Hz	Frequency on the bias side of terminal 2 input.	
*1, *2	bias frequency	0112	0 10 4001 12	r requency on the blas side of terminal 2 input.	
C3 (902)	Terminal 2 frequency setting	0%	0 to 300%	Converted % of the bias side voltage of terminal 2	
*1, *2	bias	0 /0	0 10 300 /0	input.	
C4 (903)	Terminal 2 frequency setting	100%	0 to 300%	Converted % of the	gain side voltage of terminal 2
*1, *2	gain	100 /0	0 10 300 /0	input.	
C5 (904)	Terminal 4 frequency setting	0Hz	0 to 400Hz	Frequency on the h	ias side of terminal 4 input
*1, *2	bias frequency	0112	0 10 4001 12	Frequency on the bias side of terminal 4 input.	
C6 (904)	Terminal 4 frequency setting	20%	0 to 300%	Converted % of the bias side current (voltage) of	
*1, *2	bias	2070	0.00.00%	terminal 4 input.	
C7 (905)	Terminal 4 frequency setting	100%	0 to 300%	Converted % of the gain side current (voltage) of	
*1, *2	gain	100%	0.0.300%	terminal 4 input.	

*1 The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

*2 The parameter number in parentheses is the one for use with the operation panel (PA02) for the FR-E500 series or parameter unit (FR-PU04/FR-PU07).

*3 This parameter allows its setting to be changed during operation in any operation mode even if "0" (initial value) is set in *Pr. 77 Parameter write selection*.



(1) Change the frequency at maximum analog input (*Pr. 125, Pr. 126*)

•Set *Pr. 125 (Pr. 126)* when changing frequency setting (gain) of the maximum analog input voltage (current) only. (*C2 (Pr. 902)* to *C7 (Pr.905)* setting need not be changed)

(2) Analog input bias/gain calibration (C2 (Pr. 902) to C7 (Pr. 905))

- •The "bias" and "gain" functions are used to adjust the relationship between the input signal entered from outside the inverter to set the output frequency, e.g. 0 to 5VDC, 0 to 10VDC or 4 to 20mADC, and the output frequency.
- •Set the bias frequency of the terminal 2 input using *C2 (Pr. 902)*.
- (It is initially set to the frequency at 0V)
- •Set the output frequency in *Pr: 125* for the frequency command voltage set with *Pr: 73 Analog input selection.*
- •Set the bias frequency of the terminal 4 input using *C5* (*Pr. 904*).
- (It is initially set to the frequency at 4mA)
- •Using *Pr. 126*, set the output frequency relative to 20mA of the frequency command current (4 to 20mA).
- •There are three methods to adjust the frequency setting voltage (current) bias/gain.
 - a) Method to adjust any point by application of a voltage (current) across terminals 2-5 (4-5) *page 156*
 - b) Method to adjust any point without application of a voltage (current) across terminals 2-5 (4-5)
 The page 157
 - c) Method to adjust frequency only without adjustment of voltage (current) I page 158



NOTE

When voltage/current input signal for terminal 4 was switched using *Pr. 267* and voltage/current input switch, perform calibration without fail.

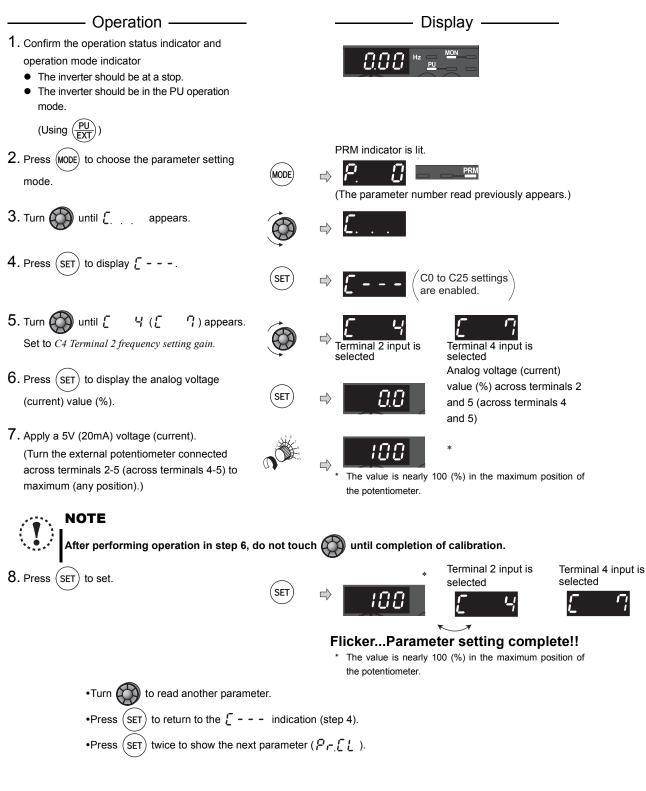
(3) Analog input display unit changing (Pr. 241)

- You can change the analog input display unit (%/V/mA) for analog input bias/gain calibration.
- Depending on the terminal input specification set to *Pr. 73, Pr. 267,* and voltage/current switch, the display units of *C3 (Pr. 902), C4 (Pr. 903), C6 (Pr. 904), C7 (Pr. 905)* change as shown below.

Analog Command (terminal 2, 4) (depending on <i>Pr. 73, Pr. 267,</i> and voltage/current input switch)	<i>Pr. 241</i> = 0 (initial value)	<i>Pr. 241</i> = 1
0 to 5V input	0 to 5V \rightarrow 0 to 100% (0.1%) display	0 to 100% \rightarrow 0 to 5V (0.01V) display
0 to 10V input	0 to 10V \rightarrow 0 to 100% (0.1%) display	0 to 100% \rightarrow 0 to 10V (0.01V) display
0 to 20mA input	0 to 20mA \rightarrow 0 to 100%(0.1%) display	0 to 100% \rightarrow 0 to 20mA (0.01mA) display

(4) Frequency setting signal (current) bias/gain adjustment method

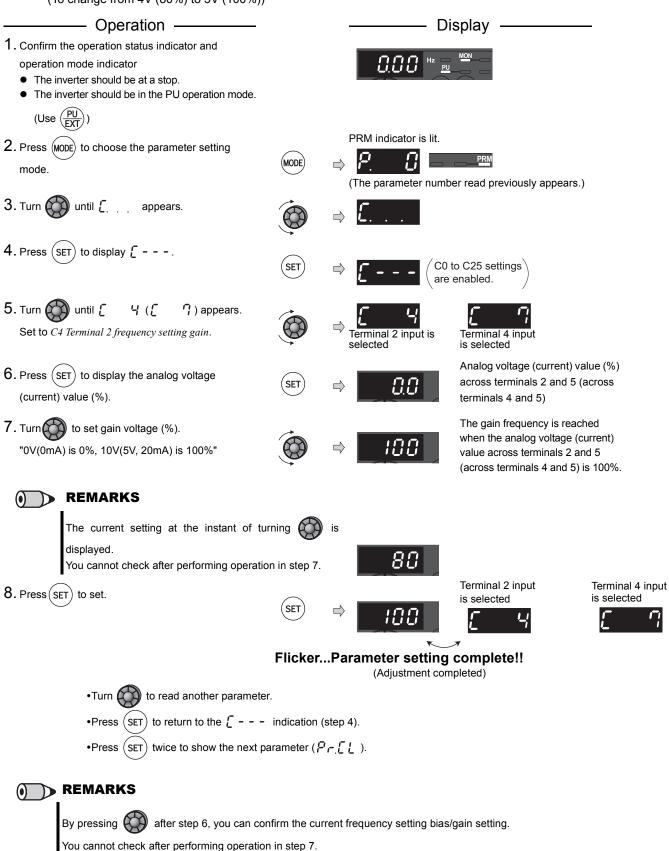
(a) Method to adjust any point by application of a voltage (current) across terminals 2 and 5 (4 and 5).



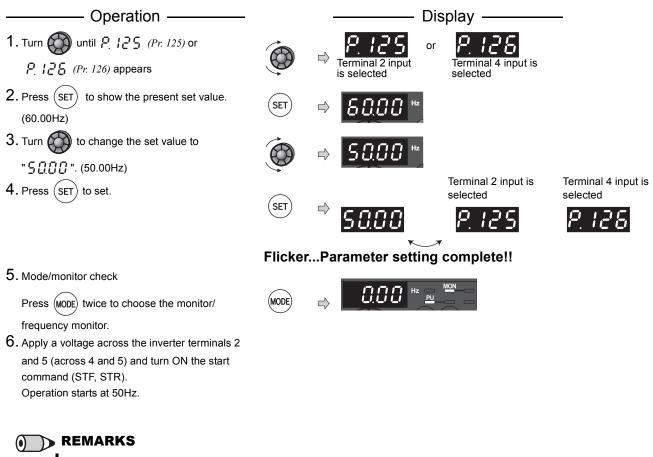
REMARKS

- If the frequency meter (display meter) connected across the terminals FM does not indicate exactly 60Hz, set the *calibration* parameter C0 FM terminal calibration. (Refer to page 135)
- If the gain and bias of frequency setting voltage (current) are too close, an error (E 3) may be displayed at setting.

(b) Method to adjust any point without application of a voltage (current) across terminals 2 and 5 (4 and 5) (To change from 4V (80%) to 5V (100%))



(c) Adjusting only the frequency without adjusting the gain voltage (current). (When changing the gain frequency from 60Hz to 50Hz)



- Changing C4 (Pr. 903) or C7 (Pr. 905) (gain adjustment) value will not change the Pr. 20 value.
- For operation from the parameter unit (FR-PU04/FR-PU07), refer to the Instruction Manual of the FR-PU04/FR-PU07.
- When setting the value to 120Hz or more, it is necessary to set Pr. 18 High speed maximum frequency to 120Hz or more. (Refer to page 84)
- Make the bias frequency setting using the calibration parameter C2 (Pr. 902) or C5 (Pr. 904). (Refer to page 155)
- Refer to page 242 to use the FR-E500 series operation panel (PA02).

 Λ Be cautious when setting any value other than "0" as the bias frequency at 0V (0mA). Even if a speed command is not given, merely turning ON the start signal will start the motor at the preset frequency.

T **Parameters referred to**

Pr. 20 Acceleration/deceleration reference frequency I Refer to page 97

- Pr. 73 Analog input selection, Pr. 267 Terminal 4 input selection Refer to page 151 Pr. 79 Operation mode selection R Refer to page 166

Bias and gain of built-in frequency setting potentiometer IP Refer to page 242

4.17 Misoperation prevention and parameter setting restriction

Purpose	Parameter that should	Refer to Page	
Limits reset function Trips when PU is disconnected Stops from PU	Reset selection/disconnected PU detection/PU stop selection	Pr. 75	159
Prevention of parameter rewrite	Parameter write disable selection	Pr. 77	162
Prevention of reverse rotation of the motor	Reverse rotation prevention selection	Pr. 78	163
Displays necessary parameters	Display of applied parameters	Pr. 160	163
Parameter restriction with using password	Password function	Pr. 296, Pr. 297	164
Control of parameter write by communication	EEPROM write selection	Pr. 342	186

4.17.1 Reset selection/disconnected PU detection/PU stop selection (Pr. 75)

You can select the reset input acceptance, disconnected PU (FR-PU04/FR-PU07) connector detection function and PU stop function.

Parameter Number	Name	Initial Value	Setting Range	Description
75	Reset selection/ disconnected PU detection/ PU stop selection	14	0 to 3, 14 to 17	For the initial value, reset always enabled, without disconnected PU detection, and with PU stop function.

• The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

• The above parameter allows its setting to be changed during operation in any operation mode even if "0 (initial value) or 1" is set in *Pr. 77 Parameter write selection.* Also, if parameter (all) clear is executed, this setting will not return to the initial value.

Pr. 75 Setting	Reset Selection	Disconnected PU Detection	PU Stop Selection
0	Reset input normally enabled	When the PU is disconnected,	STOP
1	Reset input is enabled only when the fault occurs.	operation is continued.	Pressing (STOP) decelerates the
2	Reset input normally enabled	When the PU is disconnected, the	motor to a stop only in the PU
3	Reset input is enabled only when the fault occurs.	inverter trips.	operation mode.
14 (initial value)	Reset input normally enabled	When the PU is disconnected, operation is continued.	Pressing (STOP) decelerates the
15	Reset input is enabled only when the fault occurs.	operation is continued.	motor to a stop in any of the PU,
16	Reset input normally enabled	When the PU is disconnected, the	external and communication
17	Reset input is enabled only when the fault occurs.	inverter trips.	operation modes.

(1) Reset selection

•You can select the enable condition of reset function (RES signal, reset command through communication) input. •When *Pr*: *75* is set to any of "1, 3, 15, 17", a reset can be input only when the inverter is tripped.

NOTE • When • When

When the reset signal (RES) is input during operation, the motor coasts since the inverter being reset shuts off the output.
When reset is performed, cumulative values of electronic thermal O/L relay, and regenerative brake duty are cleared.
The reset key of the PU is only valid when the inverter is tripped, independently of the *Pr. 75* setting.

(2) Disconnected PU detection

•This function detects that the PU (FR-PU04/FR-PU07) has been disconnected from the inverter for longer than 1s and causes the inverter to provide a fault output (E.PUE) and come to trip.

•When Pr. 75 is set to any of "0, 1, 14, 15", operation is continued even if the PU is disconnected.

REMARKS

- When the PU has been disconnected since before power-ON, it is not judged as a fault.
- To make a restart, confirm that the PU is connected and then reset the inverter.
- The motor decelerates to a stop when the PU is disconnected during PU Jog operation with *Pr*: 75 set to any of "0, 1, 14, 15" (which selects operation to be continued if the PU is disconnected).
- When RS-485 communication operation is performed through the PU connector, the reset selection/PU stop selection function is valid but the disconnected PU detection function is invalid.

(3) PU stop selection

•In any of the PU operation, External operation and Network operation modes, the motor can be stopped by pressing STOP key of the operation panel or parameter unit (FR-PU04/FR-PU07, operation panel for FR-E500 (PA02)).

- •When the inverter is stopped by the PU stop function, "
- •After the motor is stopped from the PU, it is necessary to perform PU stop (PS) reset to restart. PS reset can be made from the unit from which PU stop is made (operation panel, parameter unit (FR-PU04/PU07, operation panel for FR-E500 (PA02)).
- •The motor can be restarted by making PS cancel using a power supply reset or RES signal.

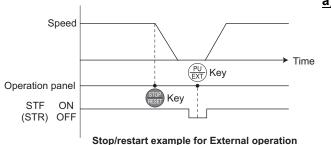
•When Pr: 75 is set to any of "0 to 3", PU stop (PS display) is invalid, and deceleration to a stop by (STOP) is valid only in the

PU operation mode.

REMARKS

During operation in the PU operation mode through RS-485 communication from the PU connector, the motor decelerates to stop (PU stop) when entered from the operation panel (STOP) .

(4) How to restart the motor stopped by (STOP) input from the PU in External operation mode (PU stop (PS) reset method)



a) Operation panel

1)After completion of deceleration to a stop, switch OFF the STF or STR signal.



3)Press $\left(\frac{PU}{EXT}\right)$ to return to EXT.

4)Switch ON the STF or STR signal.

b) Parameter unit (FR-PU04/FR-PU07)

1)After completion of deceleration to a stop, switch OFF the STF or STR signal.

2)Press EXT (**P 5** reset)

3)Switch ON the STF or STR signal.

•The motor can be restarted by making a reset using a power supply reset or RES signal.

REMARKS

If *Pr. 250 Stop selection* is set to other than "9999" to select coasting to a stop, the motor will not be coasted to a stop but decelerated to a stop by the PU stop function during External operation.

(5) Restart (PS reset) method when PU stop (PS display) is made during PU operation

•PU stop (PS display) is made when the motor is stopped from the unit where control command source is not selected (operation panel, parameter unit (FR-PU04/FR-PU07, operation panel for FR-E500 (PA02)) in the PU operation mode. For example, when *Pr. 551 PU mode operation command source selection* = "9999" (initial value), the motor is stopped from

the PU (PS display) if entered from the operation panel $\frac{\text{STOP}}{\text{RESET}}$ in PU operation mode with the parameter unit mounted.

When the motor is stopped from the PU while the parameter unit (FR-PU04/FR-PU07) is selected as control command source.

1) After the motor has decelerated to a stop, press $\left(\frac{\text{STOP}}{\text{RESET}}\right)$ of the parameter unit (FR-PU04/FR-PU07).

2) Press $\left(\frac{PU}{EXT}\right)$ to display **EXT** .(**P 5** reset)

3) Press PU of the parameter unit (FR-PU04/FR-PU07) to select the PU operation mode.

4) Press FWD or REV of the parameter unit (FR-PU04/FR-PU07).

() **REMARKS**

• When Pr. 551 = "9999", the priorities of the PU control source is parameter unit (FR-PU04/FR-PU07) > operation panel.

Do not reset the inverter while the start signal is being input.
 Otherwise, the motor will start instantly after resetting, leading to potentially hazardous conditions.

Parameters referred to

Pr. 250 Stop selection TP Refer to page 113

Pr. 551 PU mode operation command source selection IPR Refer to page 175

4.17.2 Parameter write disable selection (Pr. 77)

You can select whether write to various parameters can be performed or not. Use this function to prevent parameter values from being rewritten by misoperation.

Parameter Number	Name	Initial Value	Setting Range	Description
		0	0	Write is enabled only during stop.
77	Parameter write selection		1	Parameter can not be written.
	Falameter write Selection		2	Parameter write is enabled in any operation
			2	mode regardless of operation status.

The above parameter can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

Pr. 77 can always be set independently from the operation mode and operation status.

(1) Write parameters only during stop (setting "0" initial value)

•Parameters can be written only during a stop in the PU operation mode.

•The shaded parameters in the parameter list (*page 58*) can always be written regardless of the operation mode and operating status. However, *Pr. 72 PWM frequency selection* and *Pr. 240 Soft-PWM operation selection* can be written when the inverter is running in the PU operation mode, but cannot be written in the External operation mode.

(2) Inhibit parameter write (setting "1")

Parameter Name Number •Parameter write is not enabled. 22 Stall prevention operation level (Read is enabled.) Reset selection/disconnected PU detection/ 75 •Parameter clear and all parameter clear cannot be PU stop selection performed, either. 77 Parameter write selection •The parameters given on the right can be written even if Pr: 79 Operation mode selection 160 Extended function display selection 77 = "1". 296 Password lock level 297 Password lock/unlock

(3) Write parameters during operation (setting "2")

•Parameters can always be written.

•The following parameters cannot be written when the inverter is running even if *Pr*: 77 = "2". Stop the inverter when changing their parameter settings.

Parameter Number	Name
23	Stall prevention operation level compensation
23	factor at double speed
40	RUN key rotation direction selection
48	Second stall prevention operation current
60	Energy saving control selection
66	Stall prevention operation reduction starting
00	frequency
71	Applied motor
79	Operation mode selection
80	Motor capacity
82	Motor excitation current

Parameter Number	Name	
83	Rated motor voltage	
84	Rated motor frequency	
90	Motor constant (R1)	
96	Auto tuning setting/status	
178 to 182	(input terminal function selection)	
190, 192, 197	(output terminal function selection)	
261	Power failure stop selection	
298	Frequency search gain	
450	Second applied motor	
561	PTC thermistor protection level	

Parameters referred to

Pr. 79 Operation mode selection 🐨 Refer to page 166

4.17.3 Reverse rotation prevention selection (Pr. 78)

This function can prevent reverse rotation fault resulting from the incorrect input of the start signal.

Parameter Number	Name	Initial Value	Setting Range	Description
	Reverse rotation prevention selection		0	Both forward and reverse rotations allowed
78		0	1	Reverse rotation disabled
			2	Forward rotation disabled

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

Set this parameter when you want to limit the motor rotation to only one direction.

 This parameter is valid for all of the reverse rotation and forward rotation keys of the enclosure surface operation panel and of parameter unit (FR-PU04/FR-PU07), the start signals (STF, STR signals) via external terminals, and the forward and reverse rotation commands through communication.

4.17.4 Extended parameter display (Pr. 160)

Parameter which can be read from the operation panel and parameter unit can be restricted. In the initial setting, only the simple mode parameters are displayed.

Parameter Number	Name	Initial Value	Setting Range	Description	
400	Extended function display	9999	9999	Displays only the simple mode parameters	
160	selection		0	Displays simple mode + extended parameters	
The above parameter allows its setting to be changed during operation in any operation mode even if "0" (initial value) is set in Pr. 77 Parameter write selection.					

(1) Display of simple mode parameters and extended parameters (Pr. 160)

•When *Pr: 160* = "9999"(initial value), only the simple mode parameters can be displayed on the operation panel and parameter unit (FR-PU04/FR-PU07). (Refer to the parameter list, *page 58*, for the simple mode parameters.)
•When *Pr: 160* = "0", simple mode parameters and extended parameters can be displayed.

REMARKS

• When RS-485 communication is used to read the parameters with *Pr*: 551 *PU* mode operation command source selection ≠ "2", all parameters can be read regardless of the *Pr*: 160 setting.

• Pr. 15 Jog frequency, Pr. 16 Jog acceleration/deceleration time, and Pr. 991 PU contrast adjustment are displayed as simple mode parameter when the parameter unit (FR-PU04/FR-PU07) is fitted.

Parameters referred to

Pr. 15 Jog frequency I Refer to page 92

- Pr. 16 Jog acceleration/deceleration time I Refer to page 92
- Pr. 551 PU mode operation command source selection IP Refer to page 175

Pr. 991 PU contrast adjustment IF Refer to page 240

4.17.5 Password function (Pr. 296, Pr. 297)

Registering a 4-digit password can restrict parameter reading/writing.

Parameter Number	Name	Initial Value	Setting Range	Description
296 *1, *3	Password lock level	9999	1 to 6, 101 to 106	Select restriction level of parameter reading/ writing when a password is registered.
200 • 1, • 5		0000	9999	No password lock
		9999	1000 to 9998	Register a 4-digit password
				Displays password unlock error count. (Reading
297 *2, *3	Password lock/unlock		(0 to 5)	only)
				(Valid when <i>Pr: 296</i> = "101" to "106")
			(9999)	No password lock (Reading only)

*1 This parameter can be set when *Pr. 160 Extended function display selection* = "0".

*2 When Pr. 296 = "9999" (no password lock), set Pr.160 = "0" to enable the setting of this parameter. When $Pr. 296 \neq$ "9999" (with password lock), Pr. 297 is always available for setting regardless of Pr. 160 setting.

*3 These parameters allow their settings to be changed during operation in any operation mode even if "0 (initial value) or 1" is set in *Pr. 77 Parameter write selection.*

(1) Parameter reading/writing restriction level (Pr. 296)

•Level of reading/writing restriction by PU/NET mode operation command can be selected by Pr. 296.

Pr. 296 Setting	PU Mode Operat	ion Command *3	NET Mode Operation Command *4				
Pl. 290 Setting	Read *1	Write *2	Read *1	Write *2			
9999	0	0	0	0			
1, 101	0	×	0	×			
2, 102	0	×	0	0			
3, 103	0	0	0	×			
4, 104	×	×	×	×			
5, 105	×	×	0	0			
6, 106	0	0	×	×			
	O: enabled, ×: restricted						

*1 If the parameter reading is restricted by the Pr. 160 setting, those parameters are unavailable for reading even when "O" is indicated.

*2 If the parameter writing is restricted by the Pr. 77 setting, those parameters are unavailable for writing even when "O" is indicated.

*3 Parameter access from unit where parameter is written in PU operation mode (initially set to operation panel, parameter unit) is restricted. (*Refer to page 175* for PU mode operation command source selection)

*4 Parameter access in NET operation mode with RS-485 communication is restricted.

(2) Password lock/unlock (Pr.296, Pr.297)

<Lock>

1) Set parameter reading/writing restriction level. (*Pr. 296* \neq 9999)

Pr.296 Setting Value	Restriction of Password Unlock Error	Pr.297 Display
1 to 6	No restriction	Always 0
101 to 106	Restricted at fifth error	Displays error count (0 to 5)

During [Pr. 296 = "101 to 106"], if password unlock error has occurred 5 times, correct password will not unlock the restriction. All parameter clear can unlock the restriction.

- (In this case, parameter settings are cleared.)
- 2) Write four-digit numbers (1000 to 9998) in Pr. 297 as a password.
 - (When Pr. 296 = "9999", Pr. 297 cannot be written.)

When password is registered, parameter reading/writing is restricted with the restriction set level in Pr. 296 until unlocking.

REMARKS

- After registering a password, a read value of Pr. 297 is always "0" to "5".
- When a password restricted parameter is read/written, L
- Even if a password is registered, parameters which the inverter itself writes, such as inverter parts life, are overwritten as needed
- Even if a password is registered, Pr. 991 PU contrast adjustment can be read/written when a parameter unit (FR-PU04/FR-PU07) is connected.

<Unlock>

There are two ways of unlocking the password.

Enter a password in Pr. 297.

Unlocked when a password is correct. If a password is incorrect, an error occurs and not unlocked.

During [Pr. 296 = "101 to 106"], if password unlock error has occurred 5 times, correct password will not unlock the restriction. (During password lock)

Perform All parameter clear.

Password lock is unlocked. However, other parameter settings are cleared also.



NOTE

- If the password has been forgotten, perform All parameter clear to unlock the parameter restriction. In that case, other parameters are also cleared.
- All parameter clear can not be performed during the operation.
 - Do not use the FR Configurator under the conditions that parameter read is restricted (Pr. 296 = "4, 5, 104, 105").
 - FR Configurator may not function properly.

(3) Parameter operation during password lock/unlock

Parameter operation		Unic	ocked	Password registered	Locked
		Pr. 296 = 9999 Pr. 297 = 9999	<i>Pr. 296 ≠</i> 9999 <i>Pr. 297</i> = 9999	<i>Pr. 296 ≠</i> 9999 <i>Pr. 297</i> = 0 to 4 (Read value)	<i>Pr. 296</i> = 101 to 106 <i>Pr. 297</i> = 5 (Read value)
Pr. 296	Read	O *1	0	0	0
Fr. 290	Write	O *1	O *1	×	×
Pr. 297	Read	O *1	0	0	0
Fr. 29/	Write	×	0	0	O *3
Performing parameter clear		0	0	×	×
Performing parameter all clear		0	0	O *2	O *2
Performing pa	arameter copy	0	0	×	×

O: enabled, x: restricted

Reading/writing is unavailable when there is restriction to reading by the Pr. 160 setting. *1

Unavailable during the operation *2

Correct password will not unlock the restriction. *3

REMARKS

- When Pr: 296 = "4, 5, 104, 105" and using the parameter unit (FR-PU04/FR-PU07), PUJOG operation is unavailable.
 - When writing is restricted from PU mode operation command (Pr. 296 = 1, 2, 4, 5, 101, 102, 104, 105), switching of operation mode by easy setting mode is unavailable.
- During password lock, parameter copy of the parameter unit (FR-PU07) cannot be performed.



Parameters referred to

- Pr. 77 Parameter write selection I Refer to page 162
- Pr. 160 Extended function display selection I Refer to page 163
- Pr. 551 PU mode operation command source selection IP Refer to page 175

4.18 Selection of operation mode and operation location

Purpose	Parameter that should	Refer to Page	
Operation mode selection	Operation mode selection	Pr. 79	166
Started in Network operation mode	Operation mode at power-on	Pr. 79, Pr. 340	174
Selection of operation location	Operation command source and speed command source during communication operation, selection of operation location	Pr. 338, Pr. 339 Pr. 551	175

4.18.1 Operation mode selection (Pr. 79)

Used to select the operation mode of the inverter.

Mode can be changed as desired among operation using external command signals (External operation), operation from the operation panel and PU (FR-PU07/FR-PU04) (PU operation), combined operation of PU operation and External operation (External/PU combined operation), and Network operation (when RS-485 communication is used).

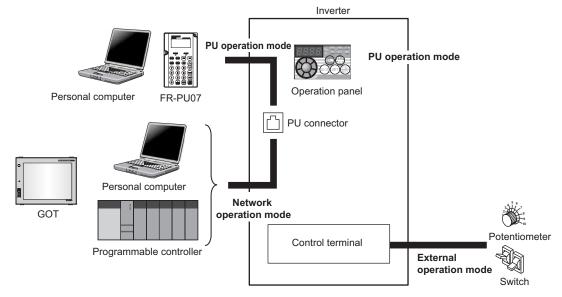
Parameter		Initial	Setting			LED Indication
Number	Name	Value	Range	Descri	ption	iOFF
Number		Value	Range			CON :ON
			0	Use External/PU switchover mode PU and External operation mode. At power ON, the inverter is in the Fixed to PU operation mode		PU operation mode External operation mode EXT NET operation mode PU operation mode PU
			2	Fixed to External operation mode Operation can be performed by and NET operation mode.	switching between the external	External operation mode NET operation mode
				External/PU combined operation		
				Frequency command	Start command	
79	Operation mode selection	0	3	Operation panel and PU (FR- PU04/FR-PU07) setting or external signal input (multi-speed setting, across terminals 4-5 (valid when AU signal turns ON)). *	External signal input (terminal STF, STR)	External/PU combined operation
				External/PU combined operation	mode 2	mode
				Frequency command	Start command	PU EXT
			4	External signal input (terminal 2, 4, JOG, multi-speed selection, etc.)	Enter from RUN of the operation panel and FWD and REV of the PU (FR-PU04/FR-PU07)	
				Switchover mode		PU operation mode
			6	Switchover among PU operation	•	PU Operation mode
			7	operation is available while keepin External operation mode (PU ope X12 signal ON Operation mode can be switch (output stop during External op X12 signal OFF	ed to the PU operation mode.	External operation mode NET operation mode
		Operation mode can not be switched to the PU operation mode.			ched to the PU operation mode.	

This parameter allows its setting to be changed in any operation mode even if "0 (initial value) or 1" is set in *Pr. 77 Parameter write selection.*

* The priorities of the frequency commands when *Pr. 79* = "3" are "Multi-speed operation (RL/RM/RH/REX) > PID control (X14) > terminal 4 analog input (AU) > digital input from the operation panel".

(1) Operation mode basics

- The operation mode specifies the source of the start command and the frequency command for the inverter.
- Basically, there are following operation modes.
 - External operation mode: For inputting start command and frequency command with an external potentiometer and switches which are connected to the control circuit terminal.
 - PU operation mode: For inputting start command and frequency command with the operation panel or parameter unit (FR-PU04 / FR-PU07).
 - Network operation mode (NET operation mode): For inputting start command and frequency command with RS-485 communication through PU connector.
- The operation mode can be selected from the operation panel or with the communication instruction code.



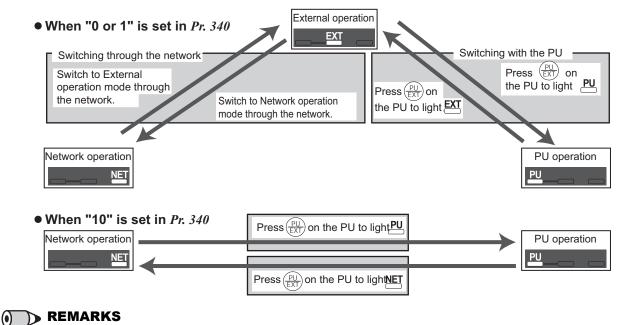
REMARKS

• Either "3" or "4" may be set to select the PU/External combined mode. Refer to page 166 for details.

• The stop function (PU stop selection) activated by pressing (STOP) RESET of the operation panel and parameter unit (FR-PU04/FR-PU07) is valid even in other than the PU operation mode in the initial setting.

(Refer to Pr. 75 Reset selection/disconnected PU detection/PU stop selection (page 159))

(2) Operation mode switching method



• Refer to the following for switching by the external terminal.

- PU operation external interlock signal (X12) I Refer to page 171
- PU-External operation switch-over signal (X16) E Refer to page 172

External-NET operation switchover signal (X65), NET-PU operation switchover signal (X66) Ter Refer to page 173

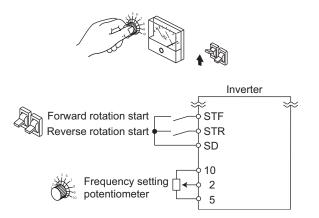
Pr. 340 Communication startup mode selection I Refer to page 174

(3) Operation mode selection flow

In the following flowchart, select the basic parameter setting and terminal connection related to the operation mode.

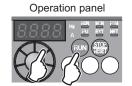
START	Connection	Parameter setting	Operation
Where is the start command source? From outside (STF/STR terminal) Where is the frequency			
From outside (Terminal 2, 4, JOG, multi-speed, etc.)	STF (forward rotation) /STR (reverse rotation) (<i>Refer to page 114.)</i> Terminal 2, 4 (analog), RL, RM, RH, JOG, etc.		Frequency setting terminal ON STF(STR)-ON
From the operation panel (digital setting)	STF (forward rotation) /STR (reverse rotation) (Refer to page 114)	Pr: 79 = "3" (External/PU combined operation 1)	Operation panel, PU digital setting STF(STR)-ON
From communication (PU connector (RS-485 communication)	STF (forward rotation) /STR (reverse rotation) (Refer to page 114)	Pr: 338 = "1" Pr: 340 = "1"	Communication frequency setting command sending STF(STR)-ON
From the operation panel (RUN/FWD/ REV key) Where is the frequency command source? From outside (terminal 2, 4, JOG,	Terminal 2, 4 (analog), RL, RM,	Pr. 79 = "4"	Frequency setting terminal ON
From the operation panel (digital setting)	RH, ĴOG, eĭć.	(External/PU combined operation 2) <i>Pr: 79</i> = "1" (fixed to PU operation)	Frequency setting terminal ON RUN/FWD/REV key-ON Digital setting RUN/FWD/REV key-ON
From communication (PU connector (RS-485 communication)	Disabled		
485 communication)) Where is the frequency command source? From outside (terminal 2, 4, JOG,			
multi-speed, etc.)	Terminal 2, 4 (analog), RL, RM, RH, JOG, etc.	Pr. 339 = "1" Pr. 340 = "1"	Frequency setting terminal ON Communication start command sending
From the operation panel (digital setting)	Disabled		
From communication (PU connector (RS-485 communication)		<i>Pr. 340</i> = "1"	Communication frequency setting command sending Communication start command sending

(4) External operation mode (setting "0" (initial value), "2")



(5) PU operation mode (setting "1")



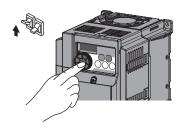


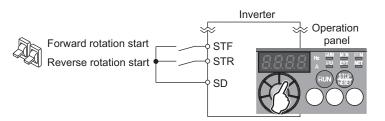
- •Select the External operation mode when the start command and the frequency command are applied from a frequency setting potentiometer, start switch, etc. which are provided externally and connected to the control circuit terminals of the inverter.
- •Generally, parameter change cannot be performed from the operation panel in the External operation mode. (Some parameters can be changed. Refer to the detailed description of each parameter.)
- When "0 or 2" is selected for *Pr*: *79*, the inverter enters the External operation mode at power-ON. (When using the Network operation mode, refer to *page 174*.)
- •When parameter changing is seldom necessary, setting "2" fixes the operation mode to the External operation mode.

When frequent parameter changing is necessary, setting "0" (initial value) allows the operation mode to be changed easily to the PU operation mode by pressing

- $\left(\begin{array}{c} PU \\ EXT \end{array} \right)$ of the operation panel. After you switched to the PU operation mode, always return to the External operation mode.
- •The STF and STR signal are used as a start command, and the voltage or current signal to terminal 2, 4, multispeed signal, JOG signal, etc. are used as a frequency commands.
- •Select the PU operation mode when applying start and frequency command by only the key operation of the operation panel (FR-PU04/FR-PU07). Also select the PU operation mode when making communication using the PU connector.
- •When "1" is selected for *Pr. 79*, the inverter enters the PU operation mode at power-ON. You cannot change to the other operation mode.
- •The setting dial of the operation panel can be used for setting like a potentiometer. (*Refer to Pr. 161 Frequency setting/key lock operation selection (page 237)*)

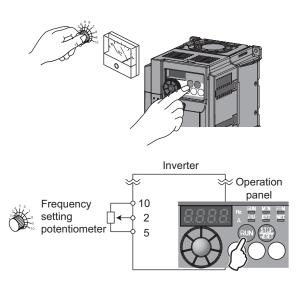
(6) PU/External combined operation mode 1 (setting "3")





- •Select the PU/External combined operation mode 1 when applying frequency command from the operation panel or parameter unit (FR-PU04/FR-PU07) and inputting the start command with the external start switch.
- •Select "3" for *Pr. 79.* You cannot change to the other operation mode.
- •When a frequency is applied from the external signal by multi-speed setting, it has a higher priority than the frequency command from the PU. When AU is ON, the command signal to terminal 4 is used.

(7) PU/External combined operation mode 2 (setting "4")



- •Select the PU/External combined operation mode 2 when applying frequency command from the external potentiometer, multi-speed or JOG signal and inputting the start command by key operation of the operation panel or parameter unit (FR-PU04/FR-PU07).
- •Select "4" for *Pr. 79.* You cannot change to the other operation mode.

(8) Switchover mode (setting "6")

•While continuing operation, you can switch among the PU operation, External operation and Network operation (NET operation).

Operation Mode Switching	Switching Operation/Operating Status
External operation → PU operation	 Select the PU operation mode with the operation panel or parameter unit. •Rotation direction is the same as that of External operation. •The frequency set with the potentiometer (frequency command) or like is used unchanged. (Note that the setting will disappear when power is switched OFF or the inverter is reset.)
External operation → NET operation	 Send the mode change command to the Network operation mode through communication. Rotation direction is the same as that of External operation. The value set with the setting potentiometer (frequency command) or like is used unchanged. (Note that the setting will disappear when power is switched OFF or the inverter is reset.)
PU operation \rightarrow External operation	Press the external operation key of the operation panel or parameter unit. •The rotation direction is determined by the input signal of the External operation. •The set frequency is determined by the external frequency command signal.
PU operation → NET operation	Send the mode change command to the Network operation mode through communication. •Rotation direction and set frequency are the same as those of PU operation.
NET operation → External operation	Send the mode change command to the External operation mode through communication. •The rotation direction is determined by the input signal of the External operation. •The set frequency is determined by the external frequency command signal.
NET operation \rightarrow PU operation	Select the PU operation mode with the operation panel or parameter unit. •The rotation direction and frequency command in the Network operation mode are used unchanged.

(9) PU operation interlock (setting "7")

•The PU operation interlock function is designed to forcibly change the operation mode to the External operation mode when the PU operation interlock signal (X12) input turns OFF.

This function prevents the inverter from being inoperative by the external command if the mode is accidentally left unswitched from PU operation mode.

•Set "7" (PU operation interlock) in Pr. 79.

•For the terminal used for X12 signal (PU operation interlock signal) input, set "12" to any of *Pr. 178 to Pr. 182 (input terminal function selection)* to assign the function. (Refer to *page 114* for *Pr.178 to Pr.182*.)

•When the X12 signal is not assigned while MRS signal is assigned, function of the MRS signal switches from output stop to PU operation interlock signal.

X12 (MRS)	Function/Operation				
Signal	Operation Mode	Parameter Write			
	Operation mode (External, PU, NET) switching	Parameter write enabled (depending on Pr. 77 Parameter			
ON	enabled	write selection and each parameter write conditions			
	Output stop during External operation	(Refer to page 58 for the parameter list))			
	Forcibly switched to External operation mode				
OFF	External operation allowed	Parameter write disabled with exception of Pr. 79			
OFF	Switching between the PU and Network operation	Parameter white disabled with exception of Pr. 79			
	mode is enabled				

<Function/operation changed by switching ON/OFF the X12 (MRS) signal>

Operating Condition			Operation		Switching to PU,
Operation Mode	Status	X12 (MRS) Signal	Mode	Operating Status	NET Operation Mode
PU/NET	During stop	$ON \rightarrow OFF *1$	External *2	If external operation frequency setting and start signal are entered, operation is	Not allowed
I [Running	ON → OFF *1	ו ו	performed in that status.	Not allowed
	During	OFF → ON	۱ <u> </u>	During stop	Allowed
External	stop	$ON \rightarrow OFF$	External *2	During stop	Not allowed
LAICIIIdi	Running	$OFF \rightarrow ON$		During operation \rightarrow output stop	Not allowed
	Running	ON → OFF	ו1	Output stop → operation	Not allowed

*1 The operation mode switches to the External operation mode independently of whether the start signal (STF, STR) is ON or OFF. Therefore, the motor is run in External operation mode when the X12 (MRS) signal is turned OFF with either of STF and STR ON.

*2 At fault occurrence, pressing $\left(\frac{\text{STOP}}{\text{RESET}}\right)$ of the operation panel resets the inverter.

NOTE

- If the X12 (MRS) signal is ON, the operation mode cannot be switched to the PU operation mode when the start signal (STF, STR) is ON.
- When the MRS signal is used as the PU interlock signal, the MRS signal serves as the normal MRS function (output stop) by turning ON the MRS signal and then changing the *Pr. 79* value to other than "7" in the PU operation mode. As soon as "7" is set to *Pr. 79*, the MRS signal acts as the PU interlock signal.
- When the MRS signal is used as the PU interlock signal, the logic of the signal is as set in *Pr. 17*. When *Pr. 17* = "2", read ON as OFF and OFF as ON in the above explanation.
- Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

(10) Switching of operation mode by external signal (X16 signal)

- •When External operation and operation from the operation panel are used together, use of the PU-External operation switching signal (X16) allows switching between the PU operation mode and External operation mode during a stop (during a motor stop, start command OFF).
- •When *Pr*: 79 = any of "0, 6, 7", the operation mode can be switched between the PU operation mode and External operation mode. (*Pr*: 79 = "6" At Switchover mode, operation mode can be changed during operation)
- •For the terminal used for X16 signal input, set "16" to any of *Pr. 178 to Pr. 182 (input terminal function selection)* to assign the function.

	Pr. 79	X16 Signal State	Operation Mode	Remarks	
	Setting	ON (External)	OFF (PU)	Reindiks	
0 ((initial value)	External operation mode	PU operation mode	Can be switched to External, PU or NET operation mode	
	1	PU opera	tion mode	Fixed to PU operation mode	
	2	External operation mode		Fixed to External operation mode (can be switched to NET operation	
	2			mode)	
	3, 4	External/PU combin	ned operation mode	External/PU combined mode fixed	
	6	External operation	PU operation mode	Switching among the External, PU, and NET operation mode is	
	0	mode	PO operation mode	enabled while running.	
	X12 (MRS)	External operation	PU operation mode	Can be switched to External, PU or NET operation mode (output stop	
7	ON	mode	PO operation mode	in External operation mode)	
	X12 (MRS)	Extornal on	vration mode	Fixed to External operation mode (forcibly switched to External	
	OFF	External operation mode		operation mode)	

REMARKS

- The operation mode status changes depending on the setting of *Pr. 340 Communication startup mode selection* and the ON/OFF status of the X65 and X66 signals. (For details, refer to *page 173*)
- The priorities of *Pr.* 79, *Pr.* 340 and signals are *Pr.* 79 > X12 > X66 > X65 > X16 > *Pr.* 340.



NOTE

• Changing the terminal assignment using Pr. 178 to Pr. 182 (input terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

(11) Switching of operation mode by external signals (X65, X66 signals)

•When Pr: 79 = any of "0, 2, 6", the operation mode switching signals (X65, X66) can be used to change the PU or External operation mode to the Network operation mode during a stop (during a motor stop or start command OFF). (Pr. 79 = "6" Switchover mode can be changed during operation)

•When switching between the Network operation mode and PU operation mode

1)Set Pr. 79 to "0" (initial value) or "6".

2)Set "10" in Pr. 340 Communication startup mode selection.

3)Set "65" in any of Pr. 178 to Pr. 182 to assign the NET-PU operation switching signal (X65) to the terminal.

4)The operation mode changes to the PU operation mode when the X65 signal turns ON, or to the Network operation mode when the X65 signal turns OFF.

Pr. 340		Pr. 79	X65 Sig	nal State	Remarks	
Setting	Setting		ON (PU)	OFF (NET)	Remarks	
	0 (initial value)	PU operation mode *1	NET operation mode *2	_	
	1		PU opera	ation mode	Fixed to PU operation mode	
		2	NET operation mode		Fixed to NET operation mode	
	3, 4		External/PU combined operation mode		External/PU combined mode fixed	
10	6		PU operation mode *1	NET operation mode *2	Operation mode can be switched with operation continued	
	X12 (MRS)		Switching among t	he External and PU	Output aton in External operation mode	
	- ON		operation mode is enabled *2		Output stop in External operation mode	
	7 X12 (MRS) OFF		External op	eration mode	Forcibly switched to External operation mode	

*1 NET operation mode when the X66 signal is ON.

*2 PU operation mode when the X16 signal is OFF.

External operation mode when the X16 signal is ON.

When switching between the Network operation mode and External operation mode

- 1) Set Pr: 79 to "0 (initial value), 2, 6 or 7". (At the Pr: 79 setting of "7", the operation mode can be switched when the X12 (MRS) signal is ON.)
- 2) Set "0 (initial value) or 1" in Pr. 340 Communication startup mode selection.
- 3) Set "66" in any of Pr. 178 to Pr. 182 to assign the NET-PU operation switching signal (X66) to the terminal.
- 4) The operation mode changes to the Network operation mode when the X66 signal turns ON, or to the External operation mode when the X66 signal turns OFF.

Pr. 340		Pr. 79	X66 Sigr	nal State	Remarks
Setting		Setting	ON (NET) OFF (external)		i indika
	0 (initial value)		NET operation mode	External operation mode *1	_
		1	PU operat	tion mode	Fixed to PU operation mode
	2		NET operation mode	External operation mode	Cannot be switched to PU operation mode
0 (initial		3, 4	External/PU combined operation mode		External/PU combined mode fixed
value), 1		6	NET operation mode	External operation	Operation mode can be switched with
		Ũ	mode *1		operation continued
	X12 (MRS) 7 ON		NET operation mode	External operation mode *1	Output stop in External operation mode
		X12 (MRS) OFF	External ope	eration mode	Forcibly switched to External operation mode

PU operation mode when the X16 signal is OFF. When the X65 signal has been assigned, the operation mode changes with the ON/OFF state *1 of the X65 signal.

REMARKS

• The priorities of Pr. 79, Pr. 340 and signals are Pr. 79 > X12 > X66 > X65 > X16 > Pr. 340.

NOTE

• Changing the terminal assignment using Pr. 178 to Pr. 182 (input terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

11-25 **Parameters referred to**

- Pr. 15 Jog frequency IP Refer to page 92 Pr. 4 to 6, Pr. 24 to 27, Pr. 232 to Pr. 239 Multi-speed operation IP Refer to page 90
- Pr. 75 Rest selection/disconnected PU detection/PU stop selection The Refer to page 159 Pr. 161 Frequency setting/key lock operation selection The Refer to page 237
- Pr. 178 to Pr. 182 (input terminal function selection) IP Refer to page 114
- Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) EF Refer to page 120 Pr. 340 Communication startup mode selection EF Refer to page 174

4.18.2 Operation mode at power-ON (Pr. 79, Pr. 340)

When power is switched ON or when power comes back ON after instantaneous power failure, the inverter can be started up in the Network operation mode.

After the inverter has started up in the Network operation mode, parameter write and operation can be performed from a program.

Set this mode for communication operation using PU connector.

Parameter Number	Name	Initial Value	Setting Range	Description
79	Operation mode selection	0	0 to 4, 6, 7	Operation mode selection
15	79 Operation mode selection			(Refer to page 168)
			0	As set in Pr. 79.
			1	Network operation mode
340 *	Communication startup	0		Network operation mode
540 *	mode selection	0	10	Operation mode can be changed between
			10	the PU operation mode and Network
				operation mode from the operation panel.

The above parameters allow their settings to be changed in any operation mode even if "0 (initial value) or 1" is set in Pr. 77 Parameter write selection.

This parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

(1) Specify operation mode at power-ON (Pr. 340)

•Depending on the Pr. 79 and Pr. 340 settings, the operation mode at power-ON (reset) changes as described below.

Pr. 340 Setting	Pr. 79 Setting	Operation Mode at Power-ON, Power Restoration, Reset	Operation Mode Switching		
	0 (initial value)	External operation mode	Switching among the External, PU and NET operation mode is enabled $\ast 1$		
	1	PU operation mode	Fixed to PU operation mode		
0	2	External operation mode	Switching between the External and NET operation mode is enabled Switching to PU operation mode disabled		
(initial	3, 4	External/PU combined mode	Operation mode switching disabled		
value)	6	External operation mode	Switching among the External, PU, and NET operation mode is enabled while running.		
	7	External operation mode when X12 (MRS) signal ON	Switching among the External, PU and Net operation mode is enabled *1		
	7	External operation mode when X12 (MRS) signal OFF	Fixed to External operation mode (Forcibly switched to External operation mode.)		
0		NET operation mode			
	1	PU operation mode			
	2	NET operation mode			
1	3, 4	External/PU combined mode	Same as when <i>Pr. 340</i> = "0"		
I	6	NET operation mode			
	7	NET operation mode when X12 (MRS) signal ON External operation mode when X12(MRS) signal OFF			
	0	NET operation mode	Switching between the PU and NET operation mode is enabled *2		
	1	PU operation mode	Same as when Pr: 340 = "0"		
10	2	NET operation mode	Fixed to NET operation mode		
IU	3, 4	External/PU combined mode	Same as when Pr: 340 = "0"		
	6	NET operation mode	Switching between the PU and NET operation mode is enabled while running *2		
	7	External operation mode	Same as when Pr. 340 = "0"		

*1 Operation mode can not be directly changed between the PU operation mode and Network operation mode

*2 Operation mode can be changed between the PU operation mode and Network operation mode with $\begin{pmatrix} PU \\ EXT \end{pmatrix}$ key of the operation panel and X65 signal.

Parameters referred to

Pr. 79 Operation mode selection 🐨 Refer to page 166

4.18.3 Start command source and frequency command source during communication operation (Pr. 338, Pr. 339, Pr. 551)

When the RS-485 communication with the PU connector is used, the external start command and frequency command can be valid. Command source in the PU operation mode can be selected.

From the communication device, parameter unit, etc. which have command source, parameter write or start command can be executed. Parameter read or monitoring can be performed in any operation mode.

Parameter	Name	Initial	Setting	Description
Number			Range	Description
338	Communication operation	0	0	Start command source communication
330	command source	0	1	Start command source external
			0	Frequency command source communication
	Communication speed command source		1	Frequency command source external
339		0		Frequency command source external (Frequency command from
			2	communication is valid, frequency command from terminal 2 is
				invalid)
			2	PU connector is the command source when PU operation mode.
	PU mode operation		4	Operation panel is the command source when PU operation mode.
551 *	command source selection	9999		Parameter unit automatic recognition
551 *		9999	9999	Normally, operation panel is the command source. When the
			9999	parameter unit is connected to the PU connector, PU is the
				command source.

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

* This parameter allows its setting to be changed in any operation mode even if "0 (initial value) or 1" is set in Pr. 77 Parameter write selection.

(1) Selects the command source of the PU operation mode (Pr. 551)

•Any of the operation panel, PU connector can be specified as the command source in the PU operation mode.

•In the PU operation mode, set *Pr. 551* to "2" when executing parameter write, start command or frequency command during the RS-485 communication with PU connector.

Pr. 551	(Command Source		
Setting	Operation Parameter RS-485		Remarks	
Setting	panel	unit	communication	
2		PU	PU *1	Switching to NET operation mode
2		10	10*1	disabled
4	PU	—	NET	
9999	PU *2	PU *2	NET	
(initial value)	10*2	10*2		

*1 The Modbus-RTU protocol cannot be used in the PU operation mode. When using the Modbus-RTU protocol, set Pr. 551 ≠ "2".

*2 When Pr. 551 = "9999", the priorities of the PU control source is parameter unit (FR-PU04/FR-PU07) > operation panel.



NOTE

- When performing the RS-485 communication with the PU connector when Pr. 551 = "9999", PU mode command source does not automatically change to the PU connector.
- When Pr. 551 = "2" (PU mode PU connector), the operation mode cannot be switched to the Network operation mode.
- Changed setting value is valid when powering ON or resetting the inverter.
- The Modbus-RTU protocol cannot be used in the PU operation mode. Select Network operation mode (NET mode command source).
- All of the operation mode indicators (<u>PU_EXT</u> <u>NET</u>) on the operation panel turn OFF when the command source is not operation panel.

(2) Controllability through communication

·Controllability through communication in each operation mode is shown below.

•Monitoring and parameter read can be performed from any operation regardless of operation mode.

Operation Location	Condition (<i>Pr. 551</i> Setting)	Operation Mode Item		External Operation	External/PU Combined Operation Mode 1 (<i>Pr. 79</i> = 3)	External/PU Combined Operation Mode 2 (<i>Pr. 79</i> = 4)	NET Operation
		Run command (start)	0	×	×	0	×
		Run command (stop)	0	Δ *3	Δ *3	0	×
Control hu	2 (PU connector)	Running frequency setting	0	×	0	×	×
Control by RS-485		Parameter write	O*4	× *5	O*4	O *4	× *5
communication		Inverter reset	0	0	0	0	×
from PU		Run command (start)	×	×	×	×	O *1
connector		Run command (stop)	×	×	×	×	O *1
connector	Other than the above	Running frequency setting	×	×	×	×	O *1
		Parameter write	× *5	× *5	× *5	× *5	O *4
		Inverter reset	×	×	×	×	O *2
Control circuit	_	Inverter reset	0	0	0	0	0
external		Run command (start, stop)	×	0	0	×	× *1
terminals		Frequency setting	×	0	Δ *6	0	× *1

O: Enabled, \times : Disabled, Δ : Some are enabled

As set in Pr.338 Communication operation command source and Pr. 339 Communication speed command source (Refer to page 175) *1

*2

At occurrence of RS-485 communication error, the inverter cannot be reset from the computer. Enabled only when stopped by the PU. At a PU stop, PS is displayed on the operation panel. As set in *Pr. 75 PU stop selection. (Refer to page 159)* *3

Some parameters may be write-disabled according to the Pr. 77 Parameter write selection setting and operating status. (Refer to page 162) *4 *5 Some parameters are write-enabled independently of the operation mode and command source presence/absence. When Pr: 77 = "2", write is enabled. (Refer to the parameter list on page 58) Parameter clear is disabled.

*6 Available with multi-speed setting and terminal 4-5 (valid when AU signal is ON).

(3) **Operation at error occurrence**

Error Definition	Operation Mode Condition (Pr. 551 setting)		External Operation	External/PU Combined Operation Mode 1 (Pr. 79 = 3)	External/PU Combined Operation Mode 2 (Pr. 79 = 4)	NET Operation			
Inverter		Stop							
fault	—								
	2 (PU connector)								
PU	9999 (automatic	Stop/continued *1, *3							
disconnection of	recognition)								
the PU	Other than the above	Stop/continued*1							
RS-485	2 (PU connector)	Stop/	Continued St		Stop/continued*2				
communication		continued*2	Continueu		Stop/continueu*2				
error of the PU	Other than the	Continued		Stop/continued*2					
connector	above	Continued	otop/continueu+2						

*1 Can be selected using Pr. 75 Reset selection/disconnected PU detection/PU stop selection.

*2 Can be selected using Pr. 122 PU communication check time interval.

*3 In the PU JOG operation mode, operation is always stopped when the PU is disconnected. Whether fault (E.PUE) occurrence is allowed or not is as set in Pr. 75 Reset selection/disconnected PU detection/PU stop selection.

(4) Selection of control source in Network operation mode (Pr. 338, Pr. 339)

•There are two control sources: operation command source, which controls the signals related to the inverter start command and function selection, and speed command source, which controls signals related to frequency setting. •In Network operation mode, the commands from the external terminals and communication are as listed below.

Operation		Pr. 3	338 Communication operation command source	0: NET			1: External				
	Location Pr. 339 Communication speed		0: NET	1: External	2: External	0: NET	1: External	2: External	Remarks		
	FixedRunning frequency fromfunctioncommunication		NET	_	NET	NET	_	NET			
(ter	(terminal- Terminal 2		nal 2	_	External	—	—	External	—		
equivalent function)		Termi		— External		_	External				
	0 1 2		RL	Low-speed operation command/remote setting clear	NET	External		NET	External		D 50 - 101
			RM	Middle-speed operation command/remote setting function	NET External		NET	External		<i>Pr: 59</i> = "0" (multi-speed) <i>Pr: 59 ≠</i> "0" (remote)	
			RH	High-speed operation command/remote setting function	NET External		NET	External			
		3	RT	Second function selection	NET Combined Extern			External			
		4	AU	Terminal 4 input selection				Combined			
		5		Jog operation selection External thermal relay input			External				
	7		ОН				<i>Pr</i> : 59 = "0"				
	ß	8 REX 15-speed selection 2 10 X10 Inverter run enable signal		NET External NET External External				(multi-speed)			
Selective function	10 X10 Inverter run 12 X12 PU operatio interlock 12 X12 PU operatio interlock 14 X14 PID control 16 X16 PU/External switchover 18 X18 V/F switcho 0utput stop 0utput stop		PU operation external interlock	External							
fur	182	14	X14	PID control valid terminal	NET External		NET	External			
ctive	to Pr.	16	X16	PU/External operation switchover	Exte			rnal			
ele	1 78	18	X18	V/F switchover	NET			External			
S	Pr. S			Output stop	Combined			External		<i>Pr</i> : 79 ≠ "7 "	
	,	24	MRS	PU operation interlock	External						Pr: 79 = "7" When the X12 signal is not assigned
		25		Start self-holding selection	—			External			
		60		Forward rotation command	NET		External				
		61	-	Reverse rotation command	NET		External				
		62	RES	Inverter reset	Exte			rnal			
		65	X65	PU/NET operation switchover	External						
		66	X66	External/NET operation switchover	External						
		67	X67	Command source switchover	External						

[Explanation of table]

Command is valid only from control terminal. External NET

Command only from communication is valid.

Combined : Command from both control terminal and communication is valid.

: Command from either of control terminal and communication is invalid.

() **REMARKS**

- The command source of communication is as set in Pr. 551.
- The Pr. 338 and Pr. 339 settings can be changed while the inverter is running when Pr. 77 = "2". Note that the setting change is reflected after the inverter has stopped. Until the inverter has stopped, communication operation command source and communication speed command source before the setting change are valid.

Switching of command source by external signal (X67) (5)

- •In the Network operation mode, the command source switching signal (X67) can be used to switch the start command source and speed command source.
- Set "67" to any of Pr. 178 to Pr. 182 (input terminal function selection) to assign the X67 signal to the control terminal.
- •When the X67 signal is OFF, the start command source and speed command source are control terminal.

X67 Signal State	Start Command Source	Speed Command Source		
No signal assignment	According to Pr. 338	According to Pr. 339		
ON				
OFF	Command is valid only	r from control terminal.		

REMARKS

- The ON/OFF state of the X67 signal is reflected only during a stop. It is reflected after a stop when the terminal is switched while the inverter is running.
- When the X67 signal is OFF, a reset via communication is disabled.



NOTE

• Changing the terminal assignment using *Pr. 178 to Pr. 182 (input terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.



Parameters referred to

Pr. 59 Remote function selection 🕼 Refer to page 94 Pr. 79 Operation mode selection 🕼 Refer to page 166

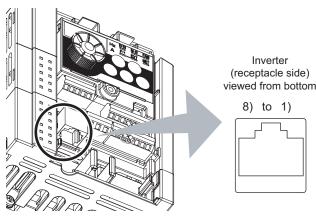
Purpose	Parameter that s	Parameter that should be Set				
Communication operation from PU	Initial setting of computer link communication (PU connector)	Pr. 117 to Pr. 124	182			
connector	Modbus-RTU communication specifications	Pr. 117, Pr. 118, Pr. 120, Pr. 122, Pr. 343, Pr. 502, Pr. 549	199			
Restrictions on parameter write through communication	Communication EEPROM write selection	Pr. 342	186			

4.19.1 Wiring and configuration of PU connector

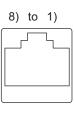
Using the PU connector, you can perform communication operation from a personal computer, etc.

When the PU connector is connected with a personal, FA or other computer by a communication cable, a user program can run and monitor the inverter or read and write to parameters.

(1) PU connector pin-outs



Inverter (receptacle side)



Pin Number	nber Name Description						
1)	SG	Earth (ground)					
1)	36	(connected to terminal 5)					
2)	_	Parameter unit power supply					
3)	RDA	Inverter receive+					
4)	SDB	Inverter send-					
5)	SDA	Inverter send+					
6)	RDB	Inverter receive-					
7)	SG	Earth (ground)					
()	5	(connected to terminal 5)					
8)		Parameter unit power supply					

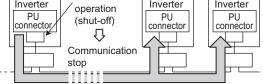
NOTE

- Pins No. 2 and 8 provide power to the parameter unit. Do not use these pins for RS-485 communication. When making RS-485 communication between the FR-D700 series, FR-E500 series and FR-S500 series, incorrect connection of pins No.2 and No.8 (parameter unit power supply) of the above PU connector may result in the inverter malfunction or failure.
- When multiple inverters are connected using pins No.2 and No.8, power is provided from the inverter which is powered ON to the inverters which are powered OFF in case inverters which are powered ON and OFF are mixed. In such case, a protective circuit of the inverter, which is ON, is activated to stop communication.

When connecting multiple inverters for RS-485 communication, make sure to disconnect cables from No.2 and No.8 so that pins No.2 and No.8 are not connected between inverters.

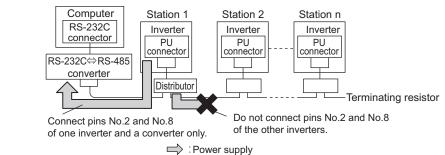


< When pins No.2 and No.8 are connected>



⇒ : Power supply

When using the RS-485 converter which receives power from the inverter, make sure that power is provided from one inverter only. (Refer to the figure below.)

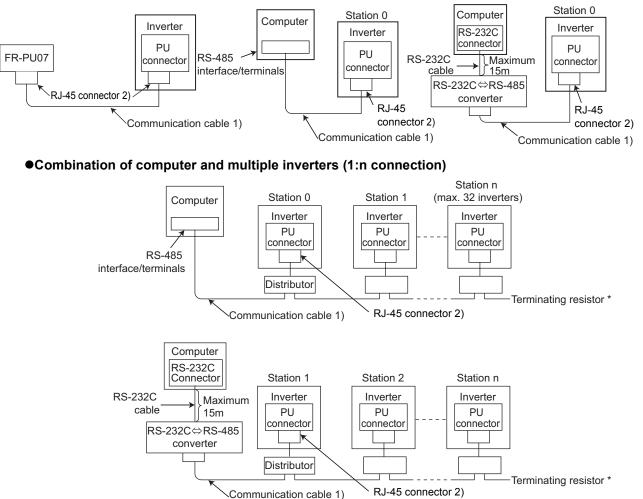


Do not connect the PU connector to the computer's LAN board, FAX modem socket or telephone modular connector. The product could be damaged due to differences in electrical specifications.

4

(2) PU connector communication system configuration

•Connection of a computer to the inverter (1:1 connection)



The inverters may be affected by reflection depending on the transmission speed or transmission distance. If this reflection hinders communication, provide a terminating resistor. If the PU connector is used to make a connection, use a distributor since a terminating resistor cannot be fitted. Connect the terminating resistor to only the inverter remotest from the computer. (Terminating resistor: 100 Ω)

🕞 REMARKS

 $(\mathbf{0})$

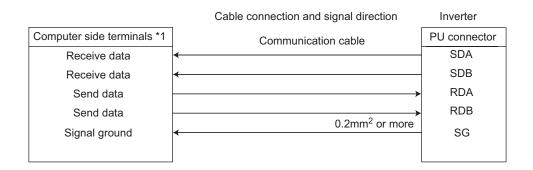
Refer to the following when fabricating the cable on the user side.
 Examples of products available on the market (as of January 2010)

	Product	Туре	Manufacturer								
1)	Communication cable	SGLPEV-T (Cat5e/300m) 24AWG × 4P *1	Mitsubishi Cable Industries, Ltd.								
2)	RJ-45 connector	5-554720-3	Tyco Electronics								
1 0			170)								

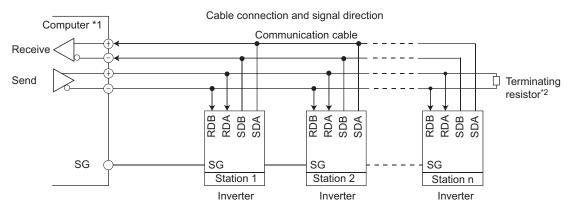
*1 Do not use pins No. 2, 8 of the communication cable. (Refer to page 179)

(3) Connection with RS-485 computer

•Wiring of one RS-485 computer and one inverter



•Wiring of one RS-485 computer and "n" (multiple) inverters



*1 Make connection in accordance with the Instruction Manual of the computer to be used with.

- Fully check the terminal numbers of the computer since these vary with the model. *2 The inverters may be affected by reflection depending on the transmission speed or transmission distance. If this reflection hinders communication, provide a terminating resistor. If the PLI connector is used to make a connection, use a distributor since a terminating
- communication, provide a terminating resistor. If the PU connector is used to make a connection, use a distributor since a terminating resistor cannot be fitted. Connect the terminating resistor to only the inverter remotest from the computer. (Terminating resistor: 100Ω)

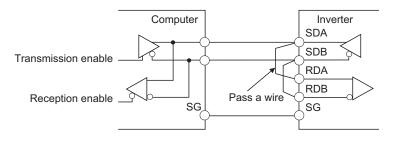
NOTE

Do not use pins No. 2, 8 of the communication cable. (Refer to page 179)

When making RS-485 communication among the FR-D700 series, FR-E500 series and FR-S500 series, incorrect connection of pins No.2 and 8 (parameter unit power supply) of the above PU connector may result in the inverter malfunction or failure. (*Refer to page 179*)

(4) Two-wire type connection

If the computer is 2-wire type, a connection from the inverter can be changed to 2-wire type by passing wires across reception terminals and transmission terminals of the PU connector pin.



REMARKS

- A program should be created so that transmission is disabled (receiving state) when the computer is not sending and reception is disabled (sending state) during sending to prevent the computer from receiving its own data.
- The passed wiring length should be as short as possible.

4

4.19.2 Initial settings and specifications of RS-485 communication (Pr. 117 to Pr. 120, Pr. 123, Pr. 124, Pr. 549)

The following parameters are used to perform required settings for RS-485 communication between the inverter and personal computer.

- Use PU connector of the inverter for communication.
- You can perform parameter setting, monitoring, etc. using Mitsubishi inverter protocol or Modbus-RTU protocol.
- To make communication between the personal computer and inverter, setting of the communication specifications must be made to the inverter in advance.

Data communication cannot be made if the initial settings are not made or there is any setting error.

Parameter Number	Name	Initial Value	Setting Range	Description					
117	PU communication station number	0	0 to 31 (0 to 247) *1	Inverter station number specification Set the inverter station numbers when two or mo inverters are connected to one personal computer.					
118	PU communication speed	192	48, 96, 192, 384	Communication speed The setting value X 100 equals to the communication speed. Example)19200bps if 192					
				Stop bit length	Data length				
	PU communication stop		0	1 bit	8 bits				
119	•	1	1	2 bits	o bits				
	bit length		10	1 bit	7 bits				
			11	2 bits	7 DIIS				
	PU communication parity		0	Without parity check					
120	check	2	1	With odd parity check					
	CHECK		2	With even parity check					
	PU communication		0 to 150ms	Set the waiting time be	tween data transmission to				
123	waiting time setting	9999		the inverter and response.					
	waiting time setting		9999	Set with communication	data.				
	PU communication CR/LF		0	Without CR/LF					
124	selection	1	1	With CR					
			2	With CR/LF					
549	Protocol selection	0	0		outer link operation) protocol				
0.0		,	1	Modbus-RTU protocol					

The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

*1 When "1" (Modbus-RTU protocol) is set in Pr. 549, the setting range within parentheses is applied.



NOTE

• Always reset the inverter after making the initial settings of the parameters. After you have changed the communication-related parameters, communication cannot be made until the inverter is reset.

4.19.3 Operation selection at communication error occurrence (Pr. 121, Pr. 122, Pr. 502)

You can select the inverter operation when a communication line error occurs during RS-485 communication from the PU connector.

Parameter	Nomo	Initial	Setting		Deee	intion				
Number	Name	Value	Range	ription						
				Number of retrie	s at data receive	error occurrence.	If the number of			
	Number of PU		0 to 10	consecutive erro	ors exceeds the p	permissible value,	the inverter will			
121	communication	1	01010	come to trip (dep	ends on Pr: 502).					
	retries			,	ishi inverter (comp		/ 1			
	retries		9999	If a communication	on error occurs, the	e inverter will not c	come to trip. (NET			
				operation mode a	,					
					ication can be ma					
			0	(E.PUE) occurs as soon as the inverter is switched to the operation						
				mode with command source. (NET operation mode at initial value)						
122	PU communication	0	0.1 to	Communication check (signal loss detection) time interval						
	check time interval		999.8s	If a no-communication state persists for longer than the permissible						
				time, the inverter will come to trip (depends on <i>Pr. 502</i>).						
			9999	No communication check (signal loss detection)						
				At fault	Indication		At fault			
	<i>.</i>			occurrence	mulcation	Fault output	removal			
	Stop mode		0	Coasts to stop	E.PUE	Output	Stop			
502	selection at	0	0		L.FUL	Output	(E.PUE)			
002	communication	U	1	Decelerates to	After stop	Output after	Stop			
	error			stop	E.PUE	stop	(E.PUE)			
			2	Decelerates to stop	After stop E.PUE	Without output	Automatic restart functions			

The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

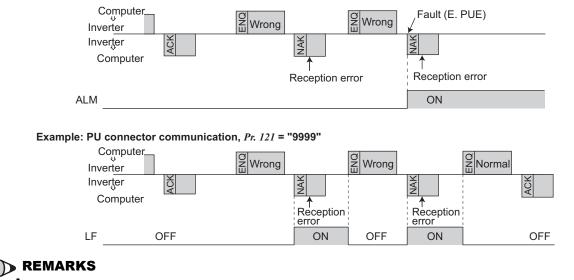
(1) Retry count setting (Pr.121)

(•)

Set the permissible number of retries at data receive error occurrence. (Refer to *page 191* for data receive error for retry)
When data receive errors occur consecutively and exceed the permissible number of retries set, an inverter trips (E.PUE) and a motor stops (as set in *Pr. 502*).

•When "9999" is set, an inverter fault is not provided even if data receive error occurs but an alarm signal (LF) is output. For the terminal used for the LF signal output, assign the function by setting "98 (positive logic) or 198 (negative logic)" in *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection).*



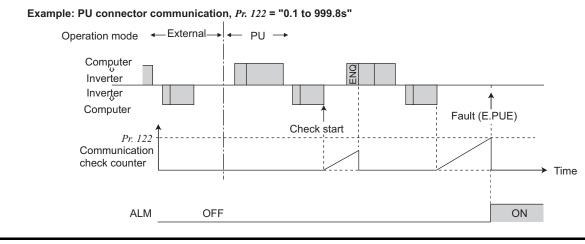


- *Pr. 121* is valid only when Mitsubishi inverter (computer link operation) protocol is selected. *Pr. 121* is not valid when Modbus-RTU communication protocol is selected.
- How the inverter operates at a communication error differs according to the *Pr. 502 Stop mode selection at communication error* setting.

(2) Signal loss detection (Pr.122)

•If a signal loss (communication stop) is detected between the inverter and computer as a result of a signal loss detection, a communication fault (E.PUE) occurs and the inverter trips. (as set in *Pr. 502*).

- •When the setting is "9999", communication check (signal loss detection) is not made.
- •When the setting value is "0" (initial value), RS-485 communication can be made. However, a communication fault (E.PUE) occurs as soon as the inverter is switched to the operation mode (Network operation mode in the initial setting) with the control.
- •A signal loss detection is made when the setting is any of "0.1s to 999.8s". To make a signal loss detection, it is necessary to send data (refer to Mitsubishi inverter protocol control code (*page 190*), Modbus-RTU communication protocol (*page 200*)) from the computer within the communication check time interval. (The inverter makes communication check (clearing of communication check counter) regardless of the station number setting of the data sent from the master).
- •Communication check is made from the first communication in the operation mode with control source valid (Network operation mode in the initial setting).





If communication is broken due to signal cable breakage, computer fault, etc, the inverter does not detect such a fault. This should be fully noted.

(3) Stop operation selection at occurrence of communication fault (Pr. 502)

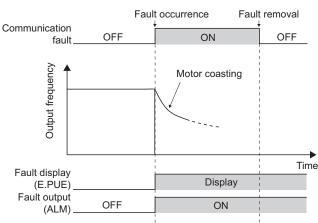
•Stop operation when retry count exceeds (Mitsubishi inverter protocol only) or signal loss detection error occurs can be selected. Operation at fault occurrence

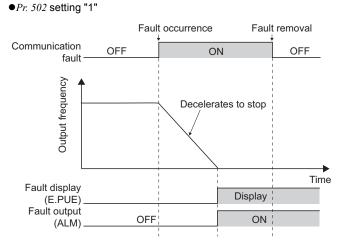
Pr. 502 Setting	Operation	Indication	Fault Output	
0 (initial value)	Coasts to stop	E. PUE lit	Provided	
1	Decelerates to stop	E. PUE lit after stop	Provided after stop	
2	Decelerates to stop	E. FOE III aller stop	Not provided	

Operation at fault removal

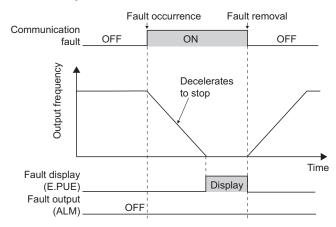
Pr.502 Setting	Operation	Indication	Fault Output
0 (initial value)	Kept stopped	E. PUE	Kept provided
1	Rept stopped	E.FOE	Rept provided
2	Automatic restart functions	Normal display	Not provided

• Pr. 502 setting "0" (initial value)





•Pr: 502 setting "2"



REMARKS

- The fault output indicates fault output signal (ALM signal) or alarm bit output.
- When the setting was made to provide a fault output, the fault description is stored into the faults history. (The fault description is written to the faults history when a fault output is provided.)
 - When no fault output is provided, the fault record overwrites the fault indication of the faults history temporarily, but is not stored.

After the fault is removed, the fault indication returns to the ordinary monitor, and the faults history returns to the preceding fault indication.

- When the *Pr. 502* setting is "1 or 2", the deceleration time is the ordinary deceleration time setting (e.g. *Pr. 8, Pr. 44, Pr. 45*). In addition, acceleration time for restart is the normal acceleration time (e.g. *Pr. 7, Pr. 44*).
- When "2" is set in Pr. 502, run command/speed command at restart follows the command before an fault occurrence.

• When "2" is set in *Pr. 502* at occurrence of a communication error and the error is removed during deceleration, the inverter accelerates again at that point.

Parameters referred to

Pr. 7 Acceleration time, Pr. 8 Deceleration time IP Refer to page 97

Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) I Refer to page 120

4.19.4 Communication EEPROM write selection (Pr. 342)

When parameter write is performed from RS-485 communication with the inverter PU connector, parameters storage device can be changed from EEPROM + RAM to RAM only. Set when a frequent parameter change is necessary.

Parameter Number	Name	Initial Value	Setting Range	Description
342	Communication EEPROM	0	0	Parameter values written by communication are written to the EEPROM and RAM.
342	write selection	0	1	Parameter values written by communication are written to RAM.

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

• When changing the parameter values frequently, set "1" in *Pr. 342* to write them to the RAM only. The life of the EEPROM will be shorter if parameter write is performed frequently with the setting unchanged from "0 (initial value)" (EEPROM write).

REMARKS

• When "1" (write to RAM only) is set in *Pr. 342*, powering OFF the inverter will erase the changed parameter values. Therefore, the parameter values available when power is switched ON again are the values stored in EEPROM previously.

4.19.5 Mitsubishi inverter protocol (computer link communication)

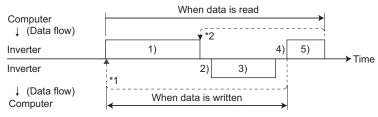
You can perform parameter setting, monitoring, etc. from the PU connector of the inverter using the Mitsubishi inverter protocol (computer link communication).

(1) Communication

•The communication specifications are given below.

It	em	Description	Related
n n	em	Description	Parameter
Communication p	protocol	Mitsubishi protocol (computer link)	Pr. 549
Conforming stan	dard	EIA-485 (RS-485)	—
Number of conne	ctable devices	1:N (maximum 32 units), setting is 0 to 31 stations	Pr. 117
Communication speed	PU connector	Selected among 4800/9600/19200/38400bps	Pr. 118
Control procedur	e	Asynchronous	—
Communication r	nethod	Half-duplex	—
	Character system	ASCII (7 bits or 8 bits can be selected)	Pr. 119
	Start bit	1 bit	—
Communication	Stop bit length	1 bit or 2 bits can be selected	Pr. 119
Communication	Parity check	Check (with even or odd parity) or no check can be selected	Pr. 120
	Error check	Sum code check	—
	Terminator	CR/LF (presence/absence selectable)	Pr. 124
Waiting time setti	ng	Selectable between presence and absence	Pr. 123

(2) Communication procedure



- Data communication between the computer and inverter is made in the following procedure.
 - Request data is sent from the computer to the inverter. (The inverter will not send data unless requested.)
 - 2) After waiting for the waiting time
 - 3) The inverter sends reply data to the computer in response to the computer request.
 - After waiting for the inverter data processing time
 - Answer from the computer in response to reply data 3) of the inverter is transmitted. (Even if 5) is not sent, subsequent communication is made properly.)

*1 If a data error is detected and a retry must be made, execute retry operation with the user program. The inverter comes to trip if the number of consecutive retries exceeds the parameter setting.

*2 On receipt of a data error occurrence, the inverter returns reply data 3) to the computer again. The inverter comes to trip if the number of consecutive data errors reaches or exceeds the parameter setting.

4

(3) Communication operation presence/absence and data format types

•Data communication between the computer and inverter is made in ASCII code (hexadecimal code). •Communication operation presence/absence and data format types are as follows:

No.	Operat	ion	Run	Operation	Multi	Parameter	Inverter	Monitor	Parameter
NO.	Operat	Command	Frequency	command	Write	Reset	Monitor	Read	
1)	Communication reque inverter in accordance program in the compute	ce with the user		A, A2 *3	A3	A, A2 *3	А	В	В
2)	Inverter data processir	ng time	Present	Present	Present	Present	Present	Present	Present
3)	Reply data from the inverter (Data 1) is	No error *1 (Request accepted)	С	С	C1*4	С	C *2	E, E1, E2, E3 *3	E, E2 *3
-,	checked for error)	With error (Request D rejected)		D	D	D	D *2	D	D
4)	Computer processing	delay time				10ms or mo	re		
5)	Answer from computer in response to reply data 3).	No error *1 (No inverter Absent processing)		Absent	Absent (C)	Absent	Absent	Absent (C)	Absent (C)
	(Data 3) is checked for error)	With error (Inverter outputs 3) again.)	Absent	Absent	F	Absent	Absent	F	F

*1 In the communication request data from the computer to the inverter, 10ms or more is also required after "no data error (ACK)". (Refer to page 190)

*2 Reply from the inverter to the inverter reset request can be selected. (Refer to page 194)

*3 When any of "0.01 to 9998" is set in *Pr. 37* and "01" in instruction code, HFF sets data format to A2 or E2. In addition, data format is always A2 and E2 for read or write of *Pr. 37*.

*4 At mode error, and data range error, C1 data contains an error code. (*Refer to page 198*) Except for those errors, the error is returned with data format D.

•Data writing format

Communication request data from the computer to the inverter 1)

Format								Number of Characters											
i ormat	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
Α	ENQ *1	Inve stat numb	tion		uction de	*3		Da	ata		Su che		*4						
A1	ENQ *1	Inve stat numb	tion		uction de	*3	Data Sum check			*4									
A2	ENQ *1	Inve stat numb	tion		uction de	*3	Data						Su che	ım eck	*4				
А3	ENQ *1	Inve stat numb	tion		uction de	*3	Send Receive data data Dat type type				ta1			Da	ta2		Sum chec		*4

Reply data from the inverter to the computer 3) (No data error detected)

Format	Number of Characters																		
i onnat	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
С	ACK *1	Inve stat numb	ion	*4															
C1	STX *1	Inve stat numb	ion	Send data type	Receive data type	Error	Error code 2		Da	ta1			Da	ta2		ETX *1	Su che		*4

Reply data from the inverter to the computer 3) (With data error)

Format	Νι	of Ch	aracte	rs	
i onnat	1	2	3	4	5
D	NAK *1	Inve stat numb	tion	Error code	*4

*1 Indicate a control code

*2 Specify the inverter station numbers between H00 and H1F (stations 0 to 31) in hexadecimal.

*3 Set waiting time. When the *Pr. 123 PU communication waiting time setting* is other than "9999", create the communication request data without "waiting time" in the data format. (The number of characters decreases by 1.)

*4 CR, LF code

When data is transmitted from the computer to the inverter, codes CR (carriage return) and LF (line feed) are automatically set at the end of a data group on some computers. In this case, setting must also be made on the inverter according to the computer. Whether the CR and LF codes will be present or absent can be selected using *Pr. 124 PU communication CR/LF selection*.

•Data reading format

Communication request data from the computer to the inverter 1)

Format		Number of Characters										
ronnat	1	2	3	4	5	6	7	8	9			
В	ENQ *1		erter umber *2	Instructi	on code	*3	Sum check		*4			

Reply data from the inverter to the computer 3) (No data error detected)

Format	Number of Characters												
Tonnat	1	2	3	4	5	6	7	8	9	10	11	12	13
Е	STX	Inve	erter		Rear	l data		ETX	Su		*4		
-	*1	station n	umber *2		Reat	data		*1	che	check			
E1	STX	Inve	erter	Rear	l data	ETX	Sı	ım	*4				
	*1	station no	umber *2	neac	uata	*1	che	eck	· Ŧ				
E2	STX	Inve	erter			Read	data			ETX	Su	ım	*4
	*1	station no	umber *2		Read data					*1	che	eck	*4

Fo	ormat				Number of Characters				
10	Jinat	1	2	3	4 to 23	24	25	26	27
	E3	STX Inve		erter	Read data (Inverter model information)	ETX SI		im	*4
	LJ	*1	station nu	umber *2		*1	che	eck	· –

Reply data from the inverter to the computer 3) (With data error)

Format	Number of Characters									
Tonnat	1	2	3	4	5					
п	NAK	Inve	erter	Error	*4					
	*1	station nu	umber *2	code	*4					

Send data from the computer to the inverter 5)

Format	Number of Characters								
ronnat	1	4							
C (Without data error)	ACK *1		erter umber *2	*4					
F (With data error)	NAK *1		erter umber *2	*4					

*1 Indicate a control code

*2 Specify the inverter station numbers between H00 and H1F (stations 0 to 31) in hexadecimal.

*3 Set waiting time. When the *Pr. 123 PU communication waiting time setting* is other than 9999, create the communication request data without "waiting time" in the data format. (The number of characters decreases by 1.)

*4 CR, LF code

When data is transmitted from the computer to the inverter, codes CR (carriage return) and LF (line feed) are automatically set at the end of a data group on some computers. In this case, setting must also be made on the inverter according to the computer. Whether the CR and LF codes will be present or absent can be selected using *Pr. 124 PU communication CR/LF selection*.

(4) Data definitions

1) Control code

Signal	ASCII Code	Description
STX	H02	Start of Text (Start of data)
ETX	H03	End of Text (End of data)
ENQ	H05	Enquiry (Communication request)
ACK	H06	Acknowledge (No data error detected)
LF	H0A	Line Feed
CR	H0D	Carriage Return
NAK	H15	Negative Acknowledge (Data error detected)

2) Inverter station number

Specify the station number of the inverter which communicates with the computer.

3) Instruction code

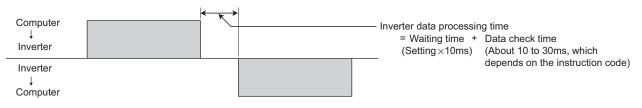
Specify the processing request, for example, operation or monitoring, given by the computer to the inverter. Hence, the inverter can be run and monitored in various ways by specifying the instruction code as appropriate. (*Refer to page 58*)

4) Data

Indicates the data such as frequency and parameters transferred to and from the inverter. The definitions and ranges of set data are determined in accordance with the instruction codes. (*Refer to page 58*)

5) Waiting time

Specify the waiting time between the receipt of data at the inverter from the computer and the transmission of reply data. Set the waiting time in accordance with the response time of the computer between 0 and 150ms in 10ms increments. (example: 1 = 10ms, 2 = 20ms).



REMARKS

• When the *Pr. 123 PU communication waiting time setting* setting is other than "9999", create the communication request data without "waiting time" in the data format. (The number of characters decreases by 1.)

- The data check time changes depending on the instruction code. (Refer to page 191)
- 6) Sum check code

Sum check code is 2-digit ASCII (hexadecimal) representing the lower 1 byte (8 bits) of the sum (binary) derived from the checked ASCII data.

(F actorial 4)													_
(Example 1)	ENQ	Stat	ion	Instru	uction	ting		D-4	_		Su che	im eck	
Computer → Inverter	ENQ	num	ber	Instru co	de	*Wai		Dat	a			de	
		0	1	Е	1	1	0	7	А	D	F	4	← Binary code
ASCII Code →	H05	H30	H31	H45	H31	H31	H30	H37	H41	H44	H46	H34	
	•	нзо+	↓ -H31	+H45+	+H31·	+H31·	+H30·	+H37-	+H41-	+H44			,
	S	=H1 <u>F</u> um	4										
* When the <i>Pr. 123 W</i> data without "waiting													es by 1.)
(Example 2)		Cha							Su]		
Inverter → Computer	STX	Sta nun	tion 1ber	C	Data	read		ETX	che co				
		0	1	1	7	7	0		3	0	← [Binar	ry code
ASCII Code →	H02	H30	H31	H31	H37	H37	H30	H03	H33	H30			
		←	1					. '			/		
		H30+	H31	+H31+	+H37·	+H37·	+H30						
		= H1	30										
	S	Sum											

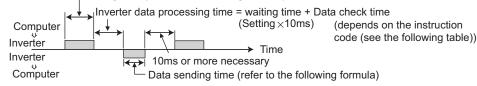
7) Error code

If any error is found in the data received by the inverter, its definition is sent back to the computer together with the NAK code.

Error Code	Error Item	Error Description	Inverter Operation
HO	Computer NAK error	The number of errors detected consecutively in communication request	
H1	Parity error	data from the computer is greater than allowed number of retries. The parity check result does not match the specified parity	
H2	Sum check error	The sum check code in the computer does not match that of the data received by the inverter.	Brought to trip (E. PUE) if error occurs
Н3	Protocol error	The data received by the inverter has a grammatical mistake. Alternatively, data reception is not completed within the predetermined time. CR or LF is not as set in the parameter.	continuously more than the allowable number of retry times.
H4	Framing error	The stop bit length differs from the initial setting.	
H5	Overrun error	New data has been sent by the computer before the inverter completes receiving the preceding data.	
H6	—	—	—
H7	Character error	The character received is invalid (other than 0 to 9, A to F, control code).	Does not accept received data but is not brought to trip.
H8	—	_	—
H9	—	_	—
НА	Mode error	Parameter write was attempted in other than the computer link operation mode, when operation command source is not selected or during inverter operation.	Does not accept
HB	Instruction code error	The specified command does not exist.	received data but alarm does not occur.
HC	Data range error	Invalid data has been specified for parameter write, frequency setting, etc.	
HD	_	_	_
HE	—	—	_
HF	Normal (no error)	—	—

(5) Response time

Data sending time (refer to the following formula)



Number of data characters

(Refer to page 188)

[Formula for data sending time]

1

Communication speed (bps)

Communication

× (Total number of bits) = data sending time (s) (Refer to the following.)

Communication specifications

Namo	Number of Bits	
Stop bit length		1 bit
Stop bit length		2 bits
Data length		7 bits
Data length		8 bits
Parity check	Present	1 bit
anty check	Absent	0

In addition to the above, 1 start bit is necessary. Minimum number of total bits9 bits Maximum number of total bits12 bits

Data check time

Item	Check Time
Various monitors, operation command,	< 12ms
frequency setting (RAM)	\$ 121115
Parameter read/write, frequency setting	< 30ms
(EEPROM)	< 301115
Parameter clear/all clear	< 5s
Reset command	No answer

4

(6) Instructions for the program

- 1) When data from the computer has any error, the inverter does not accept that data. Hence, in the user program, always insert a retry program for data error.
- 2) All data communication, for example, run command or monitoring, are started when the computer gives a communication request. The inverter does not return any data without the computer's request. Hence, design the program so that the computer gives a data read request for monitoring, etc. as required.

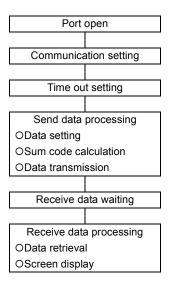
3) Program example

To change the operation mode to computer link operation

Programming example of Microsoft[®] Visual C++[®] (Ver.6.0)

```
#include <stdio.h>
#include <windows.h>
void main(void){
      HANDLE
                       hCom:
                                         //Communication handle
      DCB
                       hDcb:
                                         //Structure for communication setting
      COMMTIMEOUTS
                                hTim<sup>.</sup>
                                        // Structure for time out setting
                                                  // Send buffer
      char
                       szTx[0x10];
      char
                       szRx[0x10]:
                                                  // Receive buffer
      char
                       szCommand[0x10];// Command
                                                  // For buffer size storing
      int
                       nTx,nRx;
     int
                       nSum;
                                                  // For sum code calculation
     BOOL
                       bRet:
     int
                       nRet;
     int
                       i;
      //**** Opens COM1 port****
     hCom = CreateFile ("COM1", (GENERIC_READ | GENERIC_WRITE), 0, NULL, OPEN_EXISTING, FILE_ATTRIBUTE_NORMAL, NULL);
      if (hCom != NULL) {
              //**** Makes a communication setting of COM1 port****
              GetCommState(hCom,&hDcb);
                                                                                     // Retrieves current communication information
              hDcb.DCBlength = sizeof(DCB);
                                                                                     // Structure size setting
              hDcb.BaudRate = 19200;
                                                                                     // Communication speed=19200bps
              hDcb.ByteSize = 8;
                                                                                     // Data length=8 bits
              hDcb.Parity = 2;
                                                                                     // Even parity
              hDcb.StopBits = 2;
                                                                                     // Stop bit=2 bits
              bRet = SetCommState(hCom,&hDcb);
                                                                                     // Sets the changed communication data
              if (bRet == TRUE) {
                       //**** Makes a time out setting of COM1 port****
                       Get CommTimeouts(hCom,&hTim);
                                                                                     // Obtains the current time out value
                       hTim.WriteTotalTimeoutConstant = 1000;
                                                                                     // Write time out 1s
                       hTim.ReadTotalTimeoutConstant = 1000;
                                                                                     // Read time out 1s
                       SetCommTimeouts(hCom,&hTim);
                                                                                     // Changed time out value setting
                       //**** Sets the command to switch the operation mode of the station 1 inverter to the Network operation mode ****
                       sprintf(szCommand,"01FB10000");
                                                                                     // Send data (NET operation write)
                       nTx = strlen(szCommand):
                                                                                     //Send data size
                       //**** Generates sum code****
                                                                                     // Initialization of sum data
                       nSum = 0:
                       for (i = 0;i < nTx;i++) {
                                nSum += szCommand[i];
                                                                                     // Calculates sum code
                                nSum &= (0xff);
                                                                                     // Masks data
                       }
                       //**** Generates send data****
                                                                                     // Initialization of send buffer
                       memset(szTx,0,sizeof(szTx));
                       memset(szRx,0,sizeof(szRx))
                                                                                     // Initialization of receive buffer
                       sprintf(szTx,"\5%s%02X",szCommand,nSum);// ENQ code+send data+sum code
                       nTx = 1 + nTx + 2;
                                                                                     // Number of ENQ code+number of send data+number of sum code
                       nRet = WriteFile(hCom,szTx,nTx,&nTx,NULL);
                       //**** Sending **
                       if(nRet != 0) {
                                nRet = ReadFile(hCom,szRx,sizeof(szRx),&nRx,NULL);
                       //**** Receiving ****
                                if(nRet != 0) {
                                         //**** Displays the receive data ****
                                         for(i = 0;i < nRx;i++) {
                                                  printf("%02X ",(BYTE)szRx[i]);// Consol output of receive data
                                                  // Displays ASCII coder in hexadecimal. Displays 30 when "0"
                                         printf("\n\r");
                                }
                       }
               CloseHandle(hCom);
                                                                                     // Close communication port
     }
}
```

General flowchart



Always set the communication check time interval before starting operation to prevent hazardous conditions. Data communication is not started automatically but is made only once when the computer provides a communication request. If communication is disabled during operation due to signal cable breakage etc., the inverter cannot be stopped. When the communication check time interval has elapsed, the inverter will come to trip (E.PUE).

The motor can be coasted to a stop by switching ON its RES signal or by switching power OFF.

If communication is broken due to signal cable breakage, computer fault etc., the inverter does not detect such a fault. This should be fully noted.

(7) Setting items and set data

After completion of parameter settings, set the instruction codes and data then start communication from the computer to allow various types of operation control and monitoring.

	ltem	Read/ Write	Instruction Code	Data Definition	Number of Data Digits (Format)			
				H0000: Network operation mode				
		Read	H7B	H0001: External operation mode, External JOG operation mode	4 digits			
				H0002: PU operation mode, External/PU combined operation mode 1 and	(B, E/D)			
Ор	eration mode			2, PUJOG operation mode				
				H0000: Network operation mode	4 digits			
		Write	HFB	H0001: External operation mode	(A, C/D)			
				H0002: PU operation mode (Pr: 79 = "6")	(74, 6, 2)			
				H0000 to HFFFF: Output frequency in 0.01Hz increments				
				Speed increments 1/0.001 (when <i>Pr.</i> 37 = 0.01 to 9998)	4 digits			
	Output			When "0.01 to 9998" is set in <i>Pr. 37</i> and "01" in instruction code HFF, the	(B, E/D),			
	frequency	Read	H6F	increments change to 0.001 and the data format is E2.	6 digits			
	/speed			When "100" is set in <i>Pr. 52</i> , the monitor value is different depending on	-			
				whether the inverter is at a stop or running.	(B, E2/D)			
				(Refer to page 129)				
	Output	Back	1170	H0000 to HEFEE: Output oursent (bayadasimal) in 0.044 in second	4 digits			
	current	Read	H70	H0000 to HFFFF: Output current (hexadecimal) in 0.01A increments	(B, E/D)			
	Output	Deci	1174		4 digits			
	voltage	Read	H71	H0000 to HFFFF: Output voltage (hexadecimal) in 0.1V increments	(B, E/D)			
	-	1			4 digits			
	Special monitor			H0000 to HFFFF: Monitor data selected in instruction code HF3	(B, E/D),			
F		' Read	H72	When "0.01 to 9998" is set in <i>Pr. 37</i> and "01" in instruction code HFF, the	6 digits			
Monitor					data format is E2.	(B, E2/D)		
β					2 digits			
	Special	Read	Read H73	H01 to H40: Monitor selection data	(B, E1/D)			
	monitor				2 digits			
	Selection No.	Write	HF3	Refer to the special monitor No. table (page 196)	(A1, C/D)			
				H0000 to HFFFF: Two latest fault records	(A1, C/D)			
		ault records Read H74 to H						
	Fault records			b15 b8b7 b0				
				H74 First fault in past Latest fault				
				H75 Third fault in past Second fault in past	4 digits			
			H74 to H77		0			
							H76 Fifth fault in past Fourth fault in past	(B, E/D)
				H77 Seventh fault in past Sixth fault in past				
				Defer to the elerm data table $(m = 107)$				
Dun	Command	<u> </u>		Refer to the alarm data table (page 197)	4 digits			
	command	Write	HF9	Control input commands such as forward rotation signal (STF) and reverse	0			
(exte					(A, C/D)			
Run	command	Write	HFA	rotation signal (STR). (For details, refer to page 197)	2 digits			
Invor	tor ototuo				(A1, C/D)			
	ter status	Read	H79	Monitor the states of the output signals such as forward relation	4 digits			
	tor (extended)			Monitor the states of the output signals such as forward rotation, reverse	(B, E/D)			
	ter status	Read	H7A	rotation and inverter running (RUN). (For details, refer to page 197)	2 digits			
monit		ļ			(B, E1/D)			
	requency		H6D	Read set frequency/speed from RAM or EEPROM.	4 digits			
(RAN	1)			H0000 to HFFFF: Set frequency in 0.01Hz increments	(B, E/D),			
Set fr	requency	Read	1105	Speed increments 1/0.001 (when $Pr. 37 = 0.01$ to 9998)	6 digits			
	ROM)		H6E	When "0.01 to 9998" is set in <i>Pr. 37</i> and "01" in instruction code HFF, the	(B, E2/D)			
•	,			increments change to 0.001 and the data format is E2.	(, <i>)</i>			
Set fi	equency			Write set frequency/speed to RAM or EEPROM.				
			HED	H0000 to H9C40 (0 to 400.00Hz): Frequency increments 0.01Hz	4 digits			
(RAM)				Speed increments $1/0.001$ (when <i>Pr</i> : $37 = 0.01$ to 9998)	(A, C/D),			
		1 14/-14-	1	When "0.01 to 9998" is set in <i>Pr. 37</i> and "01" in instruction code HFF, the				
		Write			6 diaits			
	equency	vvrite		increments change to 0.001 and the data format is A2.	6 digits			
Set fr	requency I, EEPROM)	vvrite	HEE		6 digits (A2, C/D)			

Refer to page 188 for data format (A, A1, A2, A3, B, C, C1, D, E, E1, E2, E3)

 \square

	ltem	Read/ Write	Instruction Code	I	Data Definit	ion		Number of Data Digits (Format)		
				H9696: resets the inverter				4 digits		
		As the inverter is reset at start of communication by the computer, the inverter								
Inver	ter reset	Write	HFD	cannot send reply data back	ter.		(A, C/D)			
inver		White		H9966: resets the inverter				4 digits		
				When data is sent normally,	ACK is retur	ned to the computer and then	the	(A, D)		
				inverter is reset.				. ,		
Fault clear	s history batch	Write	HF4	H9696: clears the faults histor	y as a batch			4 digits (A, C/D)		
				All parameters return to the initial	itial values.					
				Whether to clear communicati	on paramete	rs or not can be selected				
				according to data. (O: Clear,	×: Not clear)				
				Refer to page 58 for parameter	clear, all clea	r, and communication				
				parameters.						
				Clear Type	Data	Communication Pr.				
					H9696	0				
				Parameter clear	H5A5A	× *1				
Para	meter clear	10/0014-			H9966	^ *1 O		4 digits		
All cl	ear	Write	HFC	All parameter clear	H55AA	× *1		(A, C/D)		
				When clear is executed for						
				parameter settings also ret	urn to the	initial values. When resur	ning			
				operation, set the parameters	again.					
				Executing clear will clear the in			ngs.			
				In the password locked statu		<i>age 164)</i> , only H9966 and				
				H55AA (all parameter clear)		10.115A.5A				
				*1 Turning OFF the power supply while clearing parameters with H5A5A or H55AA also clears the communication parameter settings back to the initial values.						
				also clears the communication	n parameter s			4 digits		
								(B, E/D),		
		Read	H00 to H63	Refer to the instruction code	e (Refer to	nage 58) and write and/or	hee	6 digits		
				parameter values as required.	cau	(B, E2/D)				
Para	meter	When setting Pr. 100 and later, link parameter extended setting must be set. Data format of Pr: 37 read and write is E2 and A2						4 digits		
								(A, C/D),		
		Write	H80 to HE3	Data format of Pr. 37 fead and		6 digits				
								(A2, C/D)		
								2 digits		
Link	parameter	Read	H7F	Parameter description is chan	ged accordir	ig to the H00 to H09 setting.		(B, E1/D)		
	nded setting			For details of the settings, ref	er to	2 digits				
EXIEI	ided setting	Write HFF page 58).						(A1, C/D)		
				Setting calibration parameter *	*1					
				H00: Frequency *2	.1			2 digits		
Seco	ond parameter	Read	H6C	H01: Parameter-set analog va	lue			(B, E1/D)		
chan	•			H02: Analog value input from				. /		
	uction code					rs on the next page for calibr	ation			
•	= 1, 9)	Write	HEC	parameters.	lion paramete	is on the next page for callor	alion	2 digits		
	, -,	vviite	TILC	•	be written usir	g Pr. 125 (instruction code: H99)	or <i>Pr</i> .	(A1, C/D)		
				<i>126</i> (instruction code: H9A).						
N /	oommered.	Write/		Available for writing 2 comman	nds, and mor	nitoring 2 items for reading da	ata	10 digits		
IVIUITI	command	Read	HF0	(Refer to page 198 for detail)				(A3, C1/D)		
				Reading inverter model in ASC	CII code.			i		
L	Inverter	_ .	1170	"H20" (blank code) is set for b				20 digits		
nito	model	Read	H7C	Example of FR-D740				(B, E3/D)		
Inverter model monitor				H46, H52, H2D, H44, H37, H3	84, H30, H20	H20		. ,		
lel r				Reading inverter capacity in A						
noc				Data is read in increments of 0		unds down to 0.01kW increm	ents			
err				"H20" (blank code) is set for b				6 digits		
/erti	Capacity	acity Read H7D		Example				(B, E2/D)		
<u>c</u>				•	120 H20 H2	0, H20, H34)		(_,,)		
						20, H20, H37)				
		<u> </u>		A3, B, C, C1, D, E, E1, E2, E3)		20, 1120, 1137)				

PARAMETERS

REMARKS

- Set 65520 (HFFF0) as a parameter value "8888" and 65535 (HFFFF) as "9999".
- For the instruction codes HFF, HEC and HF3, their values are held once written but cleared to zero when an inverter reset or all clear is performed.

	1 / 0		
	Computer Send Data	Inverter Send Data	Description
1)	ENQ 00 FF 0 01 82	ACK 00	Set "H01" to the expansion link parameter.
2)	ENQ 00 EC 0 01 7E	ACK 00	Set "H01" to second parameter changing.
3)	ENQ 00 5E 0 0F	STX 00 0000 ETX 25	C3 (Pr. 902) is read. 0% is read.
4)	ENQ 00 60 0 FB	STX 00 0000 ETX 25	C6 (Pr. 904) is read. 0% is read.

Example) When reading the C3 (Pr. 902) and C6 (Pr. 904) settings from the inverter of station 0

To read/write C3 (Pr. 902) and C6 (Pr. 904) after inverter reset or parameter clear, execute from 1) again.

• List of calibration parameters

		Instruction			
Demonster	News	Code			
Parameter	Name	Read	Write	Extended	
C2 (902)	Terminal 2 frequency setting bias frequency	5E	DE	1	
C3 (902)	Terminal 2 frequency setting bias	5E	DE	1	
125 (903)	Terminal 2 frequency setting gain frequency	5F	DF	1	
C4 (903)	Terminal 2 frequency setting gain	5F	DF	1	
C5 (904)	Terminal 4 frequency setting bias frequency	60	E0	1	
C6 (904)	Terminal 4 frequency setting bias	60	E0	1	
126 (905)	Terminal 4 frequency setting gain frequency	61	E1	1	
C7 (905)	Terminal 4 frequency setting gain	61	E1	1	

D	News	Instruction Code			
Parameter	Name	Read	Write	Extended	
C22(922)	Frequency setting voltage bias frequency		96	9	
. ,	(built-in potentiometer)				
C23(922)	Frequency setting voltage bias (built-in potentiometer)		96	9	
023(922)				9	
C24(022)	Frequency setting voltage gain frequency	17	97	9	
C24(923)	(built-in potentiometer)		97	9	
C25(022)	Frequency setting voltage gain (built-in		07	_	
C25(923)	potentiometer)	17	97	9	

[Special monitor selection No.]

Refer to page 129 for details of the monitor description.

Data	Description	Unit
H01	Output frequency/speed *1, *4	0.01Hz/
	Output frequency/speed *1, *4	0.001
H02	Output current *4	0.01A
H03	Output voltage *4	0.1V
H05	Frequency setting/speed setting *1	0.01Hz/
HUS	Frequency setting/speed setting *1	0.001
H08	Converter output voltage	0.1V
H09	Regenerative brake duty	0.1%
H0A	Electronic thermal relay function	0.1%
TIUA	load factor	0.170
H0B	Output current peak value	0.01A
H0C	Converter output voltage peak value	0.1V
H0E	Output power	0.01kW
H0F	Input terminal status *2	_

Data	Description	Unit
H10	Output terminal status *3	_
H14	Cumulative energization time	1h
H17	Actual operation time	1h
H18	Motor load factor	0.1%
H19	Cumulative power	1kWh
H34	PID set point	0.1%
H35	PID measured value	0.1%
H36	PID deviation	0.1%
H3D	Motor thermal load factor	0.1%
H3E	Inverter thermal load factor	0.1%
H3F	Cumulative power 2	0.01kWh
H40	PTC thermistor resistance	0.01kΩ

1- 0

*1 When "0.01 to 9998" is set in Pr. 37 and "01" in instruction code HFF, the data format is 6 digits (E2).

*2 Input terminal monitor details (when the terminal is ON: 1, when the terminal is OFF: 0, —: undetermined value)

b15															60
									RH	RM	RL			STR	STF
Output terminal monitor details (when the terminal is ON: 1, when the terminal is OFF: 0, —: undetermined value) (Ver.UP)															
b15															b0

*4 The monitored values are retained even if an inverter fault occurs. Resetting will clear the retained values.

Ver.UP Specifications differ according to the date assembled. Refer to page 298 to check the SERIAL number.

*3

[Fault data]

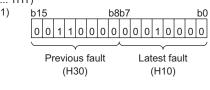
Refer to page 255 for details of fault description

Data	Definition	Data	Definit
H00	No fault	H31	E.TH
поо	present	H40	E.FI
H10	E.OC1	H52	E.IL
H11	E.OC2	H60	E.OL
H12	E.OC3	H70	E.BE
H20	E.OV1	H80	E.G
H21	E.OV2	H81	E.LF
H22	E.OV3	H90	E.O⊦
H30	E.THT	H91	E.PT

Data	Definition
HB0	E.PE
HB1	E.PUE
HB2	E.RET
HC0	E.CPU
HC4	E.CDO
HC5	E.IOH
HC7	E.AIE
HC9	E.SAF
HF5	E.5
	HB1 HB2 HC0 HC4 HC5 HC7 HC9

Fault record display example (instruction code H74) For read data H3010 (Previous fault THT)

(Latest fault...OC1)



[Run command]

Item	Instruction	Bit	Description	Example
item	Code	Length	Description	Example
Run command	HFA	8 bits	 b0: AU (terminal 4 input selection) *2 b1: forward rotation command b2: reverse rotation command b3: RL (low-speed operation command) *1*2 b4: RM (middle-speed operation command) *1*2 b5: RH (high-speed operation command) *1*2 b6: RT (second function selection)*2 b7: MRS (output stop) *2 	[Example 1] H02 Forward rotation b7 b0 0 0 0 0 0 0 1 0 [Example 2] H00 Stop b7 b0 0 0 0 0 0 0 0 0 0
Run command (expansion)	HF9	16 bits	 b0: AU (terminal 4 input selection) *2 b1: forward rotation command b2: reverse rotation command b3: RL (low-speed operation command) *1*2 b4: RM (middle-speed operation command) *1*2 b5: RH (high-speed operation command) *1*2 b6: RT (second function selection)*2 b7: MRS (output stop) *1*2 b8 to b15: — 	[Example 1] H0002 Forward rotation b15 b0 0 0 0 0 0 0 0 0 1 0 [Example 2] H0020 Low speed operation (When Pr. 182 RH terminal function selection is set to "0") 6 7

*1 The signal within parentheses is the initial setting. The description changes depending on the setting of *Pr. 180 to Pr. 182 (input terminal function selection) (page 114).* *2 When *Pr. 551* = "2" (PU mode control source is PU connector), only forward rotation and reverse rotation can be used.

[Inverter status monitor] (Ver.UP)

ltem	Instruction	Bit	Description	Example
item	Code	Length	Description	Example
Inverter status monitor	H7A	8 bits	 b0: RUN (inverter running) * b1: Forward rotation b2: Reverse rotation b3: SU (up-to-frequency) b4: OL (overload) b5: — b6: FU (frequency detection) b7: ABC (fault) * 	[Example 1] H02 During forward rotation b7 b0 0 0 0 0 1 0 [Example 2] H80 Stop at fault occurrence b7 b0 1 0 0 0 0 0
Inverter status monitor (expansion)	H79	16 bits	b0: RUN (inverter running) * b1: During forward rotation b2: During reverse rotation b3: SU (up-to-frequency) b4: OL (overload) b5: — b6: FU (frequency detection) b7: ABC (fault) * b8: — b9: SO (safety monitor output) * b10 to b14: — b15: Fault occurrence	[Example 1] H0002 During forward rotation b15 b0 0 0 0 0 0 0 0 0 1 0 [Example 2] H8080 Stop at fault occurrence b15 b0 <

* The signal within parentheses is the initial setting. The description changes depending on the *Pr. 190, Pr. 192 and Pr. 197 (output terminal function selection).* (Ver.UP)Specifications differ according to the date assembled. *Refer to page 298* to check the SERIAL number. 4

[Multi command (HF0)]

Sending data format from computer to inverter

Format		Number of Characters																	
i onna	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
A3	ENQ	Inve stat num		Co	iction de F0)	Waiting time	data	Receive data type*2		Data	a1*3				ta2 ⊧3		Su che		CR/LF

Reply data format from inverter to computer (No data error detected)

Format		Number of Characters																	
i onnat	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
C1	STX	Inve stat num	ion	data		code 1	Error code2 *5		Data	a1*4				ita2 4		ΕТХ	Su che		CR/LF

*1 Specify the data type of sending data (from computer to inverter).

*2 Specify the data type of reply data (from inverter to computer).

*3 Combination of data 1 and data 2 for sending

Data Type	Data 1	Data 2	Remarks
0	Run command	Set frequency	Run command (expansion) is same as instruction code HF9
0	(expansion)	(RAM)	(Refer to page 197)
1	Run command	Set frequency	The unit of set frequency is always by four digits, even when "0.01
Ι	(expansion)	(RAM, EEPROM)	to 9998" is set in <i>Pr. 37</i> and "01" is set in instruction code HFF.

*4 Combination of data 1 and data 2 for reply

Data Type	Data 1	Data 2	Remarks
0	Inverter status	Output frequency	Inverter status monitor (expansion) is same as instruction code
0	monitor (expansion)	(speed)	H79 (Refer to page 197)
1	Inverter status monitor (expansion)	Special monitor	The unit of speed monitor is always by four digits (rounds down after the decimal point), even when "0.01 to 9998" is set in <i>Pr. 37</i> and "01" is set in instruction code HFF. Replies the monitor item specified in instruction code HF3 for special monitor.(<i>Refer to page 196</i>)

*5 Error code for sending data 1 is set in error code 1, and error code for sending data 2 is set in error code 2.

Mode error (HA), instruction code error (HB), data range error (HC) or no error (HF) is replied. (Refer to page 191 for more details of the error codes.)

4.19.6 Modbus-RTU communication specifications (Pr. 117, Pr. 118, Pr. 120, Pr. 122, Pr. 343, Pr. 502, Pr. 549)

Using the Modbus-RTU communication protocol, communication operation or parameter setting can be performed from the PU connector of the inverter.

Parameter Number	Name	Initial Value	Setting Range		Desc	ription			
	PU communication		0	No reply to the n					
117	station number	0		Inverter station r	number specificat	ion			
	Station number		1 to 247			vhen two or more	inverters are		
					e personal compu	uter.			
44.0	PU communication	100	48, 96, 192,	Communication	•				
118	speed	192	384	-		e communication	speed.		
	•			Example) 9600b					
			0	Without parity ch Stop bit length 2					
	PU communication								
120	parity check	2	1	With odd parity check Stop bit length 1 bit					
				With even parity check					
			2	Stop bit length 1 bit					
				RS-485 communication can be made. Note that a communication					
			0	fault (E.PUE) occurs as soon as the inverter is switched to the					
	PU communication			operation mode	with command so	ource.			
122	check time interval	0	0.1 to 999.8s	Communication check (signal loss detection) time interval					
	check line interval			If a no-communication state persists for longer than the permissible					
				time, the inverte	<i>(02)</i> .				
			9999	No communication check (signal loss detection)					
343	Communication error	0	_	. ,		ication errors duri	ing Modbus-RTU		
	count			communication ((reading only)	•			
				At Fault Occurrence	Indication	Fault Output	At Fault Removal		
502	Stop mode selection at communication	0	0	Coasts to stop.	E.PUE	Output	Stop (E.PUE)		
502	error	U	1	Decelerates to stop	After stop E.PUE	Output after stop	Stop (E.PUE)		
			2	Decelerates to stop	After stop E.PUE	Without output	Automatic restart functions		
549	Protocol selection	0	0	Mitsubishi invert	er (computer link	operation) protoc	ol		
545		0	1	Modbus-RTU pr	otocol				

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

* When Modbus-RTU communication is performed from the master with address 0 (station number 0) set, broadcast communication is selected and the inverter does not send a response message. When response from the inverter is necessary, set a value other than "0" (initial value is 0) in *Pr. 117 PU communication station number*.

Some functions are invalid for broadcast communication. (Refer to page 202)



NOTE

• When "1" (Modbus-RTU protocol) is set in *Pr. 549* and "384" (38400bps) in *Pr. 118*, parameter unit (FR-PU04/FR-PU07) is disabled. When using the parameter unit (FR-PU04/FR-PU07), change parameter using the operation panel.

REMARKS

- Set Pr. 549 Protocol selection to "1" to use the Modbus-RTU protocol.
- When PU connector is selected as NET mode operation source (when *Pr. 551 PU mode operation command source selection* ≠"2"), Modbus-RTU communication operation can be performed. (*Refer to page 175*)

(1) Communication specification

•The communication specifications are given below.

It	em	Description	Related
		Decemption	Parameter
Communication p	protocol	Modbus-RTU protocol	Pr. 549
Conforming stan	dard	EIA-485(RS-485)	—
Number of conne	ctable devices	1:N (maximum 32 units), setting is 0 to 247 stations	Pr. 117
Communication s	speed	Selected among 4800/9600/19200 and 38400bps	Pr. 118
Control procedur	e	Asynchronous	—
Communication method		Half-duplex	—
	Character system	Binary (always 8 bits)	—
	Start bit	1 bit	—
	Stop hit longth	Select from the following three types	
Communication	Stop bit length	 No parity, stop bit length 2 bits 	Pr. 120
Communication	Parity check	 No odd parity, stop bit length 1 bit 	11. 120
	T arity check	 Even parity, stop bit length 1 bit 	
	Error check	CRC code check	—
	Terminator	Not used	—
Waiting time sett	ing	Not used	_

(2) Outline

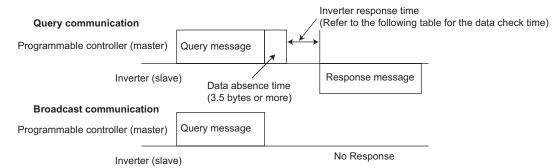
The Modbus protocol is the communication protocol developed by Modicon for PLC.

The Modbus protocol performs serial communication between the master and slave using the dedicated message frame. The dedicated message frame has the functions that can perform data read and write. Using the functions, you can read and write the parameter values from the inverter, write the input command of the inverter, and check the operating status. In this product, the inverter data are classified in the holding register area (register addresses 40001 to 49999). By accessing the assigned holding register address, the master can communicate with the inverter which is a slave.

() **D** REMARKS

There are two different serial transmission modes: ASCII (American Standard Code for Information Interchange) mode and RTU (Remote Terminal Unit) mode. This product supports only the RTU mode in which 1-byte (8-bit) data is transmitted as it is. Only the communication protocol is defined by the Modbus protocol, and the physical layer is not stipulated.

(3) Message format



Data check time

Item	Check Time	
Various monitors, operation command,	<20ms	
frequency setting (RAM)	~201115	
Parameter read/write, frequency setting	<50ms	
(EEPROM)	<50IIIS	
Parameter clear/all clear	<5s	
Reset command	No answer	

1) Query

The master sends a message to the slave (= inverter) at the specified address.

2) Normal Response

After receiving the query from the master, the slave executes the requested function and returns the corresponding normal response to the master.

3) Error Response

If an invalid function code, address or data is received, the slave returns it to the master.

When a response description is returned, the error code indicating that the request from the master cannot be executed is added.

No response is returned for the hardware-detected error, frame error and CRC check error.

4) Broadcast

By specifying address 0, the master can send a message to all slaves. All slaves that received the message from the master execute the requested function. In this communication, the slaves do not return a response to the master.

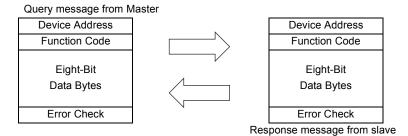
REMARKS

The inverter performs the function independently of the inverter station number setting (Pr. 117) during broadcast communication.

(4) Message frame (protocol)

Communication method

Basically, the master sends a query message (question) and the slave returns a response message (response). When communication is normal, Device Address and Function Code are copied, and when communication is abnormal (function code or data code is illegal), bit 7 (= 80h) of Function Code is turned ON and the error code is set to Data Bytes.



The message frame consists of the four message fields as shown above.

By adding the no-data time (T1: Start, End) of 3.5 characters to the beginning and end of the message data, the slave recognizes it as one message.

Protocol details

The four message fields will be explained below.

Start	1) ADDRESS	2) FUNCTION	3) DATA	4) CRC	CHECK	End
T1	8 bits	8 bits	n×8 bits	L 8 bits	H 8 bits	T1

Message Field	Description							
	The address	s code is 1 byte long (8 bits) a	ind any of 0 to 247 can be set. Set 0	to send a broadcast				
1) ADDRESS field	message (all-address instruction) or any of 1 to 247 to send a message to each slave.							
T) ADDRESS lielu	When the sl	ave responds, it returns the a	ddress set from the master.					
	The value set to Pr. 117 PU communication station number is the slave address.							
	The function	n code is 1 byte long (8 bits) a	nd any of 1 to 255 can be set. The m	aster sets the function				
	that it wants	to request to the slave, and t	he slave performs the requested ope	eration. The following				
	table gives t	he supported function codes.	An error response is returned if the	set function code is				
	other than th	nose in the following table.						
	When the sl	ave returns a normal respons	e, it returns the function code set by	the master. When the				
	slave return	s an error response, it returns	H80 + function code.					
		- (1 N		Broadcast				
	Code	Function Name	Outline	Communication				
	H03	Read Holding Register	Reads the holding register data.	Not allowed				
2) FUNCTION	H06 Preset Single Register		Writes data to the holding	Allowed				
field	1100	These offigie register	register.	Allowed				
	H08	Diagnostics	Function diagnosis	Not allowed				
			(communication check only)					
	H10	Preset Multiple Registers	Writes data to multiple	Allowed				
			consecutive holding registers.					
	H46	Read Holding Register	Reads the number of registers that succeeded in communication	Not allowed				
	H40	Access Log	last time.	Not allowed				
								
	Table 1:Function code list							
	The format	changes depending on the fur	iction code (Refer to page 203). Data ir	cludes the byte count				
3) DATA field		• • •		iciudes the byte count,				
	number of bytes, description of access to the holding register, etc. The received message frame is checked for error. CRC check is performed, and 2 byte long data is							
		•	CRC is added to the message, the lo					
		ollowed by the high-order byte	•					
4) CRC CHECK			^{2.} ng side that adds CRC to the messa	ae. The receiving side				
field			ing, and compares the result of that	с с				
		v v	field. If these two values do not mate					
	actual value							
	as citul.							

202

(5) Message format types

The message formats corresponding to the function codes in Table 1 on page 202 will be explained.

• Read holding register data (H03 or 03)

Can read the description of **1**) system environment variables, **2**) real-time monitor, **3**) faults history, and **4**) inverter parameters assigned to the holding register area (refer to the register list (*page 208*))

Query message

1) Slave Address	2) Function	Starting	Address	No. of	Points	CRC	Check
(8 bits)	H03	H	L	H	L	L	H
	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)

Normal response (Response message)

1) Slave Address	2) Function	Byte Count		Data	CRC Check		
(8 bits)	H03 (8 bits)	(8 bits)	H (8 bits)	L (8 bits)	 (n × 16 bits)	L (8 bits)	H (8 bits)

•Query message setting

Message	Setting Description
1) Slave Address	Address to which the message will be sent
1) Slave Address	Broadcast communication cannot be made (0 is invalid).
2) Function	Set H03.
	Set the address at which holding register data read will be started.
2) Starting Addross	Starting address = Starting register address (decimal)-40001
3) Starting Address	For example, setting of the starting address 0001 reads the data of the holding
	register 40002.
4) No. of Points	Number of holding registers from which data will be read
	The number of registers from which data can be read is a maximum of 125.

•Description of normal response

Message	Setting Description					
5) Byte Count	The setting range is H02 to HFA (2 to 250).					
5) Byte Count	Twice greater than the No. of Point specified at 4) is set.					
	The number of data specified at 4) is set. Data are read in order of Hi byte and Lo					
6) Data: Read data	byte, and set in order of starting address data, starting address + 1 data, starting					
	address + 2 data,					

Example: To read the register values of 41004 (Pr. 4) to 41006 (Pr. 6) from the slave address 17 (H11)

Query message

Slave Address	Function	Starting A	No. of F	Points	CRC Check		
H11	H03	H03	HEB	H00	H03	H77	H2B
(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)

Normal response (Response message)

Slave Address	Function	Byte Count		Data						Check			
H11	H03	H06	H17	H70	H0B	HB8	H03	HE8	H2C	HE6			
(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)			

Read value

Register 41004(*Pr*: 4): H1770 (60.00Hz) Register 41005(*Pr*: 5): H0BB8 (30.00Hz) Register 41006(*Pr*: 6): H03E8 (10.00Hz) 4

• Write holding register data (H06 or 06)

Can write the description of 1) system environment variables and 4) inverter parameters assigned to the holding register area (refer to the register list (*page 208*)).

Query message

1) Slave Address	2) Function	3) Register Address		4) Pres	et Data	CRC Check		
(9 bita)	H06	Н	L	Н	L	L	Н	
(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	

Normal response (Response message)

1) Slave Address	2) Function	3) Register Address		4) Pres	et Data	CRC Check		
(8 bits)	H06	Н	L	Н	L	L	Н	
(o bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	

•Query message setting

Message	Setting Description					
1) Slave Address	Address to which the message will be sent					
1) Slave Address	Setting of address 0 enables broadcast communication					
2) Function	Set H06.					
	Address of the holding register to which data will be written					
2) Desister Address	Register address = Holding register address (decimal)-40001					
3) Register Address	For example, setting of register address 0001 writes data to the holding register					
	address 40002.					
() Preset Data	Data that will be written to the holding register					
4) Preset Data	The written data is always 2 bytes.					

•Description of normal response

1) to 4) (including CRC check) of the normal response are the same as those of the query message. No response is made for broadcast communication.

luery message								
Slave Address	Function	Register Address		Preset	Data	CRC Check		
H05	H06	H00	H0D	H17	H70	H17	H99	
(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	

Normal response (Response message)

Same data as the query message



NOTE

For broadcast communication, no response is returned in reply to a query. Therefore, the next query must be made when the inverter processing time has elapsed after the previous query.

• Function diagnosis (H08 or 08)

A communication check can be made since the query message sent is returned unchanged as a response message (function of sub function code H00).

Sub function code H00 (Return Query Data)

Query message

1) Slave Address	2) Function	3) Subfunction		4) D)ate	CRC Check		
(9 bita)	H08	H00	H00	Н	L	L	Н	
(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	

Normal response (Response message)

1) Slave Address	2) Function	3) Subfunction		4) Date		CRC Check	
(8 bits)	H08	H00	H00	Н	L	L	Н
(o bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)

•Query message setting

Message	Setting Description					
1) Slave Address	Address to which the message will be sent					
T) Slave Address	Broadcast communication cannot be made (0 is invalid).					
2) Function	Set H08.					
3) Subfunction	Set H0000.					
4) Data	Any data can be set if it is 2 bytes long. The setting range is H0000 to HFFFF					

Description of normal response

1) to 4) (including CRC check) of the normal response are the same as those of the query message.

For broadcast communication, no response is returned in reply to a query. Therefore, the next query must be made when the inverter processing time has elapsed after the previous query.

• Write multiple holding register data (H10 or 16)

You can write data to multiple holding registers.

Query message

1)Slave Address	2) Function	3 Star Add	•	-) . of sters	5) ByteCount		6) Data		CRC	Check
(8 bits)	H10 (8 bits)	H (8 bits)	L (8 bits)	H (8 bits)	L (8 bits)	(8 bits)	H (8 bits)	L (8 bits)	 (n×2×8 bits)	L (8 bits)	H (8 bits)

Normal response (Response message)

1)Slave Address	2)Function	3)Starting Address		4)No. of F	Registers	CRC Check		
(8 bits)	H10	H	L	H	L	L	H	
	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	

Query message setting

Message	Setting Description
1) Slove Address	Address to which the message will be sent
1) Slave Address	Setting of address 0 enables broadcast communication
2) Function	Set H10.
	Address where holding register data write will be started
2) Starting Address	Starting address = Starting register address (decimal)-40001
3) Starting Address	For example, setting of the starting address 0001 reads the data of the holding
	register 40002.
4) No. of Points	Number of holding registers where data will be written
4) NO. OF POINS	The number of registers where data can be written is a maximum of 125.
E) Puto Count	The setting range is H02 to HFA (2 to 250).
5)Byte Count	Set a value twice greater than the value specified at 4).
	Set the data specified by the number specified at 4). The written data are set in
6) Data	order of Hi byte and Lo byte, and arranged in order of the starting address data,
	starting address + 1 data, starting address + 2 data

Description of normal response

1) to 4) (including CRC check) of the normal response are the same as those of the query message.

Example: To write 0.5s (H05) to 41007 (Pr: 7) at the slave address 25 (H19) and 1s (H0A) to 41008 (Pr.8).

Slave Address	Function		ting ress	No. of	Points	Byte Count		Da	ita		CRC	Check
H19	H10	H03	HEE	H00	H02	H04	H00	H05	H00	H0A	H86	H3D
(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)
Normal response (Response message)												

Slave Address	Function	Starting Address		n No. of Points		CRC Check	
H19	H10	H03	HEE	H00	H02	H22	H61
(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)

• Read holding register access log (H46 or 70)

A response can be made to a query made by the function code H03 or H10.

The starting address of the holding registers that succeeded in access during previous communication and the number of successful registers are returned.

In response to the query for other than the above function code, 0 is returned for the address and number of registers.

Query message

1) Slave Address	2) Function	CRC	Check
(8 bits)	H46	L	H
	(8 bits)	(8 bits)	(8 bits)

Normal response (Response message)

1) Slave Address	2) Function	3) Starting Address		4) No. of Points		CRC Check	
(8 bits)	H46	Н	L	Н	L	L	Н
(0 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)

Query message setting

Message	Setting Description
1) Slove Address	Address to which the message will be sent
1) Slave Address	Broadcast communication cannot be made (0 is invalid).
2) Function	Set H46.

· Description of normal response

Message	Setting Description
	The starting address of the holding registers that succeeded in access is returned.
2) Starting Address	Starting address = Starting register address (decimal)-40001
3) Starting Address	For example, when the starting address 0001 is returned, the address of the
	holding register that succeeded in access is 40002.
4) No. of Points	The number of holding registers that succeeded in access is returned.

Example: To read the successful register starting address and successful count from the slave address 25 (H19).

Query message

Slave Address	Function CRC Check		
H19	H46	H8B	HD2
(8 bits)	(8 bits)	(8 bits)	(8 bits)

Normal response (Response message)

Slave Address	Function	Starting	Address	No. of	Points	CRC	Check
H19	H10	H03	HEE	H00	H02	H22	H61
(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)
$\Omega_{\rm respect of flux}$ registers at starting address (10.07 /D $_{\rm c}$ 7) is returned							

Success of two registers at starting address 41007 (*Pr. 7*) is returned.

• Error response

An error response is returned if the query message received from the master has an illegal function, address or data. No response is returned for a parity, CRC, overrun, framing or busy error.



No response message is sent in the case of broadcast communication also.

Error response (Response message)

1) Slave Address	2) Function	3) Exception Code	CRC	Check
(8 bits)	H80 + Function	(9 bito)	L	Н
(o bits)	(8 bits)	(8 bits)	(8 bits)	(8 bits)

Message	Setting Description
1) Slave Address	Address received from the master
2) Function	Master-requested function code + H80
3) Exception Code	Code in the following table

Error code list

Code	Error Item	Error Description
01	ILLEGAL FUNCTION	The set function code in the query message from the master cannot be
01	ILLEGAL FUNCTION	handled by the slave.
		The set register address in the query message from the master cannot be
02	ILLEGAL DATA ADDRESS *1	handled by the inverter.
		(No parameter, parameter read disabled, parameter write disabled)
		The set data in the query message from the master cannot be handled by the
03	ILLEGAL DATA VALUE	inverter.
		(Out of parameter write range, mode specified, other error)

*1 An error will not occur in the following cases.

1) Function code H03 (Read holding register data)

When the No. of Points is 1 or more and there is one or more holding registers from which data can be read

2) Function code H10 (Write multiple holding register data)

When the No. of Points is 1 or more and there is 1 or more holding registers to which data can be written

Namely, when the function code H03 or H10 is used to access multiple holding registers, an error will not occur if a non-existing holding register or read disabled or write disabled holding register is accessed.

REMARKS

An error will occur if all accessed holding registers do not exist. Data read from a non-existing holding register is 0, and data written there is invalid.

Message data mistake detection

To detect the mistakes of message data from the master, error item are checked for the following errors. If an error is detected, a trip will not occur.

Error check item

Error Item	Error Description	Inverter Operation
Parity error	The data received by the inverter differs from the	
Failty error	specified parity (Pr:120 setting).	
Framing error	The data received by the inverter differs from the	
Fraining error	specified stop bit length (Pr.120).	
Overrun error	The following data was sent from the master before	1) Pr.343 is increased by 1 at error
Overruit error	the inverter completes data receiving.	occurrence.
	The message frame data length is checked, and the	2)The terminal LF is output at error
Message frame error	received data length of less than 4 bytes is regarded	occurrence.
	as an error.	
	A mismatch found by CRC check between the	
CRC check error	message frame data and calculation result is	
	regarded as an error.	

(6) Modbus registers

• System environment variable

Register	Definition	Read/write	Remarks
40002	Inverter reset	Write	Any value can be written
40003	Parameter clear	Write	Set H965A as a written value.
40004	All parameter clear	Write	Set H99AA as a written value.
40006	Parameter clear *1	Write	Set H5A96 as a written value.
40007	All parameter clear *1	Write	Set HAA99 as a written value.
40009	Inverter status/control input instruction*2	Read/write	See below.
40010	Operation mode/inverter setting *3	Read/write	See below.
40014	Running frequency (RAM value)	Read/write	According to the <i>Pr. 37</i> settings, the frequency
40015	Running frequency (EEPROM value)	Write	 and selectable speed are in 1r/min increments.

*1 The communication parameter values are not cleared.

*2 For write, set the data as a control input instruction. For read, data is read as an inverter operating status.

*3 For write, set data as the operation mode setting.

For read, data is read as the operation mode status.

<Inverter status/control input instruction> (Ver.UP)

Bit	Definition							
Dit	Control input instruction	Inverter status						
0	Stop command	RUN (inverter running) *2						
1	Forward rotation command	During forward rotation						
2	Reverse rotation command	During reverse rotation						
3	RH (high-speed operation	SU (up-to-frequency)						
5	command)*1	SO (up-to-nequency)						
4	RM (middle-speed operation	OL (overload)						
4	command)*1	OE (Overload)						
5	RL (low-speed operation	0						
5	command)*1	Ŭ						
6	0	FU (frequency detection)						
7	RT (second function selection)	ABC (fault) *2						
8	AU (terminal 4 input selection)	0						
9	0	SO (safety monitor output) *2						
10	MRS (output stop)	0						
11	0	0						
12	0	0						
13	0	0						
14	0	0						
15	0	Fault occurrence						

<Operation mode/inverter setting>

Mode	Read Value	Written Value
EXT	H0000	H0010 *
PU	H0001	H0011 *
EXT JOG	H0002	_
NET	H0004	H0014
PU+EXT	H0005	_

* Writing is available depending on the *Pr. 79* and *Pr. 340* setting. *Refer to page 174* for details. The restrictions depending on the operation mode changes according to the computer link specifications.

*1 The signal within parentheses is the initial setting. Definitions change according to the *Pr. 180 to Pr. 182 (input terminal function selection) (refer to page 114)*. Each assigned signal is valid or invalid depending on NET. (*Refer to page 175)*

*2 The signal within parentheses is the initial setting. Definitions change according to the *Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection) (refer to page120).*

(Ver.UP) Specifications differ according to the date assembled. Refer to page 298 to check the SERIAL number.

Real time monitor

Refer to page 129 for details of the monitor description.

Register	Description	Unit
40201	Output frequency/speed *4	0.01Hz/1 *1
40202	Output current *4	0.01A
40203	Output voltage *4	0.1V
40205	Output frequency setting/speed setting	0.01Hz/1 *1
40208	Converter output voltage	0.1V
40209	Regenerative brake duty	0.1%
40210	Electronic thermal relay function	0.1%
40210	load factor	0.1%
40211	Output current peak value	0.01A
40212	Converter output voltage peak value	0.1V
40214	Output power	0.01kW
40215	Input terminal status *2	_

Register	Description	Unit
40216	Output terminal status *3	—
40220	Cumulative energization time	1h
40223	Actual operation time	1h
40224	Motor load factor	0.1%
40225	Cumulative power	1kWh
40252	PID set point	0.1%
40253	PID measured value	0.1%
40254	PID deviation	0.1%
40261	Motor thermal load factor	0.1%
40262	Inverter thermal load factor	0.1%
40263	Cumulative power 2	0.01kWh
40264	PTC thermistor resistance	0.01kΩ

*1 When *Pr.37* = "0.01 to 9998", displayed in integral number.

*2 Input terminal monitor details (when the terminal is ON: 1, when the terminal is OFF: 0, ---: undetermined value)

b15			·		,			,			,				b0
—						_	_		RH	RM	RL			STR	STF

Output terminal monitor details (when the terminal is ON: 1, when the terminal is OFF: 0, —: undetermined value) (Ver. UP)													
b													b0
-	_	—	—	_				 SO	_	ABC	 	 	RUN

*4 The monitored values are retained even if an inverter fault occurs. Resetting will clear the retained values.

(Ver.UP..... Specifications differ according to the date assembled. Refer to page 298 to check the SERIAL number.

*3

• Parameter

Parameter	Register	Parameter Name	Read/ Write	Remarks
0 to 999	41000 to 41999	Refer to the parameter list (<i>page 58</i>) for the parameter names.	Read/write	The parameter number + 41000 is the register number.
C2(902)	41902	Terminal 2 frequency setting bias frequency	Read/write	
C3(902)	42092	Terminal 2 frequency setting bias (Analog value)	Read/write	The analog value (%) set to C3 (902) is read.
03(302)	43902	Terminal 2 frequency setting bias (Terminal analog value)	Read	The analog value (%) of the voltage applied to the terminal 2 is read.
125(903)	41903	Terminal 2 frequency setting gain frequency	Read/write	
C4(903)	42093	Terminal 2 frequency setting gain (Analog value)	Read/write	The analog value (%) set to C4 (903) is read.
04(903)	43903	Terminal 2 frequency setting gain (Terminal analog value)	Read	The analog value (%) of the voltage applied to the terminal 2 is read.
C5(904)	41904	Terminal 4 frequency setting bias frequency	Read/write	
C6(904)	42094	Terminal 4 frequency setting bias (Analog value)	Read/write	The analog value (%) set to C6 (904) is read.
00(904)	43904	Terminal 4 frequency setting bias (Terminal analog value)	Read	The analog value (%) of the current (voltage) applied to the terminal 4 is read.
126(905)	41905	Terminal 4 frequency setting gain frequency	Read/write	
C7(905)	42095	Terminal 4 frequency setting gain (Analog value)	Read/write	The analog value (%) set to C7 (905) is read.
C7(903)	43905	Terminal 4 frequency setting gain (Terminal analog value)	Read	The analog value (%) of the current (voltage) applied to the terminal 4 is read.
C22(922)	41922	Frequency setting voltage bias frequency (built-in potentiometer)	Read/write	
C23(922)	42112	Frequency setting voltage bias (built-in potentiometer)	Read/write	The analog value (%) set to C23 (922) is read.
C24(923)	41923	Frequency setting voltage gain frequency (built-in potentiometer)	Read/write	
C25(923)	42113	Frequency setting voltage gain (built-in potentiometer)	Read/write	The analog value (%) set to <i>C25(923)</i> is read.

• Faults history

Register	Definition	Read/write	Remarks
40501	Fault history 1	Read/write	
40502	Fault history 2	Read	Being 2 bytes in length, the data is stored as
40503	Fault history 3	Read	"H0000".
40504	Fault history 4	Read	Refer to the lowest 1 byte for the error code.
40505	Fault history 5	Read	Performing write using the register 40501 batch-
40506	Fault history 6	Read	clears the faults history.
40507	Fault history 7	Read	Set any value as data.
40508	Fault history 8	Read	

Fault code list

Data	Definition	D
H00	No fault	F
1100	present	F
H10	E.OC1	F
H11	E.OC2	F
H12	E.OC3	F
H20	E.OV1	F
H21	E.OV2	F
H22	E.OV3	F
H30	E.THT	F

Data	Definition
H31	E.THM
H40	E.FIN
H52	E.ILF
H60	E.OLT
H70	E.BE
H80	E.GF
H81	E.LF
H90	E.OHT
H91	E.PTC

Data	Definition
HB0	E.PE
HB1	E.PUE
HB2	E.RET
HC0	E.CPU
HC4	E.CDO
HC5	E.IOH
HC7	E.AIE
HC9	E.SAF
HF5	E.5

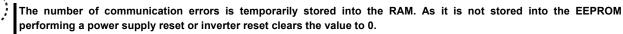
* Refer to page 255 for details of fault description.

(7) Pr. 343 Communication error count

You can check the cumulative number of communication errors.

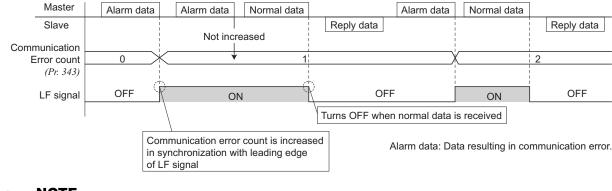
Parameter	Setting Range	Minimum Setting Range	Initial Value
343	(Reading only)	1	0

NOTE



(8) Output terminal LF "alarm output (communication error warnings)"

During a communication error, the alarm signal (LF signal) is output by open collector output. Assign the used terminal using *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection)*.



NOTE

The LF signal can be assigned to the output terminal using *Pr. 190, Pr. 192 or Pr. 197*. Changing the terminal assignment may affect the other functions. Set parameters after confirming the function of each terminal.

4.20 Special operation and frequency control

Purpose	Parameter t	Refer to Page	
Perform process control such as pump and air volume.	PID control	Pr. 127 to Pr. 134, Pr. 575 to Pr. 577	211
Dancer control	PID control (dancer control setting)	Pr. 44, Pr. 45, Pr. 128 to Pr. 134	219
Avoid overvoltage alarm due to regeneration by automatic adjustment of output frequency	Regeneration avoidance function	Pr. 882, Pr. 883, Pr. 885, Pr. 886	225

4.20.1 PID control (Pr. 127 to Pr. 134, Pr. 575 to Pr. 577)

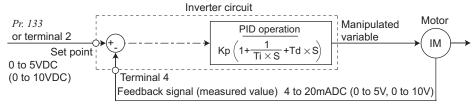
The inverter can be used to perform process control, e.g. flow rate, air volume or pressure. The terminal 2 input signal or parameter setting is used as a set point and the terminal 4 input signal used as a feedback value to constitute a feedback system for PID control.

Parameter		Initial	Setting					
Number	Name	Value	Range	Description				
	PID control automatic		_	Frequency at which the control is automatically changed to PID control.				
127	switchover frequency	9999	9999	Without PID automatic switchover function				
			0	PID action is not performed				
128		0	20	PID reverse action Measured value (terminal 4)				
			21	PID forward action Set value (terminal 2 or Pr. 133)				
	PID action selection		40	PID reverse action	Addition	For dancer control		
			41	PID forward action	method: fixed	set point (Pr. 133),		
			42	PID reverse action	Addition	measured value (terminal 4) main speed (frequency		
			43	PID forward action	method: ratio	command of the operation mode)		
				If the proportional ba	nd is narrow (par	ameter setting is small), the		
			0.1 to	manipulated variable varies greatly with a slight change of the				
129 *1	PID proportional band	100%		measured value. Her	nce, as the propo	rtional band narrows, the		
123 *1		100%	1000%			out the stability deteriorates, for		
				example, hunting occurs. Gain Kp= 1/proportional band				
			9999	No proportional control				
			0.1.to	When deviation step is input, time (Ti) is the time required for integral (I) action to provide the same manipulated variable as the proportional (P)				
120 1	BID integral time	10	0.1 to	•	•	,		
130 *1	PID integral time	1s	3600s	action. As the integral time decreases, the set point is reached earlier				
			9999	but hunting occurs more easily. No integral control.				
			5555	Maximum value				
	PID upper limit		0 to	If the feedback value exceeds the setting, the FUP signal is output. The				
131		9999	100%	maximum input (20mA/5V/10V) of the measured value (terminal 4) is				
				equivalent to 100%.				
			9999	No function				
		9999		Minimum frequency				
	PID lower limit		0 to	If the measured value falls below the setting range, the FDN signal is				
132			100%	output. The maximum input (20mA/5V/10V) of the measured value				
				(terminal 4) is equivalent to 100%.				
			9999 0 to 100%	No function				
133 *1	PID action set point	9999	9999	6 Used to set the set point for PID control. Terminal 2 input is the set point.				
	PID differential time			For deviation ramp input, time (Td) is required for providing only the				
404 1			0.01 to	manipulated variable for the proportional (P) action. As the differential				
134 *1		9999	10s	time increases, greater response is made to a deviation change.				
			9999	No differential contro	l.			
575	Output interruption detection time	1s	0 to	The inverter stops operation if the output frequency after PID operation				
			3600s	remains at less than the Pr: 576 setting for longer than the time set in Pr: 575.				
			9999	Without output interruption function				
5/h	Output interruption	0Hz	0 to 400Hz		which the output	interruption processing is		
010	detection level			performed.				
577	Output interruption	1000%	900 to	Set the level (Pr. 577	minus 1000%) at	which the PID output interruption		
511	cancel level	100070	1100%	function is canceled.				

*1 Pr. 129, Pr. 130, Pr. 133 and Pr. 134 can be set during operation. These can also be set independently of the operation mode.

(1) PID control basic configuration

•*Pr. 128* = "20, 21" (measured value input)



Kp: Proportionality constant Ti: Integral time S: Operator Td: Differential time

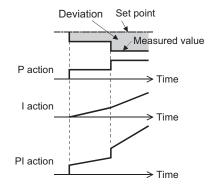
(2) PID action overview

1)PI action

A combination of proportional control action (P) and integral control action (I) for providing a manipulated variable in response to deviation and changes with time.

[Operation example for stepped changes of measured value]

(Note) PI action is the sum of P and I actions.

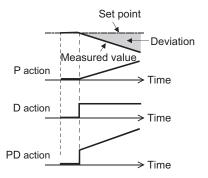


2)PD action

A combination of proportional control action (P) and differential control action (D) for providing a manipulated variable in response to deviation speed to improve the transient characteristic.

[Operation example for proportional changes of measured value]

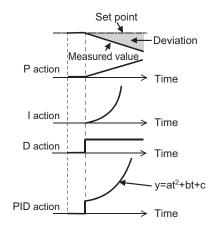
(Note) PD action is the sum of P and D actions.



3)PID action

The PI action and PD action are combined to utilize the advantages of both actions for control.

(Note) PID action is the sum of P, I and D actions.



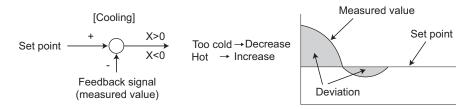
4)Reverse operation

Increases the manipulated variable (output frequency) if deviation X = (set point - measured value) is positive, and decreases the manipulated variable if deviation is negative.



5)Forward action

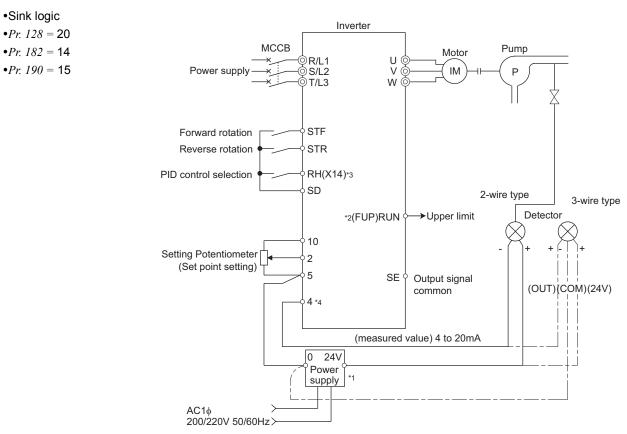
Increases the manipulated variable (output frequency) if deviation X = (set point - measured value) is negative, and decreases the manipulated variable if deviation is positive.



Relationships between deviation and manipulated variable (output frequency)

	Deviation			
	Positive	Negative		
Reverse action	7	И		
Forward action	ת	R		

(3) Connection diagram



- *1 The power supply must be selected in accordance with the power specifications of the detector used.
- *2 The used output signal terminal changes depending on the Pr. 190, Pr. 192, Pr. 197 (output terminal selection) setting.
- *3 The used input signal terminal changes depending on the Pr. 178 to Pr. 182 (input terminal selection) setting.
- *4 The AU signal need not be input.

(4) I/O signals and parameter setting

•Set "20, 21" in Pr. 128 to perform PID operation.

•Set "14" in any of *Pr. 178 to Pr. 182 (input terminal function selection)* to assign PID control selection signal (X14) to turn the X14 signal ON.

When the X14 signal is not assigned, only the Pr. 128 setting makes PID control valid.

•Enter the set point using the inverter terminal 2 or Pr. 133 and enter the measured value to terminal 4.

-		
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۸ ۱	REMAR	N 3
•/		

• When *Pr. 128* = "0" or X14 signal is OFF, normal inverter operation is performed without PID action.

• Turning ON/OFF of bit of the terminal, to which X14 signal is assigned through network as RS-485 communication, enables PID control.

	Signal	Terminal Used	Function	Description	Parameter Setting
	X14	Depending on	PID control	Turn ON X14 signal to perform PID	Set 14 in any of Pr. 178 to Pr.
	×14	Pr. 178 to Pr. 182	selection	control. *1	182.
				You can input the set point for PID	<i>Pr. 128</i> = 20 , 21 ,
	2	2	Set point input	control.*4	<i>Pr. 133</i> = 9999
	2	2	Set point input	0 to 5V 0 to 100%	<i>Pr</i> : 73 = 1 *2, 11
				0 to 10V 0 to 100%	<i>Pr</i> : 73 = 0, 10
Input	PU		Set point input	Set the set point (Pr. 133) from the	<i>Pr. 128</i> = 20 , 21
7	FU	_	Set point input	operation panel.	<i>Pr: 133</i> = 0 to 100%
				Input the signal from the detector	<i>Pr. 128</i> = 20, 21
			Measured value	(measured value signal).	<i>FT.</i> 128 – 20, 21
	4	4		4 to 20mA 0 to 100%	<i>Pr</i> : <i>267</i> = 0 *2
			input	0 to 5V 0 to 100%	<i>Pr</i> : 267 = 1
				0 to 10V 0 to 100%	<i>Pr.</i> 267 = 2
			Upper limit output	Output to indicate that the measured	<i>Pr. 128</i> = 20 , 21
	FUP			value signal exceeded the maximum	<i>Pr</i> : <i>131</i> ≠ 9999
	FUF			value (<i>Pr. 131</i>).	Set 15 or 115 in Pr. 190,
				value (<i>Fr. 131</i>).	Pr. 192, or Pr. 197. *3
		Depending on	Lower limit output		<i>Pr. 128</i> = 20, 21
	FDN			Output when the measured value signal	<i>Pr</i> : <i>132</i> ≠ 9999
	1 DN			falls below the minimum value (Pr. 132).	Set 14 or 114 in Pr: 190,
					Pr. 192, or Pr. 197. *3
		Pr. 190, Pr. 192,		"Hi" is output to indicate that the output	
Output		Pr. 197	Forward (reverse)	indication of the parameter unit is	Set 16 or 116 in Pr. 190,
no	RL	11.177	rotation direction	forward rotation (FWD) or "Low" to	Pr. 192, or Pr. 197. *3
			output	indicate that it is reverse rotation (REV)	11.172,011.177. 5
				or stop (STOP).	
	PID		During PID control	Turns ON during PID control.	Set 47 or 147 in Pr. 190,
			activated	5	Pr. 192, or Pr. 197. *3
			PID output	Turns ON when the PID output	<i>Pr</i> : 575 ≠ 9999
	SLEEP		interruption	interruption function is performed.	Set 70 or 170 in <i>Pr. 190,</i>
			•	Common terminal fan enen sellester	Pr. 192, or Pr. 197. *3
	SE	SE	Output terminal	Common terminal for open collector	
			COMMON	output terminal.	

*1 When the X14 signal is not assigned, only the Pr. 128 setting makes PID control valid.

*2 The shaded area indicates the parameter initial value.

*3 When 100 or larger value is set in any of *Pr.190, Pr.192, and Pr.197 (output terminal function selection)*, the terminal output has negative logic. (*Refer to page 120 for details*)

*4 When Pr. 561 PTC thermistor protection level ≠"9999", terminal 2 is not available for set point input. Use Pr. 133 for set point input.



NOTE

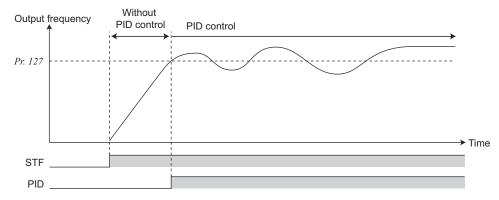
- Changing the terminal function using any of *Pr. 178 to Pr. 182, Pr. 190, Pr. 192, and Pr. 197* may affect the other functions. Set parameters after confirming the function of each terminal.
- When the Pr. 267 setting was changed, check the voltage/current input switch setting. Different setting may cause a fault, failure or malfunction. (Refer to page 151 for setting)

4

(5) PID automatic switchover control (Pr. 127)

•The system can be started up without PID control only at a start.

•When the frequency is set to *Pr. 127 PID control automatic switchover frequency* within the range 0 to 400Hz, the inverter starts up without PID control from a start until output frequency is reached to the set frequency of *Pr. 127*, and then it shifts to PID control. Once the system has entered PID control operation, it continues PID control even if the output frequency falls to or below *Pr.127*.



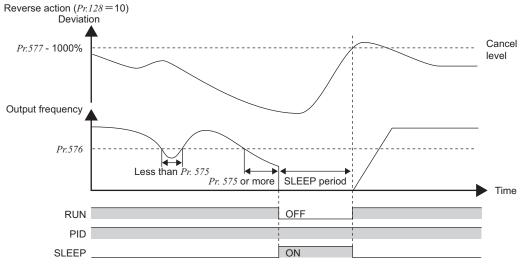
(6) PID output suspension function (SLEEP function) (SLEEP signal, Pr. 575 to Pr. 577)

•The inverter stops operation if the output frequency after PID operation remains at less than the *Pr. 576 Output interruption detection level* setting for longer than the time set in *Pr. 575 Output interruption detection time*. This function can reduce energy consumption in the low-efficiency, low-speed range.

•When the deviation (= set value - measured value) reaches the PID output shutoff cancel level (*Pr. 577* setting -1000%) while the PID output interruption function is ON, the PID output interruption function is canceled and PID control operation is resumed automatically.

•While the PID output interruption function is ON, the PID output interruption signal (SLEEP) is output. At this time, the inverter running signal (RUN) is OFF, and the PID control operating signal (PID) is ON.

•For the terminal used for the SLEEP signal output, assign the function by setting "70" (positive logic) or "170" (negative logic) in *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection).*



(7) **PID** monitor function

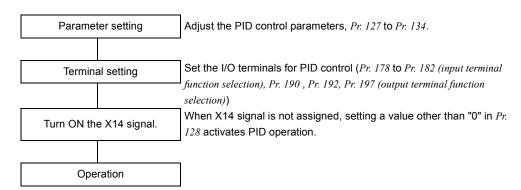
•The PID control set point, measured value and deviation value can be displayed on the operation panel and output from terminal FM.

 Integral value indicating a negative % can be displayed on the deviation monitor. 0% is displayed as 1000. (The deviation monitor cannot be output from the terminal FM.)

•For each monitor, set the following value in Pr. 52 DU/PU main display data selection and Pr. 54 FM terminal function selection.

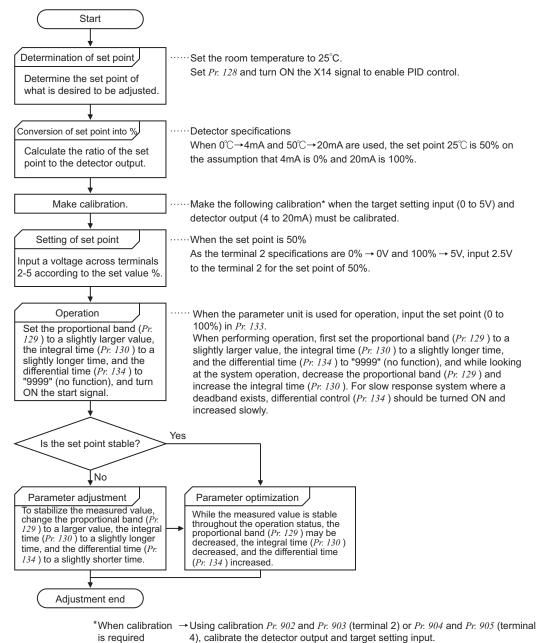
Setting	Monitor Description	Minimum Increments	Terminal FM Full Scale	Remarks
52	PID set point	0.1%	100%	
53	PID measured value	0.1%	100%]
54	PID deviation	0.1%	_	Value cannot be set to <i>Pr. 54</i> . Displays 1000 when the PID deviation is 0%.

(8) Adjustment procedure



(9) Calibration example

(A detector of 4mA at 0°C and 20mA at 50°C is used to adjust the room temperature to 25°C under PID control. The set point is given to across inverter terminals 2-5 (0 to 5V).)



Make calibration in the PU mode during an inverter stop.

<Set point input calibration>

- 1. Apply the input voltage of 0% set point setting (e.g. 0V) across terminals 2-5.
- 2. Enter in C2 (Pr: 902) the frequency which should be output by the inverter at the deviation of 0% (e.g. 0Hz).
- 3. In C3 (Pr.902), set the voltage value at 0%.
- 4. Apply the voltage of 100% set point (e.g. 5V) across terminals 2-5.
- 5. Enter in Pr:125 the frequency which should be output by the inverter at the deviation of 100% (e.g. 60Hz).
- 6. In C4 (Pr.903), set the voltage value at 100%.

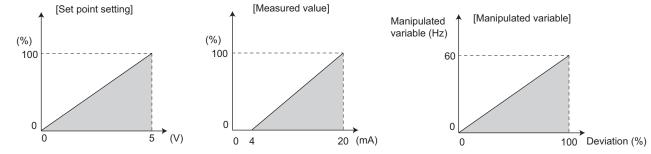
<Measured value calibration>

- 1. Apply the input current of 0% measured value (e.g. 4mA) across terminals 4-5.
- 2. Make calibration using C6 (Pr. 904).
- 3. Apply the input current of 100% measured value (e.g. 20mA) across terminals 4-5.
- 4. Make calibration using C7 (Pr. 905).

🕞 REMARKS ()

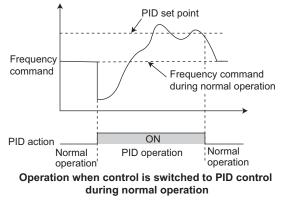
• The frequency set in C5 (Pr. 904) and Pr. 126 should be the same as set in C2 (Pr. 902) and Pr. 125.

The results of the above calibration are as shown below:



NOTE

- If the RH, RM, RL, REX signal (multi-speed) or JOG signal (Jog operation) is entered with the X14 signal ON, PID control is stopped and multi-speed or Jog operation is started.
 - If the setting is as follows, PID control becomes invalid.
 - Pr. 79 Operation mode selection = "6" (Switchover mode)
 - The inverter is at a stop with Pr. 261 Power failure stop selection selected.
 - Changing the terminal function using any of Pr. 178 to Pr. 182, Pr. 190, Pr. 192, Pr. 197 may affect the other functions. Set parameters after confirming the function of each terminal.
 - When PID control is selected, the minimum frequency is the frequency set in Pr. 902 and the maximum frequency is the frequency set in Pr. 903.
 - (Pr. 1 Maximum frequency and Pr. 2 Minimum frequency settings are also valid.)
 - The remote operation function is invalid during PID operation.
 - When the control is switched to PID control during normal operation, the frequency command value calculated by PID operation using 0Hz as standard is used without the frequency during the operation.



T **Parameters referred to**

- Pr. 59 Remote function selection I Refer to page 94
- Pr. 73 Analog input selection I Refer to page 151
- Pr. 79 Operation mode selection I Refer to page 166
- Pr. 178 to Pr. 182 (input terminal function selection) I Refer to page 114
- Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) I Refer to page 120
- Pr. 261 Power failure stop selection I F Refer to page 143 Pr. 561 PTC thermistor protection level I Refer to page 101
- C2 (Pr. 902) to C7 (Pr. 905) Frequency setting voltage (current) bias/gain IP Refer to page 154

4.20.2 Dancer control (Pr. 44, Pr. 45, Pr. 128 to Pr. 134)

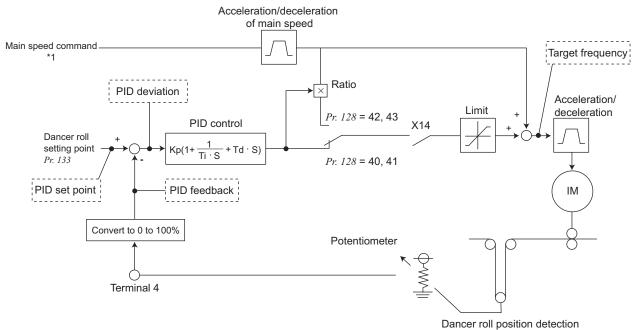
Performs PID control by feedbacking the position detection of the dancer roller, controlling the dancer roller is in the specified position.

Parameter Number	Name	Initial Value		Setting Range	Description		on
	Second	3.7K or lower	5s				
44	acceleration/	5.5K and 7.5K 10s		0 to 3600s	speed during		tion time of the main t will not function as
	deceleration time	11K and 15K	15s		Second accele		ion time.
	Second			0 to 3600s	This parameter is the deceleration time of the main		
45	deceleration time	9999		9999	speed during dancer control. It will not function as second deceleration time.		
				0	PID action is r	not performed	
				20	PID reverse action	Measured valu	ie (terminal 4)
				21	PID forward action		ninal 2 or <i>Pr</i> : 133)
128	PID action selection	0		40	PID reverse action	Addition method: fixed	For dancer control
	Selection			41	PID forward action	Addition method: fixed	set point (<i>Pr. 133</i>), measured value (terminal 4)
				42	PID reverse action	Addition method: ratio	main speed (speed command of the
				43	PID forward action	Addition method: ratio	operation mode)
129 *1	PID proportional band	100%		0.1 to 1000%	If the proportional band is narrow (parameter setting is small), the manipulated variable varies greatly with a slight change of the measured value. Hence, as the proportional band narrows, the response sensitivity (gain) improves but the stability deteriorates, e.g. hunting occurs. Gain Kp = 1/proportional band		
				9999	No proportional control		
130 *1	PID integral time	1s		0.1 to 3600s	When deviation step is input, time (Ti) is the time required for integral (I) action to provide the same manipulated variable as the proportional (P) action. As the integral time decreases, the set point is reached earlier but hunting occurs more easily.		
				9999	No integral control.		
131	PID upper limit	9999		0 to 100%	Maximum value If the feedback value exceeds the setting, the FUF signal is output. The maximum input (20mA/5V/ 10V) of the measured value (terminal 4) is equivalent to 100%.		n input (20mA/5V/
				9999	No function		
132	PID lower limit	9999		0 to 100%	Minimum value If the measured value falls below the setting range the FDN signal is output. The maximum input (20mA/5V/10V) of the measured value (terminal 4 is equivalent to 100%.		maximum input
				9999	No function		_
133 *1	PID action set	9999		0 to 100%		e set point for P	ID control.
	point			9999	Always 50%	nome insuch the	(Td) required for
134 *1	PID differential time	9999		0.01 to 10s	For deviation ramp input, time (Td) required for providing only the manipulated variable for the proportional (P) action. As the differential time increases, greater respons is made to a deviation change.		
				9999	No differential	-	

The above parameters can be set when *Pr.160 Extended function display selection* = "0". (*Refer to page 163*)

*1 Pr. 129, Pr. 130, Pr. 133 and Pr.134 can be set during operation. These can also be set independently of the operation mode.

(1) Dancer control block diagram



*1 The main speed can be selected from all operation mode such as external (analog voltage input, multi-speed), PU (digital frequency setting), and communication (RS-485).

Set point and measured value of PID control

	Input	Input Signal	Pr.267 Setting	Voltage/Current Input Switch
Set point	Pr: 133	0 to 100%	—	_
Measured	When measured value is input as current (4 to 20mA)	4mA 0%, 20mA100%	0	VII
value Whe	When measured value is input as voltage	0V 0%, 5V100%	1	
		0V 0%, 10V 100%	2	VII



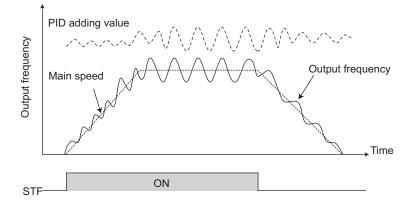
NOTE

- Changing the terminal function using any of *Pr.178 to Pr.182* may affect the other functions. Set parameters after confirming the function of each terminal.
- When the *Pr. 267* setting was changed, check the voltage/current input switch setting. Different setting may cause a fault, failure or malfunction. (*Refer to page 151* for setting)

(2) Dancer control overview

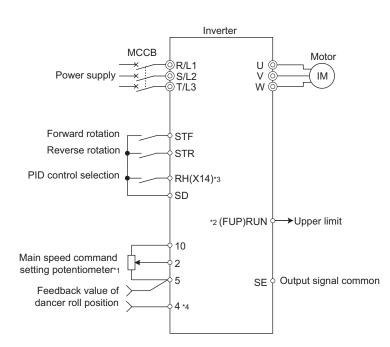
Performs dancer control by setting 40 to 43 in *Pr. 128 PID action selection.* The main speed command is the speed command of each operation mode (External, PU, Network). Performs PID control by the position detection signal of the dancer roller, then the result is added to the main speed command. For acceleration/deceleration of the main speed, set the acceleration time in *Pr. 44 Second acceleration/deceleration time/Pr. 45 Second deceleration time.*

* Set 0s normally to *Pr. 7 Acceleration time* and *Pr.8 Deceleration time*. When the *Pr. 7 and Pr. 8* setting is large, response of dancer control during acceleration/ deceleration is slow.



(3) Connection diagram

- •Sink logic •Pr: 128 = 41 •Pr: 182 = 14
- •Pr. 190 = 15



- *1 The main speed command differs according to each operation mode (External, PU, Network)
- *2 The used output signal terminal changes depending on the Pr. 190, Pr. 192, Pr. 197 (output terminal selection) setting.
- *3 The used input signal terminal changes depending on the *Pr. 178 to Pr. 182 (input terminal selection)* setting.
- *4 The AU signal need not be input.

4

(4) I/O signals and parameter setting

•Set "40 to 43" in Pr. 128 to perform dancer control.

•Set "14" in any of *Pr. 178 to Pr. 182 (input terminal function selection*) to assign PID control selection signal (X14) to turn the X14 signal ON.

When the X14 signal is not assigned, only the Pr. 128 setting makes dancer control valid.

- •Input the main speed command (External, PU, Network). The main speed command in any operation mode can be input. (Note that terminal 4 can not be used as the main speed command.)
- •Input the set point using *Pr. 133*, then input the measured value signal (dancer roller position detection signal) across terminal 4 and 5 of the inverter.

REMARKS

- When Pr: 128 = "0" or X14 signal is OFF, normal inverter operation is performed without dancer control.
- Turning ON/OFF of bit of the terminal, to which X14 signal is assigned through network as RS-485 communication, enables dancer control.

S	ignal	Terminal Used	Function	Description	Parameter Setting
	X14	Depending on	PID control	Turn ON X14 signal to perform dancer	Set 14 in any of Pr. 178 to Pr. 182.
				control. *1 Input the signal from the dancer roller	<i>Pr:128</i> = 40 , 41 , 42 , 43
Input			Measured value	detector (measured value signal).	
_	4	4	input	4 to 20mA 0 to 100%	Pr.267 = 0 * 2
			input	0 to 5V0 to 100%	<i>Pr</i> .267 = 1
				0 to 10V0 to 100%	<i>Pr.267</i> = 2
				Output to indicate that the measured	<i>Pr.128</i> = 40, 41, 42, 43
	FUP		Upper limit output	value signal exceeded the maximum	<i>Pr</i> .131 ≠ 9999
				value	Set 15 or 115 in Pr. 190, Pr. 192, or
			(Pr. 131).	Pr. 197. *3	
					<i>Pr</i> . <i>128</i> = 40 , 41 , 42 , 43
	FDN	Depending on	Lower limit output	Output when the measured value signal	<i>Pr.132</i> ≠ 9999
	1 DI	Pr. 190, Pr. 192,		falls below the minimum value (Pr. 132).	Set 14 or 114 in Pr. 190, Pr. 192, or
Output		Pr. 197			Pr. 197. *3
no		11.177	Forward (reverse)	Output is "ON" when the output	
	RL		rotation direction	indication of the parameter unit is	Set 16 or 116 in Pr. 190, Pr. 192, or
	I.C.		output	forward rotation (FWD) and "OFF" when	Pr. 197. *3
			•	reverse rotation (REV) or stop (STOP).	
	PID		During PID control	Turns ON during PID control.	Set 47 or 147 in Pr. 190, Pr. 192, or
			activated	-	Pr. 197. *3
	SE	SE	Output terminal	Common terminal for open collector	
			common	output terminal	

*1 When the X14 signal is not assigned, only the Pr. 128 setting makes dancer control valid.

*2 The shaded area indicates the parameter initial value.

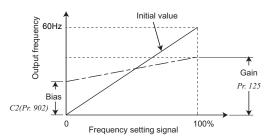
*3 When 100 or larger value is set in any of *Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection)*, the terminal output has negative logic. (*Refer to page 120 for details*)



NOTE

- Changing the terminal function using any of *Pr. 178 to Pr. 182, Pr. 190, Pr. 192, and Pr. 197* may affect the other functions. Set parameters after confirming the function of each terminal.
- When the *Pr. 267* setting was changed, check the voltage/current input switch setting. Different setting may cause a fault, failure or malfunction. (*Refer to page 151* for setting)
- Turn OFF PID output suspension function (Pr. 575 = "9999") while using dancer control.
- When *Pr. 561 PTC thermistor protection level* ≠ "9999", terminal 2 is not available for main speed command. Terminal 2 is used as PTC thermistor input terminal.

(5) Parameter details



•When ratio (*Pr. 128* = "42, 43") is selected for addition method, PID control × (ratio of main speed) is added to the main speed. The ratio is determined by the *Pr. 125 Terminal 2 frequency setting gain frequency* and *C2 (Pr. 902) Terminal 2 frequency setting bias frequency*. The frequency setting signal is set to 0 to 60Hz in the range between 0 to 100% in the initial setting. The ratio is (×100%) when the main speed is 60Hz and (×50%) when 30Hz.

NOTE

- Even when C4 (Pr. 903) is set to other than 100%, the frequency setting signal is considered as 100%.
- Even when C3 (Pr. 903) is set to other than 0%, the frequency setting signal is considered as 0%.
 - When C2 (Pr. 902) is set to other than 0Hz, the frequency setting signal is 0% when C2 (Pr. 902) is less than the set frequency.
- •Turning X14 signal ON/OFF during operation by assigning X14 signal results in the following operation.

When X14 signal is ON: Uses output frequency unchanged as the main speed command and continues operation by dancer control.

When X14 signal is OFF: Ends dancer control and continues operation at the set frequency valid.

Pr. 128 Setting	PID Action	Addition Method	Set Point	Measured Value	Main Speed Command	
40	Reverse action	Fixed				
41	Forward action	TIXEU	Pr. 133	Terminal 4	Speed command for each operation mode	
42	Reverse action	Ratio				
43	Forward action	Nalio				

•Action of *Pr. 129 PID proportional band, Pr. 130 PID integral time, Pr. 131 PID upper limit, Pr. 132 PID lower limit, Pr. 134 PID differential time* is the same as PID control. For the relationship of controlled variable (%) of PID control and frequency, 0% is equivalent to the set frequency of *Pr. 902* and 100% to *Pr. 903*.

•For the *Pr. 133 PID action set point* setting, set frequency of *Pr. 902* is equivalent to 0% and *Pr. 903* to 100%. When *9999* is set in *Pr. 133*, 50% is the set point.

REMARKS

Pr. 127 PID control automatic switchover frequency is invalid.

(6) Output signal

•Output terminal assignment during dancer control (PID control) operation

PID signal turns ON during dancer control (PID control) or at a stop by PID control (in the status PID operation being performed inside) (The signal is OFF during normal operation.)

For the terminal used for PID signal output, assign the function by setting "47 (positive logic) or 147 (negative logic)" in *Pr. 190, Pr. 192, or Pr. 197 (output terminal function selection).*

NOTE

• Changing the terminal function using any of *Pr. 178* to *Pr. 182, Pr. 190, Pr. 192, and Pr. 197* may affect the other functions. Set parameters after confirming the function of each terminal.

(7) PID monitor function

•The PID control set point and measured value can be output to the operation panel monitor display and terminal FM. •For each monitor, set the following value in *Pr*: 52 *DU/PU main display data selection* and *Pr*: 54 *FM terminal function selection*.

Setting Monitor Description		Minimum	Terminal FM	Remarks
		Increments	Full Scale	Remarks
52	PID set point	0.1%	100%	
53	PID measured value	0.1%	100%	_
54 PID deviation		0.1%		Value cannot be set in Pr. 54.
54		0.170	—	Displays 1000 when the PID deviation is 0%.

(8) Priorities of main speed command

•The priorities of the main speed speed command source when the speed command source is external are as follows. JOG signal > multi-speed setting signal (RL/RM/RH/REX) > terminal 2

•The priorities of the main speed speed command source when "3" is set in Pr: 79.

Multi-speed setting signal (RL/RM/RH/REX) > set frequency (digital setting by PU, operation panel)

•Terminal 4 can not be selected as the main speed speed command even when AU terminal is turned ON.

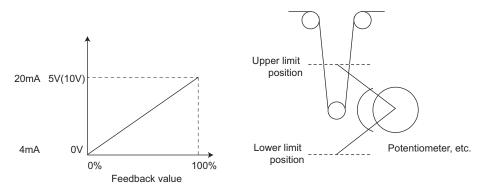
•Even when a remote operation function is selected by setting a value other than "0" in *Pr. 59*, compensation of the remote setting frequency to the main speed is ignored (changes to 0).

4

(9) Adjustment procedure

•Dancer roller position detection signal adjustment

When terminal 4 input is voltage input, 0V is the minimum position and 5V(10V) is the maximum position. When current is input, 4mA is the minimum position and 20mA is the maximum position. (initial value) When 0 to 7V is output from the potentiometer, it is necessary to calibrate *C7 (Pr .905)* at 7V.



(Example) Control at a dancer center position using a 0 to 7V potentiometer

- 1) After changing the current/voltage input switch to "V", set "2" in Pr. 267 to change terminal 4 input to voltage input.
- 2) Input 0V to across terminal 4 and 5 to calibrate *C6 (Pr. 904)*. (% display displayed at analog calibration is independent to % of the feed back value.)
- 3) By inputting 7V to across terminal 4 to 5, calibrate *C7(Pr. 905)* (% display displayed at analog calibration is independent to % of the feed back value.)
- 4) Set 50% in Pr.133.

NOTE

When the *Pr. 267* setting was changed, check the voltage/current input switch setting. Different setting may cause a fault, failure or malfunction. (*Refer to page 151* for setting)

REMARKS

- PID control stops when RH, RM, RL, and REX signals (for multi-speed operation) or JOG signal is input during normal PID control. However, PID control continues when those signals are input during dancer control since these are treated as speed commands.
- During dancer control, *Second acceleration/deceleration time* of *Pr.44* and *Pr.45* are the parameters for acceleration/deceleration time setting to the main speed command source. These do not function as the second function.
- When switchover mode is set with "6" in Pr. 79, dancer control (PID control) is invalid.
- Speed command to terminal 4 by turning AU signal ON is invalid during dancer control.
- Acceleration/deceleration of the main speed command is the same operation as when frequency command is increased/ decreased by analog input.
- Therefore, SU signal remains ON even if the starting signal is turned ON/OFF.(always in the constant speed state)
- The DC brake operation starting frequency when turning OFF the starting signal is not *Pr*: 10 but a smaller value of either *Pr*: 13 or 0.5Hz.
- The set frequency monitor is always variable as "main speed command+PID control".
- The main speed setting frequency accelerates for the acceleration/deceleration time set in *Pr. 44* and *Pr. 45* and the output frequency accelerates/decelerates for the acceleration/deceleration time set in *Pr. 7* and *Pr. 8*. Therefore, when the set time of *Pr. 7* and *Pr. 8* is longer than *Pr. 44* and *Pr. 45*, the output frequency accelerates/decelerates for the acceleration/deceleration time set in *Pr. 7* and *Pr. 8*.
- For the integral term limit, a smaller value of either the PID manipulated variable (%) value converted from the linear interpolated *Pr. 1 Maximum frequency* with *Pr. 902* and *Pr. 903*, or 100% is used for limit.
- Although the output frequency is limited by the minimum frequency, operation limit of the integral term is not performed.

Parameters referred to

- Pr. 59 Remote function selection I Refer to page 94
- Pr. 73 Analog input selection I Refer to page 151
- Pr. 79 Operation mode selection I Refer to page 166
- Pr. 178 to Pr. 182 (input terminal function selection) IF Refer to page 114
- Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) IFR Refer to page 120
- Pr. 561 PTC thermistor protection level I Refer to page 101
- C2 (Pr. 902) to C7 (Pr. 905) Frequency setting voltage (current) bias/gain IF Refer to page 154

4.20.3 Regeneration avoidance function (Pr. 665, Pr. 882, Pr. 883, Pr. 885, Pr. 886)

This function detects a regeneration status and increases the frequency to avoid the regenerative status.

• Possible to avoid regeneration by automatically increasing the frequency to continue operation if the fan happens to rotate faster than the set speed due to the effect of another fan in the same duct.

Parameter Number	Name	Initia	l Value	Setting Range	Description
	Regeneration			0	Regeneration avoidance function invalid
882	avoidance operation		0	1	Regeneration avoidance function is always valid
002	selection		0	2	Regeneration avoidance function is valid only during a constant speed operation
883	Regeneration avoidance operation level	100V class, 200V class 400V class	400 VDC 780 VDC	300 to 800V	Bus voltage level at which regeneration avoidance operates. When the bus voltage level is set to low, overvoltage error will be less apt to occur. However, the actual deceleration time increases. The set value must be higher than the "power supply voltage $\times \sqrt{2}$ "*.
	Regeneration avoidance			0 to 10Hz	Limit value of frequency which rises at activation of regeneration avoidance function.
885	compensation frequency limit value	6	iHz	9999	Frequency limit invalid
886	Regeneration avoidance voltage gain	100%		0 to 200%	Responsiveness at activation of regeneration avoidance. A larger setting will improve responsiveness to the bus voltage change. However, the output frequency could become unstable.
665	Regeneration avoidance frequency gain			0 to 200%	When vibration is not suppressed by decreasing the <i>Pr. 886</i> setting, set a smaller value in <i>Pr. 665</i> .

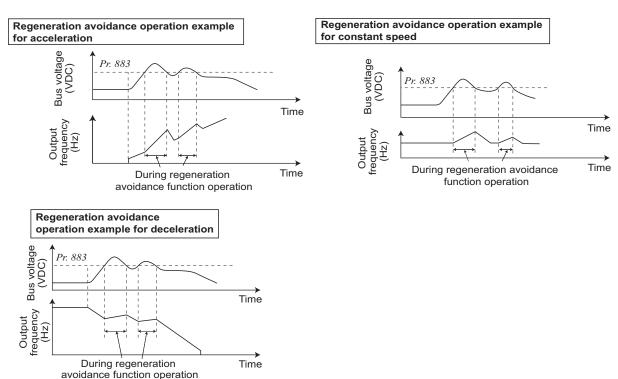
The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

* For Single-phase 100V power input model, power input voltage $\times\, 2 \,\times\, \sqrt{2}$

(1) What is regeneration avoidance function? (Pr. 882, Pr. 883)

•When the regeneration load is large, the DC bus voltage rises and an overvoltage fault (E. OV□) may occur. When this bus voltage rise is detected and the bus voltage level reaches or exceeds *Pr. 883*, increasing the frequency avoids the regeneration status.

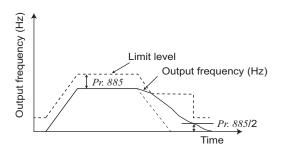
•The regeneration avoidance function is always ON when "1" is set in *Pr. 882*, and activated only during a constant speed when "2" is set in *Pr. 882*.



4

REMARKS

- The acceleration/deceleration ramp while the regeneration avoidance function is operating changes depending on the regeneration load.
- The DC bus voltage of the inverter is about $\sqrt{2}$ times of normal input voltage. (For 100V class, twice the amount of the power input voltage.)
- When the input voltage is 100VAC, bus voltage is approximately 283VDC.
- When the input voltage is 220VAC, bus voltage is approximately 311VDC.
- When the input voltage is 440VAC, bus voltage is approximately 622VDC.
- However, it varies with the input power supply waveform.
- The Pr. 883 setting should be kept higher than the DC bus voltage level. Otherwise, the regeneration avoidance function is always ON even in the non-regeneration status and the frequency increases.
- While overvoltage stall (QL) is activated only during deceleration and stops the output frequency, the regeneration avoidance function is always ON (Pr: 882 = 1) or activated only during a constant speed (Pr: 882 = 2) and increases the frequency according to the regeneration amount.



(2) Limit regeneration avoidance operation frequency (Pr. 885)

You can limit the output frequency compensated (increased) by the regeneration avoidance function.

- •The frequency is limited to the output frequency (frequency prior to regeneration avoidance operation) + Pr. 885 Regeneration avoidance compensation frequency limit value during acceleration or constant speed. If the regeneration avoidance frequency exceeds the limit value during
- deceleration, the limit value is held until the output frequency falls to 1/2 of Pr. 885.
- •When the frequency increased by regeneration avoidance function has reached Pr. 1 Maximum frequency, it is limited to the maximum frequency.
- •When Pr. 885 is set to "9999", regeneration avoidance function operation frequency setting is invalid.

(3) Regeneration avoidance function adjustment (Pr. 665, Pr. 886)

•If the frequency becomes instable during regeneration avoidance operation, decrease the setting of Pr. 886 Regeneration avoidance voltage gain. Reversely, if sudden regeneration causes an overvoltage alarm, increase the setting.

When vibration is not suppressed by decreasing the Pr. 886 setting, set a smaller value in Pr. 665 Regeneration avoidance frequency gain.

NOTE

- When regeneration avoidance operation is performed, où (overvoltage stall) is displayed and the OL signal is output. Set the operation pattern at an OL signal output using Pr. 156 Stall prevention operation selection. Set the output timing of the OL signal using Pr. 157 OL signal output timer.
- When regeneration avoidance operation is performed, stall prevention is also activated at the same time.
- The regeneration avoidance function cannot shorten the actual deceleration time taken to stop the motor. The actual deceleration time depends on the regeneration energy consumption capability. To shorten the deceleration time, consider using the regeneration unit (FR-BU2, FR-CV, FR-HC) and brake resistor (MRS type, MYS type, FR-ABR etc.) to consume regeneration energy at constant speed.

When using the regeneration unit (FR-BU2, FR-CV, FR-HC) and brake resistor (MRS type, MYS type, FR-ABR etc.), set Pr. 882 to "0 (initial value)" (regeneration avoidance function invalid). When using the regeneration unit, etc. to consume regeneration energy at deceleration, set Pr. 882 to "2" (regeneration avoidance function valid only at a constant speed).



Parameters referred to

- Pr. 1 Maximum frequency IF Refer to page 84 Pr. 8 Deceleration time IF Refer to page 97 Pr. 22 Stall prevention operation level IF Refer to page 80

4.21 Useful functions

Purpose	Parameter that	Refer to Page	
To increase cooling fan life	Cooling fan operation selection	Pr. 244	227
To determine the maintenance time	Inverter part life display	Pr. 255 to Pr. 259	228
	Maintenance output function	Pr. 503, Pr. 504	232
of parts	Current average value monitor signal	Pr. 555 to Pr. 557	233
Freely available parameter	Free parameter	Pr. 888, Pr. 889	235

4.21.1 Cooling fan operation selection (Pr. 244)

You can control the operation of the cooling fan (1.5K or higher) built in the inverter.

Parameter Number	Name	Initial Value	Setting Range	Description
				Operates in power-ON status.
			0	Cooling fan ON/OFF control invalid (the
				cooling fan is always ON at power-ON)
244	Cooling fan operation selection	1		Cooling fan ON/OFF control valid
244				The fan is always ON while the inverter is
			1	running. During a stop, the inverter status
				is monitored and the fan switches ON/
				OFF according to the temperature.

The above parameter can be set when Pr.160 Extended function display selection = "0". (Refer to page 163)

• In either of the following cases, fan operation is regarded as faulty as [FN] is shown on the operation panel, and the fan fault (FAN) and alarm (LF) signals are output.

• Pr. 244 = "0"

When the fan comes to a stop with power-ON.

•*Pr*: 244 = "1"

When the inverter is running and the fan stops during fan ON command.

• For the terminal used for FAN signal output, set "25 (positive logic) or 125 (negative logic)" to *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection)*, and for the LF signal, set "98 (positive logic) or 198 (negative logic)".

• Changing the terminal assignment using Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

P

Parameters referred to

Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) 🐨 Refer to page 120

4.21.2 Display of the lives of the inverter parts (Pr. 255 to Pr. 259)

Degrees of deterioration of main circuit capacitor, control circuit capacitor, cooling fan and inrush current limit circuit can be diagnosed by a monitor.

When any part has approached to the end of its life, an alarm can be output by self diagnosis to prevent a fault.

(Use the life check of this function as a guideline since the life except the main circuit capacitor is calculated theoretically.)

For the life check of the main circuit capacitor, the alarm signal (Y90) will not be output if a measuring method of (4) is not performed.

Parameter	Name	Initial Value	Setting	Description	
Number	Name		Range	Description	
				Displays whether the control circuit capacitor,	
255	Life alarm status display	0	(0 to 15)	main circuit capacitor, cooling fan, and each parts	
233	Life alarm status display	U	(0.10.13)	of the inrush current limit circuit have reached the	
				life alarm output level or not. (Reading only)	
	Inrush current limit circuit			Displays the deterioration degree of the inrush	
256		100%	(0 to 100%)	current limit circuit.	
	life display			(Reading only)	
	Control circuit capacitor life		(0 to 100%)	Displays the deterioration degree of the control	
257	-	100%		circuit capacitor.	
	display			(Reading only)	
			(0 to 100%)	Displays the deterioration degree of the main	
258	Main circuit capacitor life	100%		circuit capacitor.	
250	display	100%		(Reading only)	
				The value measured by Pr. 259 is displayed.	
				Setting "1" and turning the power supply OFF	
				starts the measurement of the main circuit	
259	Main circuit capacitor life	0	0, 1	capacitor life.	
239	measuring	0	(2, 3, 8, 9)	When the Pr: 259 value is "3" after powering ON	
	-			again, the measuring is completed.	
				Writes deterioration degree in Pr. 258.	

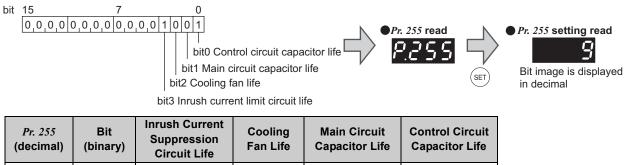
The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

REMARKS

Since repeated inrush currents at power-ON will shorten the life of the converter circuit, frequent starts and stops of the magnetic contactor must be avoided.

(1) Life alarm display and signal output (Y90 signal, Pr. 255)

•Whether any of the control circuit capacitor, main circuit capacitor, cooling fan and inrush current limit circuit has reached the life alarm output level or not can be checked by *Pr. 255 Life alarm status display* and life alarm signal (Y90).



(decimal)	(binary)	Suppression Circuit Life	Fan Life	Capacitor Life	Capacitor Life
15	1111	0	0	0	0
14	1110	0	0	0	×
13	1101	0	0	×	0
12	1100	0	0	×	×
11	1011	0	×	0	0
10	1010	0	×	0	×
9	1001	0	×	×	0
8	1000	0	×	×	×
7	0111	×	0	0	0
6	0110	×	0	0	×
5	0101	×	0	×	0
4	0100	×	0	×	×
3	0011	×	×	0	0
2	0010	×	×	0	×
1	0001	×	×	×	0
0	0000	×	×	×	×
					A A CHI

O: With warnings, ×: Without warnings

•The life alarm signal (Y90) turns ON when any of the control circuit capacitor, main circuit capacitor, cooling fan and inrush current limit circuit reaches the life alarm output level.

•For the terminal used for the Y90 signal, set "90" (positive logic) or "190" (negative logic) to *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection)*.

NOTE

Changing the terminal assignment using *Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection)* may affect the other functions. Set parameters after confirming the function of each terminal.

(2) Inrush current limit circuit life display (Pr. 256)

•The life of the inrush current limit circuit (relay, contactor and inrush resistor) is displayed in Pr. 256.

•Activation of inrush current limit resistor circuit is counted. It is counted every 10,000 times (1%) and counts down from 100% (0 time).

As soon as 10% (900,000 times) is reached, *Pr. 255* bit 3 is turned ON and also an alarm is output to the Y90 signal. The inrush current limit resistor circuit activates under the following conditions:

•At power-ON

•At undervoltage occurrence (Refer to page 258)

•At inverter reset

(3) Control circuit capacitor life display (Pr. 257)

•The deterioration degree of the control circuit capacitor is displayed in Pr. 257 as a life.

• In the operating status, the control circuit capacitor life is calculated from the energization time and temperature, and is counted down from 100%.

As soon as the control circuit capacitor life falls below 10%, *Pr*: 255 bit 0 is turned ON and also an alarm is output to the Y90 signal.

4

(4) Main circuit capacitor life display (Pr. 258, Pr. 259)

•The deterioration degree of the control circuit capacitor is displayed in Pr. 258 as a life.

- On the assumption that the main circuit capacitor capacitance at factory shipment is 100%, the capacitor life is displayed in *Pr. 258* every time measurement is made.
- When the measured value falls to or below 85%, Pr. 255 bit 1 is turned ON and also an alarm is output to the Y90 signal.
- Measure the capacitor capacity according to the following procedure and check the deterioration level of the capacitor capacity.
 - 1) Check that the motor is connected and at a stop.
 - 2) Set "1" (measuring start) in Pr. 259.
 - 3) Switch power OFF. The inverter applies DC voltage to the motor to measure the capacitor capacity when the inverter turns OFF.
 - 4) After confirming that the LED of the operation panel is OFF, power ON again.
 - 5) Check that "3" (measuring completion) is set in *Pr. 259*, read *Pr. 258*, and check the deterioration degree of the main circuit capacitor.

Pr. 259	Description	Remarks
0	No measurement	Initial value
1	Measurement start	Measurement starts when the power
1	weasurement start	supply is switched OFF.
2	During measurement	
3	Measurement complete	Only displayed and cannot be set
8	Forced end	Chiry displayed and callinot be set
9	Measurement error	

REMARKS

- When the main circuit capacitor life is measured under the following conditions, "forced end" (*Pr. 259* = "8") or "measuring error" (*Pr. 259* = "9") occurs or it remains in "measuring start" (*Pr. 259* = "1"). Therefore, do not measure in such case.
- In addition, even when "measurement completion" (*Pr. 259* = "3") is confirmed under the following conditions, normal measurement can not be done.
- (a)FR-HC or FR-CV is connected.
- (b)DC power supply is connected to the terminal P/+ and N/-.
- (c)The power supply switched ON during measurement.
- (d)The motor is not connected to the inverter.
- (e)The motor is running (coasting)
- (f)The motor capacity is two rank smaller as compared to the inverter capacity.
- (g)The inverter is tripped or a fault occurred when power is OFF.
- (h)The inverter output is shut off with the MRS signal.
- (i)The start command is given while measuring.
- (j)The parameter unit (FR-PU04/FR-PU07) is connected.
- (k)Use terminal PC as power supply.
- (I)I/O terminal of the control terminal block is ON (continuity).
- Turning the power ON during measuring before LED of the operation panel turns OFF, it may remain in "measuring" (*Pr. 259* = "2") status. In such case, carry out operation from step 2.

POINT

For accurate life measurement of the main circuit capacitor, wait 3 hours or longer after turning OFF. The temperature left in the main circuit capacitor affects measurement.

When measuring the main circuit capacitor capacity (*Pr. 259 Main circuit capacitor life measuring* = "1"), the DC voltage is applied to the motor for 1s at powering OFF. Never touch the motor terminal, etc. right after powering OFF to prevent an electric shock.

(5) Cooling fan life display

•The cooling fan speed of 50% or less is detected and "FN" is displayed on the operation panel and parameter unit (FR-PU04/FR-PU07). As an alarm display, *Pr. 255* bit 2 is turned ON and also an alarm is output to the Y90 signal.



• When the inverter is mounted with two or more cooling fans, "FN" is displayed with one or more fans with speed of 50% or less.



• For replacement of each part, contact the nearest Mitsubishi FA center.

Useful functions

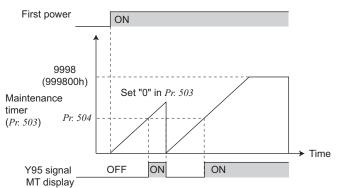
4.21.3 Maintenance timer alarm (Pr. 503, Pr. 504)

When the cumulative energization time of the inverter reaches the parameter set time, the maintenance timer output signal (Y95) is output. **[**][(MT) is displayed on the operation panel.

This can be used as a guideline for the maintenance time of peripheral devices.

Parameter Number	Name	Initial Value	Setting Range	Description
503	Maintenance timer	0	0 (1 to 9998)	Displays the cumulative energization time of the inverter in 100h increments. (Reading only) When $Pr: 503 =$ "1 to 9998", writing the setting value of "0" clears the cumulative energization time. (Writing is disabled when $Pr: 503 =$ "0".)
504	Maintenance timer alarm output set time	9999	0 to 9998	Time taken until when the maintenance timer alarm output signal (Y95) is output.

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)



- The cumulative energization time of the inverter is stored into the EEPROM every hour and is displayed in Pr. 503 Maintenance timer in 100h increments. Pr. 503 is clamped at 9998 (999800h).
- When the Pr: 503 value reaches the time set to Pr: 504 Maintenance timer alarm output set time (100h increments), the maintenance timer alarm output signal (Y95) is output.
- For the terminal used for the Y95 signal output, assign the function by setting "95" (positive logic) or "195" (negative logic) to Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection).



NOTE

The cumulative energization time is counted every hour. The energization time of less than 1h is not counted. Changing the terminal assignment using Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

Parameters referred to (A)

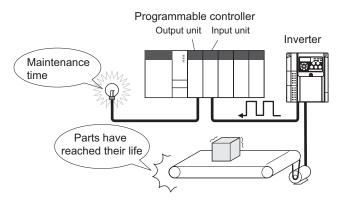
Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) 🕼 Refer to page 120

4.21.4 Current average value monitor signal (Pr. 555 to Pr. 557)

The average value of the output current during constant speed operation and the maintenance timer value are output as a pulse to the current average value monitor signal (Y93).

The pulse width output to the I/O module of the programmable controller or the like can be used as a guideline to know abrasion of machines, elongation of belt and the maintenance time for aged deterioration of devices.

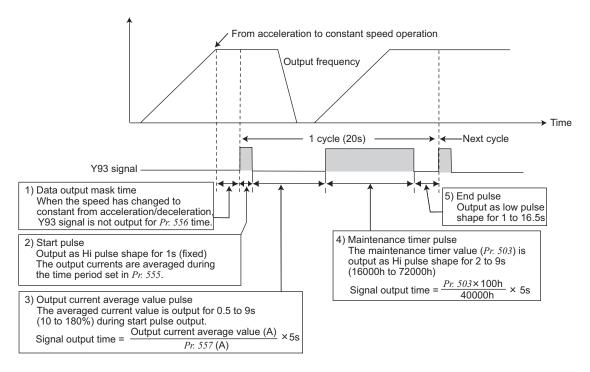
The current average value monitor signal (Y93) is output as pulse for 20s as 1 cycle and repeatedly output during constant speed operation.



Parameter Number	Name	Initial Value	Setting Range	Description
555	Current average time	1s	0.1 to 1s	Time taken to average the current during start pulse output (1s).
556	Data output mask time	0s	0 to 20s	Time for not obtaining (mask) transient state data.
557	Current average value monitor signal output reference current	Rated inverter current	0 to 500A	Reference (100%) for outputting the signal of the current average value.

The above parameters can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

The above parameters allow their settings to be changed during operation in any operation mode even if "0" (initial value) is set in Pr. 77 Parameter write selection.



- The pulse output of the current average value monitor signal (Y93) is shown above.
- For the terminal used for the Y93 signal output, assign the function by setting "93" (positive logic) or "193" (negative logic) to any of *Pr. 190 or Pr. 197 (Output terminal function selection)*. The function can not be assigned to *Pr. 192 A,B,C terminal function selection*.
- 1) Setting of Pr. 556 Data output mask time

The output current is unstable (transient state) right after the operation is changed from the acceleration/deceleration state to the constant speed operation. Set the time for not obtaining (mask) transient state data in *Pr. 556*.

2) Setting of *Pr. 555 Current average time*

The average output current is calculated during Hi output of start pulse (1s). Set the time taken to average the current during start pulse output in *Pr*: 555.

 Setting of *Pr:557 Current average value monitor signal output reference current* Set the reference (100%) for outputting the signal of the current average value. Obtain the time to output the signal from the following calculation.

$\frac{\text{Output current average value}}{Pr. 557 \text{ setting}} \times 5s \text{ (Output current average value 100\%/5s)}$

Note that the output time range is 0.5 to 9s and the output time is either of the following values when the output current average value is the corresponding percentage of the *Pr*: *557* setting.

Less than 10% ... 0.5s, more than 180% ... 9s

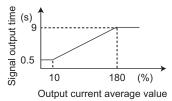
Example) when *Pr*: 557 = 10A and the average value of output current is 15A

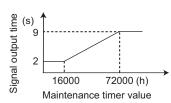
As $15A/10A \times 5s = 7.5$, the current average value monitor signal is output as low pulse shape for 7.5s.

4) Setting of Pr. 503 Maintenance timer

After the output current average value is output as low pulse shape, the maintenance timer value is output as high pulse shape. The output time of the maintenance timer value is obtained from the following calculation.

Pr. 503 × 100 40000h × 5s (Maintenance timer value 100%/5s)

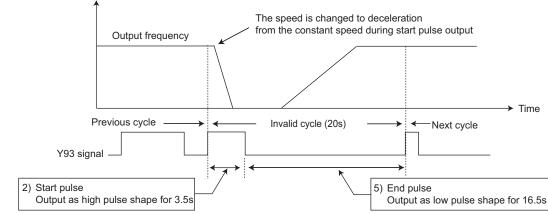




Note that the output time range is 2 to 9s, and it is 2s when the *Pr*: 503 setting is less than 16000h and 9s when exceeds 72000h.

REMARKS

- Mask of data output and sampling of output current are not performed during acceleration/deceleration.
- When the speed is changed to acceleration/deceleration from constant speed during start pulse output, the data is judged as invalid. The start pulse is output as high pulse shape for 3.5s, and the end signal is output as low pulse shape for 16.5s. The signal is output for at least 1 cycle even when acceleration/deceleration state continues after the start pulse output is completed.



- When the output current value (inverter output current monitor) is 0A on completion of the 1 cycle signal output, the signal is not output until the speed becomes constant next time.
- The current average value monitor signal (Y93) is output as low pulse shape for 20s (without data output) under the following conditions.
- (a) When the motor is in the acceleration/deceleration state on completion of the 1 cycle signal output
- (b) When 1-cycle signal output was ended during restart operation with the setting of automatic restart after instantaneous power failure (*Pr*: 57 ≠ "9999")
- (c) When restart operation was being performed at the point of data output mask end with the setting of automatic restart after instantaneous power failure (*Pr.* 57 ≠ "9999")

Changing the terminal assignment using Pr. 190, Pr. 192, and Pr. 197 (output terminal function selection) may affect the other functions. Set parameters after confirming the function of each terminal.

Parameters referred to

Pr. 57 Restart coasting time IF Refer to page 137 Pr. 190, Pr. 192, Pr. 197 (output terminal function selection) IF Refer to page 120

Pr. 503 Maintenance timer I Refer to page 232

4.21.5 Free parameter (Pr. 888, Pr. 889)

You can input any number within the setting range of 0 to 9999.

For example, the number can be used:

- As a unit number when multiple units are used.
- · As a pattern number for each operation application when multiple units are used.
- As the year and month of introduction or inspection.

Parameter Number	Name	Initial Value	Setting Range	Description
888	Free parameter 1	9999	0 to 9999	Any values can be set. Data is held even
889	Free parameter 2	9999	0 to 9999	if the inverter power is turned OFF.

The above parameters can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

The above parameters allow their settings to be changed during operation in any operation mode even if "0" (initial value) is set in *Pr.77 Parameter write selection*.

REMARKS

Pr. 888 and Pr. 889 do not influence the inverter operation.

4.22 Setting the parameter unit and operation panel

Purpose	Parameter	that should be Set	Refer to Page
Selection of rotation direction by RUN of the operation panel	RUN key rotation direction selection	Pr. 40	236
Switch the display language of the parameter unit	PU display language selection	Pr. 145	236
Use the setting dial of the operation panel like a potentiometer for frequency setting Key lock of operation panel	Operation panel operation selection	Pr. 161	237
Change the magnitude of change of frequency setting by the setting dial of the operation panel	Magnitude of frequency change setting	Pr. 295	239
Control of the parameter unit buzzer	PU buzzer control	Pr. 990	240
Adjust LCD contrast of the parameter unit	PU contrast adjustment	Pr. 991	240

4.22.1 RUN key rotation direction selection (Pr. 40)

Used to choose the direction of rotation by operating (RUN) of the operation panel.

Parameter Number	Name	Initial Value	Setting Range	Description	
40	RUN key rotation direction	0	0	Forward rotation	
40	selection	0	1	Reverse rotation	
T I I					

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

4.22.2 PU display language selection (Pr.145)

You can switch the display language of the parameter unit (FR-PU04/FR-PU07) to another.

Parameter Number	Name	Initial Value	Setting Range	Description
			0	Japanese
	PU display language selection		1	English
			2	German
145		0	3	French
145		U	4	Spanish
			5	Italian
			6	Swedish
			7	Finnish

The above parameter can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

4.22.3 Operation panel frequency setting/key lock selection (Pr. 161)

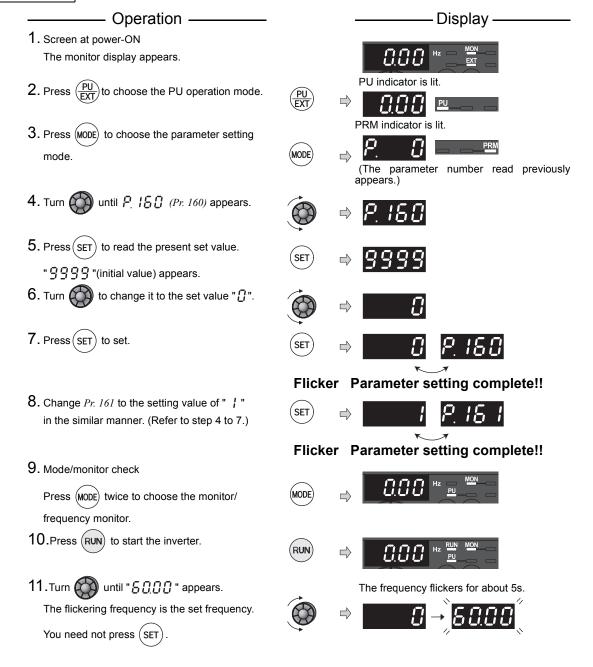
The setting dial of the operation panel can be used for setting like a potentiometer. The key operation of the operation panel can be disabled.

Parameter Number	Name	Initial Value	Setting Range	Desc	ription
	161 Frequency setting/key lock operation selection	0	0	Setting dial frequency setting mode	Key lock invalid
161			1	Setting dial potentiometer mode	
101			10	Setting dial frequency setting mode	Koy look yolid
			11	Setting dial potentiometer mode	Key lock valid

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

(1) Using the setting dial like a potentiometer to set the frequency

Operation example Changing the frequency from 0Hz to 60Hz during operation



REMARKS

- If the display changes from flickering "60.00" to "0.00", the setting of Pr. 161 Frequency setting/key lock operation selection may not be "1".
- Independently of whether the inverter is running or at a stop, the frequency can be set by merely turning the dial.
 When the frequency is changed, it will be stored in EEPROM as the set frequency after 10s.

NOTE

• When setting frequency by turning setting dial, the frequency goes up to the set value of *Pr.1 Maximum frequency* (initial value: 120Hz). Adjust *Pr.1 Maximum frequency* setting according to the application.

(2) Disable the setting dial and key operation of the operation panel (Press [MODE] long (2s))

- •Operation using the setting dial and key of the operation panel can be invalid to prevent parameter change, and unexpected start or frequency setting.
- •Set "10 or 11" in Pr. 161, then press (MODE) for 2s to make the setting dial and key operation invalid.
- •When the setting dial and key operation are invalid, HDL d appears on the operation panel. If dial or key operation is attempted while dial and key operation are invalid, HDL d appears. (When dial or key is not touched for 2s, monitor display appears.)
- •To make the setting dial and key operation valid again, press (MODE) for 2s.

REMARKS

• Even if the setting dial and key operation are disabled, the monitor display and (STOP) are valid.

NOTE

Release the operation lock to release the PU stop by key operation.

4.22.4 Magnitude of frequency change setting (Pr. 295)

When setting the set frequency with the setting dial, frequency changes in 0.01Hz increments in the initial status. Setting this parameter increases the magnitude of frequency which changes according to the rotated amount of the setting dial, improving operability.

Parameter Number	Name	Initial Value	Setting Range	Description
			0	Function invalid
	Magnitude of frequency		0.01	The minimum verying width when the est
295	295		0.1	The minimum varying width when the set frequency is changed by the setting dial can
	change setting		1	be set.
			10	De Sel.

The above parameter can be set when *Pr. 160 Extended function display selection* = "0". (*Refer to page 163*)

The above parameter allows its setting to be changed during operation in any operation mode even if "0" (initial value) is set in *Pr.* 77 *Parameter write selection.*

(1) Basic operation

When a value other than "0" is set in *Pr*: 295, the minimum varying width when the set frequency is changed by the setting dial can be set.

For example, when "1.00Hz" is set in *Pr. 295*, one click (one dial gauge) of the setting dial changes the frequency in increments of $1.00Hz \rightarrow 2.00Hz \rightarrow 3.00Hz$.

When Pr. 295 = "1"



*One rotation of the setting dial equals to 24 clicks (24 dial gauges).

REMARKS

- When machine speed display is selected with *Pr. 37*, the minimum increments of the magnitude of change is determined by *Pr.295* as well. Note that the setting value may differ as speed setting changes the set machine speed and converts it to the speed display again.
- When the set frequency (speed) is 100 or more, frequency is displayed in 0.1 increments. Therefore, the minimum varying width is 0.1 even when *Pr*: 295 < 0.1.
- When the machine speed setting is 1000 or more, frequency is displayed in 1 increments. Therefore, the minimum varying width is 1 even when *Pr. 295* < 1.



NOTE

• For Pr. 295, unit is not displayed.

- This parameter is valid only in the set frequency mode. When other frequency-related parameters are set, it is not activated.
- When 10 is set, frequency setting changes in 10Hz increments. Be cautions for the excess speed. (in potentiometer mode)

4.22.5 Buzzer control (Pr. 990)

You can make the buzzer "beep" when you press the key of the parameter unit (FR-PU04/FR-PU07).

Parameter Number	Name	Initial Value	Setting Range	Description
990	990 PU buzzer control	1	0	Without buzzer
390			1	With buzzer

The above parameter can be set when Pr. 160 Extended function display selection = "0". (Refer to page 163)

The above parameter allows its setting to be changed during operation in any operation mode even if "0" (initial value) is set in *Pr. 77 Parameter write* selection.

REMARKS

• Inverter alert faults with beep sounds when this parameter is set to activate the buzzer.

4.22.6 PU contrast adjustment (Pr. 991)

Contrast adjustment of the LCD of the parameter unit (FR-PU04/FR-PU07) can be performed. Decreasing the setting value makes the contrast lighter.

Parameter Number	Name	Initial Value	Setting Range	Description
991	PU contrast adjustment	58	0 to 63	0: Light ↓ 63: Dark

The above parameter is displayed as simple mode parameter only when the parameter unit FR-PU04/FR-PU07 is connected. The above parameter allows its setting to be changed during operation in any operation mode even if "0" (initial value) is set in *Pr. 77 Parameter write selection*.

4.23 FR-E500 series operation panel (PA02) setting

The operation panel (PA02) for the FR-E500 series can be hooked up with the PU cable for use. (The inverter can not be directly connected.)

Purpose	Parameter th	Refer to Page	
Select the frequency setting method of the operation panel (built-in potentiometer,	Frequency setting command selection	Pr. 146	241
Set the magnitude (slope) of the output frequency by the built-in potentiometer as desired.	Built-in frequency setting potentiometer bias/gain	C22(Pr. 922), C23(Pr. 922), C24(Pr. 923), C25(Pr. 923)	242

4.23.1 Built-in potentiometer switching (Pr. 146)

Switches the frequency setting method between the PA02 built-in frequency setting potentiometer and digital frequency setting by the $4/\sqrt{2}$ key.

Parameter Number	Name	Initial Value	Setting Range	Description
			0 *1	PA02 built-in frequency setting potentiometer valid Frequency setting by the built-in frequency setting potentiometer
146	Built-in potentiometer switching	1	1	PA02 built-in frequency setting potentiometer invalid Digital frequency setting by the A / V key. Changing frequency continuously by pressing the A / V key. Hold down the A / V key to perform operation.

*1 Set when performing operation using the built-in frequency setting potentiometer using the operation panel (PA02) for the FR-E500 series. Operation from the inverter operation panel or communication is not available.

The above parameter can be set when Pr.160 Extended function display selection = "0". (Refer to page 163)

4.23.2 Bias and gain of the built-in frequency setting potentiometer (C22 (Pr. 922) to C25 (Pr. 923))

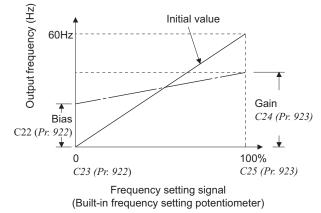
When the operation panel (PA02) for the FR-E500 series is hooked up with the PU cable, the magnitude (slope) of the output frequency to the frequency setting potentiometer of the operation panel can be set as desired.

Parameter	Name	Initial	Setting	Description	
No.		Value	Range	Description	
	Frequency setting voltage bias	0Hz	0 to 400Hz	Frequency on the bias side of PA02 built-in	
	frequency (built-in potentiometer)			frequency setting potentiometer.	
	Frequency setting voltage bias (built-	0%	0 to 300%	Converted % of the bias side setting level of	
	in potentiometer)			PA02 built-in frequency setting potentiometer.	
	Frequency setting voltage gain	60Hz	0 to 400Hz	Frequency on the gain side of PA02 built-in	
	frequency (built-in potentiometer)	00112		frequency setting potentiometer.	
L/5(9/3) *	Frequency setting voltage gain (built-	100%	0 to 300%	Converted % of the bias side setting level of	
	in potentiometer)			PA02 built-in frequency setting potentiometer.	

*1 The parameter numbers in parentheses are for the operation panel (PA02) of the FR-E500 series or parameter unit (FR-PU04/FR-PU07).

The above parameters can be set when Pr. 160 Extended function display selection ="0". (Refer to page 163)

Adjust the bias of the potentiometer of the operation panel using *Pr. 922 (C22, C23)* and gain with *Pr. 923 (C24, C25)*.

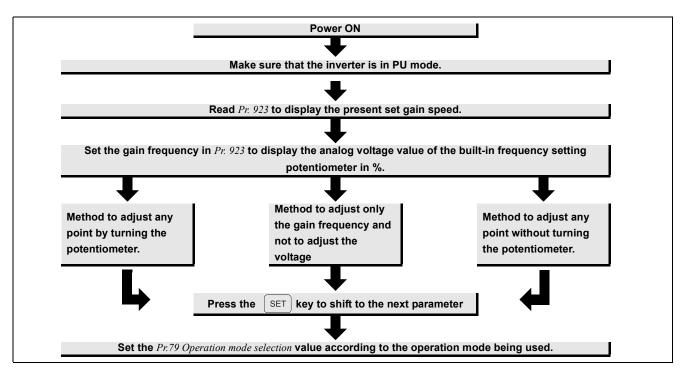


<Setting>

[Setting from the FR-E500 series operation panel (PA02)]

Bias/gain adjustment methods using the built-in potentiometer are shown below.

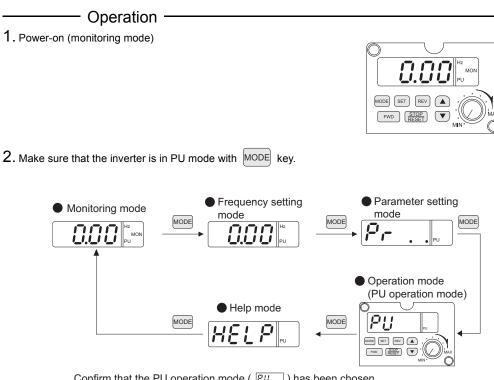
- Method to adjust any point by turning the potentiometer.
- Method to adjust any point without turning the potentiometer.
- · Method to adjust the bias/gain frequency only.



Pr. 923 "Built-in frequency setting potentiometer gain"

(Pr. 922 can be adjusted in a similar manner.)

Set the magnitude (slope) of the output frequency by the built-in potentiometer as desired using the built-in frequency setting potentiometer.



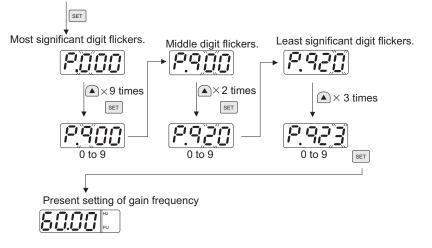
Confirm that the PU operation mode (PU) has been chosen. In the Jog operation mode (JU) or External operation mode (JP.77d), press the I / v key to display PU.

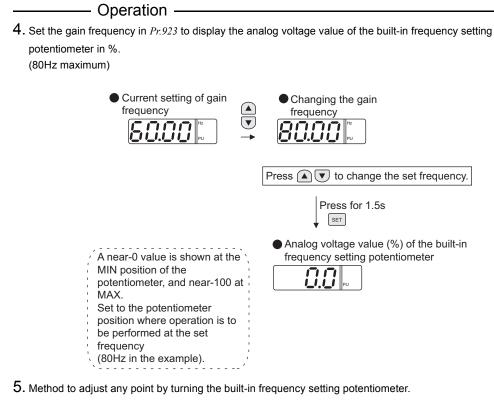
If PU cannot be displayed by pressing the A/V key in the External operation mode (OPR) (if *Pr. 79 operation mode selection* \neq "0"), set "1" in *Pr. 79 operation mode selection*.

3. Read *Pr. 923* to display the present set gain frequency.

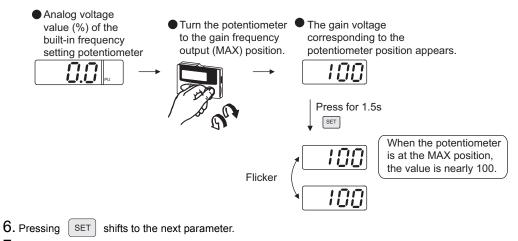
(Pr. 922 can be adjusted in a similar manner.)

Using the MODE key, choose the "parameter setting mode".



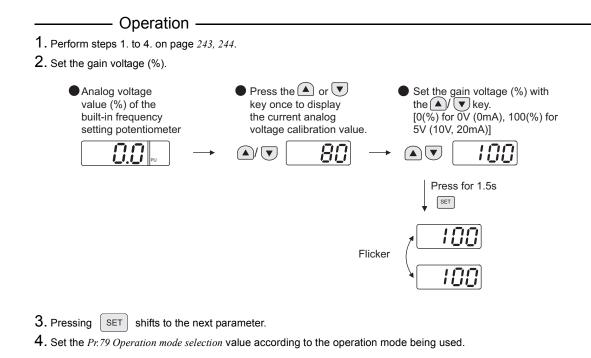


(application of 5V)

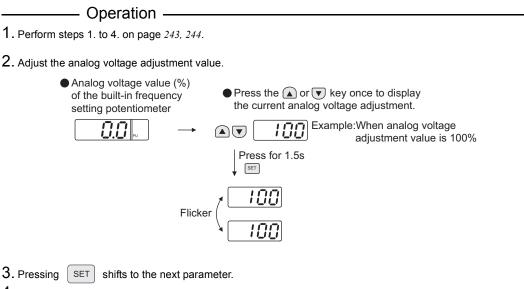


7. Set the Pr. 79 Operation mode selection value according to the operation mode being used.

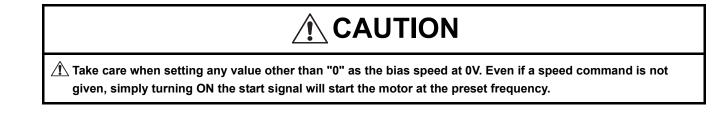
Method to adjust any point without turning the potentiometer (changing from 4V(80%) to 5V(100%))



• Method to adjust only the gain frequency and not to adjust the voltage



4. Set the Pr. 79 Operation mode selection value according to the operation mode being used.

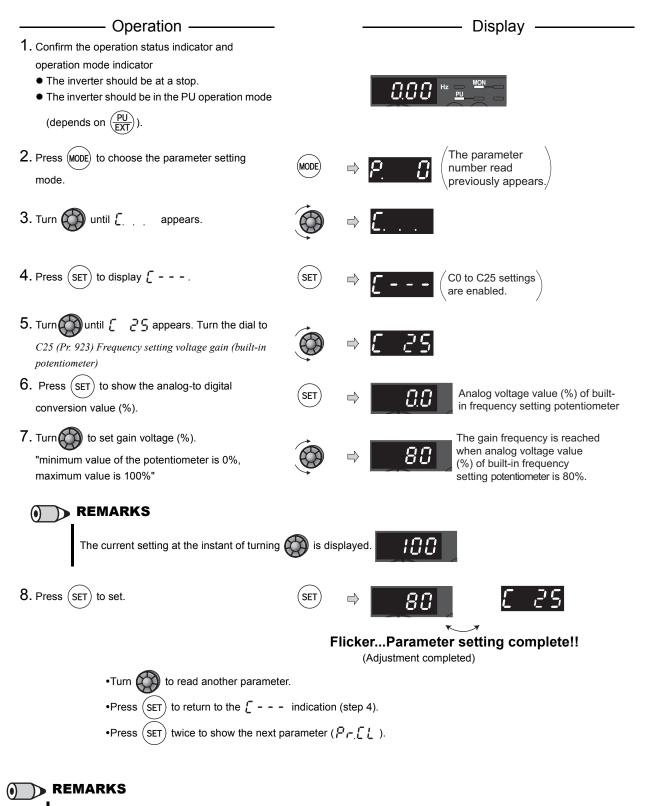


4

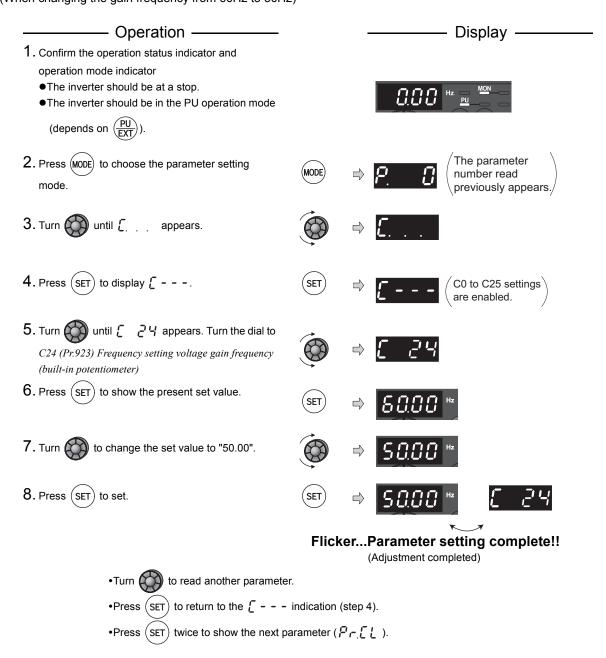
[Setting with the inverter operation panel without fitting the FR-E500 series operation panel (PA02)]

a) Method to adjust any point

(to change to 80% from 100%)



By pressing of after step 6, you can confirm the present frequency setting bias/gain setting. It cannot be confirmed after execution of step 7. b) Method to set frequency only without adjusting gain analog value (When changing the gain frequency from 60Hz to 50Hz)



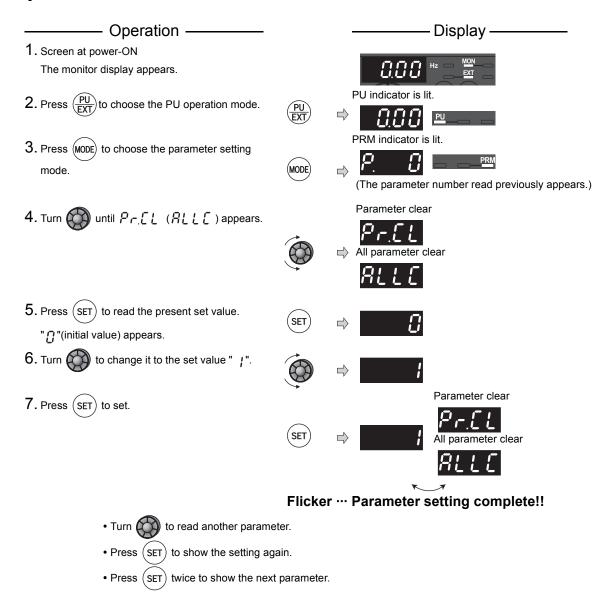
4

- () **REMARKS**
 - To run the inverter at 60Hz or more using the built-in frequency setting potentiometer (*Pr. 146* = 0), change *C24* and *C25* (*Pr. 923*). If only *Pr. 1 or Pr. 18* is changed, the inverter cannot run above 60Hz.
 - Setting *Pr. 146, C22 (Pr. 922), C23 (Pr. 922), C24 (Pr. 923), C25 (Pr. 923)* can be performed from the inverter operation panel. However, it functions only when the operation panel PA02 for the FR-E500 is connected.
 - When setting frequency, parameter, etc. using the operation panel PA02, it is necessary to hold down the SET key for 1.5s.
 - Past four faults are stored in the faults history when the operation panel PA02 is connected.
 - All faults (E.ILF, E.IOH. E.AIE, E.CDO, E.PTC, E.SAF) added to the FR-D700 series are displayed as E.14.

4.24 Parameter clear/ All parameter clear

POINT

- Set "1" in *Pr.CL Parameter clear, ALLC all parameter clear* to initialize parameters. (Parameters are not cleared when "1" is set in *Pr. 77 Parameter write selection.*)
- Refer to the extended parameter list on page 58 for parameters cleared with this operation.



Setting	Description			
0	Clear is not executed.			
1	Sets parameters back to the initial values. (Parameter clear sets back all parameters except <i>calibration parameters</i> , <i>terminal function selection parameters</i> to the initial values.) <i>Refer to the parameter list on page 58</i> for availability of parameter clear and all parameter clear.			

REMARKS

and and are displayed alternately ... Why?

P The inverter is not in the PU operation mode.

PU connector is used.

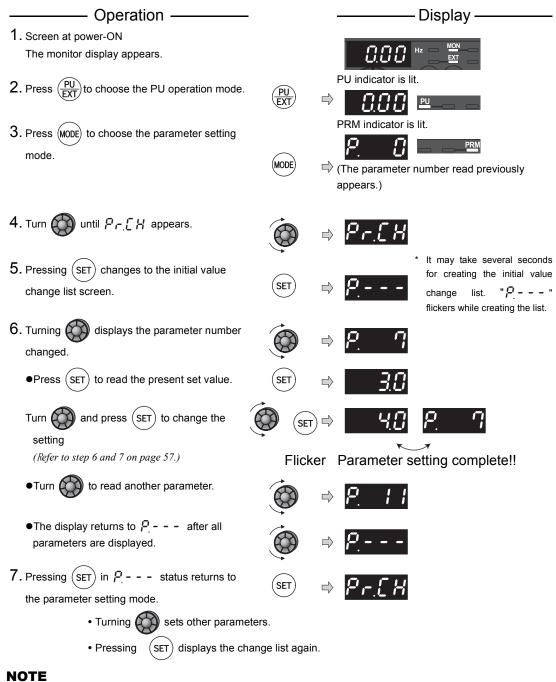
1. Press $\left(\frac{PU}{EXT}\right)$. [PU] is lit and the monitor (4-digit LED) displays "1". (When *Pr*. 79 = "0" (initial value))

2. Carry out operation from step 6 again.

• Stop the inverter. Parameter clear is unavailable when the inverter is running, and will cause the write disable error.

4.25 Initial value change list

Displays and sets the parameters changed from the initial value.



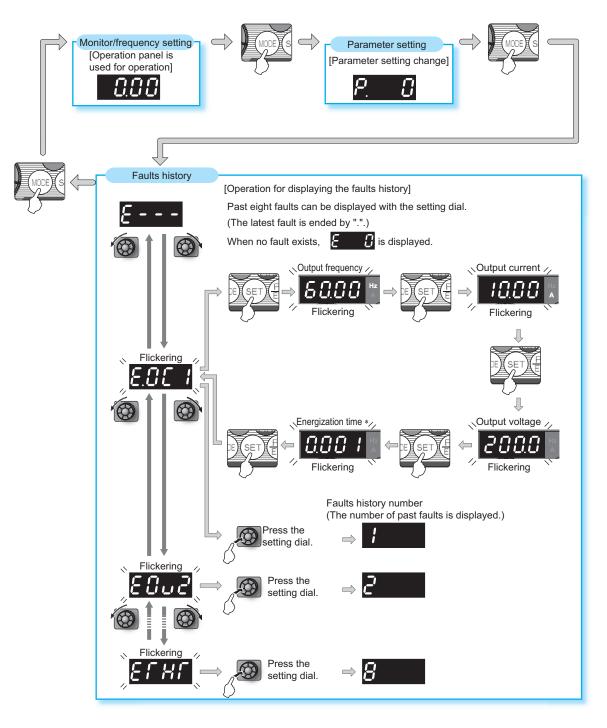
- Calibration parameters (C0 (Pr. 900) to C7 (Pr. 905), C22 (Pr. 922) to C25 (Pr. 923)) are not displayed even when these are changed from the initial settings.
- Only simple mode parameter is displayed when simple mode is set (Pr. 160 = "9999" (initial value))
- Pr. 160 is displayed independently of whether the setting value is changed or not.
- When parameter setting is changed after creating the initial value change list, the setting will be reflected to the initial value change list next time.

11-25 **Parameters referred to**

Pr. 160 Extended function display selection I Refer to page 163 C0 (Pr. 900) FM terminal calibration I Refer to page 135 C2(Pr. 902) to C7(Pr. 905) (Frequency setting bias/gain parameter) TF Refer to page 154 C22(Pr. 922) to C25(Pr. 923) (Bias and gain of built-in frequency setting potentiometer) I Refer to page 242

4.26 Check and clear of the faults history

(1) Check for the faults history



* The cumulative energization time and actual operation time are accumulated from 0 to 65535 hours, then cleared, and accumulated again from 0. When the operation panel is used, the time is displayed up to 65.53 (65530h) in the indication of 1h = 0.001, and thereafter, it is added up from 0.

(2) Clearing procedure

Operation		———— Display ———
. Screen at power-ON		MON
The monitor display appears.		
Press (MODE) to choose the parameter setting mode.		PRM indicator is lit.
\bigcirc	(MODE)	_ <u>₽. </u> <u> </u>
	MODE	(The parameter number read previously appears.)
B. Turn 💮 until $\mathcal{E} \subset \mathcal{E}$ (faults history clear)	(C)	\Rightarrow $ErEL$
appears.	V	
•. Press (SET) to read the present set value. "[]" (initial value) appears.	SET	
Turn \bigoplus to change it to the set value " l ".		
	Q	
Press (SET) to set.	(SET)	⇒ IEr£L
	\bigcirc	
	Flicker.	Faults history clear complete!!
 Turn is to read another parameter. 		
• Press (SET) to show the setting again.		
• Press (SET) twice to show the next parameter	tor	

Parameters referred to

Pr. 77 Parameter write selection I Refer to page 162

MEMO



This chapter provides the "TROUBLESHOOTING" of this product.

Always read the instructions before using the equipment.

5.1	Reset method of protective function	254
5.2	List of fault or alarm indications	255
5.3	Causes and corrective actions	256
5.4	Correspondences between digital and actual characters	265
5.5	Check first when you have a trouble	266

When a fault occurs in the inverter, the inverter trips and the PU display automatically changes to one of the following fault or alarm indications.

If the fault does not correspond to any of the following faults or if you have any other problem, please contact your sales representative.

- Retention of fault output signal...When the magnetic contactor (MC) provided on the input side of the inverter is opened when a fault occurs, the inverter's control power will be lost and the fault output will not be held.
- Fault or alarm indication When a fault or alarm occurs, the operation panel display automatically switches to the fault or alarm indication.
- When any fault occurs, take the appropriate corrective action, then reset the inverter, and resume operation. Not doing so may lead to the inverter fault and damage.

Inverter fault or alarm indications are roughly categorized as below.

(1) Error message

A message regarding operational fault and setting fault by the operation panel and parameter unit (FR-PU04 /FR-PU07) is displayed. The inverter does not trip.

(2) Warning

The inverter does not trip even when a warning is displayed. However, failure to take appropriate measures will lead to a fault.

(3) Alarm

The inverter does not trip. You can also output an alarm signal by making parameter setting.

(4) Fault

When a fault occurs, the inverter trips and a fault signal is output.

REMARKS

• Past eight faults can be displayed using the setting dial.

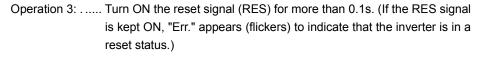
5.1 Reset method of protective function

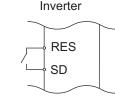
The inverter can be reset by performing any of the following operations. Note that the internal thermal integrated value of the electronic thermal relay function and the number of retries are cleared (erased) by resetting the inverter. Inverter recovers about 1s after the reset is released.

Operation 1: Using the operation panel, press (STOP) to reset the inverter.

(This may only be performed when a fault occurs (*Refer to page 259* for fault.))

- Operation 2:...... Switch power OFF once. After the indicator of the operation panel turns OFF, switch it ON again.
- ON OFF





• OFF status of the start signal must be confirmed before resetting the inverter fault. Resetting inverter fault with the start signal ON restarts the motor suddenly.

5.2 List of fault or alarm indications

	Operation P	anol		Refer
	Indicatio		Name	to
				Page
	8	E	Faults history	250
age	HOLd	HOLD	Operation panel lock	256
nessa	630J	LOCD	Password locked	256
Error message	Er i to Er 4	Er1 to 4	Parameter write error	256
	Err.	Err.	Inverter reset	257
	OL	OL	Stall prevention (overcurrent)	257
	οί	oL	Stall prevention (overvoltage)	257
	rb	RB	Regenerative brake pre- alarm	258
Warning	ſH	тн	Electronic thermal relay function pre-alarm	258
N.	PS	PS	PU stop	258
	nr	МТ	Maintenance signal output	258
	Uυ	UV	Undervoltage	258
	58	SA	Safety stop	259
Alarm	۶n	FN	Fan alarm	259
	E.0C I	E.OC1	Overcurrent trip during acceleration	259
	5.00.2	E.OC2	Overcurrent trip during constant speed	259
	E.0C 3	E.OC3	Overcurrent trip during deceleration or stop	260
	8.0u I	E.OV1	Regenerative overvoltage trip during acceleration	260
ılt	5.003	E.OV2	Regenerative overvoltage trip during constant speed	260
Fault	3 ت 2.3	E.OV3	Regenerative overvoltage trip during deceleration or stop	260
	Е.Г.Н.Г	E.THT	Inverter overload trip (electronic thermal O/L relay function)	261
	6,Г НП	E.THM	Motor overload trip (electronic thermal O/L relay function)	261
	8.F1 n	E.FIN	Heatsink overheat	261

Operation Panel Indication			Name	Refer to Page
	<i>ξ, , , ,</i> Ε.ILF *		Input phase loss	262
	6.0L F	E.OLT	Stall prevention stop	262
	Е. БЕ	E. BE	Brake transistor alarm detection	262
	E. GF	E.GF	Output side earth (ground) fault overcurrent at start	262
	E. L.F	E.LF	Output phase loss	262
	E.OHF	E.OHT	External thermal relay operation	263
	6.PFC	E.PTC*	PTC thermistor operation	263
Fault	ε. Ρε	E.PE	Parameter storage device fault	263
ű	E.PUE	E.PUE	PU disconnection	263
	6.n.6.f	E.RET	Retry count excess	263
	ε. ς	E.5		264
	E.C.P.U	E.CPU	CPU fault	204
	06 J.3	E.CDO*	Output current detection value exceeded	264
	EJ 0H	E.IOH *	Inrush current limit circuit fault	264
	E.RT E	E.AIE *	Analog input fault	264
	<i>E.S.RF</i> E.SAF *		Safety circuit fault	264

* If a fault occurs when using with the FR-PU04, "Fault 14" is displayed on the FR-PU04.

5.3 Causes and corrective actions

(1) Error message

A message regarding operational troubles is displayed. Output is not shut off.

Operation panel		ного НОГ А			
indication	HOLD	10L0			
Name	Operation par	Operation panel lock			
Description	Operation lock mode is set. Operation other than (\overrightarrow{RESET}) is invalid. (<i>Refer to page 238</i>)				
Check point					
Corrective action	Press MODE for	Press MODE for 2s to release lock.			

Operation panel	LOCD	LOCA		
indication	LOCD	LULO		
Name	Password lock	Password locked		
Description	Password function is active. Display and setting of parameter is restricted.			
Check point	—			
Corrective action	Enter the pass	sword in Pr. 297 Password lock/unlock to unlock the password function before operating. (Refer to page		
Corrective action	164).			

Operation panel indication	Er1 (
Name	Write disable			
Name				
	 You attempt 	ed to make parameter setting when Pr: 77 Parameter write selection has been set to disable parameter write.		
Description	Frequency jump setting range overlapped.			
	 The PU and inverter cannot make normal communication. 			
	• Check the setting of Pr. 77 Parameter write selection. (Refer to page 162).			
Check point • Check the settings of <i>Pr. 31 to Pr. 36 (frequency jump). (Refer to page 85)</i>		settings of Pr. 31 to Pr. 36 (frequency jump). (Refer to page 85)		
Check the connection of the PU and inverter.				

Operation panel	Er2 Er2			
indication				
Name	Write error du	ring operation		
Becarintian When parameter write was performed during operation with a value other than "2" (writing is enable				
Description	of operation status in any operation mode) is set in Pr. 77 and the STF (STR) is ON.			
Check point • Check the <i>Pr.</i> 77 setting. (<i>Refer to page 162</i>).				
Check point	Check that the inverter is not operating.			
Corrective action	• Set "2" in <i>Pr.</i> 77.			
Confective action	After stopping operation, make parameter setting.			

Operation panel indication	Er3	Er 3			
Name	Calibration error				
Description	Analog input bias and gain calibration values are too close.				
Check point	Check the settings of C3, C4, C6 and C7 (calibration functions). (Refer to page 154).				

Operation panel indication	Er4 <u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u>					
Name	Mode designa	tion error				
Description		 Appears if a parameter setting is attempted in the External or NET operation mode with <i>Pr</i>: 77 ≠ "2". Appears if a parameter setting is attempted when the command source is not at the operation panel. 				
Check point	 Check that operation mode is PU operation mode. Check the <i>Pr.</i> 77 setting. (<i>Refer to page 162</i>). Check if a parameter unit (FR-PU04/FR-PU07) is connected when <i>Pr.</i> 551 = "9999 (initial setting)." Check the <i>Pr.</i> 551 setting. 					
Corrective action	After setting the operation mode to the "PU operation mode", make parameter setting. (<i>Refer to page 166</i>) After setting <i>Pr</i> 77 = "2" make parameter setting					

Operation panel indication	Err.	Err.		
Name	Inverter reset	Inverter reset		
Executing reset using RES signal, or reset command from communication		eset using RES signal, or reset command from communication or PU		
Description	Displays at powering OFF.			
Corrective action	Turn OFF the reset command			

(2) Warning

When a warning occurs, the output is not shut off.

Operation panel		0	FR-PU04				
indication	OL						
Name	Stall prevention	on (overcurrent)					
	During acceleration	prevention operation decreases to preve	<i>level</i> , etc.), then the inverte	verter exceeds the stall prevention operation level (<i>Pr. 22 Stall</i> is function stops the increase in frequency until the overload current r from resulting in overcurrent trip. When the overload current has peration level, this function increases the frequency again.			
Description	During constant- speed operation	prevention operation prevent the inverte	When the output current of the inverter exceeds the stall prevention operation level (<i>Pr. 22 Stall prevention operation level</i> , etc.), this function reduces frequency until the overload current decreases to prevent the inverter from resulting in overcurrent trip. When the overload current has reduced below stall prevention operation level, this function increases the frequency up to the set value.				
	During deceleration	prevention operation decreases to preve	When the output current of the inverter exceeds the stall prevention operation level (<i>Pr. 22 Stall revention operation level</i> , etc.), this function stops the decrease in frequency until the overload current ecreases to prevent the inverter from resulting in overcurrent trip. When the overload current has ecreased below stall prevention operation level, this function decreases the frequency again.				
Check point	 Check that the <i>Pr. 0 Torque boost</i> setting is not too large. Check that the <i>Pr. 7 Acceleration time</i> and <i>Pr. 8 Deceleration time</i> settings are not too small. Check that the load is not too heavy. Are there any failure in peripheral devices? Check that the <i>Pr. 13 Starting frequency</i> is not too large. Check that the <i>Pr. 22 Stall prevention operation level</i> is appropriate 						
Corrective action	 Increase or decrease the <i>Pr. 0 Torque boost</i> setting by 1% and check the motor status. (<i>Refer to page 75</i>) Set a larger value in <i>Pr. 7 Acceleration time</i> and <i>Pr. 8 Deceleration time. (Refer to page 97</i>) Reduce the load weight. Try General-purpose magnetic flux vector control. 						

Operation panel	al	_ /	FR-PU04				
indication	oL	OL	FR-PU07	oL			
Name	Stall prevention	on (overvoltage)					
Description	During deceleration	 If the regenerative energy of the motor becomes excessive to exceed the regenerative energy consumption capability, this function stops the decrease in frequency to prevent overvoltage trip. As soon as the regenerative energy has reduced, deceleration resumes. If the regenerative energy of the motor becomes excessive when regeneration avoidance function is selected (<i>Pr: 882</i> = 1), this function increases the speed to prevent overvoltage trip. (<i>Refer to page 225</i>). 					
Check point		 Check for sudden speed reduction. Check that regeneration avoidance function (<i>Pr. 882, Pr. 883, Pr. 885, Pr. 886</i>) is used. (<i>Refer to page 225</i>). 					
Corrective action	The decelerat	ion time may chang	e. Increase th	e deceleration time using Pr. 8 Deceleration time.			

$\overrightarrow{}$ Causes and corrective actions

Operation panel indication	PS	PS	FR-PU04 FR-PU07	PS				
Name	PU stop	PU stop						
Description	Stop with (STOP) of the PU is set in <i>Pr</i> : 75 Reset selection/disconnected <i>PU</i> detection/ <i>PU</i> stop selection. (For <i>Pr</i> : 75 refer to page 159.)							
Check point	Check for a stop made by pressing							
Corrective action	Turn the start	signal OFF and re	elease with (PU EXT).				

Operation panel	RB	_ L	FR-PU04	PP.					
indication	KD	- O	FR-PU07	RB					
Name	Regenerative	Regenerative brake pre-alarm							
	Appears if the	Appears if the regenerative brake duty reaches or exceeds 85% of the Pr. 70 Special regenerative brake duty value.							
	When the sett	ing of Pr. 70 Special r	regenerative bra	<i>uke duty</i> is the initial value (Pr : 70 = "0"), this warning does not occur. If					
Description	the regenerative brake duty reaches 100%, a regenerative overvoltage (E. OV_) occurs. The RBP signal can be simultaneously output with the [RB] display. For the terminal used for the RBP signal ou								
Description									
	assign the fun	assign the function by setting "7 (positive logic) or 107 (negative logic)" in Pr. 190, Pr. 192 or Pr. 197 (output terminal							
	function selection	function selection). (Refer to page 120).							
Check point	Check that	the brake resistor d	uty is not high						
Check point	Check that	the Pr. 30 Regeneration	ive function sele	ection and Pr. 70 Special regenerative brake duty settings are correct.					
Corrective action	 Increase th 	Increase the deceleration time.							
Somective action	 Check that 	the Pr. 30 Regeneration	ive function sele	ection and Pr. 70 Special regenerative brake duty settings.					

Operation panel	тн	ſH	FR-PU04	тн			
indication			FR-PU07				
Name	Electronic the	rmal relay functior	n pre-alarm				
Description	Appears if the cumulative value of the <i>Pr. 9 Electronic thermal O/L relay</i> reaches or exceeds 85% of the preset level. If it reaches 100% of the <i>Pr. 9 Electronic thermal O/L relay</i> setting, a motor overload trip (E. THM) occurs. The THP signal can be simultaneously output with the [TH] display. For the terminal used for THP signal output, assign the function by setting "8 (positive logic) or 108 (negative logic)" in <i>Pr. 190, Pr. 192 or Pr. 197 (output terminal</i>						
Check point	 function selection). (Refer to page 120). Check for large load or sudden acceleration. Is the Pr. 9 Electronic thermal O/L relay setting is appropriate? (Refer to page 101) 						
Corrective action	Reduce the	Reduce the load and frequency of operation.					

Operation panel	МТ	<u>nr</u>	FR-PU04				
indication	МТ		FR-PU07	МТ			
Name	Maintenance s	Maintenance signal output					
	Indicates that	Indicates that the cumulative energization time of the inverter has reached a given time.					
Description	When the setting of Pr. 504 Maintenance timer alarm output set time is the initial value (Pr. 504 = "9999"), this warning						
	does not occur.						
Chook point	point The <i>Pr. 503 Maintenance timer</i> setting is larger than the <i>Pr. 504 Maintenance timer alarm output set time</i> setting. (R page 232).						
Check point							
Corrective action	Setting "0" in I	Setting "0" in Pr. 503 Maintenance timer erases the signal.					

Operation panel indication	UV	Uu	FR-PU04 FR-PU07				
Name	Undervoltage						
Description	If the power supply voltage of the inverter decreases, the control circuit will not perform normal functions. In addition, the motor torque will be insufficient and/or heat generation will increase. To prevent this, if the power supply voltage decreases below about 115VAC (about 230VAC for 400V class, about 58VAC for 100V class), this function stops the inverter output and displays U_{u} . An alarm is reset when the voltage returns to normal.						
Check point	Check that the power supply voltage is normal.						
Corrective action	Check the pov	ver supply system	equipment suc	h as power supply.			

Operation panel	SA	58	FR-PU04					
indication			FR-PU07					
Name	Safety stop	Safety stop						
Description	Appears when	Appears when safety stop function is activated (during output shutoff). (Refer to page 27)						
Check point	Check if the shorting wire between S1 and SC or between S2 and SC is disconnected when not using the safety stop function.							
Corrective action	 When not using the safety stop function, short across terminals S1 and SC and across S2 and SC with shorting wire for the inverter to run. 							

(3) Alarm

When an alarm occurs, the output is not shut off. You can also output an alarm signal by making parameter setting. (Set "98" in *Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection). Refer to page 120*).

Operation panel	FN	<u> </u>	FR-PU04	FN				
indication	FN	Γn	FR-PU07	FN				
Name	Fan alarm	Fan alarm						
Description		For the inverter that contains a cooling fan, F_{r} appears on the operation panel when the cooling fan stops due to an alarm or different operation from the setting of <i>Pr</i> : 244 Cooling fan operation selection.						
Check point	Check the cooling fan for an alarm.							
Corrective action	Check for fan	alarm. Please cont	act your sales	representative.				

(4) Fault

When a fault occurs, the inverter trips and a fault signal is output.

Operation panel	E.OC1	20.3	!	FR-PU04	OC During Acc				
indication	2.001			FR-PU07					
Name	Overcurrent tr	Overcurrent trip during acceleration							
Description	When the inve	rter output curr	rent rea	aches or excee	eds approximately 200% of the rated current during acceleration, the				
Description	protective circu	uit is activated	and the	e inverter trips.					
Check point	 Check for sudden acceleration. Check that the downward acceleration time is not long for the lift. Check for output short-circuit/ground fault. Check that the <i>Pr. 3 Base frequency</i> setting is not 60Hz when the motor rated frequency is 50Hz. Check if the stall prevention operation level is set too high. Check if the fast-response current limit operation is disabled. Check that regeneration is not performed frequently. (Check that the output voltage becomes larger than the V/F reference volue of regeneration and everyward to be accurate becomes larger than the V/F 								
Corrective action	 reference value at regeneration and overcurrent occurs due to increase in motor current.) Increase the acceleration time. (Shorten the downward acceleration time for the lift.) When "E.OC1" is always lit at starting, disconnect the motor once and start the inverter. If "E.OC1" is still lit, contact your sales representative. Check the wiring to make sure that output short circuit/ground fault does not occur. Set 50Hz in <i>Pr. 3 Base frequency. (Refer to page 86)</i> Lower the setting of stall prevention operation level. Activate the fast-response current limit operation. <i>(Refer to page 80)</i>. Set base voltage (rated voltage of the motor, etc.) in <i>Pr. 19 Base frequency voltage. (Refer to page 86)</i> 								

Operation panel	E.OC2	5003	FR-PU04	Stady Sad OC				
indication	E.002	C.ULC	FR-PU07	Stedy Spd OC				
Name	Overcurrent tr	Overcurrent trip during constant speed						
Description	When the inve	When the inverter output current reaches or exceeds approximately 200% of the rated current during constant speed						
Description	operation, the	operation, the protective circuit is activated and the inverter trips.						
	Check for s	Check for sudden load change.						
Check point	Check for output short-circuit/ground fault.Check if the stall prevention operation level is set too high.							
Check point								
	Check if the	fast-response curr	ent limit opera	tion is disabled.				
	 Keep load s 	Keep load stable.						
Corrective action	Lower the setting of stall prevention operation level.							
Corrective action								
	Activate the	fast-response curre	ent limit opera	tion. (Refer to page 80).				

Operation panel	E.OC3	8.003	FR-PU04	OC During Dec				
indication	E.003		FR-PU07					
Name	Overcurrent tr	Overcurrent trip during deceleration or stop						
Description		When the inverter output current reaches or exceeds approximately 200% of the rated inverter current during deceleration (other than acceleration or constant speed), the protective circuit is activated and the inverter trips.						
Check point	 Check for o Check for to Check if the 	 Check for sudden speed reduction. Check for output short-circuit/ground fault. Check for too fast operation of the motor's mechanical brake. Check if the stall prevention operation level is set too high. Check if the fast-response current limit operation is disabled. 						
Corrective action	 Check the v Check the r Lower the s 	nechanical brake op etting of stall preve	beration. ntion operation	ort circuit/ground fault does not occur. n level. tion.(<i>Refer to page 80</i>).				

Operation panel indication	E.OV1	E.C u	1	FR-PU04 FR-PU07	OV During Acc		
Name	Regenerative	Regenerative overvoltage trip during acceleration					
Description	the protective	If regenerative energy causes the inverter's internal main circuit DC voltage to reach or exceed the specified value, the protective circuit is activated and the inverter trips. The circuit may also be activated by a surge voltage produced in the power supply system.					
Check point		 Check for too slow acceleration. (e.g. during downward acceleration in vertical lift load) Check that the setting of <i>Pr. 22 Stall prevention operation level</i> is not too small. 					
Corrective action	Use regene		ice fui	-	, Pr. 883, Pr. 885, Pr. 886). (Refer to page 225). rrectly.		

Operation panel	E.OV2	5.02	FR-PU04	Stady and OV						
indication	E.0V2	C.UUC	FR-PU07	Stedy Spd OV						
Name	Regenerative	Regenerative overvoltage trip during constant speed								
Description	If regenerative energy causes the inverter's internal main circuit DC voltage to reach or exceed the specified value, the protective circuit is activated to stop the inverter output. The circuit may also be activated by a surge voltage produced in the power supply system.									
Check point		 Check for sudden load change. Check that the setting of <i>Pr. 22 Stall prevention operation level</i> is not too small. 								
Corrective action	 Keep load stable. Use regeneration avoidance function (<i>Pr. 882, Pr. 883, Pr. 885, Pr. 886</i>). (<i>Refer to page 225</i>). Use the brake resistor, brake unit or power regeneration common converter (FR-CV) as required. Set the <i>Pr.22 Stall prevention operation level</i> correctly. 									

Operation panel indication	E.OV3	8.003	FR-PU04 FR-PU07	OV During Dec					
Name	Regenerative	Regenerative overvoltage trip during deceleration or stop							
Description	the protective	If regenerative energy causes the inverter's internal main circuit DC voltage to reach or exceed the specified value, the protective circuit is activated to stop the inverter output. The circuit may also be activated by a surge voltage produced in the power supply system.							
Check point	Check for sud	Check for sudden speed reduction.							
Corrective action	Make the biUse regene	 Increase the deceleration time. (Set the deceleration time which matches the moment of inertia of the load) Make the brake cycle longer. 							

Operation panel	E.THT	E.F.H.F	FR-PU04	Inv. Overload						
indication			FR-PU07							
Name	Inverter overlo	Inverter overload trip (electronic thermal O/L relay function)								
	If the temperature of the output transistor element exceeds the protection level under the condition that a current i									
Description	less than the r	ated inverter curre	nt flows and ov	vercurrent trip does not occur (200% or less), the electronic thermal						
	relay activates	s to stop the inverte	er output. (Over	rload capacity 150% 60s, 200% 0.5s)						
	Check that	acceleration/decele	eration time is i	not too short.						
	Check that	torque boost setting	g is not too larg	ge (small).						
Check point	Check that	load pattern selecti	on setting is a	ppropriate for the load pattern of the using machine.						
	Check the r	notor for use under	overload.							
	Check for too high surrounding air temperature.									
	 Increase ac 	celeration/decelera	ation time.							
	Adjust the te	orque boost setting								
Corrective action	Set the load	Set the load pattern selection setting according to the load pattern of the using machine.								
	Reduce the	load weight.								
	Set the surr	ounding air temper	ature to within	the specifications.						

Operation panel	E.THM	E.F. H.F.	FR-PU04	Motor Ovrload						
indication	E. I HIM		FR-PU07	Motor Ovridad						
Name	Motor overloa	Motor overload trip (electronic thermal O/L relay function) *1								
Description	The electronic thermal relay function in the inverter detects motor overheat due to overload or reduced cooling capability during constant-speed operation, and pre-alarm (TH display) is output when the integrated value reaches 85% of the <i>Pr. 9 Electronic thermal O/L relay</i> setting, and the protection circuit is activated to stop the inverter output when the integrated value reaches the specified value. When running a special motor such as a multi-pole motor or multiple motors, provide a thermal relay on the inverter output side since such motor(s) cannot be protected by the electronic thermal relay function.									
Check point	Check the motor for use under overload.									
Corrective action	 Reduce the load weight. For a constant-torque motor, set the constant-torque motor in <i>Pr. 71 Applied motor</i>. Check that stall prevention operation setting is correct. (<i>Refer to page 80</i>). 									

Operation panel		E.F.I	_	FR-PU04						
indication	E.FIN	C 1	П	FR-PU07	H/Sink O/Temp					
Name	Heatsink over	Heatsink overheat								
Description	If the heatsink overheats, the temperature sensor is actuated and the inverter trips. The FIN signal can be output when the temperature becomes approximately 85% of the heatsink overheat protection operation temperature. For the terminal used for the FIN signal output, assign the function by setting "26 (positive logic) or 126 (negative logic)" in any of <i>Pr. 190, Pr. 192 or Pr. 197 (output terminal function selection). (Refer to page 120).</i>									
Check point	Check for heCheck that t	Check for too high surrounding air temperature. Check for heatsink clogging.								
Corrective action	Set the surrClean the hReplace the	eatsink.	•	ature to within	the specifications.					

Operation panel		ELLE	FR-PU04	Fault 14					
indication	E.ILF		FR-PU07	Input phase loss					
Name	Input phase lo	Input phase loss *							
Description	Inverter trips when function valid setting (=1) is selected in <i>Pr. 872 Input phase loss protection selection</i> and one phase of the three phase power input is lost. (<i>Refer to page 147</i>). It may function if phase-to-phase voltage of the three-phase power input becomes largely unbalanced. When the setting of <i>Pr. 872 Input phase loss protection selection</i> is the initial value (<i>Pr. 872</i> ="0"), this warning does not occur.								
Check point		 Check for a break in the cable for the three-phase power supply input. Check that phase-to-phase voltage of the three-phase power input is not largely unbalanced. 							
Corrective action	 Wire the cables properly. Repair a break portion in the cable. Check the <i>Pr. 872 Input phase loss protection selection</i> setting. Set <i>Pr. 872</i> = "0" (without input phase loss protection) when three-phase input voltage is largely unbalanced. 								

* Available only for three-phase power input specification model.

Operation panel indication	E.OLT	E.OL F	FR-PU04 FR-PU07	Stll Prev STP					
Name	Stall preventio	Stall prevention stop							
Description	the inverter tri	If the output frequency has fallen to 1Hz by stall prevention operation and remains for 3s, a fault (E.OLT) appears and the inverter trips. OL appears while stall prevention is being activated. E.OLT may not occur if stall prevention (OL) is activated during output phase loss.							
Check point	Check the motor for use under overload. (Refer to page 81).								
Corrective action	Reduce the	load weight. (Check	Reduce the load weight. (Check the <i>Pr. 22 Stall prevention operation level</i> setting.)						

Operation panel	E.BE	Ē	68	FR-PU04	Br. Cct. Fault				
indication	E.DE	Ċ.	00	FR-PU07	Br. Cct. Fault				
Name	Brake transist	rake transistor alarm detection							
Description	transistor alar	When a brake transistor alarm has occurred due to the large regenerative energy from the motor etc., the brake transistor alarm is detected and the inverter trips. In this case, the inverter must be powered OFF immediately.							
Check point	Check that	 Reduce the load inertia. Check that the frequency of using the brake is proper. Check that the brake resistor selected is correct. 							
Corrective action	Replace the ir	verter.							

Operation panel	E.GF	C	5.8	FR-PU04	Ground Fault					
indication	E.GF	C .		FR-PU07	Ground Fault					
Name	Output side ea	Dutput side earth (ground) fault overcurrent at start								
Description	the inverter's of <i>fault detection</i> of the formation of the second secon	The inverter trips if an earth (ground) fault overcurrent flows at start due to an earth (ground) fault that occurred on the inverter's output side (load side). Whether this protective function is used or not is set with <i>Pr. 249 Earth (ground) fault detection at start</i> . When the setting of <i>Pr. 249 Earth (ground) fault detection at start</i> is the initial value (<i>Pr. 249 ="0"</i>), this warning does not occur.								
Check point	Check for a ground fault in the motor and connection cable.									
Corrective action	Remedy the g	Remedy the ground fault portion.								

Operation panel indication	E.LF	Ε.	LF	FR-F		E.LF			
Name	Output phase	Dutput phase loss							
Description	during DC inje	If one of the three phases (U, V, W) on the inverter's output side (load side) is lost during inverter operation (except during DC injection brake operation and when output frequency is under 1Hz), inverter stops the output. Whether the protective function is used or not is set with <i>Pr.251 Output phase loss protection selection</i> .							
Check point		Check the wiring. (Check that the motor is normal.)Check that the capacity of the motor used is not smaller than that of the inverter.							
Corrective action	Wire the catCheck the P	•		ase loss prot	ction	selection setting.			

Operation panel indication	E.OHT	E.OHF	FR-PU04 FR-PU07	OH Fault						
Name	External therm	External thermal relay operation								
Description	motor, etc. sw This function i	If the external thermal relay provided for motor overheat protection or the internally mounted temperature relay in the motor, etc. switches ON (contacts open), the inverter output is stopped. This function is available when "7" (OH signal) is set in any of <i>Pr. 178 to Pr. 182 (input terminal function selection)</i> . When the initial value (without OH signal assigned) is set, this protective function is not available.								
Check point		 Check for motor overheating. Check that the value of 7 (OH signal) is set correctly in any of <i>Pr. 178 to Pr. 182 (input terminal function selection)</i>. 								
Corrective action		load and frequency relay contacts are re	•	ally, the inverter will not restart unless it is reset.						

Operation panel	E.PTC		FR-PU04	Fault 14					
indication	E.PIC Č		FR-PU07	PTC activated					
Name	PTC thermisto	PTC thermistor operation							
Description	value set in Pr	Inverter trips when resistance of PTC thermistor connected between terminal 2 and terminal 10 is more than the value set in <i>Pr. 561 PTC thermistor protection level</i> . This protective function does not function when <i>Pr. 561</i> setting is initial value (<i>Pr. 561</i> = "9999").							
Check point	• Check the I	 Check the connection of the PTC thermistor. Check the <i>Pr. 561 PTC thermistor protection level</i> setting. Check the motor for operation under overload. 							
Corrective action	Reduce the lo	Reduce the load weight.							

Operation panel indication	E.PE	Ε.	98	FR-PU04 FR-PU07	Corrupt Memry		
Name	Parameter sto	rage dev	vice fault (co		oard)		
Description	Appears when	Appears when a fault occurred in the stored parameters. (EEPROM fault)					
Check point	Check for too	Check for too many number of parameter write times.					
	Please contac	Please contact your sales representative.					
Corrective action	When performing parameter write frequently for communication purposes, set "1" in <i>Pr. 342</i> to enable RAM write. Note that powering OFF returns the inverter to the status before RAM write.						
	that powering	OFF retu	irns the inve	erter to the stat	tus before RAM write.		

Operation panel indication	E.PUE	<i>E.PUE</i>	FR-PU04 FR-PU07	PU Leave Out			
Name	PU disconnec	PU disconnection					
Description	 This function stops the inverter output if communication between the inverter and PU is suspended, e.g. the parameter unit (FR-PU04/FR-PU07) is disconnected, when "2", "3", "16" or "17" was set in <i>Pr. 75 Reset selection/ disconnected PU detection/PU stop selection.</i> This function stops the inverter output when communication errors occurred consecutively for more than permissible number of retries when a value other than "9999" is set in <i>Pr. 121 Number of PU communication retries</i> during the RS-485 communication with the PU connector (use <i>Pr. 502 Stop mode selection at communication error</i> to change). This function also stops the inverter output if communication is broken within the period of time set in <i>Pr. 122 PU communication check time interval</i> during the RS-485 communication with the PU connector. 						
Check point	 Check that the parameter unit cable is connected properly. Check the <i>Pr</i>: 75 setting. Check that RS-485 communication data is correct. And check that the settings of communication parameter at inverter match settings of the computer. Check that data is transmitted from the computer within a time set in <i>Pr</i>. 122 PU communication check time interval. 						
Corrective action	Check the cor	barameter unit cable mmunication data ar Pr. 122 PU communica	nd communica	tion settings. e interval setting. Or set "9999" (no communication check).			

Operation panel indication	E.RET	E.r. E.f	FR-PU04 FR-PU07	Retry No Over		
Name	Retry count ex	etry count excess				
Description	This function i	f operation cannot be resumed properly within the number of retries set, this function trips the inverter. This function is available only when <i>Pr. 67 Number of retries at fault occurrence</i> is set. When the initial value (<i>Pr. 67</i> = "0") is set, this protective function does not function.				
Check point	Find the cause of fault occurrence.					
Corrective action	Eliminate the	cause of the error pr	receding this e	error indication.		

		FR-PU04	Fault 5				
indication	E.CPU	<i>E.C.</i>	PU	FR-PU07	CPU Fault		
Name	CPU fault						
Description	Stops the inve	Stops the inverter output if the communication fault of the built-in CPU occurs.					
Check point	Check for devi	Check for devices producing excess electrical noises around the inverter.					
Corrective action	 Take measures against noises if the Please contact your sales represent 				vices producing excess electrical noises around the inverter.		

Operation panel	E.CDO	063.3	FR-PU04				
indication	2.000		FR-PU07	OC detect level			
Name	Output curren	Output current detection value exceeded					
Description	This function i	This function is activated when the output current exceeds the Pr. 150 Output current detection level setting.					
Check point	Check the settings of Pr. 150 Output current detection level, Pr. 151 Output current detection signal delay time, Pr. 166 Output						
	current detection	n signal retention tim	e, Pr: 167 Outp	ut current detection operation selection. (Refer to page 125)			

Operation panel	E.IOH	EJ 0H	FR-PU04	Fault 14			
indication	E.IOH		FR-PU07	Inrush overheat			
Name	Inrush current	Inrush current limit circuit fault					
Description	This function is	This function is activated when the resistor of the inrush current limit circuit overheats. The inrush current limit circuit fault					
Check point	Check that fre	quent power ON/O	FF is not repea	ated.			
Corrective action	-	rcuit where frequen	•				
	If the problem still persists after taking the above measure, please contact your sales representative.						

Operation panel	E.AIE	8.81.8	FR-PU04	Fault 14			
indication	E.AIE	C.M. C	FR-PU07	Analog in error			
Name	Analog input fa						
Description	Appears if voltage(current) is input to terminal 4 when the setting in Pr.267 Terminal 4 input selection and the setting of						
Description	voltage/current input switch are different.						
Check point	Check the setting of Pr. 267 Terminal 4 input selection and voltage/current input switch. (Refer to page 151).						
Corrective action	Either give a frequency command by current input or set Pr. 267 Terminal 4 input selection, and voltage/current input						
	switch to volta	ge input.					

Operation panel			FR-PU04	Fault 14			
	E.SAF	8588	FR-PU07	Fault			
indication		E.SAF					
Name	Safety circuit f	ault					
Description	Appears when	safety circuit is ma	lfunctioning.				
Description	Appears when	Appears when one of the lines between S1 and SC, or between S2 and SC is opened.					
	• Check if the shorting wire between S1 and SC or between S2 and SC is disconnected when not using the safety						
Check point	stop function.						
	 Check that the safety relay module or the connection has no fault when using the safety stop function. 						
	When not u	sing the safety stop	function, shor	t across terminals S1 and SC and across S2 and SC with shorting			
	wire. (Refer to page 27)						
Corrective action	• When using the safety stop function, check that wiring of terminal S1, S2 and SC is correct and the safety stop						
	input signal	from safety relay m	odule is opera	ating properly. Refer to the Safety stop function instruction manual (BCN-			
	A211508-000)) for causes and co	untermeasure	es. (Please contact your sales representative for the manual.)			

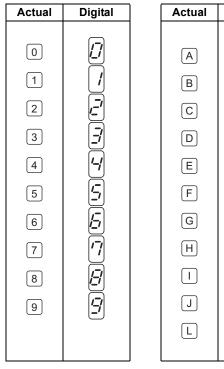
NOTE

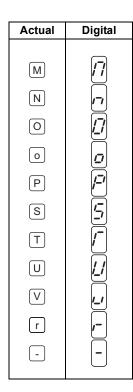
NOTE
 If protective functions of E.ILF, E.AIE, E.IOH, E.PTC, E.CDO, E.SAF are activated when using the FR-PU04, "Fault 14" is displayed. Also when the faults history is checked on the FR-PU04, the display is "E.14".

• If faults other than the above appear, contact your sales representative.

5.4 Correspondences between digital and actual characters

There are the following correspondences between the actual alphanumeric characters and the digital characters displayed on the operation panel:





5.5 Check first when you have a trouble

POINT

• If the cause is still unknown after every check, it is recommended to initialize the parameters (initial value) then set the required parameter values and check again.

5.5.1 Motor does not start

Check points	Possible Cause	Countermeasures	Refer to page
Main	Appropriate power supply voltage is not applied. (Operation panel display is not provided.)	Power ON moulded case circuit breaker (MCCB), an earth leakage circuit breaker (ELB), or a magnetic contactor (MC). Check for the decreased input voltage, input phase loss, and wiring.	
Circuit	Motor is not connected properly.	Check the wiring between the inverter and the motor.	15
	The jumper across P/+ to P1 is disconnected.	Securely fit a jumper across P/+ to P1. When using a DC reactor (FR-HEL), remove the jumper across P/+ to P1, and then connect the DC reactor.	35
	Start signal is not input.	Check the start command source, and input a start signal. PU operation mode: RUN External operation mode : STF/STR signal	168
	Both the forward and reverse rotation start signals (STF, STR) are input simultaneously.	Turn ON only one of the forward and reverse rotation start signals (STF or STR). If the STF and STR signals are turned ON simultaneously in the initial setting, a stop command is given.	20
	Frequency command is zero.	Check the frequency command source and enter a	168
	(RUN LED on the operation panel is flickering.)AU signal is not ON when terminal 4 is used forfrequency setting.(RUN LED on the operation panel is flickering.)	frequency command. Turn ON the AU signal. Turning ON the AU signal activates terminal 4 input.	151
Input Signal	Output stop signal (MRS) or reset signal (RES) is ON. (RUN LED on the operation panel flickers while MRS signal is ON.)	Turn MRS or RES signal OFF. Inverter starts the operation with a given start command and a frequency command after turning OFF MRS or RES signal. Before turning OFF, ensure the safety.	116, 254
	Jumper connector of sink - source is wrongly selected. (RUN LED on the operation panel is flickering.)	Check that the control logic switchover jumper connector is correctly installed. If it is not installed correctly, input signal is not recognized.	22
	Shorting wires between S1 and SC, S2 and SC are disconnected.	Short between S1 and SC, S2 and SC with shorting wires.	27
	Voltage/current input switch is not correctly set for analog input signal (0 to 5V/0 to 10V, 4 to 20mA). (RUN LED on the operation panel is flickering.)	Set <i>Pr. 73, Pr. 267</i> , and a voltage/current input switch correctly, then input an analog signal in accordance with the setting.	20
	(STOP) was pressed. (Operation panel indication is PG (PS).)	During the External operation mode, check the method of restarting from a $\frac{\text{STOP}}{\text{RESET}}$ input stop from PU.	258
	Two-wire or three-wire type connection is wrong.	Check the connection. Connect STOP signal when three-wire type is used.	118

Check points	Possible Cause	Countermeasures	Refer to page
	<i>Pr. 0 Torque boost</i> setting is improper when V/F control is used.	Increase <i>Pr: 0</i> setting by 0.5% increments while observing the rotation of a motor. If that makes no difference, decrease the setting.	75
	<i>Pr. 78 Reverse rotation prevention selection</i> is set.	Check the <i>Pr.</i> 78 setting. Set <i>Pr.</i> 78 when you want to limit the motor rotation to only one direction.	163
	Pr. 79 Operation mode selection setting is wrong.	Select the operation mode which corresponds with input methods of start command and frequency command.	168
	<i>Pr. 146 Built-in potentiometer switching</i> setting is improper.	Set <i>Pr. 146</i> ="1" (initial value) when not using FR-E500 operation panel (PA02).	241
	Bias and gain <i>(calibration parameter C2 to C7)</i> settings are improper.	Check the bias and gain <i>(calibration parameter C2 to C7)</i> settings.	154
	<i>Pr. 13 Starting frequency</i> setting is greater than the running frequency.	Set running frequency higher than <i>Pr. 13</i> . The inverter does not start if the frequency setting signal is less than the value set in <i>Pr. 13</i> .	99
	Frequency settings of various running frequency (such as multi-speed operation) are zero. Especially, <i>Pr. 1 Maximum frequency</i> is zero.	Set the frequency command according to the application. Set <i>Pr. 1</i> higher than the actual frequency used.	84
	<i>Pr. 15 Jog frequency</i> setting is lower than <i>Pr. 13 Starting frequency</i> .	Set Pr. 15 Jog frequency higher than Pr. 13 Starting frequency.	92
Parameter Setting	Operation mode and a writing device do not match.	Check <i>Pr. 79, Pr. 338, Pr. 339, Pr. 551,</i> and select an operation mode suitable for the purpose.	166, 175
	Start signal operation selection is set by the <i>Pr. 250 Stop</i> selection	Check <i>Pr. 250</i> setting and connection of STF and STR signals.	118
	The motor is decelerated to a stop when power failure deceleration stop function is selected.	When power is restored, ensure the safety, and turn OFF the start signal once, then turn ON again to restart. The motor restarts when Pr : $261 = "2"$.	143
	Performing auto tuning.	When offline auto tuning ends, press (STOP) of the operation panel for the PU operation. For the External operation, turn OFF the start signal (STF or STR). This operation resets the offline auto tuning, and the PU's monitor display returns to the normal indication. (Without this operation, next operation cannot be started.)	106
	Automatic restart after instantaneous power failure function or power failure stop function is activated. (Performing overload operation with single-phase power input specification model may cause voltage insufficiency, and results in a detection of power failure.)	 Disable the automatic restart after instantaneous power failure function and power failure stop function. Reduce the load. Increase the acceleration time if the automatic restart after instantaneous power failure function or power failure stop function occurred during acceleration. 	137, 143
Load	Load is too heavy.	Reduce the load.	
Others	Shaft is locked. Operation panel display shows an error (e.g. E.OC1).	Inspect the machine (motor). When any fault occurs, take an appropriate corrective action, then reset the inverter, and resume the operation.	255

Check points	Possible Cause	Countermeasures	Refer to
points			page
Input signal	Disturbance due to EMI when frequency command is	Take countermeasures against EMI.	40
Parameter Setting	given from analog input (terminal 2, 4).	Increase the <i>Pr. 74 Input filter time constant</i> if steady operation cannot be performed due to EMI.	153
	No carrier frequency noises (metallic noises) are generated.	In the initial setting, <i>Pr. 240 Soft-PWM operation selection</i> is enabled to change motor noise to an unoffending complex tone. Therefore, no carrier frequency noises (metallic noises) are generated. Set <i>Pr. 240</i> = "0" to disable this function.	149
	Resonance occurs. (output frequency)	Set <i>Pr. 31 to Pr. 36 (Frequency jump).</i> When it is desired to avoid resonance attributable to the natural frequency of a mechanical system, these parameters allow resonant frequencies to be jumped.	85
Parameter Setting	Resonance occurs. (carrier frequency)	Change <i>Pr. 72 PWM frequency selection</i> setting. Changing the PWM carrier frequency produces an effect on avoiding the resonance frequency of a mechanical system or a motor.	149
	Auto tuning is not performed under General-purpose magnetic flux vector control.	Perform offline auto tuning.	106
	Gain adjustment during PID control is insufficient.	To stabilize the measured value, change the proportional band (Pr : 129) to a larger value, the integral time (Pr : 130) to a slightly longer time, and the differential time (Pr : 134) to a slightly shorter time. Check the calibration of set point and measured value.	211
Others	Mechanical looseness	Adjust machine/equipment so that there is no mechanical looseness.	—
Motor	Operating with output phase loss	Check the motor wiring.	—
WOUT	Contact the motor manufacturer.		

5.5.2 Motor or machine is making abnormal acoustic noise

5.5.3 Inverter generates abnormal noise

Check points	Possible Cause	Countermeasures	Refer to page
Fan	Fan cover was not correctly installed when a cooling fan was replaced.	Install the fan cover correctly.	280

5.5.4 Motor generates heat abnormally

Check			Refer
points	Possible Cause	Countermeasures	to
points			page
	Motor fan is not working	Clean the motor fan.	
Motor	(Dust is accumulated.)	Improve the environment.	_
	Phase to phase insulation of the motor is insufficient.	Check the insulation of the motor.	_
Main	The inverter output veltage (IL)()() are unhelenced	Check the output voltage of the inverter.	275
Circuit	The inverter output voltage (U, V, W) are unbalanced.	Check the insulation of the motor.	275
Parameter	The Dr. 71 And is drug to a potting is upong	Check the Dr. 71 And is drug to restring	104
Setting	The <i>Pr. 71 Applied motor</i> setting is wrong.	Check the Pr. 71 Applied motor setting.	104
	Motor current is large.	Refer to "5.5.11 Motor current is too large"	271

5.5.5 Motor rotates in the opposite direction

Check points	Possible Cause	Countermeasures	Refer to page
Main Circuit	Phase sequence of output terminals U, V and W is incorrect.	Connect phase sequence of the output cables (terminal U, V, W) to the motor correctly	15
Input	The start signals (forward rotation, reverse rotation) are connected improperly.	Check the wiring. (STF: forward rotation, STR: reverse rotation)	20
signal	Adjustment by the output frequency is improper during the reversible operation with <i>Pr. 73 Analog input selection</i> setting.	Check the setting of Pr. 125, Pr. 126, C2 to C7.	153
Parameter Setting	<i>Pr. 40 RUN key rotation direction selection</i> setting is incorrect.	Check the Pr. 40 setting.	236

5.5.6 Speed greatly differs from the setting

Check points	Possible Cause	Countermeasures	Refer to
points			page
Input	Frequency setting signal is incorrectly input.	Measure the input signal level.	_
•	The input signal lines are affected by external EMI	Take countermeasures against EMI such as using	40
signal	The input signal lines are affected by external EMI.	shielded wires for input signal lines.	40
	Pr. 1, Pr. 2, Pr. 18, calibration parameter C2 to C7 settings	Check the settings of Pr. 1 Maximum frequency, Pr. 2	84
Parameter	are improper.	Minimum frequency, Pr. 18 High speed maximum frequency.	04
Setting		Check the <i>calibration parameter C2 to C7</i> settings.	154
	Pr. 31 to Pr. 36 (frequency jump) settings are improper.	Narrow down the range of frequency jump.	85
Load		Reduce the load weight.	—
Parameter	Ctell provention function is activated due to a beauty	Set Pr. 22 Stall prevention operation level higher according	
	Stall prevention function is activated due to a heavy load.	to the load. (Setting Pr. 22 too large may result in	80
Setting		frequent overcurrent trip (E.OC□).)	
Motor		Check the capacities of the inverter and the motor.	_

5.5.7 Acceleration/deceleration is not smooth

Check			Refer
points	Possible Cause	Countermeasures	to
points			page
	Acceleration/deceleration time is too short.	Increase acceleration/deceleration time.	97
	Torque boost (Pr. 0, Pr. 46) setting is improper under V/F	Increase/decrease Pr. 0 Torque boost setting value by	75
	control, so the stall prevention function is activated.	0.5% increments to the setting.	/5
		For V/F control, set Pr. 3 Base frequency and Pr. 47 Second	86
	The base frequency does not match the motor	V/F (base frequency).	80
	characteristics.	For General-purpose magnetic flux vector control, set <i>Pr</i> .	106
Parameter		84 Rated motor frequency.	100
Setting		Reduce the load weight.	—
Setting	Stall prevention function is activated due to a heavy load.	Set Pr. 22 Stall prevention operation level higher according	
		to the load. (Setting Pr. 22 too large may result in	80
		frequent overcurrent trip (E.OC□).)	
		Check the capacities of the inverter and the motor.	—
		If the frequency becomes unstable during regeneration	
	Regeneration avoidance operation is performed	avoidance operation, decrease the setting of Pr. 886	225
		Regeneration avoidance voltage gain.	

5.5.8 Speed varies during operation

When the slip compensation is selected, the output frequency varies between 0 and 2Hz as with load fluctuates. This is a normal operation and not a fault.

Check points	Possible Cause	Countermeasures	Refer to
-			page
Input signal	Multi-speed command signal is chattering.	Take countermeasures to suppress chattering.	—
Load	Load varies during an operation.	Select General-purpose magnetic flux vector control.	76
	Frequency setting signal is varying.	Check the frequency setting signal.	_
	The frequency setting signal is affected by EMI.	Set filter to the analog input terminal using <i>Pr. 74 Input filter time constant</i> .	153
Input signal		Take countermeasures against EMI, such as using shielded wires for input signal lines.	40
	Malfunction is occurring due to the undesirable current generated when the transistor output unit is connected.	Use terminal PC (terminal SD when source logic) as a common terminal to prevent a malfunction caused by undesirable current.	23
	<i>Pr. 80 Motor capacity</i> setting is improper for the capacities of the inverter and the motor for General-purpose magnetic flux vector control.	Check the Pr. 80 Motor capacity setting.	76
	Fluctuation of power supply voltage is too large.	Change the <i>Pr. 19 Base frequency voltage</i> setting (about 3%) under V/F control.	86
Parameter Setting	Hunting occurs by the generated vibration, for example, when structural rigidity at load side is insufficient.	Disable automatic control functions, such as energy saving operation, fast-response current limit function, regeneration avoidance function, General-purpose magnetic flux vector control, and stall prevention. During the PID control, set smaller values to <i>Pr.129 PID</i> <i>proportional band</i> and <i>Pr.130 PID integral time</i> . During the PID control, set smaller values to <i>Pr.129 PID</i> <i>proportional band</i> and <i>Pr.130 PID integral time</i> . Lower the control gain, and adjust to increase the stability. Change <i>Pr. 72 PWM frequency selection</i> setting.	
	Wiring length exceeds 30m when General-purpose magnetic flux vector control is performed.	Perform offline auto tuning.	106
Others	Wiring length is too long for V/F control, and a voltage	Adjust <i>Pr. 0 Torque boost</i> by increasing with 0.5% increments for low-speed operation.	75
	drop occurs.	Change to General-purpose magnetic flux vector control.	76

Check points	Possible Cause	Countermeasures	Refer to page
Input signal	Start signal (STF or STR) is ON.	Check that the STF and STR signals are OFF. When either is ON, the operation mode cannot be changed.	166
Parameter Setting	<i>Pr: 79</i> setting is improper.	When <i>Pr: 79 Operation mode selection</i> setting is "0" (initial value), the inverter is placed in the External operation mode at input power ON. To switch to the PU operation mode, press $\begin{pmatrix} PU \\ EXT \end{pmatrix}$ on the operation panel (press PU when the parameter unit (FR-PU04/FR-PU07) is used). At other settings (1 to 4, 6, 7), the operation mode is limited accordingly.	166
	Operation mode and a writing device do not	Check Pr. 79, Pr. 338, Pr. 339, Pr. 551, and select an	166,
	correspond.	operation mode suitable for the purpose.	175

5.5.9 Operation mode is not changed properly

5.5.10 Operation panel display is not operating

Check points	Possible Cause	Countermeasures	Refer to page
Main		Check for the wiring and the installation.	14
Circuit	Wiring or installation is improper.	Make sure that the connector is fitted securely across terminal P/+ to P1.	14
Main Circuit Control Circuit	Power is not input.	Input the power.	14
Parameter Setting	Command sources at the PU operation mode is not at the operation panel. (None of the operation mode displays (<u>PU_EXT_NET</u>) is lit.)	Check the setting of <i>Pr: 551 PU mode operation command</i> source selection. (If parameter unit (FR-PU04/FR-PU07) is connected while <i>Pr: 551</i> = "9999" (initial setting), all the operation mode displays (PU $\xrightarrow{\text{EV}}$ $\overrightarrow{\text{NET}}$) turn OFF.)	175

5.5.11 Motor current is too large

Check			Refer
points	Possible Cause	Countermeasures	to
points			page
	Torque boost (Pr. 0, Pr. 46) setting is improper under V/F	Increase/decrease Pr. 0 Torque boost setting value by	75
	control, so the stall prevention function is activated.	0.5% increments to the setting.	75
		Set rated frequency of the motor to <i>Pr. 3 Base frequency</i> .	
	V/F pattern is improper when V/F control is performed. (<i>Pr. 3, Pr. 14, Pr. 19</i>)	Use Pr. 19 Base frequency voltage to set the base voltage	86
		(e.g. rated motor voltage).	
		Change Pr. 14 Load pattern selection according to the load	88
Parameter		characteristic.	00
Setting	Stall prevention function is activated due to a heavy load.	Reduce the load weight.	—
		Set Pr. 22 Stall prevention operation level higher according	
		to the load. (Setting Pr. 22 too large may result in	80
		frequent overcurrent trip (E.OC□).)	
		Check the capacities of the inverter and the motor.	—
	Auto tuning is not performed under General-purpose magnetic flux vector control.	Perform offline auto tuning.	106

5.5.12 Speed does not accelerate

Check points	Possible Cause	Countermeasures	Refer to page
	Start command and frequency command are chattering.	Check if the start command and the frequency command are correct.	_
Input signal	The wiring length used for analog frequency command is too long, and it is causing a voltage (current) drop.	Perform analog input bias/gain calibration.	154
	Input signal lines are affected by external EMI.	Take countermeasures against EMI, such as using shielded wires for input signal lines.	40
	<i>Pr. 1, Pr. 2, Pr. 18, calibration parameter C2 to C7</i> settings are improper.	Check the settings of <i>Pr. 1 Maximum frequency and Pr. 2</i> <i>Minimum frequency</i> . If you want to run the motor at 120Hz or higher, set <i>Pr. 18 High speed maximum frequency</i> . Check the <i>calibration parameter C2 to C7</i> settings.	84 154
	Torque boost (<i>Pr. 0, Pr. 46</i>) setting is improper under V/F control, so the stall prevention function is activated.	Increase/decrease <i>Pr. 0 Torque boost</i> setting value by 0.5% increments so that stall prevention does not occur.	75
Parameter	V/F pattern is improper when V/F control is performed. (<i>Pr. 3, Pr. 14, Pr. 19</i>)	Set rated frequency of the motor to <i>Pr. 3 Base frequency</i> . Use <i>Pr. 19 Base frequency voltage</i> to set the base voltage (e.g. rated motor voltage).	86
Setting		Change <i>Pr. 14 Load pattern selection</i> according to the load characteristic.	88
		Reduce the load weight.	—
	Stall prevention function is activated due to a heavy load.	Set <i>Pr. 22 Stall prevention operation level</i> higher according to the load. (Setting <i>Pr. 22</i> too large may result in frequent overcurrent trip (E.OC \Box).)	80
		Check the capacities of the inverter and the motor.	_
	Auto tuning is not performed under General-purpose magnetic flux vector control.	Perform offline auto tuning.	106
	During PID control, output frequency is automatically cor	ntrolled to make measured value = set point.	211
Main Circuit	Brake resistor is connected between terminal P/+ and P1 by mistake.	Connect an optional brake transistor (MRS type, MYS type, FR-ABR) between terminal P/+ and PR.	31

5.5.13 Unable to write parameter setting

Check points	Possible Cause	Countermeasures	Refer to page
Input signal	Operation is being performed (signal STF or STR is ON).	Stop the operation. When <i>Pr.</i> 77 = "0" (initial value), write is enabled only during a stop.	162
	You are attempting to set the parameter in the External operation mode.	Choose the PU operation mode. Or, set <i>Pr</i> : 77 = "2" to enable parameter write regardless of the operation mode.	162
Parameter	Parameter is disabled by the <i>Pr. 77 Parameter write</i> selection setting.	Check Pr. 77 Parameter write selection setting.	162
Setting	Key lock is activated by the <i>Pr. 161 Frequency setting/key lock operation selection</i> setting.	Check Pr. 161 Frequency setting/key lock operation selection setting.	237
	Operation mode and a writing device do not correspond.	Check <i>Pr. 79, Pr. 338, Pr. 339, Pr. 551,</i> and select an operation mode suitable for the purpose.	166, 175

6 PRECAUTIONS FOR MAINTENANCE AND INSPECTION

This chapter provides the "PRECAUTIONS FOR MAINTENANCE AND INSPECTION" of this product. Always read the instructions before using the equipment.

6.1	Inspection items	274
6.2	Measurement of main circuit voltages, currents and powers	282

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🏹 Inspection items

The inverter is a static unit mainly consisting of semiconductor devices. Daily inspection must be performed to prevent any fault from occurring due to the adverse effects of the operating environment, such as temperature, humidity, dust, dirt and vibration, changes in the parts with time, service life, and other factors.

•Precautions for maintenance and inspection

For some short time after the power is switched OFF, a high voltage remains in the smoothing capacitor. When accessing the inverter for inspection, wait for at least 10 minutes after the power supply has been switched OFF, and then make sure that the voltage across the main circuit terminals P/+ and N/- of the inverter is not more than 30VDC using a tester, etc.

6.1 Inspection items

6.1.1 Daily inspection

Basically, check for the following faults during operation.

- (1) Motor operation fault
- (2) Improper installation environment
- (3) Cooling system fault
- (4) Abnormal vibration, abnormal noise
- (5) Abnormal overheat, discoloration

6.1.2 Periodic inspection

Check the areas inaccessible during operation and requiring periodic inspection. For a periodic inspection, contact your sales representative.

- (1) Check for cooling system fault.....Clean the air filter, etc.
- (2) Tightening check and retightening......The screws and bolts may become loose due to vibration, temperature changes,
 - etc. Check and tighten them.

Tighten them according to the specified tightening torque (Refer to page 17).

- (3) Check the conductors and insulating materials for corrosion and damage.
- (4) Measure insulation resistance.
- (5) Check and change the cooling fan and relay.

When using the safety stop function, periodic inspection is required to confirm that safety function of the safety system operates correctly.

(For more details, *refer to the Safety stop function instruction manual (BCN-A211508-000).*) (Please contact your sales representative for the manual.)

6.1.3 Daily and periodic inspection

Area of	Inspection Item			Interval		Corrective Action at	Customer's
Inspection			Description	Daily	Periodic *2	Alarm Occurrence	Check
	Surrounding environment		Check the surrounding air temperature, humidity, dirt, corrosive gas, oil mist, etc.	0		Improve environment	
General	Overall unit		Check for unusual vibration and noise.	0		Check alarm location and retighten	
			Check for dirt, oil, and other foreign material.	0		Clean	
	Power supply voltage		Check that the main circuit voltages are normal.*1	0		Inspect the power supply	
			(1) Check with megger (across main circuit terminals and earth (ground) terminal).		0	Contact the manufacturer	
	Gen	eral	(2) Check for loose screws and bolts.		0	Retighten	
	Gei	lei di	(3) Check for overheat traces on parts.		0	Contact the manufacturer	
					0	Clean	
			(4) Check for stains.				
	Conductors, cables		(1) Check conductors for distortion.		0	Contact the manufacturer	
Main circuit			(2) Check cable sheaths for breakage and deterioration (crack, discoloration, etc.)	- ()		Contact the manufacturer	
	Terr	ninal block	Check for damage.		0	Stop the device and contact the manufacturer.	
			(1) Check for liquid leakage.		0	Contact the manufacturer	
	Smo	oothing aluminum	(2) Check for safety valve projection and bulge.		0	Contact the manufacturer	
	electrolytic capacitor		 (3) Visual check and judge by the life check of the main circuit capacitor (<i>Refer to</i> page 276) 		0		
	Relay		Check that the operation is normal and no chatter is heard.		0	Contact the manufacturer	
Control	Operation check		 Check that the output voltages across phases with the inverter operated alone is balanced 		0	Contact the manufacturer	
			(2) Check that no fault is found in protective and display circuits in a sequence protective operation test.		0	Contact the manufacturer	
circuit, Protective		Overall	 Check for unusual odors and discoloration. 		0	Stop the device and contact the manufacturer.	
circuit	eck		(2) Check for serious rust development		0	Contact the manufacturer	
	Parts che	Aluminum electrolytic capacitor	 Check for liquid leakage in a capacitor and deformation trace 		0	Contact the manufacturer	
			(2) Visual check and judge by the life check of the main circuit capacitor (<i>Refer to</i> <i>page 276</i>)		0		
Cooling system	Cooling fan		(1) Check for unusual vibration and noise.	0		Replace the fan	
			(2) Check for loose screws and bolts		0	Fix with the fan cover fixing screws	
			(3) Check for stains.		0	Clean	
			(1) Check for clogging		0	Clean	
	Hea	tsink	(2) Check for stains.		0	Clean	
				<u> </u>			
Display	Indi	cation	(1) Check that display is normal.(2) Check for stains.	0	0	Contact the manufacturer Clean	
ызріау	Meter		Check that reading is normal	0		Stop the device and contact the manufacturer.	
Load motor	or Operation check		Check for vibration and abnormal increase in operation noise	0		Stop the device and contact the manufacturer.	
			· · · · · · · · · · · · · · · · · · ·		1		I

*1 It is recommended to install a device to monitor voltage for checking the power supply voltage to the inverter.

*2 One to two years of periodic inspection cycle is recommended. However, it differs according to the installation environment. For a periodic inspection, contact your sales representative.

6.1.4 Display of the life of the inverter parts

The self-diagnostic alarm is output when the life span of the control circuit capacitor, cooling fan and each parts of the inrush current limit circuit is near its end. It gives an indication of replacement time.

The life alarm output can be used as a guideline for life judgement.

Parts	Judgement Level		
Main circuit capacitor	85% of the initial capacity		
Control circuit capacitor	Estimated remaining life 10%		
Inrush current limit circuit	Estimated remaining life 10%		
infusit current infit circuit	(Power ON: 100,000 times left)		
Cooling fan	Less than 50% of the predetermined speed		

<u>Refer to page 228 to perform the life check of the inverter parts.</u>

6.1.5 Checking the inverter and converter modules

<Preparation>

- (1) Disconnect the external power supply cables (R/L1, S/L2, T/L3) and motor cables (U, V, W).
- (2) Prepare a tester. (Use 100Ω range.)

<Checking method>

Change the polarity of the tester alternately at the inverter terminals R/L1, S/L2, T/L3, U, V, W, P/+ and N/-, and check for continuity.



NOTE

1. Before measurement, check that the smoothing capacitor is discharged.

At the time of discontinuity, the measured value is almost ∞. When there is an instantaneous continuity, due to the smoothing capacitor, the tester may not indicate ∞ . At the time of continuity, the measured value is several to several tens-of ohms depending on the module type, circuit tester type, etc. If all measured values are almost the same, the modules are without fault.

<Module device numbers and terminals to be checked>

Tester Polarity Tester Polarity Measured Measured P/+ Value Value (+) \bigcirc (+) \bigcirc Converter module Inverter module R/L1 P/+ Discontinuity R/L1 N/-Continuity TR3 TR5 TR1 D1 D4 R/L1 P/+ R/L1 Continuity N/-Discontinuity D2 D3 D1 Converter module S/L2 P/+ Discontinuity S/L2 N/-Continuity \wedge D2 D5 P/+ S/L2 Continuity N/-S/L2 Discontinuity R/L1C С T/L3* P/+ T/L3* N/-Discontinuity Continuity D3* D6* S/L2O P/+ N/-Discontinuity T/L3* Continuity T/L3* υ P/+ Discontinuity U N/-Continuity TR1 TR4 T/L3C P/+ υ Continuity N/-U Discontinuity Inverter module P/+ Continuity V Discontinuity V N/-TR3 TR6 D6 P/+ V Continuity N/-V Discontinuity D_{4} TR6 TR2 W P/+ Discontinuity W N/-Continuity TR4 TR5 TR2 С P/+ W N/-W N/-Continuity Discontinuity

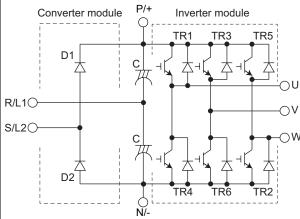
Three-phase 200V class, Three-phase 400V class, single-phase 200V class

(Assumes the use of an analog meter.)

T/L3, D3 and D6 are only for the three-phase power input specification models.

Single-phase 100V class

		Tester Polarity		Measured		Tester Polarity		Measured
		\oplus	\ominus	Value		\oplus	Θ	Value
	D1	S/L2	P/+	Discontinuity		R/L1	P/+	Discontinuity
Converter module	וט	P/+	S/L2	Continuity		P/+	R/L1	Discontinuity
Conv	D2	S/L2	N/-	Continuity		R/L1	N/-	Discontinuity
	DZ	N/-	S/L2	Discontinuity		N/-	R/L1	Discontinuity
	TR1	U	P/+	Discontinuity	TR4	U	N/-	Continuity
		P/+	U	Continuity		1174	N/-	U
Inverter module	TR3	V	P/+	Discontinuity	TR6	V	N/-	Continuity
Inve mod	1173	P/+	V	Continuity		N/-	V	Discontinuity
	TR5	W	P/+	Discontinuity	TR2	W	N/-	Continuity
	113	P/+	W	Continuity		N/-	W	Discontinuity



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(Assumes the use of an analog meter.)

6.1.6 Cleaning

Always run the inverter in a clean status.

When cleaning the inverter, gently wipe dirty areas with a soft cloth immersed in neutral detergent or ethanol.



NOTE

Do not use solvent, such as acetone, benzene, toluene and alcohol, as these will cause the inverter surface paint to peel off. The display, etc. of the operation panel and parameter unit (FR-PU04/FR-PU07) are vulnerable to detergent and alcohol. Therefore, avoid using them for cleaning.

6.1.7 Replacement of parts

The inverter consists of many electronic parts such as semiconductor devices.

The following parts may deteriorate with age because of their structures or physical characteristics, leading to reduced performance or fault of the inverter. For preventive maintenance, the parts must be replaced periodically.

Use the life check function as a guidance of parts replacement.

Part Name	Estimated lifespan *1	Description		
Cooling fan	10 years	Replace (as required)		
Main circuit smoothing capacitor	10 years *2	Replace (as required)		
On-board smoothing capacitor	10 years *2	Replace the board (as required)		
Relays		as required		

Estimated lifespan for when the yearly average surrounding air temperature is 40°C *1 (without corrosive gas, flammable gas, oil mist, dust and dirt etc.)

*2 Output current: 80% of the inverter rated current



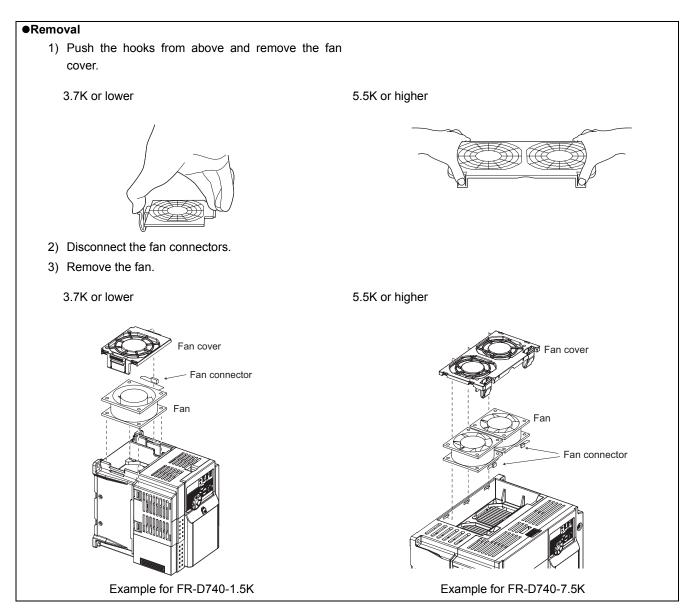
NOTE

For parts replacement, contact the nearest Mitsubishi FA Center.

Inspection items 🚿

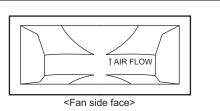
(1) Cooling fan

The replacement interval of the cooling fan used for cooling the parts generating heat such as the main circuit semiconductor is greatly affected by the surrounding air temperature. When unusual noise and/or vibration is noticed during inspection, the cooling fan must be replaced immediately.



Reinstallation

 After confirming the orientation of the fan, reinstall the fan so that the arrow on the left of "AIR FLOW" faces up.



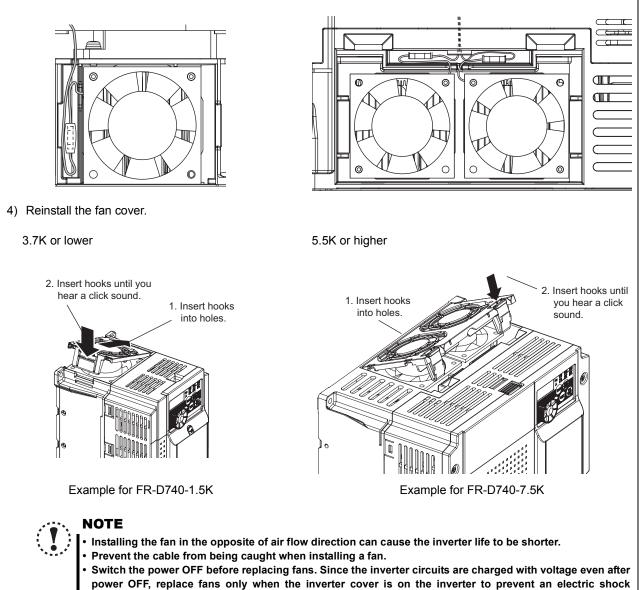
2) Reconnect the fan connectors.

accident.

3) When wiring, avoid the cables being caught by the fan.

3.7K or lower

5.5K or higher



(2) Smoothing capacitors

A large-capacity aluminum electrolytic capacitor is used for smoothing in the main circuit DC section, and an aluminum electrolytic capacitor is used for stabilizing the control power in the control circuit. Their characteristics are deteriorated by the adverse effects of ripple currents, etc. The replacement intervals greatly vary with the surrounding air temperature and operating conditions. When the inverter is operated in air-conditioned and normal environment conditions, replace the capacitors about every 10 years.

When a certain period of time has elapsed, the capacitors will deteriorate more rapidly. Check the capacitors at least every year (less than six months if the life will be expired soon).

The appearance criteria for inspection are as follows:

- 1) Case: Check the side and bottom faces for expansion
- 2) Sealing plate: Check for remarkable warp and extreme crack.
- 3) Check for external crack, discoloration, liquid leakage, etc. Judge that the capacitor has reached its life when the measured capacitance of the capacitor reduced below 80% of the rating.

POINT

Refer to page 228 to perform the life check of the main circuit capacitor.

(3) Relays

To prevent a contact fault, etc., relays must be replaced according to the cumulative number of switching times (switching life).

6.2 Measurement of main circuit voltages, currents and powers

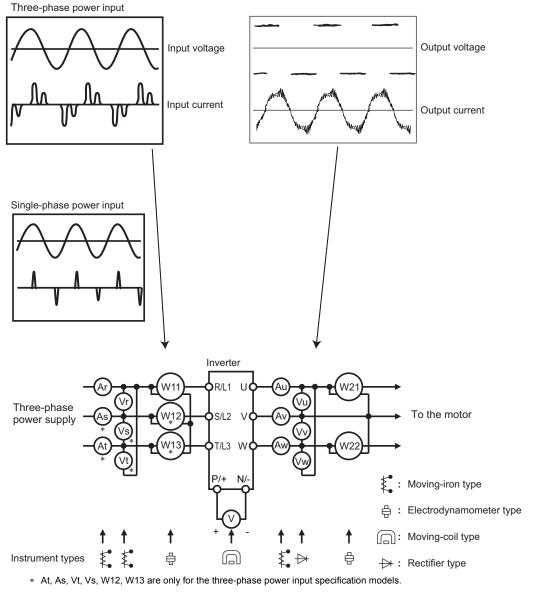
Since the voltages and currents on the inverter power supply and output sides include harmonics, measurement data depends on the instruments used and circuits measured.

When instruments for commercial frequency are used for measurement, measure the following circuits with the instruments given on the next page.

• When installing meters etc. on the inverter output side

When the inverter-to-motor wiring length is large, especially in the 400V class, small-capacity models, the meters and CTs may generate heat due to line-to-line leakage current. Therefore, choose the equipment which has enough allowance for the current rating.

To measure and display the output voltage and output current of the inverter, it is recommended to use the terminal FM output function of the inverter.



Examples of Measuring Points and Instruments

Measuring Points and Instruments

Item	Measuring Point	Measuring Instrument	Remarks (Reference Measure	d Value)	
	R/L1 and S/L2		Commercial power supply	u value)	
Power supply voltage	S/L2 and T/L3	Moving-iron type AC	Within permissible AC voltage fluctuati	on (Refer to	
V1	T/L3 and R/L1 *4	voltmeter *5	page 288)		
Power supply side		Marian incentions A.C.			
current	R/L1, S/L2, T/L3 line	Moving-iron type AC ammeter *5			
l1	current *4	animeter *5			
Power supply side	R/L1, S/L2, T/L3 and	Digital power meter			
power	R/L1 and S/L2,	(designed for inverter) or	P1=W11+W12+W13 (3-wattmeter meth	nod)	
P1	S/L2 and T/L3,	electrodynamic type single-			
	T/L3 and R/L1 *4	phase wattmeter			
	Calculate after measuring po supply side current and pow				
Power supply side	[Three-phase power supply]		[Single-phase power supply]		
power factor					
Pf1	$Pf_1 = \frac{P_1}{\sqrt{3}V_1 \times I_1} \times 100$	%	$Pf_1 = \frac{P_1}{V_1 \times I_1} \times 100 \%$		
		Rectifier type AC voltage			
Output side voltage	Across U and V, V and W,	meter *1 *5	Difference between the phases is within	in 1% of the	
V2	and W and U	(moving-iron type cannot	maximum output voltage.		
		measure)			
Output side current	U, V and W line currents	Moving-iron type AC	Difference between the phases is 10%	or lower of	
12		ammeter *2 *5	the rated inverter current.		
		Digital power meter			
Output side power	U, V, W and	(designed for inverter) or	P2 = W21 + W22	ath ad)	
P2	U and V, V and W	electrodynamic type single- phase wattmeter	2-wattmeter method (or 3-wattmeter m	ethod)	
	Calculate in similar manner	to power supply side power facto	or		
Output side power factor Pf2	$Pf_2 = \frac{P_2}{\sqrt{3}V_2 \times I_2} \times 100$	%			
Converter output	Across P/+ and N/-	Moving-coil type (such as tester)	Inverter LED display is lit. 1.35 × V1		
Frequency setting	Across 2(+) and 5	-	0 to 10VDC, 4 to 20mADC		
signal	Across 4(+) and 5			"5" is	
Frequency setting power supply	Across 10(+) and 5		5.2VDC	common	
			Approximately 5VDC at maximum		
			(without frequency		
			(without frequency meter)		
		Moving-coil type	T1 ★→		
Frequency meter		(tester and such may be used)			
signal	Across FM(+) and SD	(internal resistance 50k Ω or			
Signal		more)	\leftarrow T2	"SD" is	
			Pulse width T1 : Adjust with <i>C0 (Pr.</i>	common.	
			900)		
			Pulse cycle T2 : Set with <i>Pr. 55</i>		
			(frequency monitor only)		
Start signal	Aaroon SD and STE STD		When open	1	
Start signal	Across SD and STF, STR,		20 to 30VDC		
Select signal	RH, RM, or RL(+)		ON voltage: 1V or less		
			Continuity check *3		
Fault signal	Across A and C	Moving-coil type		<fault></fault>	
	Across B and C	(such as tester)	5	ontinuity	
			Across B and C Continuity Dis	scontinuity	

*1 Use an FFT to measure the output voltage accurately. An FA tester or general measuring instrument cannot measure accurately.

*2 When the carrier frequency exceeds 5kHz, do not use this instrument since using it may increase eddy-current losses produced in metal parts inside the instrument, leading to burnout. In this case, use an approximate-effective value type.

*3 When the setting of *Pr. 192 A,B,C terminal function selection* is positive logic

*4 T/L3 is only for the three-phase power input specification models.

*5 A digital power meter (designed for inverter) can also be used to measure.

6.2.1 Measurement of powers

Use digital power meters (for inverter) for the both of inverter input and output side. Alternatively, measure using electrodynamic type single-phase wattmeters for the both of inverter input and output side in two-wattmeter or three-wattmeter method. As the current is liable to be imbalanced especially in the input side, it is recommended to use the three-wattmeter method.

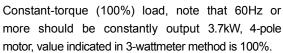
Examples of process value differences produced by different measuring meters are shown below.

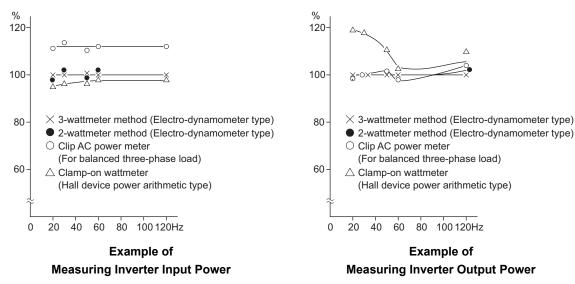
An error will be produced by difference between measuring instruments, e.g. power calculation type and two- or threewattmeter type three-phase wattmeter. When a CT is used in the current measuring side or when the meter contains a PT on the voltage measurement side, an error will also be produced due to the frequency characteristics of the CT and PT.

[Measurement conditions]

[Measurement conditions]

Constant-torque (100%) load, note that 60Hz or more should be constantly output 3.7kW, 4-pole motor, value indicated in 3-wattmeter method is 100%.





6.2.2 Measurement of voltages and use of PT

(1) Inverter input side

As the input side voltage has a sine wave and it is extremely small in distortion, accurate measurement can be made with an ordinary AC meter.

(2) Inverter output side

Since the output side voltage has a PWM-controlled rectangular wave, always use a rectifier type voltmeter. A needle type tester can not be used to measure the output side voltage as it indicates a value much greater than the actual value. A moving-iron type meter indicates an effective value which includes harmonics and therefore the value is larger than that of the fundamental wave. The value monitored on the operation panel is the inverter-controlled voltage itself. Hence, that value is accurate and it is recommended to monitor values using the operation panel.

(3) PT

No PT can be used in the output side of the inverter. Use a direct-reading meter. (A PT can be used in the input side of the inverter.)

6.2.3 Measurement of currents

Use moving-iron type meters on both the input and output sides of the inverter. However, If the carrier frequency exceeds 5kHz, do not use that meter since an overcurrent losses produced in the internal metal parts of the meter will increase and the meter may burn out. In this case, use an approximate-effective value type.

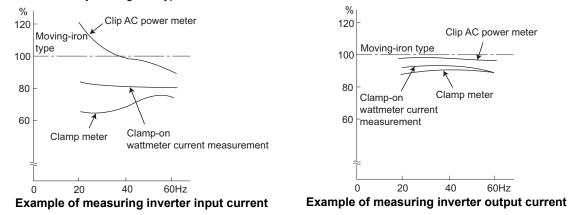
Since current on the inverter input side tends to be unbalanced, measurement of three phases is recommended. Correct value can not be obtained by measuring only one or two phases. On the other hand, the unbalanced ratio of each phase of the output side current should be within 10%.

When a clamp ammeter is used, always use an effective value detection type. A mean value detection type produces a large error and may indicate an extremely smaller value than the actual value. The value monitored on the operation panel is accurate if the output frequency varies, and it is recommended to monitor values (provide analog output) using the operation panel. Examples of process value differences produced by different measuring meters are shown below.

[Measurement conditions]

[Measurement conditions]

Value indicated by moving-iron type ammeter is 100%. Value indicated by moving-iron type ammeter is 100%.



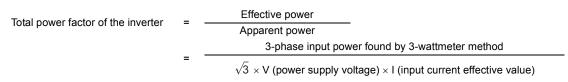
6.2.4 Use of CT and transducer

A CT may be used in both the input and output sides of the inverter, but the one used should have the largest possible VA ability because an error will increase if the frequency gets lower.

When using a transducer, use the effective value calculation type which is immune to harmonics.

6.2.5 Measurement of inverter input power factor

Calculate using effective power and apparent power. A power-factor meter can not indicate an exact value.



6.2.6 Measurement of converter output voltage (across terminals P/+ and N/-)

The output voltage of the converter is developed across terminals P/+ and N/- and can be measured with a moving-coil type meter (tester). Although the voltage varies according to the power supply voltage, approximately 270VDC to 300VDC (540VDC to 600VDC for the 400V class) is output when no load is connected and voltage decreases during driving load operation. When energy is regenerated from the motor during deceleration, for example, the converter output voltage rises to nearly 400VDC to 450VDC (800VDC to 900VDC for the 400V class) maximum.

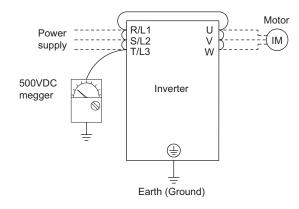
6.2.7 Measurement of inverter output frequency

A pulse train proportional to the output frequency is output across the frequency meter signal output terminal FM-SD of the inverter. This pulse train output can be counted by a frequency counter, or a meter (moving-coil type voltmeter) can be used to read the mean value of the pulse train output voltage. When a meter is used to measure the output frequency, approximately 5VDC is indicated at the maximum frequency.

For detailed specifications of the frequency meter signal output terminal FM, refer to page 135.

6.2.8 Insulation resistance test using megger

• For the inverter, conduct the insulation resistance test on the main circuit only as shown below and do not perform the test on the control circuit. (Use a 500VDC megger.)





NOTE

Before performing the insulation resistance test on the external circuit, disconnect the cables from all terminals of the inverter so that the test voltage is not applied to the inverter.
For the continuity test of the control circuit, use a tester (high resistance range) and do not use the megger or buzzer.

6.2.9 Pressure test

Do not conduct a pressure test. Deterioration may occur.



This chapter provides the "SPECIFICATIONS" of this product. Always read the instructions before using the equipment.

7.1	Rating2	288
7.2	Common specifications2	290
7.3	Outline dimension drawings2	291

7.1 Rating

• Three-phase 200V power supply

	Model FR-D720-⊟K	0.1	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
Ар	plicable motor capacity (kW)*1	0.1	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
	Rated capacity (kVA)*2	0.3	0.6	1.0	1.7	2.8	4.0	6.6	9.5	12.7	17.9	23.1
Ħ	Rated current (A)	0.8	1.4	2.5	4.2	7.0	10.0	16.5	23.8	31.8	45.0	58.0
Output	Overload current rating*3		150% 60s, 200% 0.5s (inverse-time characteristics)									
0	Rated voltage*4					Three-p	hase 200	to 240V				
	Regenerative braking torque*5		150% 100%			50%	20%					
١	Rated input AC voltage/frequency	Three-phase 200 to 240V 50Hz/60Hz										
S			170 to 264V 50Hz/60Hz									
Permissible frequency fluctuation					±5%							
ď	Power supply capacity (kVA)*6	0.4	0.7	1.2	2.1	4.0	5.5	9.0	12.0	17.0	20.0	27.0
Pro	tective structure (JEM1030)	Enclosed type (IP20)										
Co	oling system		Self-c	ooling				Ford	ed air co	oling		
Ар	proximate mass (kg)	0.5	0.5	0.8	1.0	1.4	1.4	1.8	3.6	3.6	6.5	6.5

• Three-phase 400V power supply

	Model FR-D740-⊡K	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	
Ар	plicable motor capacity (kW)*1	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	
	Rated capacity (kVA)*2	0.9	1.7	2.7	3.8	6.1	9.1	12.2	17.5	22.5	
Ħ	Rated current (A)	1.2	2.2	3.6	5.0	8.0	12.0	16.0	23.0	29.5	
Output	Overload current rating*3		150	0% 60s, 2	200% 0.5	s (inverse	e-time cha	aracteristi	ics)		
0	Rated voltage*4 Regenerative braking torque*5		Three-phase 380 to 480V								
			100% 50% 20%								
Ŋ	Rated input AC voltage/frequency	Three-phase 380 to 480V 50Hz/60Hz									
supply	Permissible AC voltage fluctuation		325 to 528V 50Hz/60Hz								
er s	Permissible frequency fluctuation	±5%									
Power	Power supply capacity (kVA)*6	1.5	2.5	4.5	5.5	9.5	12.0	17.0	20.0	28.0	
Pro	tective structure (JEM1030)	Enclosed type (IP20)									
Co	oling system	Self-c	ooling			Ford	ed air co	oling			
Ар	proximate mass (kg)	1.3	1.3	1.4	1.5	1.5	3.3	3.3	6.0	6.0	

*1 The applicable motor capacity indicated is the maximum capacity applicable for use of the Mitsubishi 4-pole standard motor.

*2 The rated output capacity indicated assumes that the output voltage is 230V for three-phase 200V class and 440V for three-phase 400V class.

*3 The % value of the overload current rating indicated is the ratio of the overload current to the inverter's rated output current. For repeated duty, allow time for the inverter and motor to return to or below the temperatures under 100% load.

*4 The maximum output voltage does not exceed the power supply voltage. The maximum output voltage can be changed within the setting range. However, the pulse voltage value of the inverter output side voltage remains unchanged at about $\sqrt{2}$ that of the power supply.

*5 The braking torque indicated is a short-duration average torque (which varies with motor loss) when the motor alone is decelerated from 60Hz in the shortest time and is not a continuous regenerative torque. When the motor is decelerated from the frequency higher than the base frequency, the average deceleration torque will reduce. Since the inverter does not contain a brake resistor, use the optional brake resistor when regenerative energy is large. (Option brake resistor cannot be used for 0.1K and 0.2K.) A brake unit (FR-BU2) may also be used.

*6 The power supply capacity varies with the value of the power supply side inverter impedance (including those of the input reactor and cables).

• Single-phase 200V power supply

	Model FR-D720S-□K	0.1	0.2	0.4	0.75	1.5	2.2			
App	licable motor capacity (kW)*1	0.1	0.2	0.4	0.75	1.5	2.2			
	Rated capacity (kVA)*2	0.3	0.6	1.0	1.7	2.8	4.0			
Ħ	Rated current (A)	0.8	1.4	2.5	4.2	7.0	10.0			
Output	Overload current rating*3	150	% 60s, 200	% 0.5s (inv	verse-time	characteris	tics)			
Ō	O Rated voltage*4		Three-phase 200 to 240V							
	Regenerative braking torque*5	15	0%	100%		50%	20%			
Ŋ	Rated input AC voltage/frequency	Single-phase 200 to 240V 50Hz/60Hz								
supply	Permissible AC voltage fluctuation		170 to 264V 50Hz/60Hz							
er s	Permissible frequency fluctuation	±5%								
Power	Power supply capacity (kVA)*6	0.5	0.9	1.5	2.3	4.0	5.2			
Pro	tective structure (JEM1030)	Enclosed type (IP20)								
Coc	ling system	Self-cooling Forced air cool					ir cooling			
App	proximate mass (kg)	0.5	0.5	0.9	1.1	1.5	2.0			

Single-phase 100V power supply

	Model FR-D710W-⊡K	0.1	0.2	0.4	0.75		
App	licable motor capacity (kW)*1	0.1	0.2	0.4	0.75		
	Rated capacity (kVA)*2	0.3	0.6	1.0	1.7		
	Rated current (A)	0.8	1.4	2.5	4.2		
Output	Overload current rating*3		150% 60s,	200% 0.5s	;		
Out			erse-time o	characterist	tics)		
	Rated voltage	Three-phase 200 to 230V*7, *8					
	Regenerative braking torque*5	15	0%	100%			
oly	Rated input AC voltage/frequency		Single-phase 100 to 115V 50Hz/60Hz				
supply	Permissible AC voltage fluctuation		90 to 132V 50Hz/60Hz				
er s	Permissible frequency fluctuation	±5%					
Power	Power supply capacity (kVA)*6	0.5	0.9	1.5	2.5		
Pro	tective structure (JEM1030)	Enclosed type (IP20)					
Coc	bling system	Self-cooling					
Арр	proximate mass (kg)	0.6	0.7	0.9	1.4		

*1 The applicable motor capacity indicated is the maximum capacity applicable for use of the Mitsubishi 4-pole standard motor.

*2 The rated output capacity indicated assumes that the output voltage is 230V.

*3 The % value of the overload current rating indicated is the ratio of the overload current to the inverter's rated output current. For repeated duty, allow time for the inverter and motor to return to or below the temperatures under 100% load. If the automatic restart after instantaneous power failure function (*Pr. 57*) or power failure stop function (*Pr. 261*) is set and power supply voltage is low while load becomes bigger, the bus voltage decreases to power failure detection level and load of 100% or more may not be available.

*4 The maximum output voltage does not exceed the power supply voltage. The maximum output voltage can be changed within the setting range. However,

the pulse voltage value of the inverter output side voltage remains unchanged at about $\sqrt{2}$ that of the power supply.

*5 The braking torque indicated is a short-duration average torque (which varies with motor loss) when the motor alone is decelerated from 60Hz in the shortest time and is not a continuous regenerative torque. When the motor is decelerated from the frequency higher than the base frequency, the average deceleration torque will reduce. Since the inverter does not contain a brake resistor, use the optional brake resistor when regenerative energy is large. (Option brake resistor cannot be used for 0.1K and 0.2K.) A brake unit (FR-BU2) may also be used.

*6 The power supply capacity varies with the value of the power supply side inverter impedance (including those of the input reactor and cables).

- *7 For single-phase 100V power input model, the maximum output voltage is twice the amount of the power supply voltage and cannot be exceeded.
- *8 In a single-phase 100V power input model, the output voltage may fall down when the load is heavy, and larger output current may flow compared to a threephase input model. Use the motor with less load so that the output current is within the rated motor current range.

Common specifications 7.2

	Co	ontrol method		Soft-PWM control/high carrier frequency PWM control (V/F control, General-purpose magnetic flux vector control, and Optimum excitation control are available)
	01	Itput frequency ra	ange	0.2 to 400Hz
specifications	Fre		Analog input	0.06Hz/60Hz (terminal2, 4: 0 to 10V/10 bits) 0.12Hz/60Hz (terminal2, 4: 0 to 5V/9 bits) 0.06Hz/60Hz (terminal4: 0 to 20mA/10 bits)
ca			Digital input	0.01Hz
СİË	Frequency Analog input			Within ±1% of the max. output frequency (25°C ±10°C)
þē			Digital input	Within 0.01% of the set output frequency
	Vo	Itage/frequency of	haracteristics	Base frequency can be set from 0 to 400Hz. Constant-torque/variable torque pattern can be selected
ţ	Sta	Starting torque		150% or more (at 1Hz)when General-purpose magnetic flux vector control and slip compensation is set
Control	Torque boost			Manual torque boost
0	Ac	celeration/deceler	ation time setting	0.1 to 3600s (acceleration and deceleration can be set individually), Linear and S-pattern acceleration/deceleration modes are available.
	DC	OC injection brake		Operation frequency (0 to 120Hz), operation time (0 to 10s), and operation voltage (0 to 30%) can be changed
	Sta	all prevention ope	eration level	Operation current level (0 to 200%), and whether to use the function or not can be selected
		equency setting	Analog input	Two terminals Terminal 2: 0 to 10V and 0 to 5V are available Terminal 4: 0 to 10V, 0 to 5V, and 4 to 20mA are available
	Jig	Jiai	Digital input	The signal is entered from the operation panel or parameter unit. Frequency setting increment can be set.
	Sta	art signal		Forward and reverse rotation or start signal automatic self-holding input (3-wire input) can be selected.
ations	Input signal (five terminals)			The following signals can be assigned to <i>Pr. 178 to Pr.182 (input terminal function selection)</i> : multi-speed selection, remote setting, second function selection, terminal 4 input selection, JOG operation selection, PID control valid terminal, external thermal input, PU-External operation switchover, V/F switchover, output stop, start self-holding selection, forward rotation, reverse rotation command, inverter reset, PU-NET operation switchover, External-NET operation switchover, command source switchover, inverter operation enable signal, and PU operation external interlock.
on specifications	Operational functions		ns	Maximum/minimum frequency setting, frequency jump operation, external thermal relay input selection, automatic restart after instantaneous power failure operation, forward/reverse rotation prevention, remote setting, second function, multi-speed operation, regeneration avoidance, slip compensation, operation mode selection, offline auto tuning function, PID control, computer link operation (RS-485), Optimum excitation control, power failure stop, speed smoothing control, Modbus-RTU
Operation	Output signal Open collector output (two terminals) Relay output (one terminal) Operating status			The following signals can be assigned to <i>Pr</i> :190, <i>Pr</i> :192 and <i>Pr</i> :197 (output terminal function selection): inverter operation, up-to-frequency, overload alarm, output frequency detection, regenerative brake pre-alarm, electronic thermal relay function pre-alarm, inverter operation ready, output current detection, zero current detection, PID lower limit, PID upper limit, PID forward/reverse rotation output, fan alarm*1, heatsink overheat pre-alarm, deceleration at an instantaneous power failure, PID control activated, PID output interruption, safety monitor output, safety monitor output 2, during retry, life alarm, current average value monitor, remote output, alarm
		For meter Pulse train output (MAX 2.4kHz: one terminal)		output, fault output, fault output 3, and maintenance timer alarm. The following signals can be assigned to <i>Pr.54 FM terminal function selection</i> : output frequency, output current (steady), output voltage, frequency setting, converter output voltage, regenerative brake duty, electronic thermal relay function load factor, output current peak value, converter output voltage peak value, reference voltage output, motor load factor, PID set point, PID measured value, output power, PID deviation, motor thermal load factor, and inverter thermal load factor. Pulse train output (1440 pulses/s/full scale)
cation	•	Operation panel Operating status		The following operating status can be displayed: output frequency, output current (steady), output voltage, frequency setting, cumulative energization time, actual operation time, converter output voltage, regenerative brake duty, electronic thermal relay function load factor, output current peak value, converter output voltage peak value, motor load factor, PID set point, PID measured value, PID deviation, inverter I/O terminal monitor, output power, cumulative power, motor thermal load factor, inverter thermal load factor, and PTC thermistor resistance.
	Pa (FF	rameter unit R-PU07)	Fault record	Fault record is displayed when a fault occurs. Past 8 fault records (output voltage/current/frequency/cumulative energization time right before the fault occurs) are stored.
and the second second			Interactive guidance	Function (help) for operation guide *2
			guiuance	
Pro fun		ctive/warning on	Protective function	Overcurrent during acceleration, overcurrent during constant speed, overcurrent during deceleration, overvoltage during acceleration, overvoltage during constant speed, overvoltage during deceleration, inverter protection thermal operation, motor protection thermal operation, heatsink overheat, input phase loss *3 *4, output side earth (ground) fault overcurrent at start*3, output phase loss, external thermal relay operation *3, PTC thermistor operations; parameter error, PU disconnection, retry count excess *3, CPU fault, brake transistor alarm, inrush resistance overheat, analog input error, stall prevention operation, output current detection value exceeded *3, safety circuit fault
	cti	on	Protective function Warning function	during acceleration, overvoltage during constant speed, overvoltage during deceleration, inverter protection thermal operation, motor protection thermal operation, heatsink overheat, input phase loss *3 *4, output side earth (ground) fault overcurrent at start*3, output phase loss, external thermal relay operation*3, PTC thermistor operation*3, parameter error, PU disconnection, retry count excess *3, CPU fault, brake transistor alarm, inrush resistance overheat, analog input error, stall prevention operation, output current detection value exceeded *3, safety circuit fault Fan alarm*1, overcurrent stall prevention, overvoltage stall prevention, PU stop, parameter write error, regenerative brake pre-alarm *3, electronic thermal relay function pre-alarm, maintenance output *3, undervoltage, operation panel lock, password locked, inverter reset, safety stop
fun	cti		Protective function Warning function	during acceleration, overvoltage during constant speed, overvoltage during deceleration, inverter protection thermal operation, motor protection thermal operation, heatsink overheat, input phase loss *3 *4, output side earth (ground) fault overcurrent at start*3, output phase loss, external thermal relay operation *3, PTC thermistor operation*3, parameter error, PU disconnection, retry count excess *3, CPU fault, brake transistor alarm, inrush resistance overheat, analog input error, stall prevention operation, output current detection value exceeded *3, safety circuit fault Fan alarm*1, overcurrent stall prevention, overvoltage stall prevention, PU stop, parameter write error, regenerative brake pre-alarm *3, electronic thermal relay function pre-alarm, maintenance output *3,
fun	Su	on	Protective function Warning function	during acceleration, overvoltage during constant speed, overvoltage during deceleration, inverter protection thermal operation, motor protection thermal operation, heatsink overheat, input phase loss *3 *4, output side earth (ground) fault overcurrent at start*3, output phase loss, external thermal relay operation*3, PTC thermistor operation*3, parameter error, PU disconnection, retry count excess *3, CPU fault, brake transistor alarm, inrush resistance overheat, analog input error, stall prevention operation, output current detection value exceeded *3, safety circuit fault Fan alarm*1, overcurrent stall prevention, overvoltage stall prevention, PU stop, parameter write error, regenerative brake pre-alarm *3, electronic thermal relay function pre-alarm, maintenance output *3, undervoltage, operation panel lock, password locked, inverter reset, safety stop
fun	Su An	on Irrounding air ten	Protective function Warning function nperature	during acceleration, overvoltage during constant speed, overvoltage during deceleration, inverter protection thermal operation, motor protection thermal operation, heatsink overheat, input phase loss *3 *4, output side earth (ground) fault overcurrent at start*3, output phase loss, external thermal relay operation*3, PTC thermistor operation*3, parameter error, PU disconnection, retry count excess *3, CPU fault, brake transistor alarm, inrush resistance overheat, analog input error, stall prevention operation, output current detection value exceeded *3, safety circuit fault Fan alarm*1, overcurrent stall prevention, overvoltage stall prevention, PU stop, parameter write error, regenerative brake pre-alarm *3, electronic thermal relay function pre-alarm, maintenance output *3, undervoltage, operation panel lock, password locked, inverter reset, safety stop -10°C to +50°C maximum (non-freezing) *5
fun	Su An Sto	on irrounding air ten nbient humidity	Protective function Warning function nperature	during acceleration, overvoltage during constant speed, overvoltage during deceleration, inverter protection thermal operation, motor protection thermal operation, heatsink overheat, input phase loss *3 *4, output side earth (ground) fault overcurrent at start*3, output phase loss, external thermal relay operation *3, PTC thermistor operation*3, parameter error, PU disconnection, retry count excess *3, CPU fault, brake transistor alarm, inrush resistance overheat, analog input error, stall prevention operation, output current detection value exceeded *3, safety circuit fault Fan alarm*1, overcurrent stall prevention, overvoltage stall prevention, PU stop, parameter write error, regenerative brake pre-alarm *3, electronic thermal relay function pre-alarm, maintenance output *3, undervoltage, operation panel lock, password locked, inverter reset, safety stop -10°C to +50°C maximum (non-freezing) *5 90%RH or less (non-condensing) -20°C to +65°C Indoors (without corrosive gas, flammable gas, oil mist, dust and dirt etc.)
ronment	Su An Sto Atı	on irrounding air ten nbient humidity orage temperatur	Protective function Warning function nperature	during acceleration, overvoltage during constant speed, overvoltage during deceleration, inverter protection thermal operation, motor protection thermal operation, heatsink overheat, input phase loss *3 *4, output side earth (ground) fault overcurrent at start*3, output phase loss, external thermal relay operation*3, PTC thermistor operation*3, parameter error, PU disconnection, retry count excess *3, CPU fault, brake transistor alarm, inrush resistance overheat, analog input error, stall prevention operation, output current detection value exceeded *3, safety circuit fault Fan alarm*1, overcurrent stall prevention, overvoltage stall prevention, PU stop, parameter write error, regenerative brake pre-alarm *3, electronic thermal relay function pre-alarm, maintenance output *3, undervoltage, operation panel lock, password locked, inverter reset, safety stop -10°C to +50°C maximum (non-freezing) *5

*2 *3 *4 *5 *6

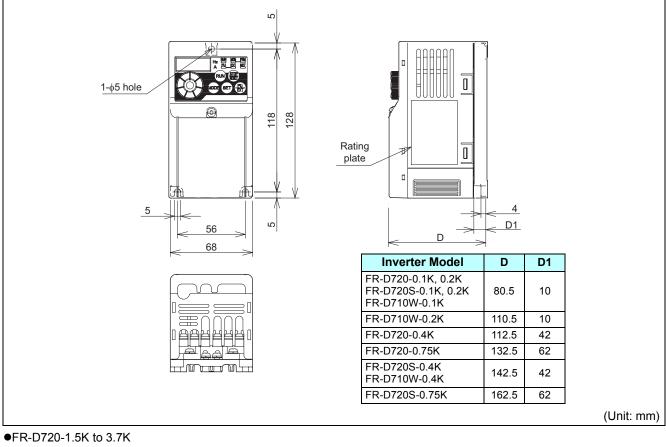
This operation guide is only available with the cooling fail, this attain does not function. This protective function is not available with option parameter unit (FR-PU07). This protective function is available in the initial status. This protective function is available with the three-phase power input specification model only. When using the inverters at the surrounding air temperature of 40°C or less, the inverters can be installed closely attached (0cm clearance). Temperatures applicable for a short time, e.g. in transit.

7.3 Outline dimension drawings

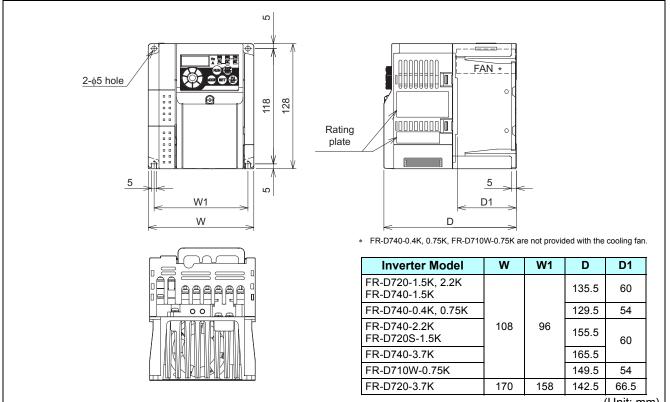
•FR-D720-0.1K to 0.75K

•FR-D720S-0.1K to 0.75K

•FR-D710W-0.1K to 0.4K



- •FR-D740-0.4K to 3.7K
- •FR-D720S-1.5K
- •FR-D710W-0.75K

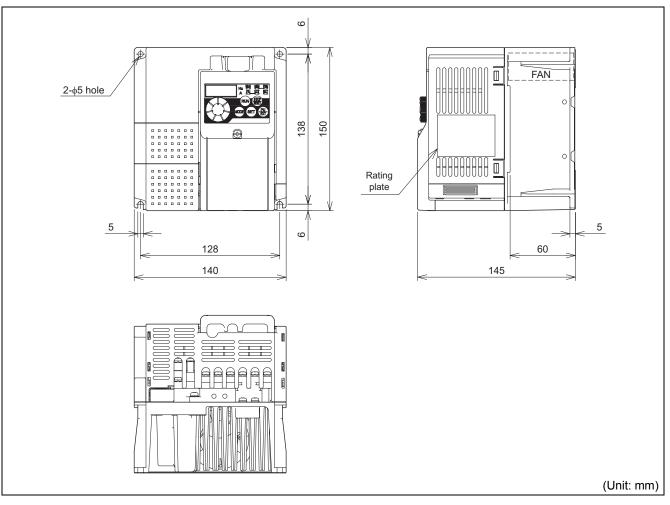


7

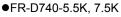
(Unit: mm)

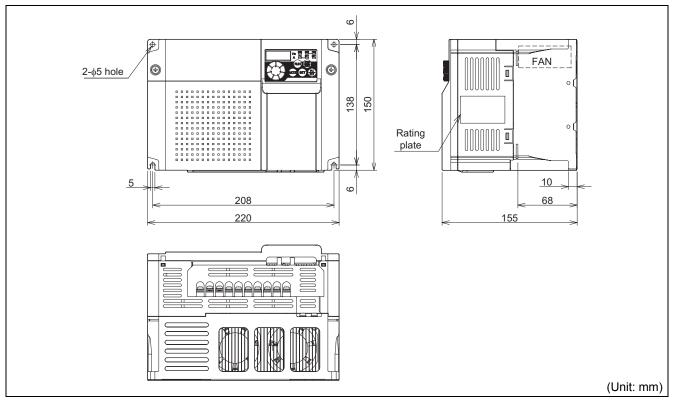
🕅 Outline dimension drawings

•FR-D720S-2.2K

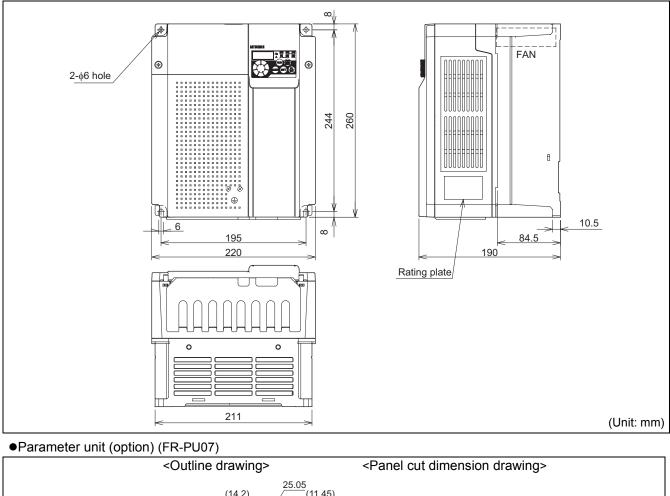


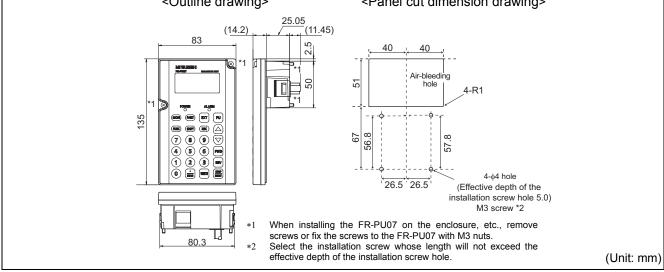
•FR-D720-5.5K, 7.5K



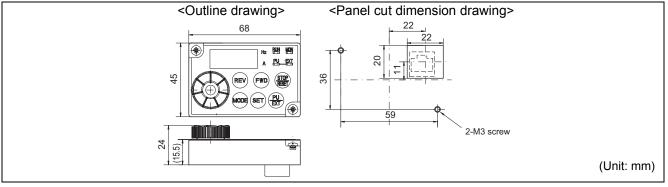


●FR-D720-11K, 15K ●FR-D740-11K, 15K



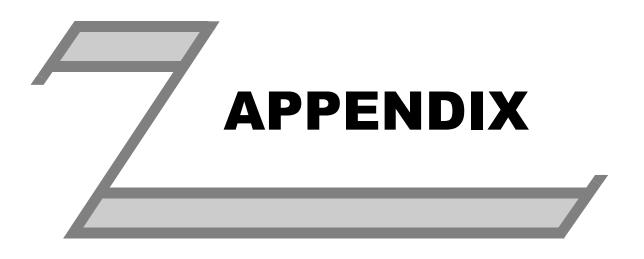


Enclosure surface operation panel (option) (FR-PA07)



7

MEMO



This chapter provides the "APPENDIX" of this product. Always read the instructions before using the equipment.

APPENDIX

Appendix1 For customers replacing the conventional model with this inverter

Appendix 1-1 Replacement of the FR-S500 series

(1) Instructions for installation

- 1) Removal procedure of the front cover and wiring cover was changed. (Refer to page 5)
- 2) FR-SW0-SETUP, FR-SW1-SETUP, FR-SW2-SETUP (setup softwares) can not be used.

(2) Instructions for continuous use of the FR-PU04 (parameter unit)

- 1) For the FR-D700 series, many functions (parameters) have been added. When setting these parameters, the parameter name and setting range are not displayed. User initial value list and user clear of the HELP function can not be used.
- 2) For the FR-D700 series, many protective functions have been added. These functions activate, but all faults are displayed as "Fault 14". When the faults history has been checked, "E.14" appears. Added faults display will not appear on the parameter unit.
- 3) User initial value setting can not be used.
- 4) User registration/clear can not be used.
- 5) Parameter copy/verification function can not be used.

(3) Parameter resetting

It is easy if you use FR Configurator SW3 (setup software).

(4) Main differences and compatibilities with the FR-S500 series

ltem	FR-S500	FR-D700
Control method	V/F control Automatic torque boost	V/F control General-purpose magnetic flux vector control Optimum excitation control
Output frequency range	0.5 to 120Hz	0.2 to 400Hz
Changed initial value	Pr: 0 Torque boost FR-S520E-1.5K to 3.7K: 6% FR-S540E-1.5K, 2.2K: 5% FR-S520SE-1.5K: 6% Pr: I Maximum frequency 60Hz Pr: 12 DC injection brake operation voltage 0.4K to 3.7K: 6%	FR-D720-1.5K to 3.7K: 4% FR-D740-1.5K, 2.2K: 4% FR-D720S-1.5K: 4% 120Hz 0.4K to 3.7K: 4%
Changed setting increments	Pr. 37 Speed display 0.1 $H1(Pr. 503)$ Maintenance timer $H2(Pr. 504)$ Maintenance timer alarm output set timeTime per increments: 1000hInitial value: 36 (36000h)(Example) To set 36000h, set $H2(Pr. 504)$ = "36".	0.001 Pr. 503 Maintenance timer Pr.504 Maintenance timer alarm output set time Time per increments: 100h Initial value: 9999 (not function) (Example) To set 36000h, set Pr.504 = "360".
Changed setting value	 Pr. 52 Control panel display data selection 1: Output current Pr.54 FM terminal function selection 0: Output frequency (initial value), 1: Output current Pr. 60 to Pr. 63 Input terminal function selection 5: STOP signal (start self-holding selection) 6: MRS signal (output stop) 	Pr.52 DU/PU main display data selection 0/100: Output current (select with SET) 1: Output frequency (initial value), 2: Output current Pr. 178 to Pr. 182 Input terminal function selection 5: JOG signal (Jog operation selection) 6: None
	9: JOG signal (Jog operation selection) 10: RES signal (reset) : STR signal (reverse rotation command) Second applied motor <i>Pr: 71</i> = 100, 101 <i>Pr: 73</i> Terminal 2 0 to 5V, 0 to 10V selection 0: 0 to 5V (initial value), 1: 0 to 10V	24: MRS signal (output stop) 25: STOP signal (start self-holding selection) 61: STR signal (reverse rotation command) 62: RES signal (reset) Pr. 450 Second applied motor Pr. 73 Analog input selection 0: 0 to 10V, 1: 0 to 5V (initial value)

Item		FR-S500		FR-D700		
			Replacement	function (General-purpose magnetic flux		
			vector contro	1)		
Deleted functions	Pr. 98 Automa	tic torque boost selection	(Pr. 80 Motor	capacity)		
Deleted functions	Pr. 99 Motor p	rimary resistance	(Pr. 90 Motor			
	Long wiring n	node (setting value 10, 11 of Pr. 70)		cessary (setting value 10, 11 of Pr. 240 is		
			deleted)			
	Parameter	Name	Parameter	Name		
	Number	Name	Number			
	Pr. 17	RUN key rotation direction selection	Pr. 40	RUN key rotation direction selection		
	Pr. 21	Stall prevention function selection	Pr. 156	Stall prevention operation selection		
	Pr. 28	Stall prevention operation reduction	Pr. 66	Stall prevention operation reduction		
	-	starting frequency	11.00	starting frequency		
	Pr. 30	Extended function display selection	Pr. 160	Extended function display selection		
	Pr. 38	Frequency setting voltage gain frequency	Pr. 125	Terminal 2 frequency setting gain frequency		
	Pr. 39	Frequency setting current gain frequency	Pr. 126	Terminal 4 frequency setting gain frequency		
	Pr. 40	Start-time ground fault detection selection	Pr. 249	Earth (ground) fault detection at start		
	Pr. 48	Output current detection level	Pr. 150	Output current detection level		
	Pr. 49	Output current detection signal delay time	Pr. 151	Output current detection signal delay time		
	Pr. 50	Zero current detection level	Pr. 152	Zero current detection level		
	Pr. 51	Zero current detection time	Pr. 153	Zero current detection time		
	Pr. 53	Frequency setting operation selection	Pr. 161	Frequency setting/key lock operation selection		
	Pr. 60	RL terminal function selection	Pr. 180	RL terminal function selection		
	Pr. 61	RM terminal function selection	Pr. 181	RM terminal function selection		
	Pr. 62	RH terminal function selection	Pr. 182	RH terminal function selection		
	Pr. 63	STR terminal function selection	Pr. 179	STR terminal function selection		
	Pr. 64	RUN terminal function selection	Pr. 190	RUN terminal function selection		
	Pr. 65	A, B, C terminal function selection	Pr. 192	A,B,C terminal function selection		
	Pr. 66	Retry selection	Pr. 65	Retry selection		
	Pr. 70	Soft-PWM setting	Pr. 240	Soft-PWM operation selection		
	Pr. 76	Cooling fan operation selection	Pr. 244	Cooling fan operation selection		
	Pr. 80	Multi-speed setting (speed 8)	Pr. 232	Multi-speed setting (speed 8)		
	Pr. 81	Multi-speed setting (speed 9)	Pr. 233	Multi-speed setting (speed 9)		
Changed parameter	Pr. 82	Multi-speed setting (speed 10)	Pr. 234	Multi-speed setting (speed 10)		
number and name	Pr. 83	Multi-speed setting (speed 11)	Pr. 235	Multi-speed setting (speed 11)		
	Pr. 84	Multi-speed setting (speed 12)	Pr. 236	Multi-speed setting (speed 12)		
	Pr. 85	Multi-speed setting (speed 13)	Pr. 237	Multi-speed setting (speed 13)		
	Pr. 86	Multi-speed setting (speed 14)	Pr. 238	Multi-speed setting (speed 14)		
	Pr. 87	Multi-speed setting (speed 15)	Pr. 239	Multi-speed setting (speed 15)		
	Pr. 88	PID action selection	Pr. 128	PID action selection		
	Pr. 89	PID proportional band	Pr. 129	PID proportional band		
	Pr. 90	PID integral time	Pr. 130	PID integral time		
	Pr. 91	PID upper limit	Pr. 131	PID upper limit		
	Pr. 92	PID lower limit	Pr. 132	PID lower limit		
	Pr. 93	PID action set point for PU operation	Pr. 133	PID action set point		
	Pr. 94	PID differential time	Pr. 134	PID differential time		
	Pr. 95	Rated motor slip	Pr. 245	Rated slip		
	Pr. 96	Slip compensation time constant	Pr. 246	Slip compensation time constant		
	Pr. 97	Constant power range slip compensation		Constant-power range slip compensation		
		selection	Pr. 247	selection		
	H7(Pr. 559)	Second electronic thermal O/L relay	Pr. 51	Second electronic thermal O/L relay		
	b1(Pr. 560)	Regenerative function selection	Pr. 30	Regenerative function selection		
	b2(Pr. 561)	Special regenerative brake duty	Pr. 70	Special regenerative brake duty		
	n1(Pr. 331)	Communication station number	Pr. 117	PU communication station number		
	n2(Pr. 332)	Communication speed	Pr. 118	PU communication speed		
	n3(Pr. 333)	Stop bit length	Pr. 119	PU communication stop bit length		
	n4(Pr. 334)	Parity check presence/absence	Pr. 120	PU communication parity check		
	n5(Pr. 335)	Number of communication retries	Pr. 121	Number of PU communication retries		
	n6(Pr. 336)	Communication check time interval	Pr. 122	PU communication check time interval		
	n7(Pr. 337)	Waiting time setting	Pr. 123	PU communication waiting time setting		
	n11(Pr. 341)	CR/LF setting	Pr. 124	PU communication CR/LF selection		
	n16(Pr. 992)	PU main display screen data selection	Pr.52	DU/PU main display data selection		
	n17(Pr. 993)	Disconnected PU detection/PU setting lock	Pr. 75	Reset selection/disconnected PU detection/PU stop selection		
	Screw type te	rminal block	Spring clamp	terminal block		
		h a flathead screw		h a pressure of inside spring		
Control terminal block	(Screw size: I	M2(M3 for terminal A, B, C)) ommended blade terminal: 6mm		ommended blade terminal: 10mm		
			(Blade termin	al of FR-S500 is unavailable)		
			FR-PU07			
PU	FR-PU04		FR-PU04 (some functions, such as parameter copy, are			
PU	FR-PU04			me functions, such as parameter copy, are		
PU		K to 3.7K, FR-D740-0.4K to 3.7K, FR-D720S	unavailable.)			

Appendix2 Specification change check

Appendix 2-1 Changed function

(1) Addition of output signal for the safety function

The change applies to the February 2009 production or later.

- •Output of safety monitor output signal 2 (SAFE2) is enabled by setting "81 or 181" to any of *Pr.190, Pr.192, Pr.197* (*Output terminal function selection*). (*Refer to page 120*)
- The function of terminal SO is set by *Pr*.197 SO terminal function selection. (Refer to page 120)
- •Terminal SO can be turned ON/OFF by setting *Pr:496 Remote output data 1. (Refer to page 127)*

(2) Changed operating conditions of the SAFE and SAFE2 signals and addition of the terminal SO monitor

The change applied to the January 2012 production or later.

- E.CPU has been added to the operating conditions of the SAFE and SAFE2 signals used in the safety stop function. (*Refer to page 27*)
- Monitoring of the terminal SO, which is an I/O terminal, has become available on the operation panel. (*Pr.52* = "55"). (*Refer to page 132*)
- The terminal SO monitor has been assigned to the output terminal monitor bit 7 of RS-485 communication (Mitsubishi inverter protocol, Modbus-RTU protocol). (*Refer to page 196, 208*)
- The SO signal (*Pr:197*) has been assigned to the inverter status monitor (extended) bit 9 of RS-485 communication (Mitsubishi inverter protocol). (*Refer to page 197*)
- The SO signal (*Pr*.197) has been assigned to the inverter status bit 9 of the RS-485 communication (Modbus-RTU protocol). (*Refer to page 208*)

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*The manual number is given on the bottom left of the back cover.

Print Date	*Manual Number	Revision
Jul. 2008	IB(NA)-0600366ENG-A	First edition
Sep. 2008	IB(NA)-0600366ENG-B	
Sep. 2000	ID(INA)-0000300EING-D	
		• FR-D720-0.1K to 7.5K
1		• FR-D720S-0.1K to 2.2K
Jan. 2009	IB(NA)-0600366ENG-C	Addition
		• FR-D710W-0.1K to 0.75K
		Modification
		5.5 Check first when you have a trouble
Feb. 2009	IB(NA)-0600366ENG-D	Modification
		Safety stop function
Jun. 2009	IB(NA)-0600366ENG-E	Addition
		• Setting values "81, 181" of <i>Pr:190 and Pr:192 (Output terminal function selection)</i>
		Pr.197 SO terminal function selection
		Modification
		Description for vibration
Oct. 2009	IB(NA)-0600366ENG-F	Addition
		• FR-D720-11K, 15K
		• FR-D740-11K, 15K
Jul. 2012	IB(NA)-0600366ENG-G	Modification
		Safety stop function

I For Maximum Safety

- Mitsubishi inverters are not designed or manufactured to be used in equipment or systems in situations that can affect or endanger human life.
- When considering this product for operation in special applications such as machinery or systems used in passenger transportation, medical, aerospace, atomic power, electric power, or submarine repeating applications, please contact your nearest Mitsubishi sales representative.
- Although this product was manufactured under conditions of strict quality control, you are strongly advised to install safety devices to prevent serious accidents when it is used in facilities where breakdowns of the product are likely to cause a serious accident.
- Please do not use this product for loads other than three-phase induction motors.

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BUILDING 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN

MODEL	FR-D700 INSTRUCTION MANUAL (Applied)
MODEL CODE	1A2-P35

Specifications subject to change without notice.