



FACTORY AUTOMATION

MELSEC iQ-F Series iQ Platform-compatible PLC





The next level of industry



GLOBAL IMPACT OF MITSUBISHI ELECTRIC



Through Mitsubishi Electric's vision, "Changes for the Better" are possible for a brighter future.

Changes for the Better

We bring together the best minds to create the best technologies. At Mitsubishi Electric, we understand that technology is the driving force of change in our lives. By bringing greater comfort to daily life, maximizing the efficiency of businesses and keeping things running across society, we integrate technology and innovation to bring changes for the better. Mitsubishi Electric is involved in many areas including the following

Energy and Electric Systems

A wide range of power and electrical products from generators to large-scale displays.

Electronic Devices

A wide portfolio of cutting-edge semiconductor devices for systems and products.

Home Appliance

Dependable consumer products like air conditioners and home entertainment systems.

Information and Communication Systems

Commercial and consumer-centric equipment, products and systems.

Industrial Automation Systems

Maximizing productivity and efficiency with cutting-edge automation technology.

OVERVIEW

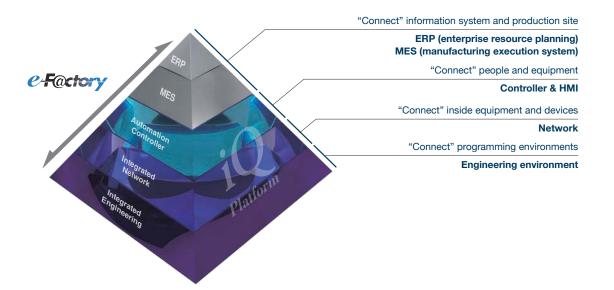
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Concept



"Connect" Factory Automation with iQ Platform

"iQ Platform", a solution that integrates and cooperates with controllers, HMI, engineering environments, and networks at the production site, Mitsubishi Electric has proposed along with "e-F@ctory" that information-links the high-level information system (manufacturing execution system (MES)) and production site, will integrate and optimize your system with advanced technology to reduce development, production and maintenance costs.



Fundamentally Solving FA's Task from the Viewpoint of TCO

Controller & HMI

Improving productivity and product quality

- Significant improvement in total system performance due to high-speed MELSEC series system bus performance
- Equipped with dedicated memory for FB*1/ label required for program standardization
- 3. Integrated, enhanced security function

Network

Loss reduction with high precision and production speed

- Possible to connect to, without loss,
 Gbps high-speed communication realized by CC-Link IE Field Network
- Realizing seamless communication of various devices using SLMP*2

Engineering environment

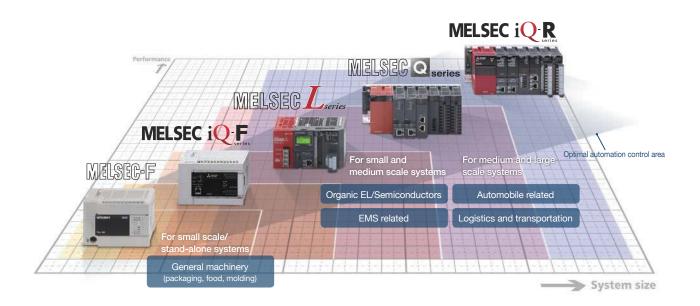
Efficient development, operation, and maintenance

- Possible to detect and generate a largescale network configuration diagram from the actual machine
- 2. Realized mutual reflection of parameters between MELSOFT Navigator and each engineering software
- Automatically following device change of system labels held commonly between each controller and HMI



MELSEC

The MELSEC series offer optimum automation control with a wide variety of products from compact systems to plant scale systems. Series specialized for specific functions to meet all the needs of the production site are also provided.



For small scale/standalone systems



MELSEC-F series

Abundant functions and extendability housed in a compact body. All-in-one PLC with power supply, CPU, and I/O. Responds to various needs by connecting a wide variety of extension equipment.



MELSEC iQ-F series

Next-generation micro PLC that can support high speed of the system bus, enhanced built-in functions, and varieties of networks. A system from stand-alone to network use can be proposed, to strongly support the customer to "go one step ahead in manufacturing".

MELSEC-L series

Space inside the control panel saved by adopting a baseless structure. Condensed the function, performance, and operability required by the site into a compact body, realizing easy-to-use and more versatile control.

For medium and large scale systems

For small and medium scale systems



MELSEC-Q series

Realized high speed control by parallel processing using the multi-CPU function, improving the performance of customer's equipment and machine.



MELSEC iQ-R series

An innovative next-generation controller that opens a new era of automation. Realized a substantial reduction in takt time with a newly developed high-speed system bus mounted.

MELSEC iQ-F series

Designed on the concepts of outstanding performance, superior drive control and user centric programming, Mitsubishi's MELSEC-F series has been reborn as the **MELSEC iQ-F series.**



From stand-alone use to networked system applications, MELSEC iQ-F series brings your business to the next level of industry.



Function and cost performance required for small-scale/stand-alone control



Built-in functions

Even easier to use with the fulfilling built-in functions. Supports the customer to "go one step ahead in manufacturing".



Analog control

Analog control suitable for the application is possible by using expansion modules in addition to the analog input/output function of the CPU module.



control

Not only built-in positioning but full positioning is also possible by extension modules.

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For details, go to P8.
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For details, go to P14.

For details, go to P18.

Design concept of micro PLC

Performance

Outstanding performance

- High-speed system bus
- Extensive built-in functions
- Enhanced security functions
- Battery-less

Affinity Cooperation with driving equipment

- Easy built-in positioning (4-axis 200 kpps)
- Simple interpolation functions
- 4/8-axis synchronization control (no special software required) by simple motion module



Programmer's workbench Improvement of programming environment

- Easy programming by drag and drop
- Reduced development time with module FB
- Parameterized setup for a variety of functions





Network/ communication

Supports the network of AnyWireASLINK system as well as CC-Link IE Field Network and CC-Link V2.



Programming environment

Realized graphical intuitive operability, and easy programming by just "selecting".

For details, go to P22.

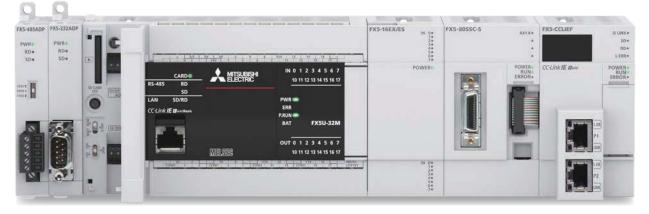
For details, go to P30.

7



The CPU module has excellent built-in functions to respond to various types of control. Ethernet port, RS-485 port, and SD memory card slot are standard equipment. The Ethernet port is compatible with CC-Link IE Field Network Basic and can be connected to a wide variety of equipment.

X5U



CPU Performance

The MELSEC iQ-F series has a CPU capable of high-speed processing with an instruction operation speed (LD instruction) of 34 ns*2. In addition, the CPU supports execution of structured programs and multiple programs, ST language, FB etc.



High-speed System Bus Communication

With the high-speed CPU, the MELSEC iQ-F series realizes high-speed system bus communication of 1.5 K words/ms (about 150 times compared to FX3U), and can deliver to its full potential when using an intelligent function module handling a large amount of communication data.



Built-in Analog Input/Output (with alarm output)



Battery-less and Maintenance-free

In the MELSEC iQ-F series, programs and devices are held in a batteryless*3 memory such as flash ROM.

The FX5U has built-in 12-bit 2-channel analog

voltage input and 1-channel analog voltage output.



*1: Supported by FX5U/FX5UC Ver. 1.100 or later, and product number 17X**** (product number 178**** for FX5UC-32MT/DS-TS and FX5UC-32MT/DS-TS) or later. Some operation restrictions apply when 128 k steps is selected. For details, refer to the manual.

*2: When the program capacity is 64 k steps.

*3: Using an optional battery can increase the capacity of the device.

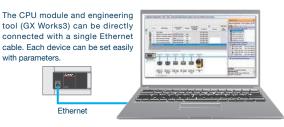


Connector type

Spring clamp terminal block type

Built-in Ethernet Port

The Ethernet communication port can handle communication of up to 8 connections on the network, and can support multiple connections with personal computer and other devices. In addition, the Ethernet communication port can handle seamless SLMP communication with the upper-level device.



Built-in RS-485 port (with MODBUS function)

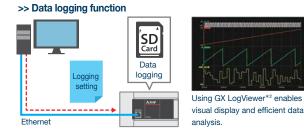
Connect to serial devices up to 50 m away with built-in RS-485 port. Control for up to 16 Mitsubishi electric inverters is possible with dedicated inverter communication instructions.

MODBUS is also supported and can connect up to 32 MODBUS devices such as PLCs, sensors and



Built-in SD Memory Card Slot

A built-in SD memory card slot is convenient for updating the program and mass production of equipment. Data can be logged*¹ in SD memory card, making it easy to analyze the system status and production state, etc.



RUN/STOP/RESET Switch

RUN/STOP/RESET switch is built in. PLC can be rebooted without turning off the main power for efficient debugging.



*1: Supported by FX5U/FX5UC Ver. 1.040 or later and product number 16Y**** or later, by GX Works3 Ver. 1.030G or later, and by CPU Module Logging Configuration Tool Ver. 1.64S or later.

*2: Supported by GX LogViewer Ver. 1.64S or later.

temperature controllers.

Function introduction

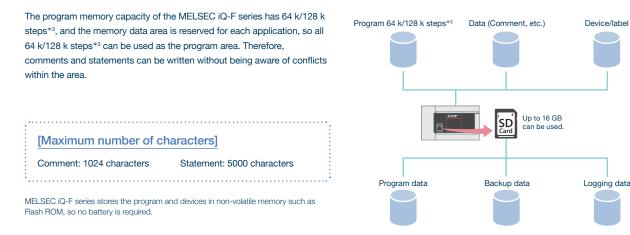




Logging Section YouTube MITSUBISHI ELECTBIC

MITSUBISHI ELECTRIC Factory Automation MELSEC iQ-F Technical Video

Memory area for each application



Data logging function*1*2

Information can be saved to the SD memory card periodically from the computer and network equipment. Using the saved data enables efficient analysis of device operating status and trouble causes. If simple settings are made with the logging setting tool, no additional program is required.

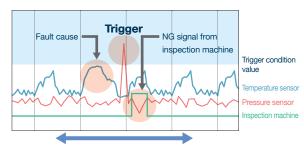
A trouble can be analyzed efficiently by [trigger logging] which logs only the situation before and after the occurrence of trouble. Important data can be selectively saved by setting conditions.

With the FTP server function*4, logging data can be acquired from a

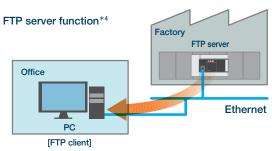
remote location without going to the site. Multiple logging files can be

managed collectively from the office computer, reducing management

and maintenance work.



Collects data before and after occurrence of a trouble!

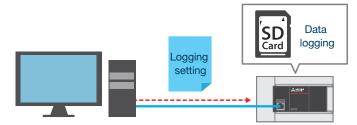


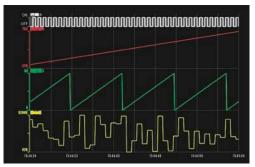
Logs can be examined and utilized from remote locations!

- *1: Supported by FX5U/FX5UC Ver. 1.040 or later and product number 16Y**** or later, by GX Works3 Ver. 1.030G or later, and by CPU Module Logging Configuration Tool Ver. 1.64S or later.
- *2: The data logging function and memory dump function cannot be used simultaneously. There are some restrictions on the use of the backup/restore functions. For details, refer to the manual.
- *3: Supported by FX5U/FX5UC Ver. 1.100 or later, product number 17X**** (product number 178**** for FX5UC-32MT/DS-TS) or later, and GX Works3 Ver. 1.047Z or later. Some operation restrictions apply when 128 k steps is selected. For details, refer to the manual.
- *4: Supported by FX5U/FX5UC Ver. 1.040 or later and product number 16Y**** or later, and by GX Works3 Ver. 1.030G or later.

Efficiently analyzing logging data with GX LogViewer*1

GX LogViewer*¹ is a tool to display and analyze large volumes of data collected by modules with the data logging function*², with easy-to-understand operations. It enables the setting of the connection destination by the same operation as the setting tool and engineering tool, and thereby enables easy checking of the logging file.



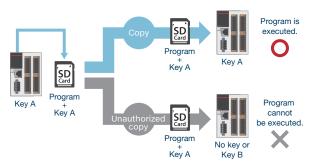


Using GX LogViewer*1 enables visual display and efficient data analysis.

Security

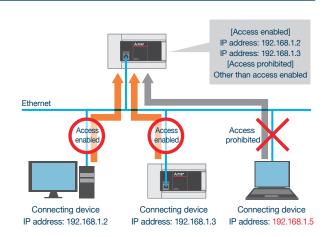
It prevents data theft, tampering, misoperation, illegal execution, etc. caused by unauthorized access from a third party with the security functions (block password, file password, remote password, security key authentication).





IP filter function*3

When the IP address to be permitted or blocked is set in the MELSEC iQ-F Series built-in function parameters, access from specific devices are restricted. The access source IP address can be identified to prevent accessing from illegal IP addresses.



*1: Supported by GX LogViewer Ver. 1.64S or later.

*2: Supported by FX5U/FX5UC Ver. 1.040 or later and product number 16Y**** or later.

*3: Supported by FX5U/FX5UC Ver. 1.050 or later, and GX Works3 Ver. 1.035M or later.



Backup/restore functions*1 (device/label data*2*3, data memory*4)

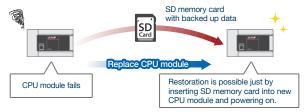
The device/label data and data memory in the CPU module can be backed up^{*5} to the SD memory card. Backed-up data can be restored as needed.

Back up data in case of an emergency!



When the SD memory card is mounted in the CPU module, the data can be backed up at an arbitrary timing. The backed up data can be restored at any timing.

Restoration is possible even without a PC!



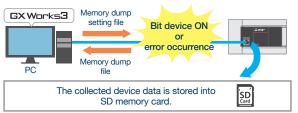
When the CPU module auto exchange function is used, the SD memory card data is automatically restored when the power is turned on or when the CPU module is reset. If the CPU module fails, it can recover promptly without a PC.

Memory dump function*6*7

The CPU module device value can be saved in the SD memory card at an arbitrary timing.

By setting the trigger to be established when an error occurs, the status at error occurrence can be confirmed. This is helpful in investigating and pinpointing the cause.





Use the information when debugging systems under development, or for troubleshooting when trouble occurs at a remote location, etc.

Memory dump results display screen

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The collection results can be confirmed with GX Works3. The device list can be displayed in the memory dump results display, and the memory dump conditions can be repeated on the offline monitor.

▲ Caution

If the data protected by the file password function exists in the CPU module, backup/restore is disabled. When setting the security key authentication function, the program cannot be executed unless the security key has been written to the CPU module.

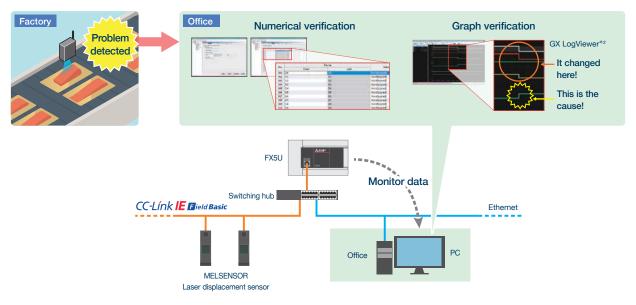
- *1: While the backup/restore function is executed, some functions are temporarily unavailable. For details, refer to the manual.
- *2: Supported by FX5U/FX5UC Ver. 1.045 or later.
- *3: Excluding the buffer memory of the intelligent function module.
- *4: Supported by FX5U/FX5UC Ver. 1.050 or later.
- *5: Supported by FX5U/FX5UC product number 16Y**** or later.
- *6: The memory dump function and data logging function are not simultaneously available. There are some restrictions on the use of the backup/restore functions. For details, refer to the manual.
- *7: Supported by FX5U/FX5UC Ver. 1.050 or later and product number 16Y**** or later, and by GX Works3 Ver. 1.035M or later.

Real-time monitoring function*1

The contents of any devices can be monitored on real-time basis using GX LogViewer*². Because changes in device values are displayed in a trend graph, changes can be noticed at a glance!

The debugging efficiency is considerably improved at startup and troubleshooting. This function facilitates the resetting procedure, and enables graph check at a later time.

Real-time monitoring of data collected by CPU module using numerical values and graphs



Function introduction



The FX5U CPU module has a built-in analog input/output function. In addition, it can also input and output analog quantities (voltage, current etc.) using expansion adapters and extension modules. Analog control suitable for the application is possible by using a variety of extension modules in addition to the analog input/output function of the CPU module.

3 ch 4 ch 8 ch [8 ch] multi input ľ. Analog 2 ch (Selectable in channels) input Voltage · Current FX5-4AD-ADP FX5-4AD FX3U-4AD* FX5-8AD 1 ch Analog FX5U CPU module 1 output FX5-4DA-ADP FX5-4DA FX3U-4DA* Temperature sensor input Temperature control For thermocouple 4 ch FX5-4LC [4 ch] temperature input (Selectable in channels) 1 [4 ch] transistor output Two-position · Heating-cooling PID control [8 ch] multi input control (Selectable in channels) FX5-4AD-TC-ADP 4 ch PID control · Cascade control Temperature/ Resistance temperature temperature detector (Pt100, Ni100) For resistance temperature detector FX5-8AD · Thermocouple control 4 ch FX3U-4I C* (K, J, T, B, R, S) [4 ch] temperature input (Selectable in channels) [4 ch] transistor output Two-position · Heating-cooling control PID control FX5-4AD-PT-ADP 4 ch · PID control · Cascade control

List of models

Analog input/output (with alarm output) control using built-in function

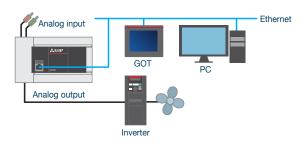


The FX5U CPU module has built-in 12-bit 2-channel analog voltage input and 1-channel analog voltage output.

It can be used with only parameter setting without programming. Numerical shift, scaling setting, and alarm output setting can also be easily set with parameters.

Example of inverter control using analog output

FX5U CPU module



New compact*1 4 ch products capable of analog input/analog output



Analog input module FX5-4AD Analog output module FX5-4DA

Conversion speed "80 µs/ch" realized

4AD 4DA

Both the analog input module and the analog output module have realized the conversion speed as fast as 80 μ s/ch, which has considerably improved compared with conventional modules.

Analog input module



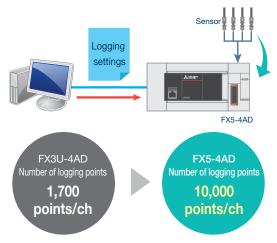
Analog output module

FX3U-4DA	1000 µs*²
FX5-4DA	80 μs/ch Time reduction to approx. 1/12*3!

Logging function to cope with troubles

4AD

By using the logging function, the operator can acquire data at a specified interval or any timing. The operator can analyze data acquired before and after occurrence of a trouble, and efficiently investigate causes of the trouble.



Analog processing of higher accuracy



The accuracy has improved in analog inputs and analog outputs. The analog processing of higher accuracy has been enabled.



Wave output function offering smooth wave without any program

4DA

- The operator can easily create graphical wave output data expressed in arcs and straight lines using GX Works3.
- The operator can update analog output values in the D/A conversion cycle (80 µs at highest speed) without depending on the scan time.
- The operator can register the wave output data in the analog output module, and repeatedly use them to reduce the man-hours for programming.
- Analog output Drastic changes are output smoothly. Output value update interval Up to 80000 points of wave output data can be registered. Wave closer to the wave to be output can be obtained!
- With analog output using the wave output function An analog value is output at a constant interval.

*1: When compared with Mitsubishi FX3U-4AD and FX3U-4DA.*3: In the case of 1 ch use

*2: 1000 µs without regard to the number of channels.

*4: When the ambient temperature is 25±5°C, and the "-10 to +10 V" range is selected.

15



Voltage, current, thermocouple, and resistance temperature detector inputs can be used for multiple applications with a single module!



Providing support for various applications

Voltage, current, thermocouple (K, J, T, B, R, S), and resistance temperature detector (Pt100, Ni100) inputs are supported.

Possible to set input type per channel!

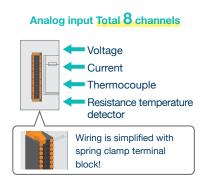
Multiple input module FX5-8AD

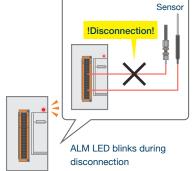
Easily detect disconnection

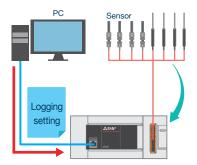
Thermocouple and resistance temperature detector disconnection can be easily detected, so downtime and maintenance cost can be reduced.

Analyze problems with logging function

10000 points of data per channel can be logged and stored to buffer memory. If the log is saved, it can be useful in investigating the cause of the problem.







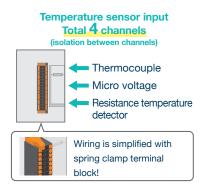


4-channel input/output compatible temperature control is possible!

Various temperature sensors can be used

Supports thermocouple, resistance temperature detector, and micro voltage inputs. Possible to support a variety of applications.

Possible to set input type per channel!

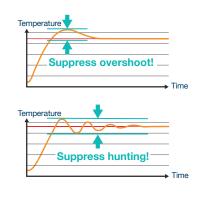


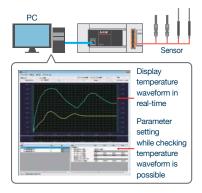
Temperature control module FX5-4LC

PID control supported

Overshooting where the output value exceeds the target value, and hunting phenomenon where vibration occurs around the target value can be suppressed. Supports temperature trace

Temperature change can be checked on a waveform. While checking the temperature waveform displayed in realtime, parameters can be adjusted.





memo



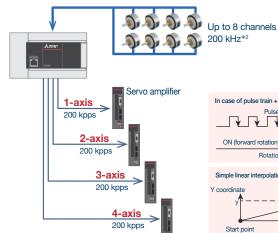
The FX5U/FX5UC CPU module has a built-in positioning function. Complex multi-axis/interpolation control is also possible by using a high-speed pulse input/output module or simple motion module.

List of models



Built-in positioning (200 kpps, 4 axes built in) compatible with high-speed startup of 20 µs





The FX5U/FX5UC CPU module is equipped with the high-speed counter function with 8 channels high-speed pulse input channels and the built-in positioning function by 4-axis pulse output. In addition to conventional functions, such as interrupt stop operations and variable speed operations, new functions are added, making the built-in positioning function easier to use.

FX5U/FX5UC CPU module

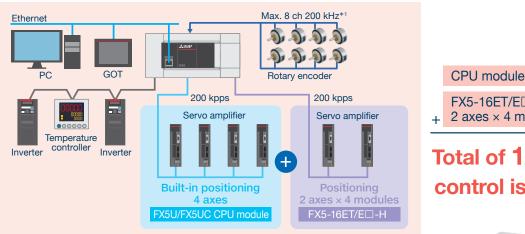
In case of pulse train + sign Pulse output ON (forward rotation) Rotation direction Simple linear interpolation (2-axis simultaneous start) Y coordinate Target point v (x, y)



*1: Connection with FX5U/FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.
 *2: 6 ch 200 kHz + 2 ch 10 kHz only for FX5U-32M and FX5UC-32M.

Reasonably realizing multi-axis control with CPU module and high-speed pulse input/output module

High-speed pulse input/output module FX5-16ET/ES-H, FX5-16ET/ESS-H



CPU module4 axesFX5-16ET/E□-H2 axes × 4 modules = 8 axes

Total of 12 axes of control is possible!

Faster startup and 2-axis positioning for increased flexibility!

2-axis pulse train positioning module FX5-20PG-P (Transistor output) FX5-20PG-D (Differential driver output) NEW

Introducing differential driver output positioning modules

In addition to transistor output models, a new differential driver output model has been added to the lineup.





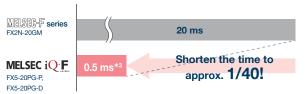
Transistor output type FX5-20PG-P

FX5-20PG-D

High-speed start realized

The high-speed normal positioning starting process speed can shorten the starting time to 0.5 ms.

Comparison of starting times for 1-axis linear control



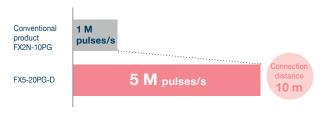
*1: 6 ch 200 kHz + 2 ch 10 kHz only for FX5U-32M and FX5UC-32M

*2: For FX5-20PG-P, the maximum pulse output is 200k pulses/s, and the maximum connection distance is 2 m.

- *3: 1-axis linear control/1-axis speed control. For other controls, refer to the manual.
- *4: Start by external command signal. 30 µs in the case of start by positioning start signal.

The maximum output pulse is 5 M pulses/s, and the connection distance is 10 m.*2

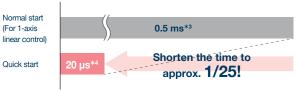
With maximum output pulses of 5 M pulses/s for the FX5-20PG-D, control is possible for devices with higher resolutions than conventional products. The maximum connection distance between servos is 10 m.



Quick start function supported

By analyzing the positioning data in advance, it is possible to start the positioning at a higher speed than the normal positioning start.

Comparison of starting times



Function introduction



Simple motion module (4/8-axis control module)

Simple motion module (4/8-axis control module) FX5-40SSC-S, FX5-80SSC-S

Positioning control with SSCNET III/H

The simple motion module is equipped with the 4/8-axis positioning function compatible with SSCNET III/H.

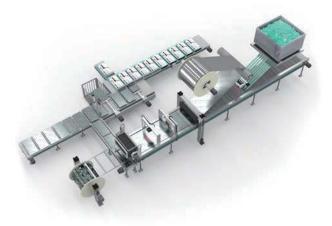
It can be used for various purposes by combining linear interpolation, 2-axis circular interpolation, constant quantity feed, and continuous path control in a table-based program.

Main functions

- Linear interpolation
- Circular interpolation
- Continuous path control
- S-curve acceleration/ deceleration

Application examples

- Sealing system
- Palletizer
- Grinding system



SSCNET III/H

Making simple motion with compactly packed extra functions

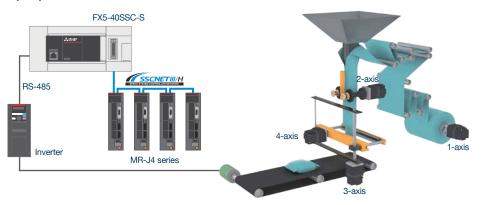
By starting with parameter settings and the sequence program, the simple motion modules can realize a variety of motion control including positioning control, advanced synchronous control, cam control and speed-torque control.

Synchronous control

In addition to synchronous control by replacing hardware mechanisms such as gears, shafts, transmissions, and cams with software, functions such as cam control, clutch, and cam auto generation can be easily realized. In addition, since synchronous control can be started and stopped for each axis, it is possible to mix the synchronous control axis and the positioning control axis.

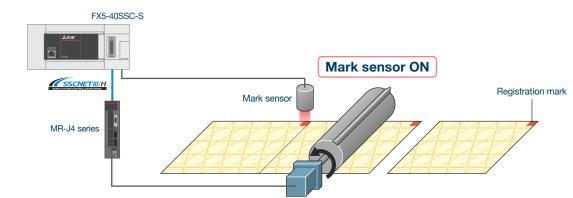
Up to four axes^{*1} can be synchronized to the synchronous encoder axis, enabling use with a variety of systems.

- Synchronous control and cam control can be used to build a system perfect for your equipment.
- Up to 64 types*² of cam patterns can be registered to respond quickly to any type of contents.
- Continuous operation can be performed without stopping the workpiece.



*1: FX5-80SSC-S: 8 axes *2: FX5-80SSC-S: 128 types

Mark detection function



The cutter axis deviation can be compensated by detecting a mark on the workpiece so the workpiece can be cut at a constant position.

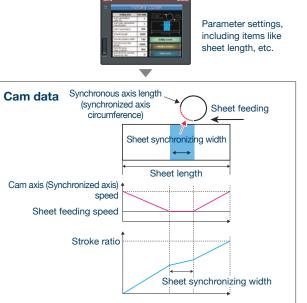
Cam data auto-generation

Cam data of the rotary cutter, which was conventionally difficult to create, can be automatically generated simply by inputting sheet length, synchronization width, cam resolution, etc.

Also, saving the cam data in the cam save area enables continuous use of the last cam data even after power off, and thus can shorten the start-up time of the system and realize multi-product production.

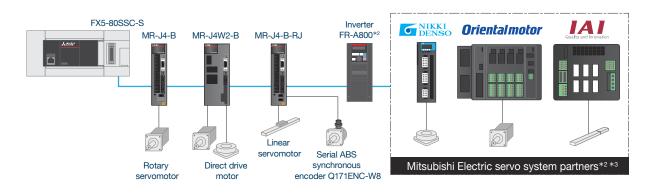
Ite	əm	FX5-40SSC-S FX5-80SSC-		
Memory	Cam save area	64 k bytes	128 k bytes	
capacity	Cam load area	1024 k bytes		
Max. number of	Cam save area	Up to 64	Up to 128	
registrations*1	Cam load area	Up to 256		

User-created GOT screen



Various driving equipment

Not only rotary servomotors but also linear servomotors, direct drive motors, inverter FR-A800 series, and partner maker equipment can be connected.



*1: The maximum number of registered cams varies depending on the memory capacity, cam resolution, and the number of coordinates. For details, refer to the manual.

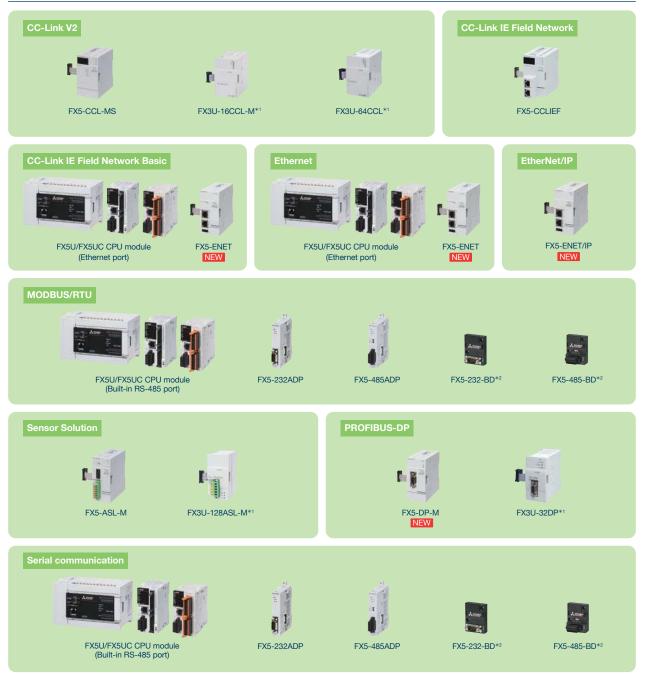
*2: For partner products and inverter FR-A800, use the versions compatible with the simple motion module.

*3: For details of partner products, refer to the servo system partner product catalog.



The MELSEC iQ-F series can build high-speed networks by CC-Link and other networks corresponding to the control contents such as Ethernet, MODBUS, Sensor Solution, and PROFIBUS-DP. In addition, CC-Link IE Field Network Basic is a factory automation network that utilizes general-purpose Ethernet connections to enable efficient creation of factory-wide systems.

List of models



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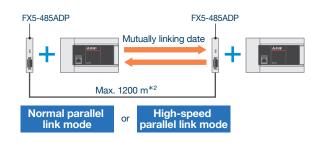
*1: Connection with FX5U/FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.*2: Can be connected only to the FX5U CPU module.

Communication using RS-485 or RS-232C equipment

Parallel link function*1

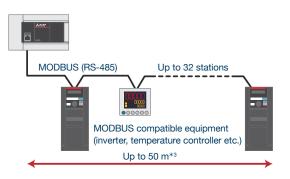
This function connects two CPU modules and automatically links mutual device data. ON/OFF status and data register values of the other station can be checked.

Normal parallel link mode/high-speed parallel link mode can be selected depending on the desired number of link points and link time. Parallel link can only be used on one channel of the CPU module.



MODBUS communications

FX5 PLC can connect, as a master or slave station of MODBUS communication, to various MODBUS communication devices.



Non-protocol communication

Non-protocol serial communication can be performed with RS-232C/RS-485 interface devices such as code readers, printers, personal computers, and measuring instruments.



N:N Network

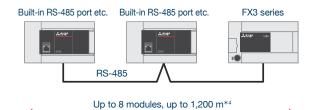
IVCK: Operation monitor
IVDR: Operation control
IVRD: Parameter read

IVWR: Parameter writeIVBWR: Parameter batch write

• IVMC: Multiple command

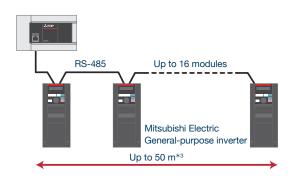
(2 types of settings and 2 types of read)

In this communication, a connection is set up with the FX5 PLC or FX3 PLC through RS-485 communication to automatically exchange data.



Inverter communication

Up to 16 inverters can be operated and controlled by RS-485 communication.



*1: Supported by FX5U/FX5UC Ver. 1.050 or later, and GX Works3 Ver. 1.035M or later.

- *2: 50 m or less when the built-in RS-485 port and FX5-485-BD are included.
- *3: Built-in RS-485 or RS-485 expansion board

 \star 4: When configured with FX5-485ADP. The distance varies depending on the type of communications equipment.



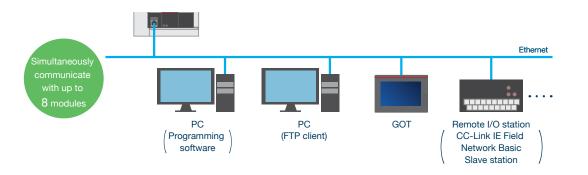
Network/communication

Communication using Ethernet

Built-in Ethernet communication

Compatible models: V Built-in Ethernet / Ethernet modules

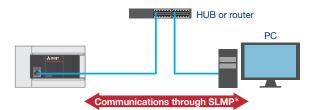
Supports CC-Link IE Field Network Basic, FTP server, and other protocols, and enables configuration of communication settings easily with parameters. Also supports various functions such as the GX Works3 diagnostic function, SLMP communication function, socket communication function, and IP address change function, and prevents unauthorized accesses from the outside by remote passwords.



SLMP communication

Compatible models: V Built-in Ethernet / Ethernet modules

Device data of a CPU module can be read from/written to the PC, etc. using SLMP*, which is a common protocol. Because seamless communication is possible like a single network, equipment can be monitored and programs can be modified from anywhere in the office or work site.



Remote maintenance

Compatible models: V Built-in Ethernet / Ethernet modules

GX Works3 can be connected via VPN, and programs can be read/written. Troubleshooting can be performed from a remote place without going to the site, which leads to a reduction in maintenance costs.



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Web server function*1 NEW

Compatible models: Z Built-in Ethernet / Ethernet modules

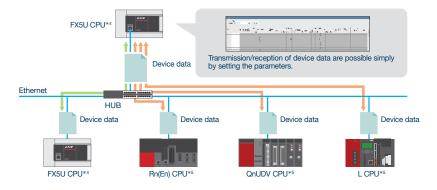
Accessing the Web server from a Web browser on a PC enables CPU module monitoring and diagnosis without any dedicated tools. User Web pages*2 unique for each user can also be created.



Simple CPU communication function*3 NEW

Compatible models: Z Built-in Ethernet / Ethernet modules

Using a simple parameter setting with GX Works3, device data such as production data can be transferred without any program. Communication with existing systems using MELSEC iQ-R series, -Q series, and -L series devices can be easily performed.



For CC-Link IE Field Network Basic, the number of connectable modules is increased to 16.

Compatible models: ✓ Built-in Ethernet / Ethernet modules

By increasing the number of connectable modules from 6 (with conventional versions) to 16, usability is improved. Because remote I/O stations connected by CC-Link IE Field Network Basic are not included in the total remote I/O points^{*3}, the user can expand modules without worrying about the number of remote I/O points.



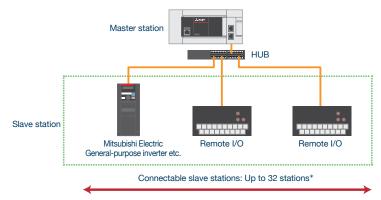
*1: Supported by FX5U/FX5UC Ver. 1.060 or later, and GX Works3 Ver. 1.040S or later.

- *2: Supported by FX5U/FX5UC Ver. 1.100 or later, product number 17X**** (product number 178**** for FX5UC-32MT/DS-TS and FX5UC-32MT/DSS-TS) or later, and GX Works3 Ver. 1.047Z or later.
- *3: Supported by FX5U/FX5UC Ver. 1.110 or later, and product number 17X**** (product number 178**** for FX5UC-32MT/DS-TS and FX5UC-32MT/DSS-TS) or later, and GX Works3 Ver. 1.050C or later.
- *4: Built-in Ethernet function
- *5: Requires connecting device configuration.

Function introduction

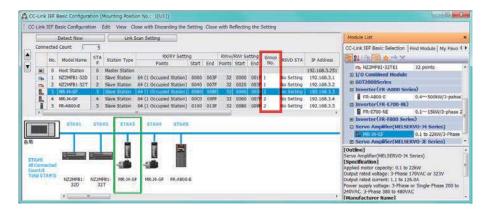


CC-Link IE Field Network Basic is a factory automation network that utilizes general-purpose Ethernet connections. Link devices are used to periodically transmit data (cyclic transmission) between the master station and slave stations. General-purpose Ethernet connections can be used to create a network that includes both the host system and production site equipment.



Capable of grouping of slave stations

Grouping stations according to the length of response processing time is possible. The cyclic transmission can be performed while suppressing influence by the difference in standard response times of each slave station.



Socket communication function

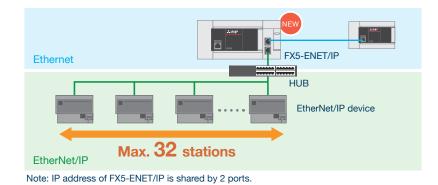


Data communication with Ethernet-connected devices is possible via TCP or UDP.





CIP communication protocol achieves a seamless communication with EtherNet/IP Network. EtherNet/IP and general purpose Ethernet can coexist.



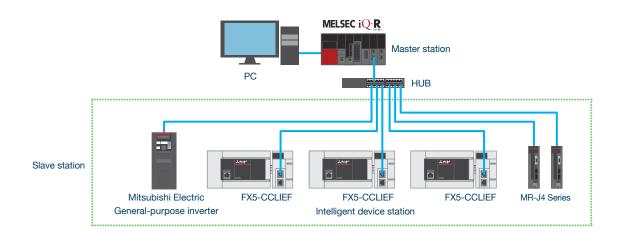
Connectable to CC-Link IE Field Networks

CC-Link IE Field Network intelligent device module FX5-CCLIEF



CC-Link IE Field Network

CC-Link IE Field Network is a high-speed, high-capacity open field network that uses Ethernet connections. Using the FX5-CCLIEF makes it possible to connect an FX5 CPU module to the CC-Link IE Field Network as an intelligent device station. The network's flexible wiring methods—including ring, star, and line topologies—help reduce wiring costs and improve reliability.



Function introduction



Network/communication

CC-Link communication

CC-Link system master/intelligent device module FX5-CCL-MS

Enables building network systems compatible with CC-Link V2 at low cost. Since FX5-CCL-MS has both functions, the master station and intelligent device station, it can be used as either of them by switching with parameters.



Other station access function supported

Perform program write/read and device monitoring, etc. for another station's PLC within the same network using the GX Works3 connected to own station.

There's no need to connect GX Works3 and perform programming for each MELSEC iQ-F series module, so programming man-hours can be reduced.

Equipped with master station/ intelligent device station functions

The module is equipped with both the master station and intelligent device station functions, so it can be used for either type of station by changing the parameter.



Intelligent device station

Connection to AnyWireASLINK system

AnyWireASLINK system master module FX5-ASL-M

Can be connected to the AnyWireASLINK system made by AnyWire Co., Ltd. "Visualization" of sensors has been strengthened by collaboration with sensors and Mitsubishi Electric FA products. It is useful for preventive maintenance such as sensor disconnection detection.



*1: There is no regulation about such as the specification of branching method and minimum distance between terminals.

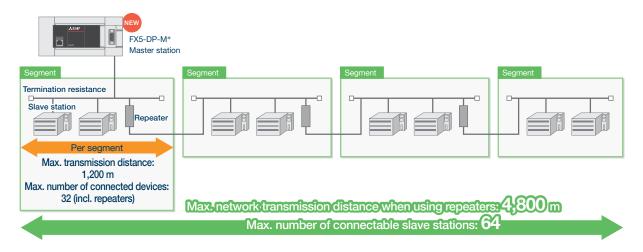
*2: Total extension distance including branch line length

 \star 3: The number varies depending on current consumption of each slave module

PROFIBUS-DP

PROFIBUS-DP master module FX5-DP-M

PROFIBUS is an industrial fieldbus developed and maintained by the PROFIBUS & PROFINET International (PI). This protocol enables high-speed data transmission between field devices such as a remote I/O module or drive and a controller.



Max. 12 Mbps high-speed, large-capacity communication

High-speed communication is possible at up to 12 Mbps. Up to 64 slave stations per FX5-DP-M for input/output connections. Data transmission is possible at up to 2048 bytes (with a max. of 244 bytes of I/O data per slave station).

Obtain communication failure information from slave stations

Using the buffer memory makes it possible to obtain communications error information or extended communications error information generated by a slave station during I/O data transmission.



Reading/writing I/O data

Input/output data can be read/written between a CPU module device and the FX5-DP-M buffer memory.

NFW

To read or write I/O data, configure the refresh settings on the PROFIBUS Configuration Tool, or use MOV command or FROM/TO command programs.

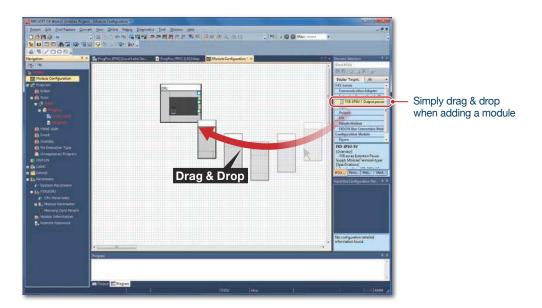


Programming environment GXWorks3

GX Works3 is software that comprehensively supports the design and maintenance of sequence programs. Graphical intuitive operability, and easy programming by just "selecting". A diagnostic function that has a troubleshoot function realizes the reduction of engineering cost.

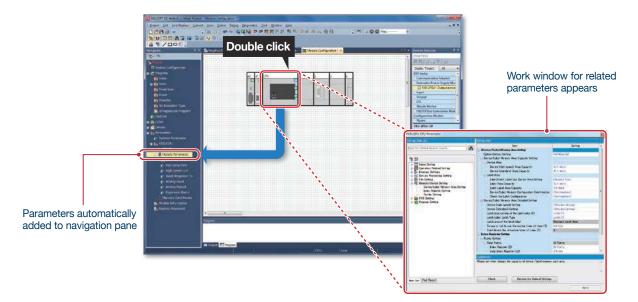
System design with a convenient parts library

With GX Works3, designing a system is as easy as preparing the module configuration diagram by dragging and dropping selected parts.



Auto-generation of module parameters

When preparing the module configuration diagram, simply double-click the module to automatically generate the module parameters. A window with an easy-to-use parameter settings screen opens, enabling module parameters to be modified as needed.





Ladder language edition

M M

YouTube MITSUBISHI ELECTRIC Factory Automation MELSEC iQ-F Series Quick Start Guide



You can see the basics of programming using GX Woks3 from the catalog on the left or reading the QR code. L(NA)08449ENG

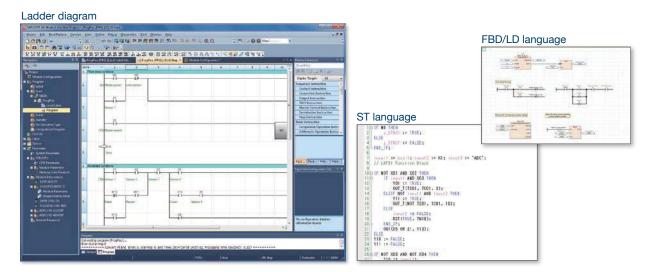
Use GX Works3 for programming with the MELSEC iQ-F Series.

FBD/LD language edition

Software	GX Works3
Compatible	MELSEC iQ-R series
models	MELSEC iQ-F series

Main programming languages supported

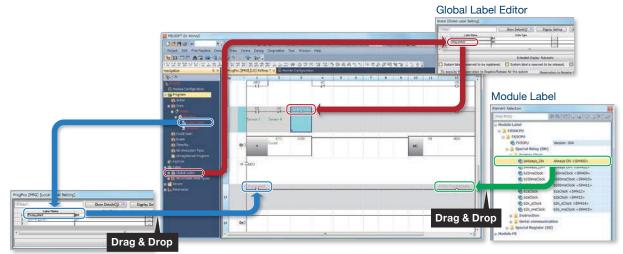
The main IEC languages are supported by GX Works3. Various different programming languages can be used within the same project simultaneously and can be viewed easily via the menu tab. The labels and devices used in each program can be shared across multiple platforms, with user defined function blocks supported.



Reduce repetitive program tasks

With GX Works3, global labels, local labels, and module labels can be used as well as programming by devices.

Global labels can be shared between multiple programs or between other MELSOFT software. Local labels can be used in registered programs and FBs. Module labels have buffer memory information of various intelligent function modules. Therefore, programming can be done without being conscious of the buffer memory address.



Local Label Editor

Function introduction



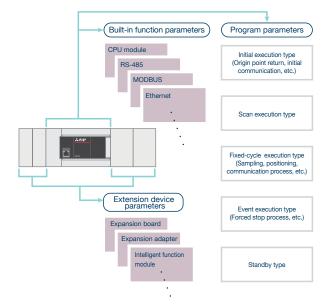
Programming environment

Simple and convenient parameter settings

With MELSEC IQ-F series, various device settings that conventionally had to be programmed can be input in table format. Easily set the built-in functions as well as extension devices just by inputting values into the parameters. The program's execution trigger can also be set with the parameters.

Functions which can be set with parameters

- CPU parameter
 Ethernet port
 RS-485 port
- Input response time
 Expansion board
 Memory card
 Security
- Expansion adapter and intelligent function module
- Program parameters



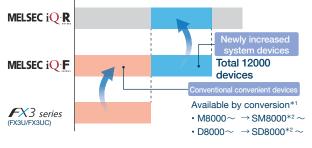
Flexible internal devices

A variety of devices including new latch relays and link relays, and expanded timers and counters are available. The number of device points can be reassigned and used in the internal memory.

Providing the convenience of special devices

In addition to the conventional special devices, up to 12000 points of convenient system devices compatible with upper level devices are added.





Freely customize the latch range setting

The latch range can be set for each device, so the latch clear range can be selected during the clearing operation.

Jtem S	Symbol	Device		Latch	Latch		
	oympol	Points	Range	(1)	(2)		
Input	x	1024	@ to 1777				
Output	Y	1024	0 to 1777				
Internal Relay	M	7690	@ to 7679	Setting	No Setting		
Link Relay	8	256	0-to FF	No Setting	No Setting		
Special Link Rel	a SB	266	@ to FF				
Annunciator	F	128	0 to 127	No Setting	No Setting		
Step Relay	S.	4096	0 to 4895	Setting			
Timer	T	612	0 to 511	No Setting	No Setting		
Retentive Timer.	ST	18	0 to 15	Setting	No Setting		
Counter	0	258	0 to 255	Setting	No Setting		
Long Counter	10	84	0 to 68	Setting	No Setting		
Data Register	Ø	8000	8 to 7999	Settine	No Setting		
Latch Relay	1	7600	@ to 7679				
Area Capacity			12.0K Word		11.0K W		
Total Device 1		11.1K Word		9.6K W			
Total Word Device 10.2K W		10.2K Word		0.1K W			
Total Bit Device		15.7K-Bit		25 IK			

Handy timer and counter settings

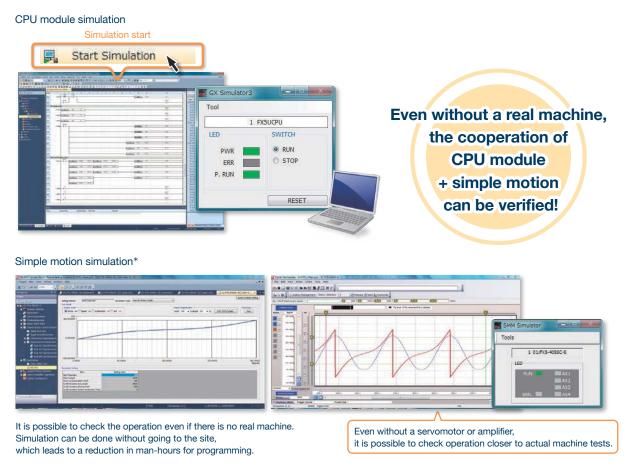
The timer and counter properties are determined by data type and how instruction is written, so programs can be created regardless of the device number.

Timers			Retentive timers		
OUT TO	100 ms timer		OUT ST0	100 ms retentive	
OUTH TO	10 ms timer]		timer	
OUTHS TO	1 ms timer	1	OUTH STO	10 ms retentive	
		1		timer	
Co	Counters			1 ms retentive	
OUT C0	16 bits counter]		timer	
OUT LC0	32 bits counter	1			

*1: When the FX3U/FX3UC project created with GX Works2 is used for the MELSEC iQ-F series, the device will be converted automatically.
 *2: Some device names and device numbers may differ.

Driving simulation

With GX Simulator3, programs can be debugged with a virtual PLC on the computer. It is convenient to be able to check before operating on the real machine.



Integrated simple motion setup tool

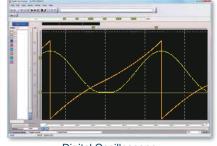
GX Works3 is equipped with a simple motion setup tool that makes it easy to change simple motion module settings such as module parameters, positioning data and servo parameters. Also, the servo adjustment is simplified using it.



System Configuration



Synchronized Control Parameter



Digital Oscilloscope

Function introduction



Programming environment

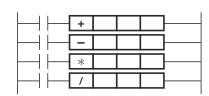
Dramatically more dedicated instructions

Compared with the FX3 series, a significant number of dedicated instructions have been added.



Intuitive and easy-to-understand arithmetic operations

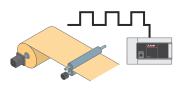
Symbols can be input in the arithmetic operations making it easy and intuitive to describe programs.



High-performance built-in high-speed counter function

Parameter setting enables input/measurement in three modes. It is possible to set 32 high-speed comparison tables^{*2} and 128 multipoint output high-speed comparison tables. In addition, the DHCMOV instruction can read the latest value to the special register.

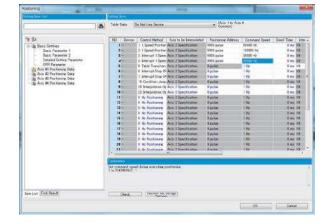
- Normal mode
- Pulse density measurement mode
- Rotation speed
- measurement mode



Reinforced built-in positioning function

Positioning can be easily performed with table operation instructions. Even advanced positioning like simple linear interpolation is possible with the multi-table operation (DRVTBL) instruction and multi-axis table operation (DRVMUL) instruction.

Diverse table operation settings for multi-speed and interrupt positioning, etc.



*1: When using FX5U/FX5UC Ver. 1.110.

*2: Supported by FX5U/FX5UC Ver. 1.040 or later and product number 158**** or later.



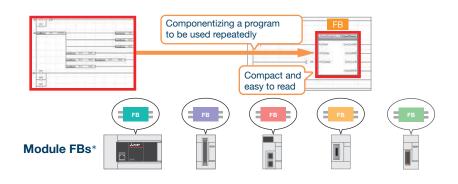
For details, refer to the catalog on the right. L(NA)08475ENG

MELSOFT Library useful for reducing man-hours

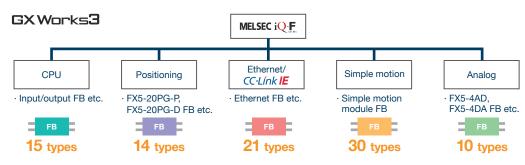
Since module FBs* (FBs for our equipment) are all shipped with GX Works3, many libraries can be used for programming right after installation.

Module FBs* to control each module are prepared.

"Module FB*" is a componentized program that controls each module. Using the module FBs* eliminates the need for programming the processing of each module and reduces programming man-hours.



Module FBs* are included in GX Works3 in advance.

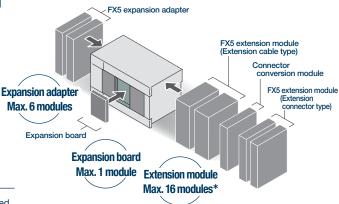


System Configuration



Flagship model equipped with advanced built-in functions and diverse expandability

FX5U is equipped with analog functions, communication and high-speed I/O, and can easily be expanded with expansion boards and adapters. The high-speed system bus communication brings out the maximum performance of extension devices equipped with intelligent functions.



*: Up to 12 modules can be used by directly connecting a CPU module. Up to 16 modules can be used by connecting a powered I/O module or an extension power supply module. Extension power supply modules and connector conversion modules are not included in the number of connected modules.

FX5U CPU module

FX5 expansion adapters

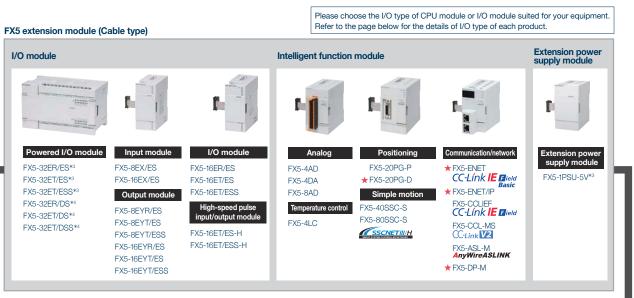


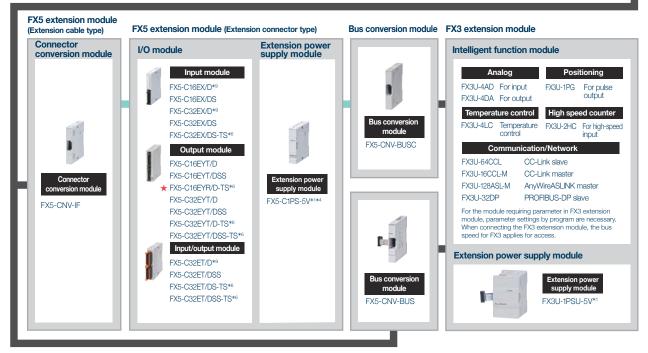
Outline Specifications

	Item	Outline Specifications			
	Rated voltage	AC power supply type: 100 to 240 V AC, 50/60 Hz DC power supply type: 24 V DC			
	Power consumption*1	AC power supply type: 30 W (32M), 40 W (64M), 45 W (80M) DC power supply type: 30 W (32M), 40 W (64M), 45 W (80M)			
Power supply	Rush current	AC power supply type: 32M: max. 25 A for 5 ms or less/100 V AC, max. 50 A for 5 ms or less/200 V AC 64M/80M: max. 30 A for 5 ms or less/100 V AC, max. 60 A for 5 ms or less/200 V AC DC power supply type: 32M: max. 50 A for 0.5 ms or less/24 V DC 64M/80M: max. 65 A for 2.0 ms or less/24 V DC			
	5 V DC internal power supply capacity	AC power supply type: 900 mA (32M), 1100 mA (64M/80M) DC power supply type: 900 mA (775 mA)*2 (32M), 1100 mA (975 mA*2) (64M/80M)			
	24 V DC service power supply capacity	AC power supply type: 400 mA [300 mA* ³] (32M), 600 mA [300 mA* ³] (64M/80M) When an external power supply is used for the input circuit of the CPU module: 480 mA [380 mA* ³] (32M), 740mA [440 mA* ³] (64M), 770 mA [470 mA* ³] (80M)			
	24 V DC internal power supply capacity	DC power supply type: 480 mA (360 mA)* ² (32M), 740 mA (530 mA* ² (64M), 770 mA (560 mA* ²) (80M)			
	Input specifications	5.3 mA/24 V DC (X020 and later: 4.0 mA/24 V DC)			
Input/output	Output specifications	Relay output type: 2 A/1 point, 8 A or less/4 points common, 8 A or less/8 points common, 30 V DC or less, 240 V AC or less (250 V AC or less in case of noncompliance with CE, UL/CLU Standards) Transistor output type: 0.5 A/1 point, 0.8 A or less/4 points common, 1.6 A or less/8 points common, 5 to 30 V DC			
	Input/output extension	Extension devices for FX5 can be connected: when adding an extension connector type, the connector conversion module (FX5-CNV-IF) is required.			
Built-in commu	inication port	Ethernet (100BASE-TX/10BASE-T), RS-485 1 ch each			
Built-in memory	y card slot	1 slot for SD memory card			
Built-in analog i	input/output	Input 2 ch, output 1 ch			

*1: The values show the state where the service power of 24 V DC is consumed to the maximum level in case that its configuration has the max. no. of connections provided to CPU module. (Including the current in the input circuit) *2: The values in the parentheses () indicate the power supply capacity to be resulted when the power supply voltage falls in the range from 16.8 to 19.2 V DC.

*3: The values in the brackets [] will result when the ambient temperature is less than 0°C during operations





*1: When adding the extension module, it is necessary to connect it to the front stage of extension module in case of a shortage of

*1: When adding the extension module, it is necessary to connect it to the front stage of extension module in case of a shortage of internal power supply in CPU module.
*2: Attach when connecting an extension cable type module to a distant location or when making two-tier connections. The connector conversion adapter (FXG-CNV-BC) is required when connected with an input/output module extension cable type), high-speed pulse input/output module, or an intelligent function module. When using also the bus conversion module in the same system, connect the FXG extension power supply module or the powered I/O module right after the extended extension cable.
*3: Can be connected only to the AC power type system.

*4: Can be connected only to the DC power type system.
*5: There are restrictions on the number of extension devices and the connection order of FX5-4AD-TC-ADP. For details, refer to the manual.
*6: Spring demp terminal block type.
*7: For FX5-20PG-P and FX5-20PG-D.

*8: For FX3U-2HC.
 *9: FX2NC-100BPCB is required separately when adding to FX5U.

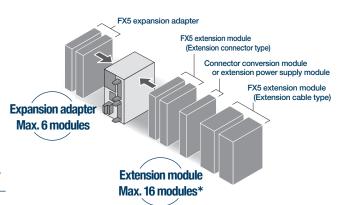
System Configuration



Contributing to miniaturization of equipment by condensing various functions on a compact body

The extension module compatible with FX5UC is compact and easy-touse, and helps to downsize your system.

Easily connect to the FX5 and FX3 extension modules with the variety of conversion modules available.



*: Up to 12 modules can be used by directly connecting a CPU module. Up to 16 modules can be used by connecting a powered I/O module or an extension power supply module. Extension power supply modules and connector conversion modules are not included in the number of connected modules.

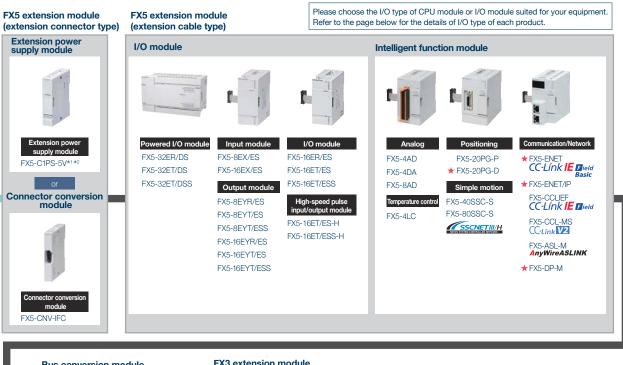


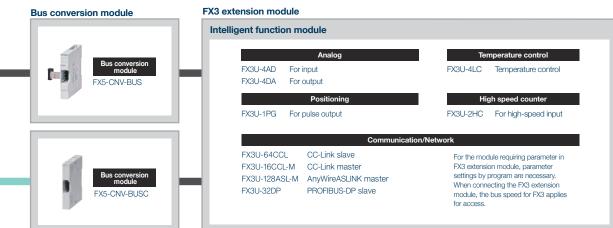
Outline Specifications

Item		Outline Specifications				
	Rated supply voltage	24 V DC				
	Power consumption*1	32M: 5 W/24 V DC (30 W/24 V DC +20%, -15%) 64M: 8 W/24 V DC (33 W/24 V DC +20%, -15%) 96M: 11 W/24 V DC (36 W/24 V DC +20%, -15%)				
Device events	Bush current	32M: Max. 35 A 0.5 ms or less/24 V DC				
Power supply	Rush current	64M/96M: Max. 40 A 0.5 ms or less/24 V DC				
	5 V DC power supply capacity	720 mA				
24 V DC power supply capa		500 mA				
	Input specifications	5.3 mA/24 V DC (X020 and later: 4.0 mA/24 V DC)				
		Relay output type: 2 A/1 point or less, 4 A or less/8 points common*2 30 V DC or less, 240 V AC or less (250 V AC or less in case of noncompliance with CE,				
Input/output	Output specifications	UL/cUL Standards)				
input/output		Transistor output type: Y000 to Y003 0.3 A/1 point, Y004 and later 0.1 A/1 point, 0.8 A/8 points common*3 5 to 30 V DC				
	Input/output extension	Extension device for FX5 can be connected (extension power supply module (FX5-C1PS-5V) or connector conversion module (FX5-CNV-IFC) is required				
	Input/output extension	when connecting an extension cable type)				
Built-in commu	nication port	Ethernet (100BASE-TX/10BASE-T), RS-485 1 ch each				
Built-in memory	/ card slot	1 slot for SD memory card				
,						

*1: The values show the state where the power of 24 V DC is consumed to the maximum level in case that its configuration has the max. no. of connections provided to CPU module. (Including the current in an input circuit) *2: 8 A or less when two common terminals are connected to the external part

*3: 1.6 A or less when two common terminals are connected to the external part.





*1: When adding the extension module, it is necessary to connect it to the front stage of extension module in case of a shortage of internal power supply in CPU module. *2: Next-stage extension connector of an extension power supply module can be used only for either connector connection or cable connection. In case of connector connection, an

extension connector type module can be connected.

*3: Attach when connecting an extension cable type module to a distant location or when making two-tier connections. The connector conversion adapter (FX5-CNV-BC) is required when connected with an input/output module (extension cable type) or an intelligent function module. When using also the bus conversion module in the same system, connect the powered I/O module right after the extended extension cable.

*4: There are restrictions on the number of extension devices and the connection order of FX5-4AD-TC-ADP. For details, refer to the manual,

*5: Spring clamp terminal block type.
*6: For FX5-20PG-P and FX5-20PG-D.

*7: There are some exception models. For details, refer to the manual.

*8: For FX3U-2HC

*9: FX2NC-100BPCB is required separately when adding to FX5UC-□MT/DS□-TS.

Performance Specifications



■ FX5U/FX5UC CPU Module Performance Specifications

	Item	Specifications
Control system		Stored-program repetitive operation
Input/output control system		Refresh system (Direct access input/output allowed by specification of direct access input/output [DX, DY])
	Programming language	Ladder diagram (LD), structured text (ST), function block diagram/ladder language (FBD/LD)
	Programming expansion function	Function block (FB), function (FUN), label programming (local/global)
	Constant scan	0.2 to 2000 ms (can be set in 0.1 ms increments)
Programming specifications	Fixed cycle interrupt	1 to 60000 ms (can be set in 1 ms increments)
	Timer performance specifications	100 ms, 10 ms, 1 ms
	No. of program executions	32
	No. of FB files	16 (Up to 15 for user)
Operation encolfications	Execution type	Standby type, initial execution type, scan execution type, fixed-cycle execution type, event execution type
Operation specifications	Interrupt type	Internal timer interrupt, input interruption, high-speed comparison match interrupt, interrupt from module*1
Instruction pressoning time	LD X0	34 ns*2
Instruction processing time	MOV D0 D1	34 ns*2
	Program capacity	64 k/128 k steps (128 kbytes/256 kbytes, flash memory)
Manager and a star	SD memory card	Memory card capacity (SD/SDHC memory card: Max. 16 Gbytes)
Memory capacity	Device/label memory	120 kbytes
	Data memory/standard ROM	5 Mbytes
Flash memory (Flash ROM) write	e count	Max. 20000 times
	Device/label memory	1
	Data memory	
File storage capacity	P: No. of program files	P: 32, FB: 16
0 , ,	FB: No. of FB files	
	SD memory card	2 Gbytes: 511*4, 4 G/8 G/16 Gbytes: 65534*4
	Display data	Year, month, day, hour, minute, second, day of week (leap year automatic detection)
Clock function	Precision	Monthly difference: ±45 sec at 25°C (77°F) (typical value)
	(1) No. of input/output points	256 points or less/384 points or less*3
No. of input/output points	(2) No. of remote I/O points	384 points or less/512 points or less*3
	Total No. of points of (1) and (2)	512 points or less
Power failure retention	Retention method	Large-capacity capacitor
(Clock data*5)	Retention time	10 days (Ambient temperature: 25°C (77°F))
Power failure retention (Device)	Capacity for power failure retention	12 K words maximum ^{*6}

*1: Interrupt from the intelligent function module and high-speed pulse input/output module.

*2: When the program capacity is 64 k steps.

*3: Supported by FX5U/FX5UC Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.

*4: The value listed above indicates the number of files stored in the root folder.

*5: Clock data is retained using the power accumulated in a large-capacity capacitor incorporated into the PLC. When voltage of the large-capacity capacitor drops, clock data is no longer accurately retained. The retention period of a fully charged capacitor (electricity is conducted across the PLC for at least 30 minutes) is 10 days (ambient temperature: 25°C (77°F)). How long the capacitor can hold the data depends on the operating ambient temperature. When the operating ambient temperature is high, the holding period is short.

*6:All devices in the (high-speed) device area can be held against power failure. Devices in the (standard) device area can be held also when the optional battery is mounted.

Number of device points

Item			Base		Max. number of points	
	Input relay (X)		8	1024 points or less	The total number of X and Y assigned to input/output points is up to 256 points/	
	Output relay (Y)		8	1024 points or less 384 points*1.		
	Internal relay (M)		10	32768 points (can be char	nged with parameter)*2	
	Latch relay (L)		10	32768 points (can be char	nged with parameter)*2	
	Link relay (B)		16	32768 points (can be char	nged with parameter)*2	
	Annunciator (F)		10	32768 points (can be char	nged with parameter)*2	
	Link special relay (SB))	16	32768 points (can be char	nged with parameter)*2	
No. of user device points	Step relay (S)		10	4096 points (fixed)		
No. of user device points	Timer system	Timer (T)	10	1024 points (can be chang	ged with parameter)*2	
	Accumulation timer system	Accumulation timer (ST)	10	1024 points (can be chang	ged with parameter)*2	
	Counter system	Counter (C)	10	1024 points (can be chang	ged with parameter)*2	
	Counter system	Long counter (LC)	10	1024 points (can be chang	ged with parameter)*2	
	Data register (D)		10	8000 points (can be chang	ged with parameter)*2	
	Link register (W)		16	32768 points (can be char		
	Link special register (SW)	16	32768 points (can be changed with parameter)*2		
No. of system device points	Special relay (SM)		10	10000 points (fixed)		
No. of system device points	Special register (SD)		10	12000 points (fixed)		
Module access device	Intelligent function mo	odule device	10	65536 points (designated by U□\G□)		
No. of index register points	Index register (Z)*3		10	24 points		
No. of index register points	Long index register (L	Z)*3	10	12 points		
No. of file register points	File register (R)		10	32768 points (can be changed with parameter)*2		
Two. of the register points	Extended file register	(ER)	10	32768 points (are stored in	n SD memory card)	
No. of nesting points	Nesting (N)		10	15 points (fixed)		
No. of pointer points	Pointer (P)		10	4096 points		
	Interrupt pointer (I)		10	178 points (fixed)		
		Signed	_	16 bits: -32768 to +32767	· · · · · · · · · · · · · · · · · · ·	
	Decimal constant (K)	Olgrica		32 bits: -2147483648 to +	2147483647	
	Decimal constant (rt)	Unsigned		16 bits: 0 to 65535,		
Others		Onsigned		32 bits: 0 to 4294967295		
Outors	Hexadecimal constar	st (Ц)	_	16 bits: 0 to FFFF,		
	Tiexauecimai constar		_	32 bits: 0 to FFFFFFFF		
	Real constant (E)	Single precision	-		17549435-38, 0, E1.17549435-38 to E3.40282347+38	
	Character string		-	Shift-JIS code max. 255 si	ingle-byte characters (256 including NULL)	

*1: Supported by FX5U/FX5UC Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.

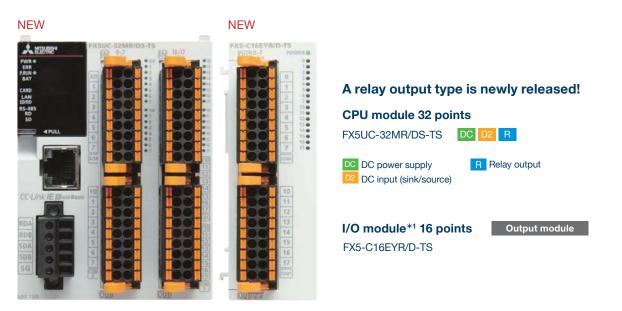
*2: Can be changed with parameters within the capacity range of the CPU built-in memory.

*3: Total of the index register (Z) and long index register (LZ) is maximum 24 words.

New products

New product information

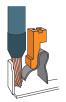
Introducing new relay output spring clamp terminal block type FX5UC CPU modules and I/O modules. They can save the labor of processing electric wires, and you can wire quickly and easily.



What is a spring clamp terminal block type?

Spring clamp terminals hold wires in place by the force of internal springs. Constant force holds wires in place, preventing wires from falling out due to vibration.

<Internal construction> Securely fixed by elastic force!





There is no need for crimp terminals or crimp tools! Wiring is possible without extra time or cost!



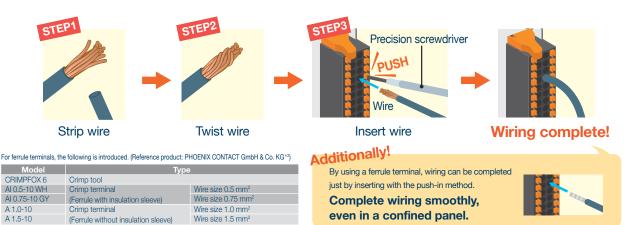
Attaching crimp terminals to cables one by one is tedious! No need for crimp terminals or crimp tools! Just prepare the cables!

No external terminal is needed! Easily detachable & securely fixed by a lock lever!



With detachable terminals, the change of wiring is not needed even when replacing the modules!

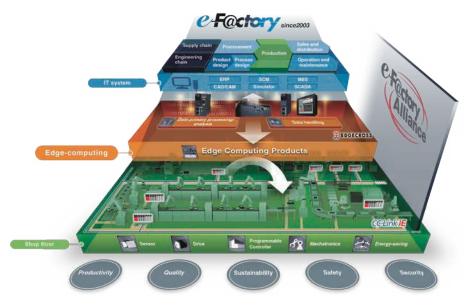
With spring clamp terminals block type, wiring is complete in 3 steps!



*1: When connecting to FX5U CPU module, FX5-CNV-IF is required.

*2: If the product other than the reference product is used, the wire ferrule cannot be pulled out. Sufficiently confirm that the wire ferrule can be pulled out before use.

FUTURE MANUFACTURING



The Future of Manufacturing as envisioned by Mitsubishi Electric, e-F@ctory: "Manufacturing" that evolves in response to environmental changes in an IoT enabled world.

Established In 2003, e-F@ctory created a Kaizen^{#1} automation methodology to help optimize and manage the increasingly complex business of "manufacturing".

Continuously evolving itself, it also utilizes the expanded reach of IT, which has brought "cyber world" benefits of analysis, simulation and virtual engineering, and yet has also placed greater demands on the sensing, collection and communication. The continued success of e-F@ctory comes from understanding that each manufacturer has individual needs and investment plans but must still deliver; "Reduced management costs" (TCO); production flexibility to make a multitude of product in varying quantities; continuously enhanced quality. In short e-F@ctory's goal is to deliver operational performance that is "a step ahead of the times", while enabling manufacturing to evolve in

response to its environment. To do this it is supported by three key elements:

- The e-F@ctory Alliance Partners; who bring a wide range of software, devices, and system integration skills that enable the creation of the optimal e-F@ctory architecture.
- "physical" world for increased data sensing, collection and communication. The continued success of e-F@ctory comes from understanding that each manufacturer has individual needs and investment plans but must still deliver; "Reduced management costs" • Advanced communication; utilizing open network technology like CC-Link IE, and communication middleware such as OPC, to open the door to device data, including legacy systems, while supporting high speed extraction.
 - Platform thinking; to reduce the number of complex interfaces making it easier to bring together Robotics, Motion, Open programming languages (C language), PACs etc. strengthening the field of control,

yet operating on industrial strength hardware.





Kaizen#1 = continuous improvement TCO = Total Cost of Ownership

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Selecting the FX5U model

◇ Product configuration



* : For CC-Link and AnyWireASLINK

Туре	Details	Connection details, model selection
1 CPU module	PLC with built-in CPU, power supply, input/output and program memory.	Various extension devices can be connected.
2 4 I/O module (extension cable type)	Product for extending I/O of extension cable type. Some products are powered.	Input/output can be extended to up to 256 points/384 points.*1 Up to 16 extension modules can be connected. (Extension power supply modules and connector conversion modules are not included in the number of connected modules.) Up to 4 high-speed pulse I/O modules can be connected. For details, refer to "Rules for System Configuration" on p. 49.
3 FX5 extension power supply module	Module for extending power supply if CPU module's internal power supply is insufficient. Extension cable is enclosed.	Power can be supplied to I/O module, intelligent function module, and bus conversion module. Up to 2 modules can be connected.
5 FX5 intelligent function module	Module with functions other than input/output.	Up to 16 extension modules including the I/O module can be connected (Extension power supply modules and connector conversion modules are not included in the number of connected modules.)
6 Connector conversion module	Module for connecting FX5 Series (extension connector type) extension module	An extension module (extension connector type) for FX5 can be connected.
7 I/O module (Extension connector type)	Product for adding extension connector type inputs/outputs.	The maximum number of points for input/output extension is 256 points/384 points*1. Up to 16 extension modules can be connected. (Extension power supply modules and connector conversion modules are not included in the number of connected modules.) Using this type of I/O module requires the connector conversion module.
8 Bus conversion module	Conversion module for connecting FX3 Series extension module.	FX3 extension module can be connected only to the right side of the bus conversion module. When using FX5-CNV-BUSC, a connector conversion module is required.
9 FX5 expansion board	Board connected to front of CPU module to expand functions.	Up to 1 module can be connected to the front of the CPU module. (Expansion adapter can also be used.)
10 FX5 expansion adapter	Adapter connected to left side of CPU module to expand functions.	Up to 6 modules can be connected to the left side of the CPU module.
11 FX3 extension power supply module	Module for extending power supply if CPU module's internal power supply is insufficient. Extension cable is enclosed.	Up to 2 modules can be connected. The bus conversion module is required for use.
12 FX3 intelligent function module	Module with functions other than input/output.	When using the FX3 extension power supply module, up to 8 modules* ² can be used. When not using the FX3 extension power supply module, up to 6 modules* ² can be used. The bus conversion module is required for use.

*1: Supported by FX5U CPU modules Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later. *2: Excluding some models

1 -1) CPU module (AC power supply, DC input type)

		Number of		supply capacity		No. of	No. of
Model	Function	occupied input/ output points	5 V DC power supply	24 V DC service power supply	I/O type	input points	output points
FX5U-32MR/ES					DC input (sink/source)/relay output		
FX5U-32MT/ES		32 points	900 mA	400 mA (480 mA*1) [300 mA (380 mA*1)]*2	DC input (sink/source)/transistor (sink)		16 points
FX5U-32MT/ESS					DC input (sink/source)/transistor (source)		
FX5U-64MR/ES		64 points	1100 mA		DC input (sink/source)/relay output		32 points
FX5U-64MT/ES	CPU module (24 V DC service power			600 mA (740 mA*1) [300 mA (440 mA*1)]*2	DC input (sink/source)/transistor (sink)	32 points	
FX5U-64MT/ESS	built-in)				DC input (sink/source)/transistor (source)	points	
FX5U-80MR/ES					DC input (sink/source)/relay output		40 points
FX5U-80MT/ES		80 points	1100 mA	600 mA (770 mA*1) [300 mA (470 mA*1)]*2	DC input (sink/source)/transistor (sink)	40 points	
FX5U-80MT/ESS				[DC input (sink/source)/transistor (source)		

*1: Power supply capacity when an external power supply is used for input circuits *2: Value inside [] indicates the power supply capacity when the CPU module is used at the operating ambient temperature of less than 0°C.

1 -2) CPU module (DC power supply/DC input type)

				/			
		Number of	Power supply capacity			No. of	No. of
Model	Function	occupied input/ output points	5 V DC 24 V DC power supply power supply		I/O type	input points	output points
FX5U-32MR/DS					DC input (sink/source)/relay output		
FX5U-32MT/DS		32 points	900 mA [775 mA]*	480 mA [360 mA]*	DC input (sink/source)/transistor output (sink)] 16 points	16 points
FX5U-32MT/DSS			[]		DC input (sink/source)/transistor output (source)		
FX5U-64MR/DS					DC input (sink/source)/relay output		
FX5U-64MT/DS	CPU module	1.6/1 nointe	1100 mA [975 mA]	740 mA [530 mA]*	DC input (sink/source)/transistor output (sink)	32 points	32 points
FX5U-64MT/DSS					DC input (sink/source)/transistor output (source)		pointo
FX5U-80MR/DS				770 mA [560 mA]*	DC input (sink/source)/relay output		
FX5U-80MT/DS		80 points	80 points [975 mA]		DC input (sink/source)/transistor output (sink)	40 points	40 points
FX5U-80MT/DSS				1000	DC input (sink/source)/transistor output (source)		20110

*: Value inside [] indicates the power supply capacity when the supply voltage is 16.8 to 19.2 V DC.

2 -1) I/O module (AC power supply/DC input type) (extension cable type)

Model	Function	Number of occupied input/ output points	Power supply capacity5 V DC24 V DC servicepower supplypower supply		I/O type	No. of input points	No. of output points
FX5-32ER/ES*1	I/O module	32 points	965 mA		DC input (sink/source)/relay output		
FX5-32ET/ES*1	(24 V DC service power			250 mA (310 mA*2)	DC input (sink/source)/transistor (sink)	16 points	16 points
FX5-32ET/ESS*1	built-in)			(0.0	DC input (sink/source)/transistor (source)		pointo

*1: Can be connected only to the AC power type system

*2: Power supply capacity when an external power supply is used for input circuits

2 -2) I/O module (DC power supply/DC input type) (extension cable type)

Model	Function	Number of occupied input/ output points	Power supply capacity5 V DC24 V DCpower supplypower supply		I/O type	No. of input points	No. of output points	
FX5-32ER/DS*			DC input (sink/source)/relay output			DC input (sink/source)/relay output		
FX5-32ET/DS*	FX5-32ET/DS* I/O module		965 mA	310 mA	C input (sink/source)/transistor output (sink)		16 points	
FX5-32ET/DSS*					DC input (sink/source)/transistor output (source)		pointo	

*: Can be connected only to the DC power type system

3 FX5 extension power supply module

		Number of	Power supply capacity		
Model	Function	occupied input/	5 V DC	24 V DC	
		output points	power supply	power supply	
FX5-1PSU-5V*1	Extension power supply	—	1200 mA*3	300 mA*3	
FX5-C1PS-5V*2	Extension power supply	-	1200 mA*3	625 mA*3	

*1: Can be connected only to the AC power type system
 *2: Can be connected only to the DC power type system
 *3: Derating occurs when the ambient temperature exceeds 40°C. For details, refer to manuals of each product.

4 I/O module (extension cable type)

		Number of occupied	Current consumption		
Model	I/O type	input/output points	5 V DC power supply	24 V DC power supply	
FX5-8EX/ES	DC input (sink/source)	8 points	75 mA	50 mA (0 mA*2)	
FX5-16EX/ES	DC input (sink/source)	16 points	100 mA	85 mA (0 mA*2)	
FX5-8EYR/ES	Relay output				
FX5-8EYT/ES	Transistor output (sink)	8 points	75 mA	75 mA	
FX5-8EYT/ESS	Transistor output (source)				
FX5-16EYR/ES	Relay output				
FX5-16EYT/ES	Transistor output (sink)	16 points	100 mA	125 mA	
FX5-16EYT/ESS	Transistor output (source)				
FX5-16ER/ES	DC input (sink/source)/relay output				
FX5-16ET/ES	DC input (sink/source)/transistor output (sink)	16 points	100 mA	125 mA (85 mA*2)	
FX5-16ET/ESS	DC input (sink/source)/transistor output (source)				
FX5-16ET/ES-H*1	DC input (sink/source)/transistor output (sink)	16 pointo	100 mA	105 mA (95 mA*2)	
FX5-16ET/ESS-H*1	DC input (sink/source)/transistor output (source)	16 points	TUUTIIA	125 mA (85 mA*²)	

*1: Supported by FX5U/FX5UC CPU modules Ver. 1.030 or later.

*2: Current consumption when an external power supply is used for input circuits.

5 FX5 intelligent function module

		Number of ecoupied	Current consumption		
Model	Function Number of occupied input/output points 5 V DC power supply 24 VI power s 4 -ch voltage/current input 8 points 100 mA 40 mA 4 -ch voltage/current output 8 points 100 mA - 8 -ch voltage/current/thermocouple/resistance temperature detector input 8 points - 40 mA 4 -ch temperature control (resistance temperature detector/thermocouple/micro voltage) 8 points 140 mA - Pulse output for 2-axis control (transistor output) 8 points - - - Simple motion 4-axis control (SSCNET III/H compatible) 8 points - - - Simple motion 8-axis control (SSCNET III/H compatible) 8 points - - -	24 V DC power supply	24 V DC external power supply		
FX5-4AD*1	4-ch voltage/current input	8 points	100 mA	40 mA	-
FX5-4DA*1	4-ch voltage/current output	8 points	100 mA	-	150 mA
FX5-8AD*1		8 points	- 40 mA		100 mA
FX5-4LC*1		8 points	140 mA	-	25 mA
FX5-20PG-P*1	Pulse output for 2-axis control (transistor output)	8 points	_	-	120 mA
FX5-20PG-D*1	Pulse output for 2-axis control (differential driver output)	8 points	_	-	165 mA
FX5-40SSC-S	Simple motion 4-axis control (SSCNET III/H compatible)	8 points	_	-	250 mA
FX5-80SSC-S	Simple motion 8-axis control (SSCNET III/H compatible)	8 points	_	-	250 mA
FX5-ENET*2	Ethernet communication	8 points	_	110 mA	-
FX5-ENET/IP*2	EtherNet/IP communication, Ethernet communication	8 points	_	110 mA	-
FX5-CCL-MS*1	CC-Link system master/intelligent device station	8 points*3	_	-	100 mA
FX5-CCLIEF*4	CC-Link IE field network intelligent device station	8 points	10 mA	-	230 mA
FX5-ASL-M*1	AnyWireASLINK system master	8 points	200 mA	-	100 mA*5
FX5-DP-M*2	PROFIBUS-DP master	8 points	_	150 mA	-

*1: Supported by FX5U/FX5UC CPU modules Ver. 1.050 or later.
*2: Supported by FX5U/FX5UC CPU modules Ver. 1.110 or later.
*3: When using FX5-CCL-MS as a master station, the number of remote I/O points on the network increases.
*4: Supported by FX5U/FX5UC CPU modules Ver. 1.030 or later.
*5: This value does not include the supply current to slave modules (Max. 2 A).

6 Connector conversion module

		Number of occupied	Current consumption		
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX5-CNV-IF	Connector conversion (FX5 (Extension cable type) →FX5 (Extension connector type))	-	-	-	

7 I/O module (Extension connector type)

		Number of occupied	Current consumption		
Model	I/O type	input/output points	5 V DC power supply	24 V DC power supply	
FX5-C16EX/D	DC input (sink)	- 16 points	100 mA	65 mA (0 mA*)	
FX5-C16EX/DS	DC input (sink/source)	To points	100 MA	05 MA (0 MA ')	
FX5-C32EX/D	DC input (sink)				
FX5-C32EX/DS	DC input (sink/source)	32 points	120 mA	130 mA (0 mA*)	
FX5-C32EX/DS-TS	DC linput (sink/source)				
FX5-C16EYT/D	Transistor output (sink)				
FX5-C16EYT/DSS	Transistor output (source)	16 points	100 mA	100 mA	
FX5-C16EYR/D-TS	Relay output				
FX5-C32EYT/D	Transistor output (sink)				
FX5-C32EYT/DSS	Transistor output (source)		120 mA		
FX5-C32EYT/D-TS	Transistor output (sink)	32 points		200 mA	
FX5-C32EYT/DSS-TS	Transistor output (source)				
FX5-C32ET/D	DC input (sink)/transistor output (sink)				
FX5-C32ET/DSS	DC input (sink/source)/transistor output (source)	Input: 16 points	120 mA	165 mA (100 mA*)	
FX5-C32ET/DS-TS	DC input (sink/source)/transistor output (sink)	Output: 16 points		100 IIIA (100 IIIA'')	
FX5-C32ET/DSS-TS	DC input (sink/source)/transistor output (source)				

*: Current consumption when an external power supply is used for the input circuit.

8 Bus conversion module

		Number of occupied	Current consumption		
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX5-CNV-BUSC	Bus conversion FX5 (extension cable type) →FX3 extension	9 pointo	150 mA		
FX5-CNV-BUS	Bus conversion FX5 (extension cable type) →FX3 extension	8 points	TOUTIA		

9 FX5 expansion board

		Number of occupied	Current consumption		
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX5-232-BD	RS-232C communication		20 mA		
FX5-485-BD	RS-485 communication] -	20 MA	_	
FX5-422-BD-GOT	RS-422 communication (for GOT connection)		20 mA*		

*: The current consumption will increase when the 5 V type GOT is connected.

10 FX5 expansion adapter

		Number of occupied	Number of occupied		Current consumption		
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply		
FX5-232ADP	RS-232C communication		30 mA	30 mA			
FX5-485ADP	RS-485 communication		20 mA	50 MA	_		
FX5-4AD-ADP	4 ch voltage input/current input						
FX5-4AD-PT-ADP*	4 ch temperature sensor (resistance temperature detector) input	-	10 mA	20 mA			
FX5-4AD-TC-ADP*	4 ch temperature sensor (thermocouple) input						
FX5-4DA-ADP	4 ch voltage output/current output			_	160 mA		

*: Supported by FX5U/FX5UC CPU modules Ver. 1.040 or later.

11 FX3 extension power supply module

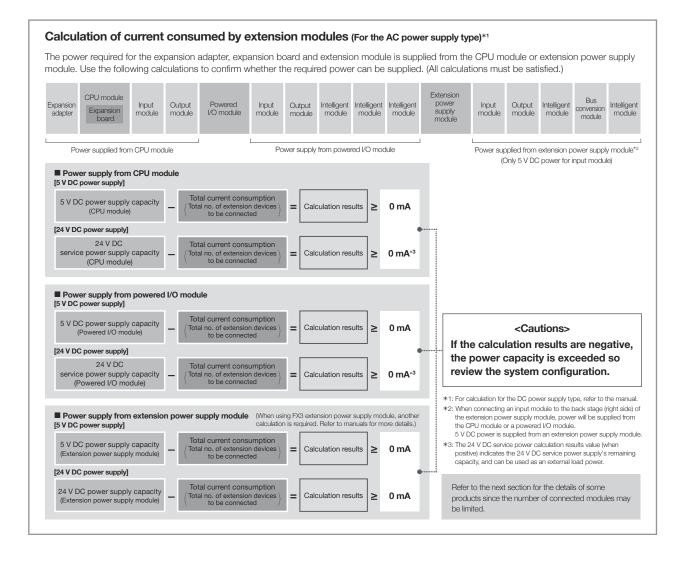
		Number of occupied	Current consumption		
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX3U-1PSU-5V	Extension power supply	-	1000 mA*	300 mA*	

*: Derating occurs when the ambient temperature exceeds 40°C. For details, refer to manuals of each product.

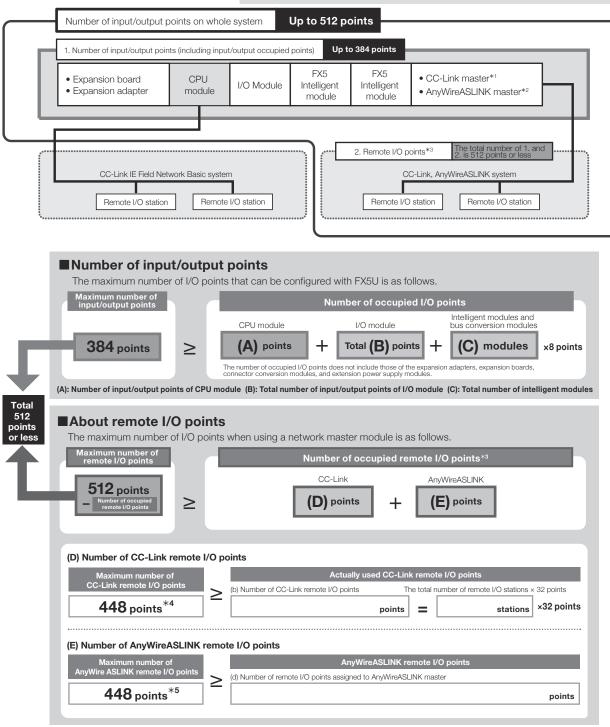
12 FX3 intelligent function module

		Number of occupied	Current consumption			
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX3U-4AD	4 ch voltage input/current input		110 mA		90 mA	
FX3U-4DA	4 ch voltage output/current output		120 mA		160 mA	
FX3U-4LC	4-loop temperature control (resistance thermometer/thermocouple/micro voltage)	8 points	160 mA	-	50 mA	
FX3U-1PG	Pulse output for 1-axis control		150 mA	_	40 mA	
FX3U-2HC	2 ch high-speed counter		245 mA		-	
FX3U-16CCL-M	CC-Link master	8 points*1			240 mA	
FX3U-64CCL	CC-Link intelligent device station	8 points			220 mA	
FX3U-128ASL-M	AnyWireASLINK system master	8 points*2	130 mA		100 mA*3	
FX3U-32DP	PROFIBUS-DP slave station	8 points	—	145 mA	-	

*1: When using FX3U-16CCL-M as a master station, the number of remote I/O points on the network increases.
*2: The number of input/output points set by the rotary switch is added.
*3: This value does not include the supply current to slave modules (Max. 2 A).



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Rules for System Configuration

The total number of I/O points and remote I/O points for the CPU module and extension devices controllable in FX5U CPU module is 512 points or less.

*1: A bus conversion module is required when using the FX3U-16CCL-M.

*2: A bus conversion module is required when using the FX3U-128ASL-M.

*3: CC-Link IE Field Network Basic remote I/O stations are not calculated as remote I/O points.

*4: 256 points when FX3U-16CCL-M is used *5: 128 points when FX3U-128ASL-M is used

The number of points will vary if the CPU module firmware version is below 1.110. For details, refer to manuals of each product.

Limitation on power supply type when connecting

It is not possible to install both the AC type and the DC type in one system. The power supply type is limited for extension modules connectable to the following CPU modules. For details, refer to the manual of each product.

Type/model/power supply type	Connectable extension module			
Type/model/power supply type	Туре	Model/power supply type		
FX5U CPU module FX5U-□M□/E□ (AC power supply type)	Powered I/O module	FX5-32E□/E□ (AC power supply type)		
FASO GPO Module FASO-LIMIL/ELI (AC power supply type)	Extension power supply module	FX5-1PSU-5V (AC power supply type)		
FX5U CPU module FX5U-□M□/D□ (DC power supply type)	Powered I/O module	FX5-32E□/D□ (DC power supply type)		
FASO CPO Module FASO-LIMIL/DL (DC power supply type)	Extension power supply module	FX5-C1PS-5V (DC power supply type)		

Limitation on number of modules when extending

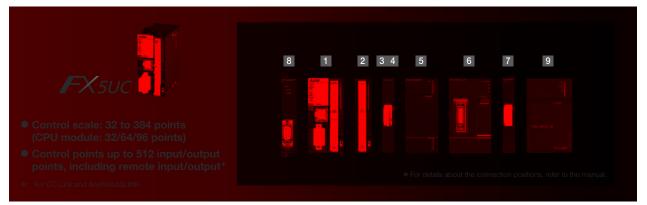
The number of connectable modules is limited for the following products. For details, refer to manuals of each product.

Туре	Model/type	Setting method/precautions		
I/O module (Extension cable type)	FX5-16ET/ES-H	Line to 4 modulos can be connected for the ontire sustem		
1/O Module (Extension cable type)	FX5-16ET/ESS-H	Up to 4 modules can be connected for the entire system.		
	FX5-CCL-MS	One module can be connected in the entire system for each station type. Master station: 1 module*1 Intelligent device station: 1 module*2		
	FX5-ENET			
DVE intelligent function module	FX5-ENET/IP	Only 1 module can be connected in the online system		
FX5 intelligent function module	FX5-CCLIEF	Only 1 module can be connected in the entire system.		
	FX5-DP-M			
	FX5-ASL-M	Only 1 module can be connected in the entire system. Use together with the FX3U-128ASL-M is not possible.		
	FX3U-4AD			
	FX3U-4DA	■When using FX3U-1PSU-5V: Up to 8 modules can be connected per system.		
	FX3U-1PG	■When not using FX3U-1PSU-5V: Up to 6 modules can be connected per system.		
	FX3U-4LC			
	FX3U-128ASL-M	Only 1 module can be connected in the entire system. It cannot be used together with the FX5-ASL-M.		
FX3 intelligent function module	FX3U-16CCL-M	Only 1 module can be connected in the entire system. When using the FX5-CCL-MS as the master station, it cannot be used together with the FX5-CCL-MS.		
	FX3U-64CCL	Only 1 module can be connected in the entire system. When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX5-CCL-MS.		
	FX3U-2HC	Up to 2 modules can be connected for the entire system. When not using the FX3U-1PSU-5V, connect immediately after the bus conversion module.		

*1: When using the FX5-CCL-MS as the master station, it cannot be used together with the FX3U-16CCL-M. *2: When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX3U-64CCL.

Selecting the FX5UC model

◇ Product configuration



Туре	Details	Connection details, model selection
1 CPU module	PLC with built-in CPU, power supply, input/output and program memory.	Various extension devices can be connected.
2 I/O module (extension connector type)	Product for extension I/O of extension connector type.	Input/output can be extended to up to 256 points/384 points*1. Up to 16 extension modules can be connected. (Extension power supply modules and connector conversion modules are not included in the number of connected modules.) For details, refer to "Rules for System Configuration" on p. 55.
3 FX5 extension power supply module	Module for extension power supply if CPU module's internal power supply is insufficient. Connector conversion function is also provided.	Power can be supplied to I/O module, intelligent function module, and bus conversion module. Up to 2 modules can be connected.
4 Connector conversion module	Module for connecting FX5 (extension cable type) extension module	Extension devices (extension cable type) for FX5 can be connected.
5 I/O module (extension cable type)	Product for extending I/O of extension cable type.	Input/output can be extended to up to 256 points/384 points*1. Up to 16 extension modules can be connected. (Connector conversion modules are not included in the number of connected modules.) Up to 4 high-speed pulse I/O modules can be connected. Using this type of I/O module requires the connector conversion module.
6 FX5 intelligent function module	Module with functions other than input/output.	Up to 16 extension modules including I/O modules can be connected. (Connector conversion modules are not included in the number of connected modules.) Using this type of module requires the connector conversion module.
7 Bus conversion module	Conversion module for connecting FX3 extension module.	FX3 Series extension modules can be connected only to the right side of the bus conversion module. Using the FX5-CNV-BUS requires the connector conversion module or extension power supply module.
8 FX5 expansion adapter	Adapter connected to left side of CPU module to expand functions.	Up to 6 modules can be connected to the left side of the CPU module.
9 FX3 intelligent function module	Module with functions other than input/output.	Up to 6 modules* ² can be connected to the right side of the bus conversion module. The bus conversion module is required for use.

#1: Supported by FX5U/FX5UC Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later. *2: Excluding some models

1 CPU module

		Number of occupied	Power sup	ply capacity		No. of	No. of		
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	I/O type	input points	output points		
FX5UC-32MT/D					DC input (sink)/transistor (sink)				
FX5UC-32MT/DSS					DC input (sink/source)/transistor (source)				
FX5UC-32MT/DS-TS		32 points			DC input (sink/source)/transistor (sink)] 16 points	16 points		
FX5UC-32MT/DSS-TS			720 mA 50		DC input (sink/source)/transistor (source)		10 0		
FX5UC-32MR/DS-TS	CPU module		720 mA 500 mA		720 mA 500 mA	720 mA 500 mA DC input (sink/source)/relay output	DC input (sink/source)/relay output	7	
FX5UC-64MT/D		O.4 m sints			DC input (sink)/transistor (sink)	32	32		
FX5UC-64MT/DSS		64 points			DC input (sink/source)/transistor (source)	points	points		
FX5UC-96MT/D		00 mainte			DC input (sink)/transistor (sink)	48	48		
FX5UC-96MT/DSS		96 points			DC input (sink/source)/transistor (source)	points	points		

2 I/O module (extension connector type)

			Current consumption				
Model	l/O type	Number of occupied input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply (24 V DC power supply for input circuit)		
FX5-C16EX/D	DC input (sink)	- 16 points	100 mA		65 mA		
FX5-C16EX/DS	DC input (sink/source)	TO POINTS	100 111A		05111A		
FX5-C32EX/D	DC input (sink)] –	130 mA		
FX5-C32EX/DS	DC input (sink/source)	32 points	120 mA				
FX5-C32EX/DS-TS							
FX5-C16EYT/D	Transistor output (sink)	16 points	100 mA		_		
FX5-C16EYT/DSS	Transistor output (source)			100 mA			
FX5-C16EYR/D-TS	Relay output						
FX5-C32EYT/D	Transistor output (sink)						
FX5-C32EYT/DSS	Transistor output (source)	- 32 points	120 mA	200 mA			
FX5-C32EYT/D-TS	Transistor output (sink)	32 points	120 MA	200 MA			
FX5-C32EYT/DSS-TS	Transistor output (source)						
FX5-C32ET/D	DC input (sink)/transistor output (sink)						
FX5-C32ET/DSS	DC input (sink/source)/transistor output (source)	Input: 16 points	120 mA	100 mA	65 mA		
FX5-C32ET/DS-TS	DC input (sink/source)/transistor output (sink)	Output: 16 points	120 MA		Am co		
FX5-C32ET/DSS-TS	DC input (sink/source)/transistor output (source)						

3 FX5 extension power supply module

Model	Function	Number of occupied	d Power supply capacity			
	T UNCTON	input/output points	5 V DC power supply	24 V DC power supply		
FX5-C1PS-5V	Extension power supply	_	1200 mA*	625 mA*		

*: Derating occurs when the ambient temperature exceeds 40°C. For details, refer to the manual.

4 Connector conversion module

		Number of occupied	Current consumption		
Model	Function	input/output points	5 V DC internal	24 V DC internal	
		nipas carpar ponto	current consumption	current consumption	
FX5-CNV-IFC	Connector conversion (FX5 (Extension connector type) → FX5 (Extension cable type))	-	_	-	

5 -1) I/O module (DC power supply/DC input type) (extension cable type)

		Number of	Power supply capacity			
Model	Function	occupied input/	5 V DC	24 V DC	I/O type	
		output points	power supply	power supply		
FX5-32ER/DS		32 points			DC input (sink/source)/relay output	
FX5-32ET/DS	Input/output module		965 mA	310 mA	DC input (sink/source)/transistor output (sink)	
FX5-32ET/DSS					DC input (sink/source)/transistor output (source)	

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			Current consumption				
Model	Function	Number of occupied input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply (24 V DC power supply for input circuit)		
FX5-8EX/ES	DC input (sink/source)	8 points	75 mA		50 mA		
FX5-16EX/ES	DC input (sink/source)	16 points	100 mA		85 mA		
FX5-8EYR/ES	Relay output						
FX5-8EYT/ES	Transistor output (sink)	8 points	75 mA	75 mA	_		
FX5-8EYT/ESS	Transistor output (source)						
FX5-16EYR/ES	Relay output						
FX5-16EYT/ES	Transistor output (sink)	16 points	100 mA	125 mA			
FX5-16EYT/ESS	Transistor output (source)						
FX5-16ER/ES	DC input (sink/source)/relay output						
FX5-16ET/ES	DC input (sink/source)/transistor output (sink)	16 points	100 mA	85 mA	40 mA		
FX5-16ET/ESS	DC input (sink/source)/transistor output (source)						
FX5-16ET/ES-H*	DC input (sink/source)/transistor output (sink)	16 pointo	100 mA	85 mA	40 mA		
FX5-16ET/ESS-H*	DC input (sink/source)/transistor output (source)	– 16 points	TOUTHA	AITEO	40 mA		

5 -2) I/O module (extension cable type)

*: Supported by FX5U/FX5UC CPU module Ver. 1.030 or later.

6 FX5 intelligent function module

		Number of occupied	Current consumption			
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX5-4AD*1	4-ch voltage/current input	8 points	100 mA	40 mA	-	
FX5-4DA*1	4-ch voltage/current output	8 points	100 mA	-	150 mA	
FX5-8AD*1	8-ch voltage/current/thermocouple/resistance temperature detector input	8 points	-	40 mA	100 mA	
FX5-4LC*1	4-ch temperature control (resistance temperature detector/thermocouple/micro voltage)	8 points	140 mA —		25 mA	
FX5-20PG-P*1	Pulse output for 2-axis control (transistor output)	8 points	-	-	120 mA	
FX5-20PG-D*1	Pulse output for 2-axis control (differential driver output)	8 points	-	_	165 mA	
FX5-40SSC-S	Simple motion 4-axis control (SSCNET III/H compatible)	8 points	—	-	250 mA	
FX5-80SSC-S	Simple motion 8-axis control (SSCNET III/H compatible)	8 points			250 mA	
FX5-ENET*2	Ethernet communication	8 points	_	110 mA	-	
FX5-ENET/IP*2	EtherNet/IP communication, Ethernet communication	8 points	_	110 mA	-	
FX5-CCL-MS*1	CC-Link system master/intelligent device station	8 points*3	-	-	100 mA	
FX5-CCLIEF*4	CC-Link IE field network intelligent device station	8 points	10 mA	-	230 mA	
FX5-ASL-M*1	AnyWireASLINK system master	8 points	200 mA	-	100 mA*5	
FX5-DP-M*2	PROFIBUS-DP master	8 points	—	150 mA	-	

*1: Supported by FX5U/FX5UC CPU module Ver. 1.050 or later.
*2: Supported by FX5U/FX5UC CPU module Ver. 1.110 or later.
*3: When using FX5-CCL-MS as a master station, the number of remote I/O points on the network increases.
*4: Supported by FX5U/FX5UC CPU module Ver. 1.030 or later.
*5: This value does not include the supply current to slave modules (Max. 2 A).

7 Bus conversion module

		Number of occupied	Current consumption		
Model	Model Function		5 V DC power supply	24 V DC power supply	
FX5-CNV-BUSC	Bus conversion FX5 (extension connector type) → FX3 extension	8 points	150 mA		
FX5-CNV-BUS	Bus conversion FX5 (extension cable type) → FX3 extension	o points	150 MA	_	

8 FX5 expansion adapter

		Number of occupied	Current consumption			
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX5-232ADP	RS-232C communication		30 mA	00 m 1		
FX5-485ADP	RS-485 communication		20 mA	30 mA	_	
FX5-4AD-ADP	4 ch voltage input/current input	-				
FX5-4AD-PT-ADP*	4 ch temperature sensor (resistance temperature detector) input		10 mA	20 mA		
FX5-4AD-TC-ADP*	4 ch temperature sensor (thermocouple) input					
FX5-4DA-ADP	4 ch voltage output/current output			-	160 mA	

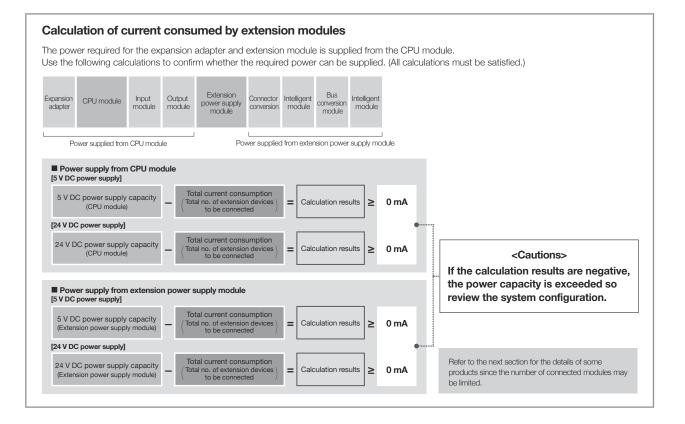
*: Supported by FX5U/FX5UC CPU module Ver. 1.040 or later.

9 FX3 intelligent function module

Model		Number of occupied	Current consumption				
	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply		
FX3U-4AD	4 ch voltage input/current input		110 mA		90 mA		
FX3U-4DA	4 ch voltage output/current output		120 mA		160 mA		
FX3U-4LC	4-loop temperature control (resistance thermometer/thermocouple/micro voltage)	_	160 mA	-	50 mA		
FX3U-1PG	Pulse output for 1-axis control		150 mA	_	40 mA		
FX3U-2HC	2 ch high-speed counter		245 mA		-		
FX3U-16CCL-M	CC-Link master	8 points*1			240 mA		
FX3U-64CCL	CC-Link intelligent device station	8 points	_		220 mA		
FX3U-128ASL-M	AnyWireASLINK system master	8 points*2 130 mA		1	100 mA*3		
FX3U-32DP	PROFIBUS-DP slave station	8 points	-	145 mA	-		

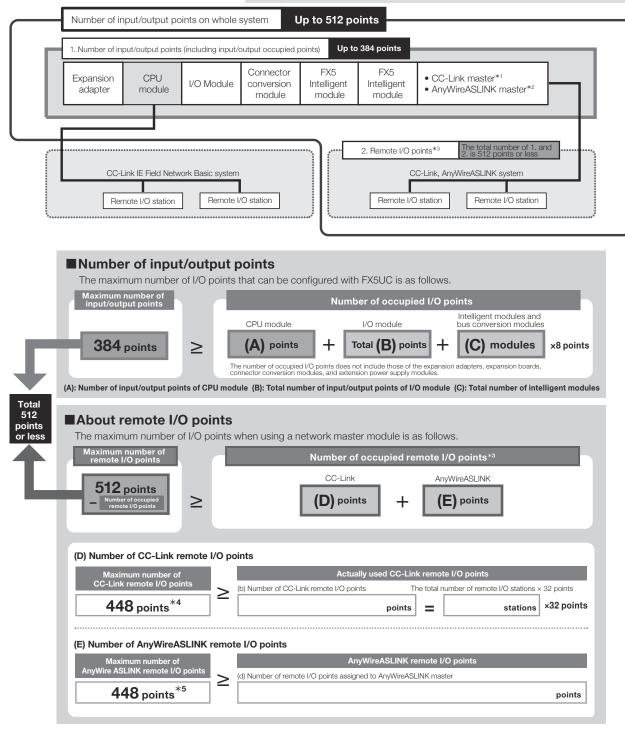
*1: When using FX3U-16CCL-M as a master station, the number of remote I/O points on the network increases.

*2: The number of input/output points set by the rotary switch is added.
*3: This value does not include the supply current to slave modules.



Rules for System Configuration

The total number of I/O points and remote I/O points for the CPU module and extension devices controllable in FX5UC CPU module is 512 points or less.



*1: A bus conversion module is required when using the FX3U-16CCL-M.

*2: A bus conversion module is required when using the FX3U-128ASL-M.

*3: CC-Link IE Field Network Basic remote I/O stations are not calculated as remote I/O points.

*4: 256 points when FX3U-16CCL-M is used

*5: 128 points when FX3U-128ASL-M is used

Limitation on power supply type when connecting

It is not possible to install both the AC type and the DC type in one system.

The power supply type is limited for extension modules connectable to the following CPU modules. For details, refer to the manual of each product.

Tupo/model/power aupply tupo	Connectable extension module			
Type/model/power supply type	Туре	Model/power supply type		
FX5UC CPU module FX5UC-IMI/DI (DC power supply type)	Powered I/O module	FX5-32E□/D□ (DC power supply type)		
	Extension power supply module			

Limitation on number of modules when extending

The number of connectable modules is limited for the following products. For details, refer to manuals of each product.

Туре	Model/type	Setting method/precautions			
I/O module (Extension cable type)	FX5-16ET/ES-H	Up to 4 modules can be connected for the entire system.			
1/O Module (Extension cable type)	FX5-16ET/ESS-H	op to 4 modules can be connected for the entire system.			
	FX5-CCL-MS	One module can be connected in the entire system for each station type. • Master station: 1 module*1 • Intelligent device station: 1 module*2			
	FX5-ENET				
EVE intelligent function module	FX5-ENET/IP	Only 1 module can be connected in the antice system			
FX5 intelligent function module	FX5-CCLIEF	Only 1 module can be connected in the entire system.			
	FX5-DP-M				
	FX5-ASL-M	Only 1 module can be connected in the entire system. Use together with the FX3U-128ASL-M is not possible.			
	FX3U-4AD				
	FX3U-4DA	■When using FX3U-1PSU-5V: Up to 8 modules can be connected per system.			
	FX3U-1PG	When not using FX3U-1PSU-5V: Up to 6 modules can be connected per system.			
	FX3U-4LC				
	FX3U-128ASL-M	Only 1 module can be connected in the entire system. It cannot be used together with the FX5-ASL-M.			
FX3 intelligent function module	FX3U-16CCL-M	Only 1 module can be connected in the entire system. When using the FX5-CCL-MS as the master station, it cannot be used together with the FX5-CCL-MS.			
	FX3U-64CCL	Only 1 module can be connected in the entire system. When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX5-CCL-MS.			
	FX3U-2HC	Up to 2 modules can be connected for the entire system. Connect immediately after the bus conversion module.			

*1: When using the FX5-CCL-MS as the master station, it cannot be used together with the FX3U-16CCL-M. *2: When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX3U-64CCL.

Refer to the manual for details on each model.

I/O Module

The I/O module is a product for extending inputs/outputs. Some products are powered.

Powered input/output modules

Powered input/output module is a powered input/output extension device.

Like with the CPU module, various I/O modules and intelligent function modules can be connected to the rear stage of extension module.

◇ List of powered input/output modules

Model		Total No.	No. of input/output points & Input/output ty			output type	ype Compatible CPU module		MASS (Weight):	External dimensions
IVIOU		of points	Input		Output		FX5U FX5UC			$W \times H \times D$ (mm)
AC power supply type	FX5-32ER/ES					Relay				
	FX5-32ET/ES	32 points	16 points	24 V DC (sink/source)	16 points	Transistor (sink)	0	×	Approx. 0.65	150 × 90 × 83
-1	FX5-32ET/ESS					Transistor (source)				
DC power supply type	FX5-32ER/DS					Relay				
	FX5-32ET/DS	32 points	16 points	24 V DC (sink/source)	16 points	Transistor (sink)	0	0*	Approx. 0.65	150 × 90 × 83
	FX5-32ET/DSS					Transistor (source)				

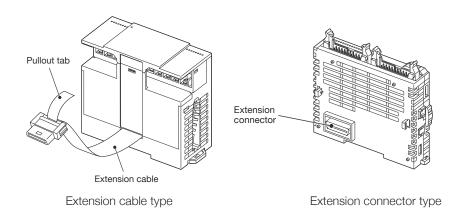
*: Connection with FX5UC requires FX5-CNV-IFC.

\diamond Connection cable

The extension cable for connection to the right side of the front-stage device is offered as an accessory of each powered I/O module.

I/O module

Input modules/output modules receive the power from the CPU module, and extend input/output points. Each module can be offered as the extension cable type or extension connector type.



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\diamond List of input modules (extension cable type)

Мо	dal	Total No.	No. of i	nput/output poi	ints & Input/	output type	Compatible	CPU module	MASS (Weight):	External dimensions
IVIU	UEI	of points	I		С	Output	FX5U	FX5UC	kg	$W \times H \times D$ (mm)
8	FX5-8EX/ES	8 points	8 points	24 V DC (sink/source)	_	_	0	0*	Approx. 0.2	40 × 00 × 92
C II	FX5-16EX/ES	16 points	16 points	24 V DC (sink/source)	-	_			Approx. 0.25	40 × 90 × 83

*: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

\diamond List of output modules (extension cable type)

Mc	odel	Total No.	No. of i	nput/output poir	nts & Input/o	output type	Compatible	CPU module	MASS (Weight):	External dimensions
IVIC		of points		Input	0	utput	FX5U	FX5UC	kg	$W \times H \times D$ (mm)
8	FX5-8EYR/ES	8 points			8 points	Relay			Approx. 0.2	
R.	FX5-8EYT/ES	8 points			8 points	Transistor (sink)			Approx. 0.2	
8	FX5-8EYT/ESS	8 points			8 points	Transistor (source)	0	0*	Approx. 0.2	40 00 02
C.	FX5-16EYR/ES	16 points	_	_	16 points	Relay			Approx. 0.25	40 × 90 × 83
C.	FX5-16EYT/ES	16 points			16 points	Transistor (sink)			Approx. 0.25	
P	FX5-16EYT/ESS	16 points			16 points	Transistor (source)			Approx. 0.25	

*: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

◇ List of Input/output modules (extension cable type)

Model	Total No.	No. of i	nput/output poir	nts & Input/o	output type	Compatible	CPU module	MASS (Weight):	External dimensions
	of points		Input	0	utput	FX5U	FX5UC	kg	$W \times H \times D$ (mm)
FX5-16EF	R/ES				Relay				
FX5-16ET	T/ES 16 points	8 points	24 V DC (sink/source)	8 points	Transistor (sink)	0	0*	Approx. 0.25	40 × 90 × 83
FX5-16ET	T/ESS				Transistor (source)				

*: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

Ma	del	Total No.	No. of i	nput/output poir	nts & Input/o	output type	Compatible	CPU module	MASS	External dimensions
IVIC	JUEI	of points	Input		Output		FX5U	FX5UC	(Weight): kg	$W \times H \times D$ (mm)
1	FX5-16ET/ES-H	16 points	8 points	24 V DC	8 points	Transistor (sink)		0*	Approx. 0.25	40 × 90 × 83
	FX5-16ET/ESS-H		o points	(sink/source)	o points	Transistor (source)			Αμμιύχ. 0.25	40 × 90 × 83

♦ List of high-speed pulse input/output modules (extension cable type)

*: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

Connection cable

Extension cable type input/output modules are equipped with the extension cable for connection to the right side of the front-stage device.

♦ List of input modules (extension connector type)

	Model	Total No.	No. of ir	nput/output poir	nts & Input/o	output type	Compatible	CPU module	MASS (Weight):	External dimensions
	WIDLEI	of points	I	Input	0	utput	FX5U	FX5UC		$W \times H \times D$ (mm)
	FX5-C16EX/D	16 points	16 points	24 V DC (sink)					Approx. 0.1	14.6 × 90 × 87
1	FX5-C16EX/DS	TO POINTS	TO POINTS	24 V DC (sink/source)					Approx. 0.1	14.6 × 90 × 87
	FX5-C32EX/D			24 V DC (sink)	-	-	0*	0	Approx. 0.15	20.1 × 90 × 87
1	FX5-C32EX/DS	32 points	32 points	24 V DC					Approx. 0.15	20.1 × 90 × 87
	FX5-C32EX/DS-TS			(sink/source)					Approx. 0.15	20.1 × 90 × 93.7

*: Connection with FX5U requires FX5-CNV-IF.

◇ List of output modules (extension connector type)

	Model	Total No.	No. of i	nput/output poir	nts & Input/a	output type	Compatible	CPU module	MASS (Weight):	External dimensions
	IVIOUEI	of points		Input	0	utput	FX5U	FX5UC		$W \times H \times D$ (mm)
	FX5-C16EYT/D					Transistor (sink)			Approx. 0.1	14.6 × 90 × 87
	FX5-C16EYT/DSS	16 points			16 points	Transistor (source)			Approx. 0.1	14.6 × 90 × 87
20	FX5-C16EYR/D-TS					Relay			Approx. 0.2	30.7 × 90 × 93.7
	FX5-C32EYT/D		_	_		Transistor (sink)	0*	0	Approx. 0.15	20.1 × 90 × 87
	FX5-C32EYT/DSS	22 points			22 points	Transistor (source)			Approx. 0.15	20.1 × 90 × 87
	FX5-C32EYT/D-TS	32 points			32 points -	Transistor (sink)			Approx. 0.15	20.1 × 90 × 93.7
	FX5-C32EYT/DSS-TS					Transistor (source)			Approx. 0.15	20.1 × 90 × 93.7

*: Connection with FX5U requires FX5-CNV-IF.

\diamond List of I/O modules (extension connector type)

	Model	Total No.	No. of i	nput/output poir	nts & Input/o	output type	Compatible	CPU module	MASS (Weight):	External dimensions
	MODEI	of points		Input	0	utput	FX5U	FX5UC	kg	$W \times H \times D$ (mm)
	FX5-C32ET/D			24 V DC (sink)		Transistor (sink)			Approx. 0.15	20.1 × 90 × 87
	FX5-C32ET/DSS	32 points	16 points		16 points	Transistor (source)	0*	0	Approx. 0.15	20.1 × 90 × 87
1	FX5-C32ET/DS-TS	52 points	TO POINTS	24 V DC (sink/source)	TO POINTS	Transistor (sink)		0	Approx. 0.15	20.1 × 90 × 93.7
	FX5-C32ET/DSS-TS					Transistor (source)			Approx. 0.15	20.1 × 90 × 93.7

*: Connection with FX5U requires FX5-CNV-IF.

Examples of combinations of FX5U inputs/outputs



The table below shows examples of combinations of FX5U extension modules. The contents of combinations can be described based on the number of input points.

• In addition to the combinations shown below, various combinations can be made by changing selected I/O modules and extension modules.

Numł I/O p	oer of oints	CPI	J modı	ıle		output dule	input/ mo	rered output dule -32E		output dule	I/O total
Input	Output	Module model	Input	Output	Input	Output	Input	Output	Input	Output	
16	16	32M	16	16							32
16	24	32M	16	16	0	8					40
16	32	32M	16	16	0	16					48
16	40	32M	16	16	0	24					56
16	48	32M	16	16	0	32					64
16	64	32M	16	16	0	48					80
24	16	32M	16	16	8	0					40
24	24	32M	16	16	8	8					48
24	32	32M	16	16	8	16					56
24	40	32M	16	16	8	24					64
32	16	32M	16	16	16	0					48
32	32	32M	16	16	16	16					64
32	32	32M	16	16	0	0	16	16			64
32	32	64M	32	32							64
32	40	32M	16	16	0	8	16	16			72
32	40	64M	32	32	0	8					72
32	48	32M	16	16	0	16	16	16			80
32	48	64M	32	32	0	16					80
32	56	32M	16	16	0	24	16	16			88
32	56	64M	32	32	0	24					88
32	64	64M	32	32	0	32					96
32	80	64M	32	32	0	48					112
32	80	64M	32	32	0	48					112
32	80	64M	32	32	0	48					112
40	16	32M	16	16	24	0					56
40	24	32M	16	16	24	8					64
40	32	32M	16	16	8	0	16	16			72
40	40	32M	16	16	8	8	16	16			80
40	40	80M	40	40							80
40	56	80M	40	40	0	16					96
40	72	80M	40	40	0	32					112
40	88	80M	40	40	0	48					128
48	16	32M	16	16	32	0					64
48	32	32M	16	16	16	0	16	16			80
48	32	64M	32	32	16	0					80
48	48	32M	16	16	16	16	16	16			96
48	48	64M	32	32	16	16					96
48	48	64M	32	32	0	0	16	16			96
48	64	64M	32	32	16	32					112
48	64	64M	32	32	0	16	16	16			112
48	80	64M	32	32	0	32	16	16			128
48	96	64M	32	32	0	48	16	16			144

	ber of points	CPL	J modi	ıle		output dule	input/ mo	vered output dule -32E		output dule	I/O total
Input	Output	Module model	Input	Output	Input	Output	Input	Output	Input	Output	
56	32	32M	16	16	24	0	16	16			88
56	40	32M	16	16	24	8	16	16			96
56	40	80M	40	40	16	0					96
56	56	80M	40	40	16	16					112
56	56	80M	40	40	0	0	16	16			112
56	72	80M	40	40	16	32					128
56	72	80M	40	40	0	16	16	16			128
56	88	80M	40	40	0	32	16	16			144
56	104	80M	40	40	0	48	16	16			160
64	32	32M	16	16	32	0	16	16			96
64	32	64M	32	32	32	0					96
64	48	32M	16	16	0	0	16	16	32	16	112
64	48	64M	32	32	16	0	16	16			112
64	48	64M	32	32	32	16					112
64	56	32M	16	16	0	8	16	16	32	16	120
64	56	64M	32	32	32	24					120
64	64	32M	16	16	0	16	16	16	32	16	128
64	64	64M	32	32	16	16	16	16			128
64	72	32M	16	16	0	24	16	16	32	16	136
64	80	64M	32	32	16	32	16	16			144
72	40	80M	40	40	32	0					112
72	48	32M	16	16	8	0	16	16	32	16	120
72	56	32M	16	16	8	8	16	16	32	16	128
72	56	80M	40	40	32	16					128
72	56	80M	40	40	16	0	16	16			128
72	64	80M	40	40	32	24					136
72	72	80M	40	40	16	16	16	16			144
72	88	80M	40	40	16	32	16	16			160
80	32	64M	32	32	48	0					112
80	48	32M	16	16	16	0	16	16	32	16	128
80	48	64M	32	32	48	16					128
80	48	64M	32	32	32	0	16	16			128
80	64	32M	16	16	16	16	16	16	32	16	144
80	64	64M	32	32	32	16	16	16			144
80	72	64M	32	32	32	24	16	16			152
80	80	64M	32	32	0	16	16	16	32	16	160
80	96	64M	32	32	0	32	16	16	32	16	176
80	112	64M	32	32	0	48	16	16	32	16	192

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	ber of ioints	CPI	J modi	le		output dule	input/ mo	vered output dule -32E		output dule	I/O total
Input	Output	Module model	Input	Output	Input		Input	Output	Input	Output	
144	64	64M	32	32	64	0	16	16	32	16	208
144	72	64M	32	32	64	0	16	16	32	24	216
144	80	64M	32	32	64	0	16	16	32	32	224
152	72	80M	40	40	64	0	16	16	32	16	224
152	80	80M	40	40	64	0	16	16	32	24	232

Numl I/O p	cer of ioints	CPI	J modi	ıle		output dule	input/ mo	rered output dule -32E		output dule	I/O total
Input	Output	Module model	Input	Output	Input	Output	Input	Output	Input	Output	
88	40	80M	40	40	48	0					128
88	48	32M	16	16	24	0	16	16	32	16	136
88	56	32M	16	16	24	8	16	16	32	16	144
88	56	80M	40	40	48	16					144
88	56	80M	40	40	32	0	16	16			144
88	64	32M	16	16	24	8	16	16	32	24	152
88	72	80M	40	40	32	16	16	16			160
88	80	80M	40	40	32	24	16	16			168
88	88	80M	40	40	0	16	16	16	32	16	176
88	104	80M	40	40	0	32	16	16	32	16	192
88	120	80M	40	40	0	48	16	16	32	16	208
96	32	64M	32	32	64	0					128
96	48	32M	16	16	32	0	16	16	32	16	144
96	48	64M	32	32	48	0	16	16			144
96	56	32M	16	16	32	0	16	16	32	24	152
96	64	64M	32	32	48	16	16	16			160
96	64	64M	32	32	16	0	16	16	32	16	160
96	80	64M	32	32	16	16	16	16	32	16	176
96	96	64M	32	32	16	32	16	16	32	16	192
104	40	80M	40	40	64	0					144
104	56	80M	40	40	48	0	16	16			160
104	72	80M	40	40	48	16	16	16			176
104	72	80M	40	40	16	0	16	16	32	16	176
104	88	80M	40	40	16	16	16	16	32	16	192
104	104	80M	40	40	16	32	16	16	32	16	208
112	48	64M	32	32	64	0	16	16			160
112	64	64M	32	32	32	0	16	16	32	16	176
112	80	64M	32	32	32	16	16	16	32	16	192
112	88	64M	32	32	32	24	16	16	32	16	200
120	56	80M	40	40	64	0	16	16			176
120	72	80M	40	40	32	0	16	16	32	16	192
120	88	80M	40	40	32	16	16	16	32	16	208
120	96	80M	40	40	32	24	16	16	32	16	216
128	64	64M	32	32	48	0	16	16	32	16	192
128	80	64M	32	32	48	16	16	16	32	16	208
128	88	64M	32	32	48	16	16	16	32	24	216
136	72	80M	40	40	48	0	16	16	32	16	208
136	88	80M	40	40	48	16	16	16	32	16	224
136	96	80M	40	40	48	16	16	16	32	24	232

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Examples of combinations of FX5UC inputs/outputs



The table below shows examples of combinations of FX5UC extension modules. The contents of combinations can be described based on the number of input points.

• In addition to the combinations shown below, various combinations can be made by changing selected I/O modules and extension modules.

	ber of points	CP	U modı	ule		output dule	Connector conversion		output dule	I/O
Input	Output	Module model		Output		Output	module	Input	Output	total
16	16	32M	16	16	0	0				32
16	24	32M	16	16	0	0	•		8	40
16	32	32M	16	16	0	16				48
16	48	32M	16	16	0	32				64
24	16	32M	16	16	0	0	•	8		40
24	48	32M	16	16	0	32	•	8		72
24	64	32M	16	16	0	48	•	8		88
24	80	32M	16	16	0	64	•	8		104
32	16	32M	16	16	16	0				48
32	32	32M	16	16	16	16				64
32	32	64M	32	32	0	0				64
32	48	32M	16	16	16	32				80
32	48	64M	32	32	0	16				80
32	64	64M	32	32	0	32				96
32	72	32M	16	16	16	48	•		8	104
32	80	64M	32	32	0	48				112
40	16	32M	16	16	16	0	•	8		56
40	32	32M	16	16	16	16	•	8		72
40	32	64M	32	32	0	0	•	8		72
40	48	32M	16	16	16	32	•	8		88
40	64	64M	32	32	0	32	•	8		104
48	16	32M	16	16	32	0				64
48	32	64M	32	32	16	0				80
48	32	32M	16	16	32	16				80
48	48	32M	16	16	32	32				96
48	48	64M	32	32	16	16				96
48	48	96M	48	48	0	0				96
48	64	96M	48	48	0	16				112
48	64	64M	32	32	16	32				112
48	80	96M	48	48	0	32				128
56	32	32M	16	16	32	16	•	8		88
56	48	32M	16	16	32	32	•	8		104
56	48	64M	32	32	16	16	•	8		104
56	48	96M	48	48	0	0	٠	8		104
56	64	32M	16	16	32	48	•	8		120
56	64	64M	32	32	16	32	•	8		120
56	64	96M	48	48	0	16	•	8		120
56	80	64M	32	32	16	48	•	8		136
56	96	96M	48	48	0	48	•	8		152
64	32	32M	16	16	48	16				96
64	48	64M	32	32	32	16				112
64	64	32M	16	16	48	48				128
64	64	96M	48	48	16	16				128
64	80	64M	32	32	32	48				144
64	96	96M	48	48	16	48				160

								_		
	ber of oints	CP	U modi	ule		output dule	Connector conversion		output dule	I/O
	Output	Module model	Input	Output		Output			Output	total
72	32	32M	16	16	48	16	•	8		104
72	48	64M	32	32	32	16	•	8		120
72	64	32M	16	16	48	48	•	8		136
72	64	96M	48	48	16	16	•	8		136
72	64	64M	32	32	32	32	•	8		136
72	80	32M	16	16	48	64	٠	8		152
72	80	64M	32	32	32	48	•	8		152
72	96	96M	48	48	16	48	٠	8		168
80	32	64M	32	32	48	0				112
80	48	64M	32	32	48	16				128
80	48	32M	16	16	64	32				128
80	64	32M	16	16	64	48				144
80	64	96M	48	48	32	16				144
80	80	64M	32	32	48	48				160
80	80	32M	16	16	64	64				160
80	96	64M	32	32	48	64				176
80	96	96M	48	48	32	48				176
88	48	32M	16	16	64	32	•	8		136
88	48	64M	32	32	48	16	•	8		136
88	64	96M	48	48	32	16	•	8		152
88	64	32M	16	16	64	48	•	8		152
88	80	64M	32	32	48	48	•	8		168
88	80	96M	48	48	32	32	•	8		168
88	96	64M	32	32	48	64	•	8		184
88	112	64M	32	32	48	80	•	8		200
88	112	96M	48	48	32	64	•	8		200
88	128	96M	48	48	32	80	•	8		216
96	32	64M	32	32	64	0				128
96	48	96M	48	48	48	0				144
96	48	32M	16	16	80	32				144
96	64	32M	16	16	80	48				160
96	80	64M	32	32	64	48				176
96	96	32M	16	16	80	80				192
96	112	64M	32	32	64	80				208
96	112	96M	48	48	48	64				208
96	128	96M	48	48	48	80				224
96	144	96M	48	48	48	96				240
104	32	32M	16	16	80	16	•	8		136
104	48	96M	48	48	48	0	•	8		152
104	48	32M	16	16	80	32	•	8		152
104	48	64M	32	32	64	16	•	8		152
104	64	32M	16	16	80	48	•	8		168
104	64	64M	32	32	64	32	•	8		168
104	96	64M	32	32	64	64	•	8		200
104	112	96M	48	48	48	64	•	8		216
104	112	64M	32	32	64	80	•	8		216
104	128	96M	48	48	48	80	•	8		232
-0+	1 20	0000				00	-	0		202

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Numl I/O p	ber of points	CP	U modi	lle		output dule	Connector conversion		output dule	I/O
	Output	Module model		Output		Output	module	Input	Output	total
112	64	64M	32	32	80	32				176
112	80	96M	48	48	64	32				192
112	96	32M	16	16	96	80				208
112	112	64M	32	32	80	80				224
112	112	96M	48	48	64	64				224
112	128	32M	16	16	96	112				240
112	128	64M	32	32	80	96				240
112	144	96M	48	48	64	96				256
120	64	32M	16	16	96	48	•	8		184
120	80	64M	32	32	80	48	٠	8		200
120	96	96M	48	48	64	48	•	8		216
120	112	32M	16	16	96	96	•	8		232
120	112	64M	32	32	80	80	•	8		232
120	128	96M	48	48	64	80	•	8		248
120	128	64M	32	32	80	96	•	8		248
120	136	96M	48	48	64	80	•	8	8	256
128	64	32M	16	16	112	48				192
128	96	96M	48	48	80	48				224
128	96	32M	16	16	112	80				224
128	96	64M	32	32	96	64				224
128	112	96M	48	48	80	64				240
128	112	64M	32	32	96	80				240
128	128	96M	48	48	80	80				256
136	48	32M	16	16	112	32	•	8		184
136	80	64M	32	32	96	48	•	8		216
136	96	96M	48	48	80	48	•	8		232
136	96	64M	32	32	96	64	•	8		232
136	112	64M	32	32	96	80	•	8		248
136	120	96M	48	48	80	64	•	8	8	256
144	64	32M	16	16	128	48				208
144	80	64M	32	32	112	48				224
144	96	96M	48	48	96	48				240
144	112	64M	32	32	112	80				256
144	112	96M	48	48	96	64				256
152	64	32M	16	16	128	48	•	8		216
152	64	64M	32	32	112	32	•	8		216
152	96	96M	48	48	96	48	•	8		248
152	96	64M	32	32	112	64	•	8		248
152	104	96M	48	48	96	48	•	8	8	256
160	64	64M	32	32	128	32				224
160	80	96M	48	48	112	32				240
160	96	64M	32	32	128	64				256
160	96	96M	48	48	112	48				256
168	64	64M	32	32	128	32	•	8		232
168	80	96M	48	48	112	32	•	8		248
168	80	64M	32	32	128	48	•	8		248
168	88	96M	48	48	112	32	•	8	8	256

	oer of oints	CP	U modı	ule		output dule	Connector	Input/output module		I/O
Input	Output	Module model	Input	Output		Output			Output	total
176	64	64M	32	32	144	32				240
176	64	96M	48	48	128	16				240
176	80	64M	32	32	144	48				256
184	64	96M	48	48	128	16	٠	8		248
184	64	64M	32	32	144	32	٠	8		248
184	72	96M	48	48	128	16	٠	8	8	256
192	48	64M	32	32	160	16				240
192	56	96M	48	48	144	0	•		8	248
192	64	96M	48	48	144	16				256
200	32	64M	32	32	160	0	•	8		232
200	48	96M	48	48	144	0	٠	8		248
200	56	96M	48	48	144	0	٠	8	8	256
208	48	96M	48	48	160	0				256

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I/O Module

memo

Input/output devices for voltage and current

Analog input/output devices can be used to input and output analog amount of voltage, current, etc. Analog control essential for FA control can easily be implemented by the PLC. (For supporting micro voltage input of 0 to 10 mV DC, 0 to 100 mV DC, refer to FX5-4LC for "input device for temperature sensor".)

List of analog input/output devices

Analog input expansion adapter (A/D conversion)

Model		Input specifica	tions	Isolation	Compatible CPU module		Analog input
(Number of channels)	Item	Input current	Input voltage		FX5U	FX5UC	points
FX5-4AD-ADP (4 ch)		-20 to +20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 1 MΩ)	Between input terminal and PLC:			
1		$1.25 \ \mu\text{A} (0 \text{ to } 20 \text{ mA})$	625 μV (0 to 10 V) 312.5 μV (0 to 5 V)	Photocoupler isolation Between input channels: Non-isolation	0	0	4 points (4 ch)

◇ Analog output expansion adapter (D/A conversion)

Model		Output specifica	ations	Isolation	Compatible CPU module		Analog output
(Number of channels)	Items	Output current	Output voltage		FX5U	FX5UC	points
FX5-4DA-ADP (4 ch)	Output range	0 to 20 mA DC (External load resistance value 0 to 500 Ω)	$\frac{1}{1}$ kO to 1 MO)	Between output terminal and PLC:			4 nointe
1	Resolution		625 µV (0 to 10 V)	Photocoupler isolation Between output channels: Non-isolation	0	0	4 points (4 ch)

◇ Analog input module (A/D conversion)

Model		Input specifica	tions	Isolation	Compatible CPU module		Analog input
(Number of channels)	Items	Input current	Input voltage		FX5U	FX5UC	points
FX5-4AD (4 ch)	Input range	-20 to +20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 400 kΩ or more)	Between input terminal and PLC:			
	$ \begin{array}{ c c c c c } \hline & & & & & & & & & & & & & & & & & & $		Photocoupler isolation Between input terminal channels:	0	O*2	4 points (4 ch)	
FX5-8AD (8 ch)	Input range	-20 to +20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 1 MΩ)	Between input terminal and PLC:			
F III	Resolution	625 nA (0 to 20 mA) 500 nA (4 to 20 mA) 625 nA (-20 to +20 mA)	312. 5 μV (0 to10 V) 156.25 μV (0 to 5 V) 125 μV (1 to 5 V) 312.5 μV (-10 to +10 V)	Photocoupler isolation Between input terminal channels: Non-isolation	0	0*2	8 points (8 ch)
FX3U-4AD (4 ch)	Input range	-20 to +20 mA DC, 4 to 20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 200 kΩ)	Between input terminal and PLC: Photocoupler isolation	0*3	0*3	4 points
the second se	Resolution 1.25 µA (-20 to +20 mA)		0.32 mV (-10 to +10 V)	Between input channels: Non-isolation		0***	(4 ch)

*1: Maximum resolution in the user range setting. *2: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

*3: Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.

♦ Analog output module (D/A conversion)

Model (Number of channels)		Output specifica	ations	Isolation	Compatible CPU module		Analog output
	Items	Output current	Output voltage		FX5U	FX5UC	points
FX5-4DA (4 ch)	Output range	0 to 20 mA DC (External load resistance value 0 to 500 Ω)	-10 to +10 V DC (External load resistance value 1 k Ω to1 M Ω)	Between output terminal and PLC:			
	Resolution	625 nA (0 to 20 mA) 500 nA (4 to 20 mA) 500 nA*1 (User range setting)	312. 5 µV (0 to 10 V) 156.25 µV (0 to 5 V) 125 µV (1 to 5 V) 312.5 µV (-10 to +10 V) 312.5 µV*' (User range setting)	Photocoupler isolation Between output channels: Non-isolation	0	0*2	4 points (4 ch)
FX3U-4DA (4 ch)	Output range	0 to 20 mA DC, 4 to 20 mA DC (External load resistance value 500Ω or less)	-10 to +10 V DC (external load resistance value 1 k Ω to 1 M Ω)	Between output terminal and PLC: Photocoupler isolation		○*3	4 points
the state	Resolution	0.63 µA (0 to 20 mA)	0.32 mV (-10 to +10 V)	Between output channels: Non-isolation	0*3		(4 ch)

*1: Maximum resolution in the user range setting.
 *2: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.
 *3: Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.

◇ FX5U CPU module

Built-in analog input

Model (Number of	Inp	ut specifications	Isolation	
channels)	Items	Input voltage		
FX5U CPU module (2 ch)	Input range	0 to 10 V DC (Input resistance 115.7 kΩ)	Between analog input circuit and PLC circuit: No isolation	
	Resolution	2.5 mV	Between input channels: No isolation	

Built-in analog output

Model (Number of	Out	put specifications	Isolation
channels)	Items	Output voltage	ISUIdliUiT
FX5U CPU module (1 ch)	Output range	0 to 10 V DC (External load resistance value 2 kΩ to 1 MΩ)	Between analog input circuit and PLC circuit:
	Resolution	2.5 mV	No isolation

FX5-4AD-ADP type expansion adapter

○ Features



- High-precision analog input adapter with resolution of 14 bits binary.
- 2) 4-channel voltage input
 (-10 to +10 V DC) or current input
 (-20 to +20 mA DC) is allowed.
- 3) Voltage or current input can be specified for each channel.
- Data can be transferred programless (no dedicated instructions).

♦ Specifications

Items	Specifications						
Analog input points	4 points	(4 channels)					
Analog input voltage	-10 to +1	0 V DC (input resistance	1 MΩ)				
Analog input current	-20 to +2	0 mA DC (input resistan	ce 250 Ω)				
Digital output value	14-bit bir	nary value					
	A	nalog input range	Digital output value	Resolution			
		0 to 10 V	0 to 16000	625 µV			
	Voltage	0 to 5 V	0 to 16000	312.5 µV			
Input characteristics,	vollage	1 to 5 V	0 to 12800	312.5 µV			
resolution*1		-10 to +10 V	-8000 to +8000	1250 μV			
		0 to 20 mA	0 to 16000	1.25 µA			
	Current	4 to 20 mA	0 to 12800	1.25 µA			
		-20 to +20 mA	-8000 to +8000	2.5 µA			
Accuracy (Accuracy in respect to full-scale digital output value)	Ambient		thin ±0.1% (±16 digits) within ±0.2% (±32 digits) ^{:2} : within ±0.3% (±48 digits	s)			
Absolute maximum input	Voltage:	±15 V, Current: ±30 mA					
Conversion speed	Up to 45	0 µs (data refreshed ever	y operation cycle)				
Isolation		input terminal and PLC: input channels: No isola					
Power supply		20 mA (internal power s 10 mA (internal power su					
Compatible CPU module	FX5U, FX	5UC, compatible from ir	iitial product				
Number of occupied input/output points	0 points ((no points occupied)					
Number of connectable modules	FX5U, FX	FX5U, FX5UC: Up to 4 modules to the left side of CPU module					
External dimensions $W \times H \times D$ (mm)	17.6 × 106 × 89.1						
MASS (Weight): kg	Approx. ().1					

*1: For the input conversion characteristics, refer to manuals of each product.
 *2: Products manufactured earlier than June 2016 do not support this specification.

FX5-4DA-ADP type expansion adapter

◇ Features



- High-precision analog output adapter with resolution of 14 bits binary.
- 2) 4-channel voltage output(-10 to +10 V DC) or current output(0 to 20 mA DC) is allowed.
- 3) Voltage or current output can be specified for each channel.
- 4) Data can be transferred programless (no dedicated instructions).

♦ Specifications

ltems			Specifications				
Analog output points	4 points (4 channels)					
Digital input	14-bit bir	nary value					
Analog output voltage	-10 to +1	0 V DC (external load re	sistance value 1 k Ω to 1	ΜΩ)			
Analog output current	0 to 20 m	nA DC (external load resi	stance value 0 to 500 Ω	2)			
	Analog output range		Digital value	Resolution			
		0 to 10 V	0 to 16000	625 µV			
0 · · · · · · · · ·	Valtaga	0 to 5 V	0 to 16000	312.5 µV			
Output characteristics, resolution*1	Voltage	1 to 5 V	0 to 16000	250 µV			
16301011011		-10 to +10 V	-8000 to +8000	1250 µV			
	Current	0 to 20 mA	0 to 16000	1.25 µA			
		4 to 20 mA	0 to 16000	1 µA			
Accuracy (Accuracy in respect to full-scale analog output value)		temperature 25±5°C: wi temperature -20 to 55°C) mV, Current ±20 μA) ge ±40 mV, Current ±40 μA)			
Conversion speed	Up to 950) µs (data refreshed ever	y operation cycle)				
Isolation		output terminal and PLC output channels: No iso		1			
Power supply		+20%, -15% 160 mA (e: 10 mA (internal power su					
Compatible CPU module	FX5U, FX	5UC, compatible from ir	iitial product				
Number of occupied input/output points	0 points (no points occupied)					
Number of connectable modules	FX5U, FX	FX5U, FX5UC: Up to 4 modules to the left side of CPU module					
External dimensions $W \times H \times D$ (mm)	17.6 × 10	17.6 × 106 × 89.1					
MASS (Weight): kg	Approx. 0.1						

*1: For details on the output conversion characteristic, refer to manuals of each product.
 *2: The ambient temperature specification is 0 to 55°C for products manufactured earlier than June 2016.

FX5-4AD type analog input module

○ Features



- 1) High-precision analog input module with 312.5 μ V at voltage input and 625 nA at current input.
- 2) Spring clamp terminal block type with excellent vibration resistance.
- 3) Data of 10,000 points can be logged for each channel and saved in buffer memory. Leaving logs will be useful for analyzing the cause of trouble.

♦ Specifications

Items			Specifications				
Analog input points	4 noints (4 channels)	oposinoutiono				
Analog input voltage	<u> </u>	0 V DC (Input resistance	400 kΩ or more)				
Analog input current		0 mA DC (Input resistance	/				
Absolute maximum input		±15 V, Current: ±30 mA	6 200 12)				
Digital output value	L		2767)				
Digital Output value	16-bit signed binary (-32768 to +32767) Analog input range Digital output value Resolution						
		0 to 10 V	0 to 32000	312.5 µV			
		0 to 5 V	0 to 32000	156.25 µV			
	Voltage	1 to 5 V	0 to 32000	125 µV			
Input observatoriation	vollage	-10 to +10 V	-32000 to +32000	312.5 µV			
Input characteristics, resolution		User range setting	-32000 to +32000	125 µV*			
1000101011		0 to 20 mA	0 to 32000	625 nA			
		4 to 20 mA	0 to 32000	500 nA			
	Current	-20 to +20 mA	-32000 to +32000	625 nA			
		User range setting	-32000 to +32000	500 nA*			
Accuracy (full scale digital output value accuracy)	Ambient		nin ±0.1% (±64 digits) ithin ±0.2% (±128 digits) within ±0.3% (±192 digits)				
Conversion speed	80 µs/ch						
Isolation		input terminal and PLC: I input terminal channels:					
Power supply		40 mA (internal power si 40 mA (internal power si					
Compatible CPU module		5UC: Ver. 1.050 or later on with FX5UC requires F	X5-CNV-IFC or FX5-C1PS	S-5V.			
Number of occupied I/O points	8 points (Either input or output is a	vailable for counting.)				
Number of connectable modules		FX5U: Up to 16 modules FX5UC: Up to 16 modules, or up to 15 modules when using a powered I/O module					
External dimensions W × H × D (mm)	40 × 90 × 102.2						
MASS (Weight): kg	Approx. 0.2						
*: Maximum resolution in t	he user rar	ae settina.					

lution in the user range setting

FX5-8AD type multiple input module

○ Features



- 1) High precision multi input module with 312.5 μ V at voltage input and 625 nA at current input.
- 2) Spring clamp terminal block type with excellent vibration resistance.
- 3) Data of 10,000 points can be logged for each channel and saved in buffer memory. Leaving logs will be useful for analyzing the cause of trouble.

○ Specifications

Items			Specifications			
Analog input points	8 points (8 channels)					
Analog input voltage	-10 to 10 V DC (input resistance 1 MΩ)					
Analog input current	-20 to +2	-20 to +20 mA DC (input resistance 250 Ω)				
Absolute maximum input	Voltage:	±15 V, Current: ±30 m	A			
	Analog input range Digital output value Resolution					
		0 to 10 V	0 to 32000	312.5 µV		
	Voltage	0 to 5 V	0 to 32000	156.25 µV		
Input characteristics,	voltage	1 to 5 V	0 to 32000	125 µV		
resolution		-10 to +10 V	-32000 to +32000	312.5 µV		
		0 to 20 mA	0 to 32000	625 nA		
	Current	4 to 20 mA	0 to 32000	500 nA		
		-20 to +20 mA	-32000 to +32000	625 nA		
Digital output value (16-bit signed binary value)	16-bit signed binary (-32000 to +32000)					
Accuracy	Ambient temperature 25±5°C: within ±0.3% (±192 digits) Ambient temperature -20 to +55°C: within ±0.5% (±320 digits)					
Conversion speed	1 ms/ch					
Isolation	Between input terminal and PLC: Photocoupler isolation Between input terminal channels: Non-isolation					
Power supply	24 V DC, 40 mA (internal power supply) 24 V DC +20%, -15% 100 mA (external power supply)					
Compatible CPU module	FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.					
Number of occupied I/O points	8 points (Either input or output is available for counting.)					
Number of connectable modules	FX5U: Up to 16 modules FX5UC: Up to 16 modules, or up to 15 modules when using a powered I/O module					
External dimensions $W \times H \times D$ (mm)	50 × 90 × 102.2					
MASS (Weight): kg	Approx. 0.3					

FX3U-4AD type analog input module

○ Features



- High-precision analog input module with resolution of 15 bits binary + 1-bit sign (voltage) and 14 bits binary + 1-bit sign (current).
- 2) 4-channel voltage input
 (-10 to +10 V DC) or current input
 (-20 to +20 mA DC, 4 to 20 mA DC) is allowed.
- 3) Voltage or current input can be specified for each channel.
- High-speed AD conversion of 500 µs/ch has been implemented.
- 5) Various functions such as digital filter function and peak value hold function have been provided.

\Diamond Specifications

Items	Input voltage	Input current				
Analog input range	-10 to +10 V DC (Input resistance 200 kΩ)	-20 to +20 mA DC, 4 to 20 mA (Input resistance 250 Ω)				
Effective digital output	15 bits binary + 1-bit sign	14 bits binary + 1-bit sign				
Resolution	0.32 mV (20 V × 1/64000)	1.25 µA (40 mA × 1/32000)				
Total precision	[With ambient temperature 25°C±5°C] ±0.3% in respect to full-scale 20 V (±60 mV) [With ambient temperature 0 to 55°C] ±0.5% in respect to full-scale 20 V (±100 mV)	[With ambient temperature 25°C±5°C] With input of -20 to +20 mA ±0.5% (±200 µA) in respect to full-scale 40 mA Same as with input 4 to 20 mA [With ambient temperature 0 to 55°C] With input of -20 to +20 mA ±1% (±400 µA) in respect to full-scale 40 mA Same as with input 4 to 20 mA				
Conversion speed	500 µs × Number of channels (5 ms × Number of channels used when digital filter is used)					
Isolation	Between input terminal and PLC: Photocoupler isolation Between input terminal channels: Non-isolation					
Power supply	5 V DC, 110 mA (internal power supply) 24 V DC ±10% 90 mA/24 V DC (external power feed)					
Compatible CPU module	FX5U, FX5UC, compatible from initial product Connection with FX5U requires FX5-CNV-BUS, and connection with FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.					
Number of occupied input/ output points	8 points (Either input or output is available for counting.)					
Communication with PLC	Carried out by FROM/TO instruction via buffer memory (buffer memory can directly be specified)					
Number of connectable modules	FX5U : Up to 8 modules when FX3U extension power supply modules are used Up to 6 modules when FX3U extension power supply modules are not used FX5UC: Up to 6 modules					
External dimensions $W \times H \times D$ (mm)	55 × 90 × 87					
MASS (Weight): kg	Approx. 0.2					

FX5-4DA type analog output module

◇ Features



- High-precision analog output module with 312.5 µV at voltage output and 625 nA at current output.
- 2) Spring clamp terminal block type with excellent vibration resistance.
- Built-in waveform output function for continuous analog output at a set conversion cycle by registering prepared waveform data (digital value) to the module extension parameter. Faster and smoother output than with programming, and program-free control for reduced overall programming work.

♦ Specifications

Items	Specifications					
Analog output points	4 points (4 channels)					
Analog output voltage	-10 to +10 V DC (external load resistance 1 k Ω to 1 M Ω)					
Analog output current	0 to 20 r	0 to 20 mA DC (external load resistance 0 to 500 Ω)				
Digital input	16-bit si	16-bit signed binary (-32768 to +32767)				
	Analog output range Digital value Resolution					
		0 to 10 V	0 to 32000	312.5 µV		
		0 to 5 V	0 to 32000	156.3 µV		
	Voltage	1 to 5 V	0 to 32000	125 µV		
Output characteristics, resolution		-10 to +10 V	-32000 to +32000	312.5 µV		
resolution		User range setting	-32000 to +32000	312.5 µV*		
		0 to 20 mA	0 to 32000	625 nA		
	Current	4 to 20 mA	0 to 32000	500 nA		
		User range setting	-32000 to +32000	500 nA*		
Accuracy (full scale analog output value accuracy)	Ambient temperature 25±5°C: within ±0.1% (Voltage ±20 mV, Current ±20 μA) Ambient temperature 0 to 55°C: within ±0.2% (Voltage ±40 mV, Current ±40 μA) Ambient temperature -20 to 0°C: within ±0.3% (Voltage ±60 mV, Current ±60 μA)					
Conversion speed	80 µs/ch					
Isolation	Between output terminal and PLC: Photocoupler isolation Between output channels: Non-isolation					
Power supply	5 V DC, 100 mA (internal power supply) 24 V DC +20%, -15% 150 mA (external power supply)					
Compatible CPU module	FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.					
Number of occupied I/O points	8 points (Either input or output is available for counting.)					
Number of connectable modules	FX5U: Up to 16 modules FX5UC: Up to 16 modules, or up to 15 modules when using a powered I/O module					
External dimensions W × H × D (mm)	40 × 90 × 102.2					
MASS (Weight): kg	Approx. 0.2					

*: Maximum resolution in the user range setting.

FX3U-4DA type analog output module

◇ Features



- High-precision analog output module with resolution of 15 bits binary + 1-bit sign (voltage) and 15 bits binary (current).
- 4-channel voltage output (-10 to + 10 V DC) or current output (0 to 20 mA DC, 4 to 20 mA DC) is allowed.
- 3) Voltage or current output can be specified for each channel.
- Various functions such as table output function and upper-limit/ lower-limit value function have been provided.

♦ Specifications

Items	Output voltage	Output current		
Analog output range	-10 to +10 V DC (External load 1 kΩ to 1 MΩ)	0 to 20 mA DC, 4 to 20 mA DC (External load 500 Ω or less)		
Effective digital input	15 bits binary + 1-bit sign	15-bit binary value		
Resolution	0.32 mV (20 V × 1/64000)	0.63 µA (20 mA × 1/32000)		
Total precision	Ambient temperature 25±5°C Ambient temperature 25±5°C ±0.3% (±60 mV) in respect to full-scale 20 V ±0.3% (±60 μA) in respect to full-scale 20 V Ambient temperature 0 to 55°C ±0.5% (±100 μA) in respect to full-scale 20 V			
Conversion speed	1 ms (unrelated to the number of channels	used)		
Isolation	Between output terminal and PLC: Photocoupler isolation Between output terminal channels: Non-isolation			
Power supply	5 V DC, 120 mA (internal power supply) 24 V DC ±10% 160 mA/24 V DC (external power feed)			
Compatible CPU module	FX5U, FX5UC, compatible from initial product Connection with FX5U requires FX5-CNV-BUS, and connection with FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.			
Number of occupied input/ output points	8 points (Either input or output is available for counting.)			
Communication with PLC	Carried out by FROM/TO instruction via buffer memory (buffer memory can directly be specified)			
Number of connectable modules	FX5U : Up to 8 modules when FX3U extension power supply modules are used Up to 6 modules when FX3U extension power supply modules are not used FX5UC: Up to 6 modules			
External dimensions $W \times H \times D$ (mm)	55 × 90 × 87			
MASS (Weight): kg	Approx. 0.2			

Built-in analog input/output function of FX5U CPU module



 FX5U CPU module has built-in analog input/output. It contains 2-channel analog input and 1-channel analog output.

♦ Specifications (built-in analog input/output only)

Items		Specificat	ions				
Analog input		0 to 10 V DC (Input resistance 115.7 Ω)					
	Absolute maximum input	-0.5 V, +15 V					
	Digital output value	0 to 4000					
A/D part	Digital output	Unsigned 12-bit binary					
AVD part	Maximum resolution	2.5 mV					
	Precision	At ambient temperature of 25°C±5°C, within ±0.5% (±20 digit*1) At ambient temperature of 0 to 55°C, within ±1.0% (±40 digit*1) At ambient temperature of -20 to 0°C*2, within ±1.5% (±60 digit*1)					
	Conversion speed	30 µs/channels (data refreshed every ope	30 µs/channels (data refreshed every operation cycle)				
	Items	Specificat	ione				
	Analog output						
	Digital input value	0 to 10 V DC (External load resistance value 2 kΩ to 1 MΩ) 0 to 4000					
	Digital input	Unsigned 12-bit binary					
-	Maximum resolution	2.5 mV					
D/A part	Precision	At ambient temperature of 25°C±5°C, within ±0.5% (±20 digit*1) At ambient temperature of 0 to 55°C, within ±1.0% (±40 digit*1) At ambient temperature of -20 to 0°C*2, within ±1.5% (±60 digit*1)					
	Conversion speed	30 µs (data refreshed every operation cyc					
	Items	Input specifications	Output specifications				
	Isolation	Inside the PLC: Non-isolation Between input terminal channels: Inside the PLC: Non-isolat Non-isolation					
0	Number of occupied input/output points	0 points (no points occupied)					
Common part	External dimensions $W \times H \times D$ (mm)	FX5U-32M⊡: 150 × 90 × 83 FX5U-64M⊡: 220 × 90 × 83 FX5U-80M⊡: 285 × 90 × 83					
	MASS (Weight): kg	FX5U-32M ⁻ : Approx. 0.70 FX5U-64M ⁻ : Approx. 1.00 FX5U-80M ⁻ : Approx. 1.20					

*1: Digit refers to digital values.

*2: Products manufactured earlier than June 2016 do not support this specification.

Input device for temperature sensor

Platinum resistance thermometer sensor (Pt100) or thermocouple temperature sensors can be connected. FX5-4LC type temperature control module, which provides PID control function with auto tuning, can use a function of intelligent function module to perform temperature control.

\diamond List of input devices for temperature sensor

Model (Number of channels)	Compatible sensor		Input specifications	Insulation method	Compatible CPU module		Number of
		Items	Temperature input		FX5U	FX5UC	channels
FX5-4AD-PT-ADP	Resistance temperature detector	Input range	Pt100: -200 to 850°C Ni100: -60 to 250°C	Between input terminal and PLC: Photocoupler insulation Between input terminal channels Non-isolation			
1	Pt100, Ni100	Resolution	0.1°C				
FX5-4AD-TC-ADP	Thermocouple	Input range	[Typical example] K type: -200 to 1200°C J type: -40 to 750°C		0	0	4 ch
1	K, J, T, B, R, S	Resolution	0.1°C to 0.3°C (depending on the sensor used)				
FX5-8AD	Resistance temperature detector	Input range	Pt100: -200 to 850°C Ni100: -60 to 250°C				
r 11	Pt100, Ni100	Resolution	0.1°C	Between input terminal and PLC:			
	Thermocouple K, J, T, B, R, S	Input range	[Typical example] K type: -200 to 1200°C J type: -40 to 750°C	Photocoupler insulation Between input terminal channels: Non-isolation	0	0*	8 ch
	n, J, I, D, n, J	Resolution	0.1°C to 0.3°C (depending on the sensor used)				
FX5-4LC	Resistance temperature detector 3-wire type Pt100 3-wire type JPt100 2-wire/3-wire type Pt1000	Input range	3-wire type Pt100: -200 to 600°C 3-wire type JPt100: -200 to 500°C 2-wire/3-wire type Pt1000: -200 to 650°C	Between analog input part and PLC: Photocoupler insulation Between transistor output part and PLC: Photocoupler insulation Between analog input part and power supply: Insulation by the DC-DC converter Between transistor output part and power supply: Insulation by the DC-DC converter Between channels: Isolated			
		Resolution	0.1°C or 1°C (depends on the sensor used)				
	Thermocouple K, J, T, B, R, S, N, PLII, W5Re/W26Re, U, L	Input range	[Typical example] K type: -200 to 1300°C J type: -200 to 1200°C		0	0*	4 ch
		Resolution	0.1°C or 1°C (depending on the sensor used)				
	Micro voltage input	Input range	0 to 10 mV DC, 0 to 100 mV DC				
		Resolution	0.5 μV, 5.0 μV				
FX3U-4LC	Resistance temperature detector 3-wire type Pt100 3-wire type JPt100 2-wire/3-wire type Pt1000	Input range	[Typical example] Pt100: -200 to 600°C Pt1000: -200.0 to 650.0°C	Between inside and channels: Photocoupler isolation Between inside and power supply: Insulation by the DC-DC converter Between channels: Isolated			
		Resolution	0.1°C or 1°C (depending on the sensor used)				
	Thermocouple K, J, R, S, E, T, B, N, PLII, W5Re/W26Re, U, L	Input range	[Typical example] K type: -200.0 to 1300°C J type: -200.0 to 1200°C		O*2	O*2	4 ch
		Resolution	0.1°C or 1°C (depending on the sensor used)				
	Miero voltoro int	Input range	0 to 10 mV DC, 0 to 100 mV DC				
	Micro voltage input	Resolution	0.5 μV, 5.0 μV				

*1: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

*2: Connection with FX5U or FX5UC.requires FX5-CNV-BUS or FX5-CNV-BUSC.

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FX5-4AD-PT-ADP type resistance temperature detector temperature sensor input expansion adapter

◇ Features



- 1) Resistance temperature detector (Pt100, Ni100) temperature sensor input expansion adapter
- 2) Four channels can be measured with high resolution of 0.1°C.
- 3) It is possible to use a combination of temperature sensors for each channel.
- 4) The measurement unit can be expressed in degrees Celsius (°C) or Fahrenheit (°F).
- 5) Data transfer is possible without programming (no dedicated instructions).

♦ Specifications

Items			Specifications			
Analog	Analog input points		4 points (4 channels)			
Usable resistance			Pt100			
tempe	rature detecto	**1	Ni100 (DIN 43760 1987)			
Tempe	erature	Pt100	-200 to 850°C (-328 to 1562°F)			
measu	iring range	Ni100	-60 to 250°C (-76 to 482°F)			
			16-bit signed binary value			
Digital	Digital output value		-2000 to 8500 (-3280 to 1562)			
		Ni100	-600 to 2500 (760 to 4820)			
	Ambient	Pt100	±0.8°C			
Accuracy	temperature 25±5°C	Ni100	±0.4°C			
Accu	Ambient	Pt100	±2.4°C			
	temperature -20 to 55°C	Ni100	±1.2°C			
Resolu	Resolution		0.1°C (0.1 to 0.2°F)			
Conve	rsion speed*2		Approx 85 ms/channel			
Isolation			Between input terminal and CPU module: Photocoupler isolation Between input terminal channels: Non-isolation			
Power supply			24 V DC, 20 mA (internal power supply) 5 V DC, 10 mA (internal power supply)			
Comp	atible CPU mo	dule	FX5U, FX5UC: Ver. 1.040 or later			
Number of occupied I/O points		I/O	0 points (no occupied points)			
Number of connectable modules		ble	FX5U, FX5UC: Up to 4 modules to the left side of CPU module			
External dimensions $W \times H \times D$ (mm)			17.8 × 106 × 89.1			
MASS (Weight): kg			Approx. 0.1			

* 1: Only 3-wire type resistance temperature detectors can be used.
 * 2: For details of conversion speeds, refer to the manual.

FX5-4AD-TC-ADP type thermocouple temperature sensor input expansion adapter

○ Features



- 1) Thermocouple temperature sensor input expansion adapter
- 2) Four channels can be measured with high resolution of 0.1°C.
- 3) It is possible to use a combination of temperature sensors for each channel.
- 4) The measurement unit can be expressed in degrees Celsius (°C) or Fahrenheit (°F).
- 5) Data transfer is possible without programming (no dedicated instructions).

♦ Specifications

	Item		Speci	fications			
Anal	og input points		4 points (4 channels)				
	icable thermoco	puple*1	K, J, T, B, R, S				
7.4010		K	-200 to 1200°C (-328 to 2192°F)				
		J	-40 to 750°C (-40 to 1382°F)				
Tom	ooroturo	Т	-200 to 350°C (-328 to 662°F)				
	perature suring range	B	600 to 1700°C (1112 to 3092°F)				
mou	ouring rungo	R	0 to 1600°C (32 to 2912°F)				
		S	0 to 1600°C (32 to 2912°F)				
		0	. ,				
			16-bit signed binary value				
		K	-2000 to 12000 (-3280 to 21920)				
		J	-400 to 7500 (-400 to 13820)				
Digit	al output value	T	-2000 to 3500 (-3280 to 6620)				
		В	6000 to 17000 (11120 to 30920)				
		R	0 to 16000 (320 to 29120)				
		S	0 to 16000 (320 to 29120)				
		к	±3.7°C (-100 to 1200°C)*2	±4.9°C (-150 to -100°C)*2			
			±7.2°C (-200 to -150°C)*2				
		J	±2.8°C				
	Ambient	Т	±3.1°C (0 to 350°C)*2	±4.1°C (-100 to 0°C)*2			
	temperature 25±5°C		±5.0°C (-150 to -100°C)*2	±6.7°C (-200 to -150°C)*2			
	2010 0	В	±3.5°C				
Ŧ		R	±3.7°C				
Accuracy*1		S	±3.7°C				
our			±6.5°C (-100 to 1200°C)*2	±7.5°C (-150 to -100°C)*2			
Ac		K	±8.5°C (-200 to -150°C)*2				
		J	±4.5°C				
	Ambient	_	±4.1°C (0 to 350°C)*2	±5.1°C (-100 to 0°C)*2			
	temperature -20 to 55°C	Т	±6.0°C (-150 to -100°C)*2	±7.7°C (-200 to -150°C)*2			
	-20 10 55 0	В	±6.5°C				
		R	±6.5°C				
		S	±6.5°C				
	1	K, J, T	0.1°C (0.1 to 0.2°F)				
Reso	olution	B, R, S	0.1 to 0.3°C (0.1 to 0.6°F)				
Con	version speed*3	10,11,0					
			Approx. 85 ms/channel				
Isola	Isolation		Between input terminal and CPU module: Photocoupler isolation Between input terminal channels: Non-isolation				
Power supply			24 V DC, 20 mA (internal power supply)				
			5 V DC, 10 mA (internal power supply) FX5U, FX5UC: Ver. 1.040 or later				
Compatible CPU module Number of occupied I/O			,				
poin		1/0	0 point (no occupied points)				
Num mod	iber of connecta ules	able	FX5U, FX5UC: Up to 4 modules to the le	aft side of CPU module			
	rnal dimensions H × D (mm)		17.8 × 106 × 89.1				
<u> </u>	S (Weight): kg		Approx. 0.1				
			au requires a warm up of 45 minutes (opera				

*1: Obtaining sufficient accuracy requires a warm-up of 45 minutes (energization).
*2: Accuracy varies depending on the measured temperature range in ().
*3: For details of conversion speeds, refer to the manual.

FX5-8AD type multiple input module

○ Features



- 1) Since a single module can handle input of voltage, current, thermocouple, and resistance temperature detector, there is no need to prepare multiple modules for different objects.
- 2) The module can easily detect a disconnection of the thermocouple or resistance temperature detector, and therefore can reduce the downtime and maintenance cost.
- 3) Data of 10000 points can be logged for each channel and saved in buffer memory. Saving logs will be useful for troubleshooting.

♦ Specifications

	Item		Specifications				
Analog input po		8 points (8 channels					
Analog input vo		-10 to 10 V DC (input resistance 1 MΩ)					
Analog input cu		-20 to +20 mA DC (input resistance 250 Ω)					
Absolute maxin		Voltage: ±15 V, Current: ±30 mA					
			K, J, T: 0.1°C (0.1 to 0.2°F)				
Input	Thermocouple		B, R, S: 0.1 to 0.3°C (0.1 to 0.6°F)				
characteristics, resolution*1	Resistance temperature detector	0.1°C (0.2°F)					
Digital output value (16-bit signed binary value)	Thermocouple	K: -2000 to +1200 J: -400 to +7500 (T: -2000 to +3500 B: 6000 to 17000 (R: 0 to 16000 (320 S: 0 to 16000 (320	(-3280 to +6620) 11120 to 30920) to 29120)				
	Resistance temperature detector		8500 (-3280 to +15620) 500 (-760 to +4820)				
	Thermocouple*2	Ambient temperature 25±5°C	K: ±3.5°C (-200 to -150°C) K: ±2.5°C (-150 to -100°C) K: ±1.5°C (-100 to 1200°C) J: ±1.2°C T: ±3.5°C (-200 to -150°C) T: ±2.5°C (-150 to -100°C) T: ±2.3°C B: ±2.3°C R: ±2.5°C S: ±2.5°C				
Accuracy		Ambient temperature -20 to 55°C	K: $\pm 8.5^{\circ}$ C (-200 to -150°C) K: $\pm 7.5^{\circ}$ C (-150 to -100°C) K: $\pm 6.5^{\circ}$ C (-100 to 1200°C) J: $\pm 3.5^{\circ}$ C T: $\pm 5.2^{\circ}$ C (-200 to -150°C) T: $\pm 4.2^{\circ}$ C (-150 to -100°C) T: $\pm 3.1^{\circ}$ C (-100 to 350°C) B: $\pm 6.5^{\circ}$ C S: $\pm 6.5^{\circ}$ C				
	Resistance	Ambient temperature 25±5°C	Pt100: ±0.8°C Ni100: ±0.4°C				
	temperature detector	Ambient temperature -20 to 55°C	Pt100: ±2.4°C Ni100: ±1.2°C				
Conversion speed	Thermocouple/ Resistance temperature detector	40 ms/ch					
Isolation		Between input term	inal and PLC: Photocoupler isolation inal channels: Non-isolation				
Power supply			ternal power supply) 5% 100 mA (external power supply)				
Compatible CPU module			FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.				
Applicable engineering tool		GX Works3 Ver. 1.0	035M or later				
	Number of occupied I/O points Number of connectable modules		unted on either input or output) idules iodules, or up to 15 modules when using a powered I/O				
External dimens W × H × D (mm		module 50 × 90 × 102.2					
MASS (Weight)	<u>'</u>	Approx. 0.3					
ioo (woight)		II. pprov. 0.0					

*1: For details of input characteristics, refer to the manual.
 *2: To stabilize the accuracy, warm-up (supply power) the system for 30 minutes or more after power-on.

FX5-4LC type temperature control module

◇ Features



- Being compatible with the thermocouple, resistance temperature detector, and micro voltage input, the module can be used for a wide range of applications.
- The module can suppress the overshoot in which the output value exceeds the target value or hunting phenomenon which oscillates before and after the target value.
- Since the change in temperature can be checked with the waveform, parameters can be adjusted while checking the waveform displayed in real time.

\diamond Specifications

	ltem		Specifications					
Control system		Two-position control, standard PID control, heating/cooling PID control, cascade control						
Control operation c	ycle	250 ms/4 ch						
Temperature measu	uring range	Thermocouple	K: -200 to +1300°C (-100 to +2400°F) J: -200 to +1200°C (-100 to +2100°F) T: -200 to +400°C (-300 to +700°F) S: 0 to 1700°C (0 to 3200°F) R: 0 to 1700°C (0 to 3200°F) E: -200 to +1000°C (0 to 1800°F)	B: 0 to 1800°C (0 to 3000°F) N: 0 to 1300°C (0 to 2300°F) PLII: 0 to 1200°C (0 to 2300°F) W5Re/W26Re: 0 to 2300°C (0 to 3000°F) U: -200 to +600°C (-300 to +700°F) L: 0 to 900°C (0 to 1600°F)				
		Resistance temperature detector Pt100 (3-wire type): -200 to +600°C (-300 to +1100°F) JPt100 (3-wire type): -200 to +500°C (-300 to +900°F) Pt1000 (2-wire/3-wire type): -200.0 to +650.0°C (-328 to +1184°F)						
		Micro voltage input	0 to 10 mV DC, 0 to 100 mV DC					
Heater disconnection	on detection	Alarm detection						
	Number of input points	4 points						
	Input type (selectable for each channel)	Thermocouple Resistance temperature detector	K, J, R, S, E, T, B, N, PLII, W5Re/W26Re, 3-wire type Pt100 3-wire type JPt100 2-wire/3-wire type Pt1000	U, L				
		Micro voltage input						
	Measurement accuracy*	<u> </u>	FX5 User's Manual (Temperature Control).					
	Cold junction temperature	Ambient temperature 0 to 55°C	Within ±1.0°C. When the input value is -150 to -100°C: W When the input value is -200 to -150°C: W					
Input specifications	compensation error	Ambient temperature -20 to 0°CWithin ±1.8°C. When the input value is -150 to -100°C: Within ±3.6°C. When the input value is -200 to -150°C: Within ±5.4°C						
	Resolution	0.1°C (0.1°F), 1.0°C (1.0°F)	, 0.5 µV, or 5.0 µV (depends on the input rar	nge of the sensor used)				
	Sampling cycle	250 ms/4 ch						
	Influence of input conductor resistance	3-wire type	Approx. 0.03%/ Ω for full scale, and 10 Ω or less per line					
	(for resistance temperature detector input)	2-wire type	Approx. 0.04%/ Ω for full scale, and 7.5 Ω or less per line					
	Influence of external resistance (for thermocouple input)	About 0.125 μV/Ω						
	Input impedance	1 MΩ or more						
	Sensor current	Approx. 0.2 mA (for resistar	nce temperature detector input)					
	Operation at input disconnection/ short circuit	Upscale/downscale (for resistance temperature detector input)						
Current detector (CT)	Number of input points	4 points						
input specifications	Sampling cycle	0.5 seconds						
Output specification	าร		ansistor output, Rated load voltage: 5 to 24 \ mA, Control output cycle: 0.5 to 100.0 seco					
Power supply		5 V DC, 140 mA (internal po 24 V DC +20%, -15% 25 m	ower supply)					
Isolation		The analog input part and between the transistor output part and PLC are insulated by the photocoupler. The analog input part and between the transistor output part and power supply are insulated by the DC/DC converter. Insulated between channels						
Compatible CPU m	odule	FX5U, FX5UC: Ver. 1.050 o Connection with FX5UC rec	r later quires FX5-CNV-IFC or FX5-C1PS-5V.					
Applicable engineer	ring tool	GX Works3 Ver. 1.035M or	later					
Number of occupie	d I/O points	8 points (can be counted or	n either input or output)					
Number of connect	able modules	FX5U: Up to 16 modules FX5UC: Up to 16 modules,	or up to 15 modules when using a powered	d I/O module				
External dimensions	s W \times H \times D (mm)	60 × 90 × 102.2						
MASS (Weight): kg		Approx. 0.3						

Analog control

FX3U-4LC type temperature control module

◇ Features



- The module provides 4-ch temperature sensor input and control output through which "two-position control, standard PID control (auto-tuning possible), heating/cooling PID control, and cascade control" can be carried out. It can also be used in combination with an analog input/output module to perform PID control by voltage and current.
- 2) The module is newly equipped with cascade control. With two control loops of master and slave, the module can quickly adjust the temperature against temperature change due to disturbance or the like.
- Heating/cooling PID control of up to 4 loops can be performed by output operation of 2 systems (heating output and cooling output). Temperature control can be achieved with high stability in both the heating and cooling sides.
- Micro voltage signals such as "0-10 mV DC" and "0-100 mV DC" can be input. Sensors such as micro voltage output sensor can directly be connected.
- 5) The module supports a wide range of thermocouple temperature sensor and high-precision Pt1000 temperature sensor.

♦ Specifications

	Items		Specifications			
Control system		Two-position control, standard PID control, heating/cooling PID control, and cascade control				
Control operation cycle		250 ms/4 ch				
		Thermocouple	K: -200.0 to 300°C (-100 to 400°F) J: -200.0 to 200°C (-100 to 100°F)			
Se	tting temperature range*1	Resistance temperature detector	Pt100 (3-wire type): -200.0 to 00.0°C (-300.0 to 100°F) Pt1000 (2-wire/3-wire type): -200.0 to 50.0°C (-328 to 184°F)			
		Micro voltage input	0 to 10 mV DC, 0 to 100 mV DC			
He	ater disconnection detection	Detection of alarm by buffer men	nory (variable in the range from 0.0 to 100.0 A)			
	No. of input points	4 points				
Type of input (selectable for each channel)		[Resistance temperature detecto [Thermocouple] K, J, R, S, E, T, f [Micro voltage input] 0 to 10 mV	3-wire type JPt100 2-wire/3-wire type Pt1000 B, N, PLII, W5Re/W26Re, U, L			
Input specifications	Example of measurement accuracy*1*2	[At ambient temperature 0 to 55°	e is 500°C or more: Displayed value ±0.3% ±1 digit			
-	Example of resolution*1	0.1°C (0.1°F), 1°C (1°F), 0.5 μV, α	or 5.0 μV			
	Sampling cycle	250 ms/4 ch				
	Operation at the time of input disconnection/ short-circuit	Up scale/down scale (at the time of resistance thermometer sensor input)				
Cu	rrent detector (CT) input specification	Number of points: 4 Current detector: CTL-12-S36-8, CTL-12-S56-10, CTL-6-P-H (manufactured by U.R.D. Ltd.), sampling cycle: 0.5 sec.				
Ou	tput specifications	Number of points: 4 Type: NPN open collector transistor, Rated load voltage: 5 to 24 V DC, Maximum load current: 100 mA, Control output cycle: 0.5 to 100.0 sec.				
Po	wer supply	5 V DC 160 mA (Internal power supply) 24 V DC +20% -15% 50 mA (external power feed from terminal block)				
Iso	lation	Use of photocoupler for isolation between analog inputs/transistor outputs and PLC Use of DC/DC converter for isolation between analog inputs/transistor outputs and power supply Isolation between channels				
Co	mpatible CPU module	FX5U, FX5UC, compatible from initial product Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.				
Nu	mber of occupied input/output points	8 points (Either input or output is	available for counting.)			
Co	mmunication with PLC	Carried out by FROM/TO instruc	tion via buffer memory (buffer memory can directly be specified)			
Nu	mber of connectable modules	FX5U : Up to 8 modules when FX3U extension power supply modules are used Up to 6 modules when FX3U extension power supply modules are not used FX5UC: Up to 6 modules				
Ext	ternal dimensions $W \times H \times D$ (mm)	90 × 90 × 86				
MA	ASS (Weight): kg	Approx. 0.4				

*1: Differs depending on the sensor input range.

*2: To stabilize the measurement accuracy, warm-up (supply power) the system for 30 minutes or more after power-on.

High speed counter

Using high-speed counters allow PLC to capture high-speed signals from encoders and sensors. Since the CPU module has built-in high performance high-speed counters, high-speed control is possible with simple programs.

List of high-speed counters

♦ Built-in high-speed counter functions of CPU module

Model	Model	Maximum frequency	Operation mode	High-speed processing instruction
FX5U/FX5UC	1 phase, 1 input (S/W)	200 kHz		
Annual	1 phase, 1 input (H/W)	200 kHz		- 32-bit data comparison set
	1 phase, 2 input	200 kHz	- Normal mode - Pulse density	 - 32-bit data comparison reset - 32-bit data band comparison
1000	2 phase, 2 input [1 edge count]	200 kHz	measurement mode	- 16-bit data high-speed input/output
	2 phase, 2 input [2 edge count]	100 kHz	 Rotation speed measurement mode 	function start/stop - 32-bit data high-speed input/output
Ô.	2 phase, 2 input [4 edge count]	50 kHz		function start/stop
	Internal clock	1 MHz (fixed)		

 $\boldsymbol{\star}:$ For details, refer to the programming manual and hardware manual of each product.

♦ High-speed counter of FX5U/FX5UC CPU module

High speed counters use parameters to make input allocation and function settings and use HIOEN instruction to perform operations.

Types of high-spe	ed counters	Pulse input signal type
1 phase, 1 input co	ountor (SAMA	Phase A Input ON OFF
i pliase, i input o	Junier (J/VV)	Counting Direction OFF ON Switching Bit
1 phase, 1 input co	ountor (HAAA	Phase A Input ON OFF
i phase, i input o	Dunter (m/ vv)	Phase B Input (input for switching the OFF ON counting direction)
1 phase 2 input o	ounter	Phase A Input (Up-Counting Input from OFF to ON: +1) OFF
1 phase, 2 input counter		Phase B Input (Down-Counting Input) (from OFF to ON: -1) OFF
		At Up-Counting At Down-Counting
	1 edge	Phase A Input
	count	+1+1/-1/-1
		Phase B Input
		At Up-Counting At Down-Counting
2 phase, 2 input	2 edge	Phase A Input
counter	count	+1 +1 -1/ (-1
		Phase B Input
		At Up-Counting At Down-Counting
	4 edge	Phase A Input
	count	
		Phase B Input
		Counting Direction Switching BitOFF ON
Internal clock		ON Internal Clock (1 MHz)
		II

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◇ Built-in high-speed counter input allocation

Parameter is used to set the input device allocation of high-speed counters.

Parameter is used to set the function for each channel, and input device allocation is determined by the settings. When internal clock is used, the allocation is the same as that of 1 phase, 1 input (S/W), without using phase A.

СН	Type of high-speed counter	X0	X1	X2	X3	X4	X5	X6	X7	X10	X11	X12	X13	X14	X15	X16	X17
	1 phase, 1 input (S/W)	А								Р	E						
	1 phase, 1 input (H/W)	А	В							Р	E						
CH1	1 phase, 2 input	А	В							Р	E						
	2 phase, 2 input	А	В							Р	E						
	1 phase, 1 input (S/W)		A									Р	E				
CH2	1 phase, 1 input (H/W)			A	В							Р	E				
	1 phase, 2 input			A	В							Р	E				
	2 phase, 2 input			A	В							Р	E				
	1 phase, 1 input (S/W)			A										Р	E		
СНЗ	1 phase, 1 input (H/W)					Α	В							Р	E		
003	1 phase, 2 input					A	В							Р	E		
	2 phase, 2 input					A	В							Р	E		
	1 phase, 1 input (S/W)				A											Р	E
CH4	1 phase, 1 input (H/W)							Α	В							Р	E
0П4	1 phase, 2 input							A	В							Р	E
	2 phase, 2 input							Α	В							Ρ	E
	1 phase, 1 input (S/W)					A				Р	E						
CH5	1 phase, 1 input (H/W)									A	В	Р	E				
	1 phase, 2 input									A	В	Р	E				
	2 phase, 2 input									A	В	Р	E				
	1 phase, 1 input (S/W)						A					Р	E				
CH6	1 phase, 1 input (H/W)											A	В	Р	E		
	1 phase, 2 input											A	В	Р	E		
	2 phase, 2 input											А	В	Р	E		
	1 phase, 1 input (S/W)							A						Р	E		
CH7	1 phase, 1 input (H/W)													A	В	Ρ	E
	1 phase, 2 input													A	В	Ρ	E
	2 phase, 2 input													A	В	Ρ	E
	1 phase, 1 input (S/W)								A							Р	E
CH8	1 phase, 1 input (H/W)															А	В
	1 phase, 2 input															А	В
	2 phase, 2 input															А	В
CH1 to CH8	Internal clock								Not	used							

A: Phase A input B: Phase B input (With 1 phase 1 input (H/W), however, direction switching input is made.) P: External preset input (Use or nonuse can be selected for each channel using parameters.) E: External enable input (Use or nonuse can be selected for each channel using parameters.)

◇ High-speed pulse input/output module

Model	Туре	Highest frequency	Operation mode	High-speed processing instruction	Compatible	CPU module
IVIOUEI	туре		Operation mode	High-speed processing instruction	FX5U	FX5UC
FX5-16ET/ES-H	1 phase, 1 input (S/W)	200 kHz				
FX5-16ET/ESS-H	1 phase, 1 input (H/W)	200 kHz				
151 June 191	1 phase, 2 input	200 kHz			0	0*
	2 phase, 2 input [1 edge count]	200 kHz	- Normal mode	 16-bit data high-speed input/output function start/stop 32-bit data high-speed input/output function start/stop 		
	2 phase, 2 input [2 edge count]	100 kHz				
	2 phase, 2 input [4 edge count]	50 kHz				
	Internal clock	1 MHz (fixed)				

*: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

◇ Input assignment and the maximum frequency for each input assignment of the high-speed pulse input/output module

"
—" of each input represents the prefix input number of the high-speed pulse input/output module. "X \square +6" and "X \square +7" are input frequency up to 10 kHz without regard to the maximum frequency value. The "preset" input and "enable" input are input frequency up to 10 kHz without regard to the maximum frequency value.

СН	High-speed counter type	X□	X□+1	X□+2	X□+3	X□+4	X□+5	X□+6	X□+7	Maximum frequency
	1 phase, 1 input (S/W)	A	Р					E		200 kHz
СН9,	1 phase, 1 input (H/W)	A	В	Р				E		200 kHz
CH11,	1 phase, 2 input	A	В	Р				E		200 kHz
CH13,	2 phase, 2 input [1 edge count]	A	В	Р				E		200 kHz
CH15	2 phase, 2 input [2 edge count]	A	В	Р				E		100 kHz
	2 phase, 2 input [4 edge count]	A	В	Р				E		50 kHz
	1 phase, 1 input (S/W)				A	Р			E	200 kHz
CH10,	1 phase, 1 input (H/W)				A	В	Р		E	200 kHz
CH12,	1 phase, 2 input				A	В	Р		E	200 kHz
CH14,	2 phase, 2 input [1 edge count]				A	В	Р		E	200 kHz
CH16	2 phase, 2 input [2 edge count]				A	В	Р		E	100 kHz
	2 phase, 2 input [4 edge count]				A	В	Р		E	50 kHz
CH9 to CH16	Internal clock	Not used								

A: Phase A input

B: Phase A input (For 1-phase 1-input (H/W): direction change input) P: External "preset" input (Use or nonuse can be selected for each channel using parameters.)

E: External "enable" input (Use or nonuse can be selected for each channel using parameters.)

◇ High-speed counter module

Model (Number of	Туре	Highest response frequency	Function	Hardware comparison	2-phase counter edge count	Compatible CPU module		
channels)				output function	function	FX5U	FX5UC	
FX3U-2HC (2 ch)	1 phase 1 input	Max. 200 kHz						
	1 phase 2 input	Max. 200 kHz	With match output (delay of up to 30 µs) function Output type: Output common to sink/source 2 points/channel	0	_	O* Up to 2 modules	O* Up to 2 modules	
	2 phase 2 input	1 edge count: Max. 200 kHz 2 edge count: Max. 100 kHz 4 edge count: Max. 50 kHz			0			

*: Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.

FX3U-2HC type high-speed counter module

◇ Features



- Input of 2-ch high-speed signal can be made in a module to count a maximum of 200 kHz. Each channel is equipped with 2 high-speed output terminal points based on the setting of comparison value received from CPU module.
- 2) In 2-phase input, 1/2/4 edge count mode can be set.
- 3) Counting can be permitted/inhibited in CPU module or external input.
- Connection with an encoder of line driver output type can be made.
- 5) I/O signal connection adopts a connector system and is compact.

\diamond Specifications

Items	Specifications
No. of input points	2 points
Signal level	According to connection terminals, 5 V DC, 12 V DC and 24 V DC are selectable. The line driver output type is connected to the 5 V terminal.
Frequency	1 phase, 1 input: 200 kHz or less 1 phase, 2 input: 200 kHz or less 2 phase, 2 input: 200 kHz or less/1 edge count, 100 kHz or less/2 edge count, 50 kHz or less/4 edge count
Counting range	Binary signed 32 bits (-2,147,483,648 to +2,147,483,647) or binary unsigned 16 bits (0 to 65,535)
Count mode	Automatic up/down (with 1 phase 2 input or 2 phase input, or selected up/down (with 1 phase 1 input)
Match output	When the current value of the counter matches a comparison set value, comparison output is set within 30 μs (ON), and cleared (OFF) within 100 μs by reset instruction.
Output type	2 points/ch, 5 to 24 V DC 0.5 A (output common to sink/source)
Additional function	Buffer memory is available to set mode and comparison data from the CPU module. Current value, comparison results, and error status can be monitored via the CPU module.
Current consumption	5 V DC 245 mA (Internal power supply)
Compatible CPU module	FX5U, FX5UC, compatible with initial product or later Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.
Number of occupied input/output points	8 points (Either input or output is available for counting.)
Communication with PLC	Carried out by FROM/TO instruction via buffer memory (buffer memory can directly be specified)
Number of connectable modules	FX5U, FX5UC: Up to 2 modules
External dimensions $W \times H \times D$ (mm)	55 × 90 × 87
MASS (Weight): kg	Approx. 0.2

\Diamond Option

Connector for discrete wires (40-pin)

Model name	Туре
FX-I/O-CON2-S	Connector for single wires AWG22 (0.3 mm ²)
FX-I/O-CON2-SA	Connector for single wires AWG20 (0.5 mm²)

External device connection connectors and connection cables etc. are not included with the product. Please arrange them by the customer.

FX5-16ET/E -H type high-speed pulse input/output module

◇ Features



- 1) Input of high-speed pulses can be counted (2 ch, 200 kHz).
- 2) The high-speed counter function and the positioning function can be used together (2 ch + 2 axes). The terminals not assigned can be used as general-purpose input/ output.

♦ Specifications

Items		Specifications
High-speed pulse	input	2 ch
Input response	X□ to X□+5*	200 kHz
frequency	X□+6, X□+7*	10 kHz
Power supply		5 V DC, 100 mA (internal power supply) 24 V DC, 125 mA (supplied from service power supply or external power supply)
Compatible CP	J module	FX5U, FX5UC from Ver. 1.030 Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.
Number of conr	nectable modules	FX5U, FX5UC: Up to 4 modules
External dimensions $W \times H \times D$ (mm)		40 × 90 × 83
MASS (Weight): kg		Approx. 0.25

*: "□" represents the prefix input number of each high-speed pulse input/output module.

Positioning control

In addition to CPU module built-in positioning instructions, a pulse output module has been prepared to achieve full-scale positioning control. Furthermore, simple motion modules, which can perform complicated control as well as even multi-axis/interpolation control, are lined up to support positioning control.

List of positioning control

\diamond Built-in pulse output function of CPU module

	Model/feature	Items	Function
module	FX5U/FX5UC	Number of control axes	4 axes* (Simple linear interpolation by 2-axis simultaneous start)
f CPU n	A ADD THE ADD	Maximum frequency	2147483647 (200 kpps in pulses)
function o		Positioning program	Sequence program, Table operation
output fu	The module is equipped with positioning function for	Compatible CPU module	Transistor output type
pulse o	4-axis pulse output and 8-ch input.	Pulse output instruction	PLSY and DPLSY instructions
Built-in		Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, TBL, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions

 $\boldsymbol{\star}$: The number of control axes is 2 when the pulse output mode is CW/CCW mode.

\diamond High-speed pulse input/output module

	Model/feature	Items	Function	Compatible CPU module	
	Model/leature	items	FUNCTION		FX5UC
module	FX5-16ET/ES-H FX5-16ET/ESS-H	Number of control axes	2 axes (Simple linear interpolation by 2-axis simultaneous start)		
nt mod	111 m	Maximum frequency	2147483647 (200 kpps in pulses)		
input/output		Positioning program	Sequence program, Table operation		
		Output type	FX5-16ET/ES-H: Transistor output (Sink type)	0	0*
pulse		Output type	FX5-16ET/ESS-H: Transistor output (Source type)		
speed	Up to 200 kpps pulse output is possible. Because various positioning operation modes are	Pulse output instruction	-		
High-s	supported, the module is suitable for 2-axis simple positioning.	Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions		

*: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

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\diamond Pulse output module

Model/feature		Items	Function		Compatible	CPU module
		ILEITIS	FX5-20PG-P	FX5-20PG-D	FX5U	FX5UC
	FX5-20PG-P FX5-20PG-D	Number of control axes	2 axes			
		Interpolation	2-axis linear interpolation, 2-axis circular interpolation			
		Output type	Transistor	Differential driver		
		Pulse output type	PULSE/SIGN mode, CW/ Phase A/B (4 multiplication)	/CCW mode , phase A/B (1 multiplication)		
	Two-axis positioning module equipped with linear	Command speed	200 kpps	5 Mpps	0	O*1
	interpolation and circular interpolation. By analyzing the positioning data in advance, it can start the positioning at high speeds.	Control system	PTP (Point To Point) conti linear and arc configurabl position switching control control		0	0**
e		Positioning program	Sequence program			
noou		Positioning data	600 data/axis			
Pulse output module		Number of occupied I/O points	8 points (can be counted	on either input or output)		
lse o	FX3U-1PG	Number of control axes	1 axis			
P		Interpolation function	_			
		Command speed	200 kpps			
		Output type	Transistor			
	Up to 200 kpps pulse output is possible. Because various positioning operation modes are	Pulse output type	Forward rotation pulse/re pulse train + direction	verse rotation pulse, or	O*2	O*2
	supported the module is suitable for 1-axis simple positioning.	Manual pulse generator connection	_			
		Positioning program	Sequence program (FRO	M/TO instruction)		
		ABS current value read	Allowed by a sequence p	rogram		
	Connection with EVELIC requires EVE CNIVIEC or EVE C1DS F	Number of occupied input/output points	8 points (Either input or output is a	available for counting.)		

*1 : Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V. *2 : Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.

♦ Simple motion module

	Mar	14 a se a	Funct	ion	Compatible	CPU module
	Model/feature		FX5-40SSC-S	FX5-80SSC-S	FX5U	FX5UC
	FX5-40SSC-S FX5-80SSC-S	Number of control axes	4 axes	8 axes		
		Interpolation function	2-axis, 3-axis, 4-axis linear 2-axis circular interpolation			
lle		Control system	PTP (Point To Point) control, Trajectory control (both linear and arc), Speed control, Speed-position switching control, Position-speed switching control, Speed-torque control			
high .ug com	ince the module is compatible with SSCNET III/H, igh-speed/high-precision positioning can be achieved in ombination with MR-J4 servo motor. 'arameter settings and table operation settings can easily	Mark detection function	mode, Ring Buffer mode	rk detection signal: up to 4 points, mark		O*1
nple m	be made with GX Works3.	Digital oscilloscope function* ²	Bit data: 16 ch, Word data:	16 ch		
Sin		Servo amplifier connection method	SSCNET III/H			
		Manual pulse generator connection	Possible to connect 1 mod	lule		
		Positioning program	Sequence program			
		Number of occupied input/output points	8 points (Either input or output is av	ailable for counting.)		

*1: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V. *2: 8 ch word data and 8 ch bit data can be displayed in real time.

♦ List of positioning operation modes

To confirm detailed operation of each module, refer to manuals of the product.

Positioning instruction Operation pattern	Details	FX5U, FX5UC	FX5-16ET/ES-H, FX5-16ET/ESS-H	FX5-20PG-P, FX5-20PG-D	FX3U-1PG	FX5-40SSC-S, FX5-80SSC-S
JOG operation Speed JOG Speed JOG Speed Start JOG Command	While the forward rotation/reverse rotation instruction input is ON, the motor performs forward rotation/reverse rotation.	O *1	O *1	0	0	0
◆ Machine home position return Speed Home position return speed Origin Zero DOG Start	The module starts operation at a home position return speed according to the machine home position return start instruction and then outputs clear signal after the end of machine home position return.	O *2	0 *2	O *2*3	O *2*3	O *2*4
 1-speed positioning Speed Operation Speed Start Target Position 	The module starts operation at an operation speed according to start instruction and then stops at a target position.	0	0	0	0	0
2-speed operation (2-speed positioning) Speed Operation Speed (1) Operation Speed (2) Start Amount of Amount of movement (1) Amount of Comment (2)	The module moves at operation speed (1) for amount of movement (1) and then moves at operation speed (2) for amount of movement (2) according to start instruction.	O *5	O *5	0	0	0
Multi-speed operation Speed Operation Speed (2) Operation Speed (3) Start Anount of Amount of movement (2) movement (2) movement (2) movement (2) movement (2) movement (3)	Multi-speed operation can be achieved by performing continuous trajectory control of multiple tables. The diagram at left shows continuous trajectory control of 3 tables.	0 *5	O *5	0	×	0
Interrupt stop Speed Operation Speed Start Interrupt Input Amount of movement	The module starts operation according to start instruction and then stops at the target position. When interrupt input is ON, the module decelerates and stops.	0	0	×	0	×
Interrupt and 1-speed positioning (interrupt and 1-speed pitch feed) Speed Operation Speed Start Interrupt Input Amount of movement	When interrupt input is ON, the module moves at the same speed for the specified amount of movement, and then decelerates and stops.	0	0	0	0	0
 Interrupt and 2-speed positioning (interrupt and 2-speed pitch feed) Speed Speed Speed Start Interrupt Input (1) 	When interrupt input (1) is ON, the module decelerates to the 2nd speed. When interrupt input (2) is ON again, the module moves only for the specified amount of movement, and then decelerates and stops.	0 *6	○ *6	0 *7	0	O *7

* 1: Can be substituted by variable speed operation instruction.
* 2: Dog search function available
* 3: Count type, and data set type function available
* 4: Count type, scale origin signal detection type, and data set type function available.
* 5: Can be substituted by 1-speed positioning table operation.
* 6: Can be substituted by variable speed operation or interrupt 1-speed positioning operation.
* 7: Can be substituted by speed-position switching control and speed change function.

Positioning instruction Operation pattern	Details	FX5U, FX5UC	FX5-16ET/ES-H, FX5-16ET/ESS-H	FX5-20PG-P, FX5-20PG-D	FX3U-1PG	FX5-40SSC-S, FX5-80SSC-S
 Interrupt 2-speed positioning (external instruction positioning) Speed Operation Speed (1) Operation Speed (2) Start Deceleration Step Command Command (DOG) (STOP Input) 	The module starts operation at operation speed (1) according to start instruction and then starts decelerating according to deceleration instruction. The module performs operation at operation speed (2) until the input of stop instruction.	○ *6	○ *6	×	0	×
◆ Variable speed operation Speed Operation Speed ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	The module operates at the operation speed specified from PLC.	0	0	0	0	0
Linear interpolation y Coordinate y Coordinate Target Position (x, y) Start Point x Coordinate	The module moves to the target position at the specified speed. For the speed, composite speed and reference axis speed are selectable.	0 *8	0 *8	0	×	0
◆ Circular interpolation CW Target Position (x, y) Radius r Point CCW Target Position (x, y) Start Point CW Radius r Position (x, y) Radius r Position (x, y) Start Point CCW Radius r Solid Line:ccw	The module moves to the target position (x, y) at the peripheral speed according to circular interpolation instruction. Operation can be performed according to sub point designation or center point designation.	×	×	0	×	0
◆ Table operation No. Position Speed 1 200 500 2 500 1000 3 1000 2000	A table is available to create a program for positioning control.	0	0	0	×	0
◆ Pulse generator input operation	External pulse can be input from the manual pulse generator input terminal. Synchronous ratio operation using an encoder etc., can be performed.	×	×	0	×	0

46: Can be substituted by variable speed operation or interrupt 1-speed positioning operation.
 *8: Simple linear interpolation only.

Built-in positioning function of FX5U/FX5UC CPU module

◇ Features



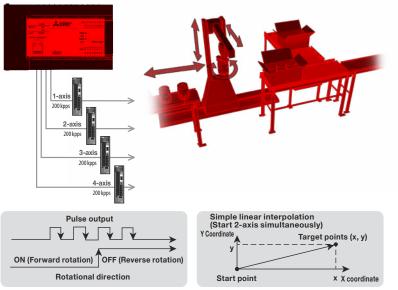
- Can position up to 4 axes using transistor outputs (Y0, Y1, Y2 and Y3) of the CPU module.
- 2) Can output pulse trains of 200 kpps maximum.
- Can realize a reasonable system configuration because the intelligent function module for positioning is not required.
- Change of the speed and positioning address can be made during positioning operation.
- 5) Supports the simple linear interpolation operation.

♦ Specifications

Items	Specifications
Number of control axes	4 axes* (Simple linear interpolation possible by 2-axis simultaneous start)
Maximum frequency	2147483647 (200 kpps in pulses)
Positioning program	Sequence program, Table operation
Compatible CPU module	Transistor output type
Pulse output instruction	PLSY and DPLSY instructions
Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, TBL, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions

*: The number of control axes is 2 when the pulse output mode is CW/CCW mode.

[Example of Packaging System Using built-in positioning]



FX5-16ET/ED-H type high-speed pulse input/output module

◇ Features



- Can extend the high-speed counter function (2 channels) and positioning function (2 axes) at the same time, and realize a reasonable system configuration.
- 2) Offers easy extension in the same way as the positioning function built in the CPU module.
- 3) Can output pulse trains of 200 kpps maximum.
- Allows terminals not using the highspeed counter function or positioning function to be used for generalpurpose inputs/outputs.

♦ Specifications

Itomo	Constituent
Items	Specifications
Number of control axes	2 axes (Simple linear interpolation by 2-axis simultaneous start)
Maximum frequency	2147483647 (200 kpps in pulses)
Positioning program	Sequence program, Table operation
Output type	FX5-16ET/ES-H: Transistor output (Sink type) FX5-16ET/ESS-H: Transistor output (Source type)
Pulse output instruction	-
Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions
Power supply	5 V DC, 100 mA (internal power supply) 24 V DC, 125 mA (supplied from service power supply or external power supply)
Compatible CPU module	FX5U, FX5UC from Ver. 1.030 Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.
Number of connectable modules	FX5U, FX5UC: Up to 4 modules
External dimensions $W \times H \times D$ (mm)	40 × 90 × 83
MASS (Weight): kg	Approx. 0.25

FX5-20PG-P type pulse train positioning module (transistor output) FX5-20PG-D type pulse train positioning module (differential driver output)



- By analyzing the positioning data in advance, the module can start the positioning at a higher speed than the normal positioning start.
- It can easily draw the smooth path by combining linear interpolation, 2-axis circular interpolation, and continuous path control in a table-type program.
- 3) Acceleration/deceleration processing can be selected from two methods of trapezoidal and S-shaped acceleration/deceleration, and four kinds each of acceleration time and deceleration time can be set. In the case of S-shaped acceleration/ deceleration, the S-character ratio can also be set.

\bigcirc Specifications

	Specifi	cations	
Items	FX5-20PG-P	FX5-20PG-D	
Number of control axes	2 axes		
Control unit	mm, inch, degree, pulse		
Output type	Transistor	Differential driver	
Command speed	200 kpps	5 Mpps	
Pulse output	Output signal: PULSE/SIGN mode, CW/ CCW mode, phase A/B (4 multiplication), phase A/B (1 multiplication) Output terminal: Transistor 5 to 24 V DC 50 mA or less	Differential driver equivalent to AM26C31	
External I/O specifications	I /aro point signal P(-05 terminal: 5 V I)(-5 mA		
Power supply	24 V DC +20%, -15% 120 mA (external power supply)	24 V DC +20%, -15% 165 mA (external power supply)	
Compatible CPU module	FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC requires FX5-CNV-I	FC or FX5-C1PS-5V.	
Number of occupied I/O points	8 points (Either input or output is available fo	pr counting.)	
Number of connectable modules	FX5U: Up to 16 modules FX5UC: Up to 16 modules, or up to 15 modules when using a powered I/O module		
External dimensions $W \times H \times D$ (mm)	50 × 90 × 83		
MASS (Weight): kg	Approx. 0.2		

\Diamond Option

Connector for external devices (40-pin)

Model name	Туре
A6CON1	Soldered type (straight protrusion)
A6CON2	Crimped type (straight protrusion)
	Soldered type (both straight/inclined protrusion type)

External device connection connectors and connection cables etc. are not included with the product. Please arrange them by the customer. 5

FX3U-1PG type pulse output module

◇ Features



- The module is equipped with
 7 operation modes necessary for simple positioning control.
- 2) Pulse train of up to 200 kpps can be output.
- Speed and target address can be changed during positioning operation to perform operation for each process.
- Approximate S-curve acceleration/ deceleration is supported. Smooth high-speed operation can be performed.

♦ Specifications

Items	Specifications
Number of control axes	1 axis
Command speed	200 kpps (instruction unit can be selected from among 1 pps, cm/min, inch/min, and 10 deg/min)
Set pulse	 -2,147,483,648 to 2,147,483,647 (Instruction unit can be selected from pulse, μm, mdeg, 10⁻⁴ inch. In addition, magnification can be set for position data.)
Pulse output	Output signal format: Forward rotation (FP)/reverse rotation (RP) pulse or pulse (PLS)/ direction (DIR) can be selected. Pulse output terminal: Transistor output 5 to 24 V DC, 20 mA or less (photo-coupler isolation, with indication of operation by LED)
External input/output specification	Input: For STOP/DOG terminal, 24 V DC, 7 mA For zero-point signal PG0 terminal, 5 to 24 V DC, 20 mA or less Output: For each of FP (forward rotation), RP (reverse rotation), and CLR (clear) terminals, 5 to 24 V DC, 20 mA or less
Driving power	For input signal: 24 V DC, 40 mA For pulse output: 5 to 24 V DC, power consumption 35 mA or less
Control power	5 V DC, 150 mA (supplied from PLC via extension cable)
Compatible CPU module	FX5U, FX5UC, compatible from initial product Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.
Number of occupied input/output points	8 points (Either input or output is available for counting.)
Communication with PLC	Carried out by FROM/TO instruction via buffer memory (buffer memory can directly be specified)
Number of connectable modules	FX5U : Up to 8 modules when FX3U extension power supply modules are used Up to 6 modules when FX3U extension power supply modules are not used FX5UC : Up to 6 modules
External dimensions $W \times H \times D$ (mm)	43 × 90 × 87
MASS (Weight): kg	Approx. 0.2

Advanced synchronous control

FX5-40SSC-S and FX5-80SSC-S type simple motion modules are intelligent function modules compatible with SSCNET III/H. It can use a servo motor to perform positioning control via SSCNET III/H compatible servo amplifier. For positioning control, refer to the relevant manual.

FX5-40SSC-S type simple motion module FX5-80SSC-S type simple motion module



FX5-40SSC-S and FX5-80SSC-S are equipped with the 4/8-axis positioning functions compatible with SSCNET III/H. By combining linear interpolation, 2-axis circular interpolation and continuous trajectory control in the program set with a table, a smooth trajectory can be easily drawn. In "synchronous control", "parameter for synchronous control" is set and synchronous control is started for each output axis to perform control in synchronization with the input axes (servo input axis, instruction generation axis*1, and synchronous encoder axis).

*1: The instruction generation axis is used only for instruction generation. It can be controlled independently as an axis connected to a servo amplifier. (It is not counted as a control axis.)

◇ Specifications

			cations					
		FX5-40SSC-S	FX5-80SSC-S					
Number of c		4 axes	8 axes					
Operation cy		0.888 ms/1.777 ms						
Interpolation		Linear interpolation (maximum 4 axes) PTP (Point To Point) control, Trajectory control, Speed-position switching con Speed-torque control	control (both linear and arc), Speed					
Acceleration	/deceleration process	Trapezoidal acceleration/deceleration,	S-curve acceleration/ deceleration					
Synchronous	Input axis	Servo input axis, synchronous encode	er axis, command generation axis					
control	Output axis	Cam shaft						
	Number of registration* ²	Up to 64 cams	Up to 128 cams					
Cam control	Cam data type	Stroke ratio data type, Coordinate dat	a type					
	Cam auto-generation	Cam auto-generation for rotary cutter						
Control unit		mm, inch, degree, pulse						
Number of p	oositioning data	600 data (positioning data No. 1 to 60 axis (Can be set with MELSOFT GX W	10)/ /orks3 or a sequence program.)					
Backup		Parameters, positioning data, and block (battery-less backup)	k start data can be saved on flash RON					
	Linear control	1-axis linear control, 2-axis linear inter 3-axis linear interpolation control, 4-ax (Composite speed, Reference axis spe	is linear interpolation control*3					
	Fixed-pitch feed control	1-axis fixed-pitch feed, 2-axis fixed-pitch feed, 3-axis fixed-pitch feed, 4-axis fixed-pitch feed*3						
	2-axis circular interpolation	Sub point designation, center point designation						
	Speed control	1-axis speed control, 2-axis speed control*3, 3-axis speed control*3, 4-axis speed contro*3						
Positioning control	Speed-position switching control	INC mode, ABS mode						
	Position-speed switching control	INC mode						
	Current value change	Positioning data, Start No. for a current value changing						
	NOP instruction	Provided						
	JUMP instruction	Unconditional JUMP, Conditional JUMP Provided						
	High-level positioning control	Block start, Condition start, Wait start,	Simultaneous start, Repeated start					
Servo amplifie	er connection method	SSCNET III/H						
Maximum ov	erall cable distance [m]	400						
Maximum di stations [m]	stance between	100						
24 V DC ext consumption	ernal current า	250 mA						
Compatible CPU module		Compatible with FX5U and FX5UC, from their first released products						
Number of occupied input/output points								
Communication with PLC		Carried out by FROM/TO instruction via buffer memory (buffer memory can directly be specified)						
Number of c	connectable modules	FX5U: Up to 16 modules FX5UC: Up to 16 modules, or up to 15 modules when using a powered I/O module						
		50 × 90 × 83						
External dim W × H × D (r		50 × 90 × 83						

*2: The number of registered cams varies depending on the memory capacity, cam resolution, and the number of coordinates.
 *3: Only the reference axis speed is effective for the interpolation speed specification method.

Advanced synchronous control

memo

90

Network/Communication

MELSEC iQ-F Series can support not only high-speed networks like CC-Link but also other networks corresponding to control contents such as Ethernet , MODBUS, Sensor Solution, and PROFIBUS-DP.

In addition, communication function to easily establish simple data link between MELSEC iQ-F Series and to RS-232C and RS-485 devices is also supported.

♦ CC-Link

Types	Contents	Total extension length or transmission distance	Station types		oatible module FX5UC
CC-Link V2 (CC-Link V2 system supported by MELSEC iQ-F Series master) MELSEC CC-Link master Very Comparison Partner manufacturer Sensors, solenoid valves etc.	 Outline This is a CC-Link V2 system where MELSEC iQ-F Series is used as master station. CC-Link V2 system can be established 		Master station (FX5-CCL-MS)	0	O*2
Termination resistance	using just MELSEC iQ-F Series. Ver. 1.10 is also supported. • Scale Remote I/O station: max. 14*1 modules Intelligent device station or remote device station: max. 14*1 modules	Max. 1200 m	Master station (FX3U-16CCL-M)	O*3	O*3
MELSEC iQ-F Series Intelligent station CC-Link remote I/O Mitsubishi electric inverter, AC servo, etc.	 Station, max. 14 an inducities Scope Distributed control and central management of lines, configuration of small-scale and high-speed network, etc. 		Intelligent device station (FX3U-64CCL)	O*3	O*3
CC-Link V2 (CC-Link V2 system with MELSEC iQ-R Series master)	Outline MELSEC IQ-F series can be connected as an intelligent device station to the CC-Link V2 system in which is the MELSEC IQ-R series etc. is the master station. Scale Max. 64 modules	Max.	Intelligent device station (FX5-CCL-MS)	0	O*2
MELSEC IQ-F Series station CC-Link remote I/O Mitsubishi electric inverter, AC servo, etc.	 Scope Distributed control and central management of lines, information transfer from the host network, etc. 	1200 m	Intelligent device station (FX3U-64CCL)	O*3	O*3
CC-Link IE Field For star connections MELSEC iQ-R Series MeLSEC Intelligent device Series station MELSEC Intelligent device Series station MELSEC Intelligent device Series station MELSEC Series MELSEC Series MELSEC Series MELSEC MeLSEC Series MELSEC Series MELSEC Series MELSEC MELSEC Series	 Outline MELSEC iQ-F Series can be connected as intelligent device stations for the CC-Link IE field network system using MELSEC iQ-R series as master station. Scale Max. 121 modules (1 master station, 120 slave stations) Scope Distributed control and central management of lines, information transfer from the host network, etc. 	Line topology: 12000 m (With 121 modules connected) Star topology: Depending on the system configuration Ring topology: 12100 m (With 121 modules connected)	Intelligent device station (FX5-CCLIEF)	0	○*2
CC-Link IE Field Network Basic MELSEC iQ-F series FX5-ENET PC etc.	• Outline CC-Link IE Field Network Basic is an FA network utilizing general-purpose Ethernet. Data communication is performed periodically (cyclic transmission) using a link device between the master station and slave station.	Depending on the system	Master station (FX5U, FX5UC)	0	0
HUB Remote I/O for CC-Link IE Field Network Basic AC servo etc.	Scale FX5U, FX5UC: Up to 16 modules FX5-ENET: Up to 32 modules Scope Distributed control and centralized management of lines, and exchange of information with upper network The maximum purplex is 8 whoe FX8U 46CC	configuration	Master station (FX5-ENET)	0	O*2

*1: This number is applicable when FX5-CCL-MS is used as the master station. The maximum number is 8 when FX3U-16CCL-M is used as the master station.
 *2: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.
 *3: Connection with FX5U/FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.

\Diamond Ethernet

		Total extension length or	Compatible CPU module	
Types	Contents		FX5U	FX5UC
FX5U/FX5UC CPU Module PC, etc. [SLMP] HUB FX5U/FX5UC FX5U/FX5UC FX5U/FX5UC	 Outline Ethernet port is built in. Setting is enabled from GX Works3. Protocol type Compatible with CC-Link IE Field Network Basic, MELSOFT connection, SLMP (3E frame), socket communications, communication protocol support, FTP server, MODBUS/TCP communication, SNTP client, Web server (HTTP), simple CPU communication function Scale 1:n Scope Distributed control of lines, central management, data collection, program maintenance, etc. 	_	0	0
FX5-ENET	Outline Intelligent function module with built-in Ethernet port. Settings can be configured from GX Works3. Protocol type Compatible with CC-Link IE Field Network Basic, socket communication Scale 1:n Scope Distributed control of lines, central management, data collection, etc.	_	0	0*
FX5-ENET/IP FX5U/FX5UC HUB HUB EtherNet/IP devices *: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.	Outline Intelligent function module with built-in Ethernet port. Settings can be configured from GX Works3 and EtherNet/IP Configuration Tool for FX5-ENET/IP. Protocol type EtherNet/IP communication, socket communication Scale 1:n Scope Distributed control of lines, central management, data collection, etc.	_	0	0*

○ Simple CPU communication

		Total extension length or	Compatible	CPU module
Турез	Contents		FX5U	FX5UC
Simple CPU communication (with built-in Ethernet port) FX5U/FX5UC HUB FX5U Rn(En) CPU QnUDV CPU	 Outline Transmit and receive data from a specified device at a specified timing using the built-in Ethernet function. Settings can be configured from GX Works3. Scale Max. 16 modules Scope Distributed control of lines, central management, data collection, etc. 	_	0	0

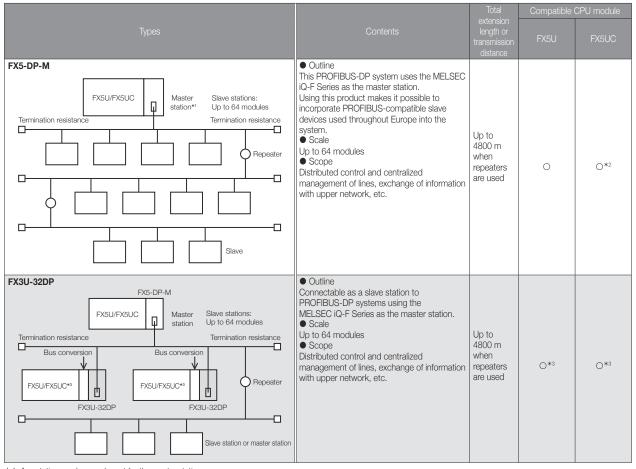
		Total extension	Compatible	CPU module
Турез	Contents		FX5U	FX5UC
FX5U/FX5UC CPU Module (built-in RS-485 port), FX5-485-BD	 Outline Connectable from RS-485 to MODBUS by using FX5 as master or slave. Scale Max. 32 stations Scope Configuration of small-size and high-speed network, etc. 	Max. 50 m	0	0*
FX5-232ADP, FX5-232-BD	 Outline Connectable from RS-232C to MODBUS by using FX5 as master or slave. Scale 1:1 Scope Data transfer from PCs, code readers, printers, various measurement devices, etc. 	Max. 15 m	0	0*
FX5-485ADP	 Outline Connectable from RS-485 to MODBUS by using FX5 as master or slave. Scale Max. 32 stations Scope Distributed control of lines, central management, etc. 	Max. 1200 m	0	0
FX5U/FX5UC CPU module (with built-in Ethernet port) FX5U/FX5UC MELSEC Master station PC Master station PC Master station FX5U/FX5UC FX5U/FX5UC FX5U/FX5UC Slave station Slave station	 Outline Connections with the FX5 set as the slave station are possible via Ethernet connection to various MODBUS/TCP master devices. Scale Up to 8 connections Scope Distributed control of lines, central management, data collection, program maintenance, etc. 	_	0	0

 $\boldsymbol{*}\colon$ No expansion board can be used in FX5UC.

♦ Sensor Solution

		Total extension	Compatible	CPU module
Турез	Contents		FX5U	FX5UC
FX5-ASL-M	Outline This is the master module of the AnyWireASLINK system. A sensor saving wiring system of AnyWireASLINK system can be constructed. Scale Max. 128 modules Scope Distributed control of lines, central management of sensors, etc.	Max. 200 m	0	O*1
FX3U-128ASL-M	Outline This is the master module of the AnyWireASLINK system. A sensor saving wiring system of AnyWireASLINK system can be constructed. Scale Max. 128 modules Scope Distributed control of lines, central management of sensors, etc.	Max. 200 m	O*2	O*2

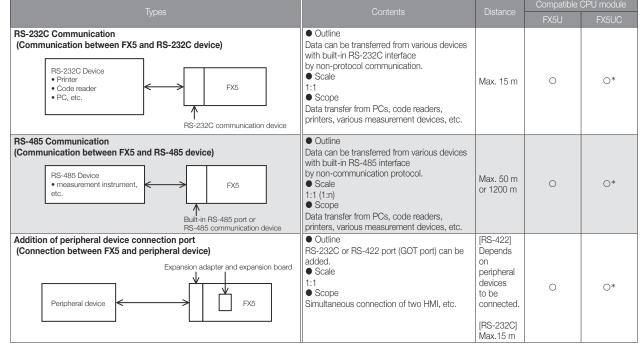
◇ PROFIBUS-DP



*1: Any station number can be set for the master station.

*2: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.
 *3: Connection with FX5U/FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.

♦ General-purpose communication/peripheral device communication



*: No expansion board can be used in FX5UC

\Diamond Data link

		Total extension	Compatible	CPU module
Types	Contents	length or transmission distance	FX5U	FX5UC
N:N network (n:n connection)	 Outline Enabling a simple data link between FX5 and FX3. Scale Max. 8 modules Scope Distributed control and central management of lines, etc. 	Max. 50 m or 1200 m	0	0*
Parallel link Built-in RS-485 port or RS-485 communication device	 Outline With two FX5 PLCs connected, devices can be linked to each other. The data link is automatically updated between the two FX5 PLCs. Scale 1:1 Scope Distributed control and centralized control of small-scale lines 	Max. 50 m or 1200 m	0	0*
MC protocol (1: n connection to external device) RS-232C/ RS-485 converter RS-485 RS-485 RS-485 RS-485 RS-485ADP Built-in RS-485 port RS-485-BD	 Outline FX5 can be connected as a slave station by setting an external device (PC, etc.) as a master station. Frame 1C: Compatible to Type 1/Type 4 Frame 3C: Compatible to Type 1/Type 4 Frame 4C: Compatible to Type 1/Type 4/Type 5 Scale 1:n (n = max. 16 modules) Scope Distributed control and central management of lines, etc. 	Max. 50 m or 1200 m	0	0*
MC protocol (1:1 connection to external device)	 Outline FX5 can be connected as a slave station by setting an external device (PC, etc.) as a master station. Frame 1C: Compatible to Type 1/Type 4 Frame 3C: Compatible to Type 1/Type 4 Frame 4C: Compatible to Type 1/Type 4/Type 5 Scale 1:1 Scope Data collection, central management, etc. 	Max. 15 m	0	0*

 $\boldsymbol{*}\colon$ No expansion board can be used in FX5UC.

CC-Link IE Field

CC-Link IE Field is a high speed (1Gbps), high capacity open field network using Ethernet (1000BASE-T). FX5-CCLIEF is an intelligent function module to connect the FX5 CPU module as an intelligent device station to a CC-Link IE Field network.

FX5-CCLIEF type CC-Link IE Field Network Intelligent device station module

◇ Features



MELSEC iQ-F Series modules can be connected as intelligent device stations in the CC-Link IE Field network.

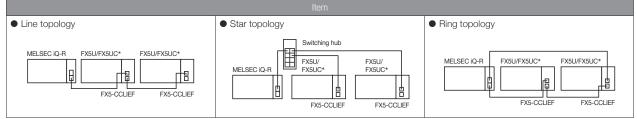
♦ Specifications

Items		Specifications
Station type		Intelligent device station
Station number		1 to 120 (set by parameter or program)
Communication speed	1	1 Gbps
Network topology		Line topology, star topology (coexistence of line topology and star topology is also possible), and ring topology
Maximum station-to-s	tation distance	100 m(conforms to ANSI/TIA/EIA-568-B (Category 5e))
Cascade connection		Max. 20 stages
Communication metho	od	Token passing
	RX	384 points, 48 bytes
Maximum number of	RY	384 points, 48 bytes
link points*1	RWr	1024 points, 2048 bytes*2
	RWw	1024 points, 2048 bytes*2
Compatible CPU mod	ule	FX5U, FX5UC*3 from Ver. 1.030
Applicable engineering	tool	GX Works3 Ver. 1.025B or later
Number of occupied I/	O points	8 points (Either input or output is available for counting.)
Communication with F	PLC	Done by FROM/TO instruction via buffer memory (buffer memory can be directly specified)
Number of connectabl	e modules	FX5U, FX5UC: Max. 1 module
Power supply		5 V DC 10 mA (internal power supply) 24 V DC 230 mA (external power supply)
External dimensions W	$/ \times H \times D$ (mm)	50 × 90 × 103
MASS (Weight): kg	. ,	Approx. 0.3
k 1. The meyimum pum	oor of link points that	a master station can assign to one EX5- CCLIEE module

*1: The maximum number of link points that a master station can assign to one FX5- CCLIEF module. *2: 256 points (512 bytes) when the mode of the master station is online (High-Speed Mode).

*3: Connection with the FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

Network topology



*: Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.

CC-Link V2

CC-Link V2 is an open network enabling connection of various FA equipment. A master module to set MELSEC iQ-F Series as CC-Link master, as well as an interface to connect as a CC-Link slave are available.

FX5-CCL-MS type CC-Link system master/intelligent device module

◇ Features



- 1) Since this module has both functions, the master station and intelligent device station, it can be used as either of them by switching with parameters.
- 2) When using the module as an intelligent device station, the transmission speed can be set to auto-tracking. Since the module tracks the transmission speed of the master station automatically, there is no setting mistake.
- 3) Supporting the other station access function, the module can use GX Works3 connected to the local station to monitor program writing and reading and devices of PLCs of other stations in the same network. This function thus eliminates the need for connecting GX Works3 to individual MELSEC iQ-F series and reduces man-hours.

◇ Specifications

			Specifications								
Compatible	e functions	Master station of	Master station or intelligent device station								
CC-Link su	upported version	Ver. 2.00 and Ve	/er. 2.00 and Ver. 1.10								
Transmissi	on Speed		Master station: 156 kbps/625 kbps/2.5 Mbps/5 Mbps/10 Mbps Intelligent device station: 156 kbps/625 kbps/2.5 Mbps/5 Mbps/10 Mbps/auto-tracking								
Station nur	mber	 Master station 	n: O •	Intelligent devic	e station: 1 to 6	4					
	ble station type e of master station)	Remote I/O stat	ion, remote dev	rice station, intelli	igent device sta	tion (local station	and standby m	aster station can	not be connecte	d)	
Maximum o	overall cable length	1200 m (varies of	depending on tr	ansmission spee	d)						
	number of connected the time of master	• The total num				oints of remote l/ e stations: 14 max			oints of intelliger	nt device station -	⊦ remote
	occupied stations (at intelligent device station)	1 to 4 stations (changed accord	ding to the setting	g of engineering	tool)					
Maximum number of link	CC-Link Ver. 1	Remote regist Remote regist	er (RWw): 56 po er (RWr): 56 poi	pints ints		ts ^{*3} + remote de				,	
points per system*5	CC-Link Ver. 2	 Remote I/O (F Remote regist Remote regist 	er (RWw): 112 p	points	tation: 448 poin	ts ^{*3} + remote de	vice stations an	d intelligent devid	e stations: 448 p	points)	
		CC Link	Vor 1	CC-Link Ver. 2							
	Extended cyclic setting	CC-Link Ver. 1		Single Double		ible	Quadruple		Octuple		
	Number of occupied stations	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register
Number	1 station occupied	RX, RY: 32 points (16 points)*4	RWw: 4 points RWr: 4 points	RX, RY: 32 points (16 points)*4	RWw: 4 points RWr: 4 points	RX, RY: 32 points (16 points)*4	RWw: 8 points RWr: 8 points	RX, RY: 64 points (48 points)*4	RWw: 16 points RWr: 16 points	RX, RY: 128 points (112 points)*4	RWw: 32 points RWr: 32 points
of link points ^{*5}	2 stations occupied	RX, RY: 64 points (48 points)*4	RWw: 8 points RWr: 8 points	RX, RY: 64 points (48 points)*4	RWw: 8 points RWr: 8 points	RX, RY: 96 points (80 points)*4	RWw: 16 points RWr: 16 points	RX, RY: 192 points (176 points)*4	RWw: 32 points RWr: 32 points	RX, RY: 384 points (368 points)*4	RWw: 64 points RWr: 64 points
	3 stations occupied	RX, RY: 96 points (80 points)*4	RWw: 12 points RWr: 12 points	RX, RY: 96 points (80 points)*4	RWw: 12 points RWr: 12 points	RX, RY: 160 points (144 points)*4	RWw: 24 points RWr: 24 points	RX, RY: 320 points (304 points)*4	RWw: 48 points RWr: 48 points		
	4 stations occupied	RX, RY: 128 points (112 points)*4	RWw: 16 points RWr: 16 points	RX, RY: 128 points (112 points)*4	RWw: 16 points RWr: 16 points	RX, RY: 224 points (208 points)*4	RWw: 32 points RWr: 32 points	RX, RY: 448 points (-)*4	RWw, RWr: 64 points(-)*4		
Transmissi	on cable			C-Link dedicated	d cable						
Compatible	e CPU module	FX5U, FX5UC: Connection with		er es FX5-CNV-IFC (or FX5-C1PS-5\	Ι.					
Applicable	engineering tool	GX Works3 Ver.	1.035M or later								
Communic	cation method	Broadcast pollir	ng method								
Transmissi	on format	HDLC complian	t								
Error control system CRC (X ¹⁶ + X ¹² + X ⁶ + 1)											
Number of occupied I/O points 8 points (Either input or output is available for counting.)											
Number of c	connectable modules	One module ca	n be connected	to CPU module	for each station	type • Maste	r station: 1 mod	lule*1 • Intellig	gent device stati	on: 1 module*2	
Power sup	ply	24 V DC +20%,	-15% 100 mA (external power s	upply)						
Accessorie	es			cable (1 m, 3-wire edicated cable te		tor (2) 110 Ω 1/2	W (color code:	brown, brown, b	rown) Dust pro	of protection she	et (1)
External dim	nensions $W \times H \times D$ (mm)	$50 \times 90 \times 83$									
MASS (We	eight): kg	Approx. 0.3									
k 1. When	using the FX5-CCL-N	S as the master	station it can	not be used to	aether with the	EX3U-16CCL-	M				

* 1: When using the FX5-CCL-MS as the master station, it cannot be used together with the FX3U-16CCL-M.
* 2: When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX3U-64CCL.
* 3: The number of remote I/O points that can be used per system varies depending on the number of input/output points of the extension device. For the limit of the number of I/O points, refer to the following manual.

→ MELSEC iQ-F FX5U User's Manual (Hardware)

→ MELSEC iQ-F FX5UC User's Manual (Hardware)

 * 4: The numbers in parentheses are the points that can be used when the module is an intelligent device station.
 * 5: Number of links with FX5U/FX5UC CPU module Ver. 1.100 or later. GX Works3 Ver. 1.047Z or later required. For details on the number of links with FX5U/FX5UC CPU module earlier than Ver. 1.100, refer to the following manual. → MELSEC iQ-F FX5 User's Manual (CC-Link)

FX3U-16CCL-M type CC-Link master module

◇ Features



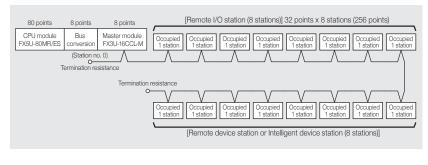
- 1) A master module setting MELSEC iQ-F Series as master station of CC-Link.
- 2) Up to 8 remote I/O stations and up to 8 remote device stations or intelligent device stations can be connected to a master station.

\diamond Specifications

	Items					Specifi	ications				
Support	ed functions	Master statio	laster station function (No local station and standby master station functions)								
CC-Link	compatible version	Ver. 2.00 con	/er. 2.00 compliance (Ver. 1.10 compatible at the time of setting extension cyclic to 1 time)								
Transmis	ssion speed	156 kbps/62	5 kbps/2.5 Mb	ps/5 Mbps/1	0 Mbps (settin	g by a rotary s	switch)				
Station N	No.	0 (setting by	a rotary switch)							
Connect	table station type	Remote I/O s	station, remote	device station	n, intelligent de	vice station (lo	ocal station an	d standby ma	ster station ca	nnot be conne	ected)
Max. cal	ble extension length	1,200 m (vari	es depending	on the transm	ission speed.)						
Max. no.	. of connection stations	Max. 16 static					ies 32 I/O point maximum (The		of RX/RY points	is 256 or less.)
Max. no system	of I/O points per	[FX5U/FX5U0		C actual I/O poi		cupied intelligen	12 or less. It function modul	le points) + (Occ	cupied FX3U-160	CCL-M points: 8	points) ≤ 256
		CC-Link	Ver. 1.10				CC-Link	Ver. 2.00			
	Extension cyclic setting	-	-	Sir	igle	Doi	uble	Quad	druple	Oct	uple
	No. of occupied stations	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register
No	One station occupied	RX: 32 points RY: 32 points	RWw: 4 points RWr: 4 points		RWw: 4 points RWr: 4 points		RWw: 8 points RWr: 8 points			RX: 128 points RY: 128 points	
No. of link points	Two stations occupied	RX: 64 points RY: 64 points	RWw: 8 points RWr: 8 points		RWw: 8 points RWr: 8 points			RX: 192 points RY: 192 points	RWw: 32 points RWr: 32 points		
ponto	Three stations occupied		RWw: 12 points RWr: 12 points		RWw: 12 points RWr: 12 points	RX: 160 points RY: 160 points					
	Four stations occupied						RWw: 32 points RWr: 32 points				
Transmis	ssion cable	CC-Link spe	cific cable, CC	-Link specific	high-performa	nce cable, Ver	r. 1.10 compat	ible CC-Link s	pecific cable		~
RAS fun	ction	Automatic return function, slave separating function, abnormal detection by link special relay/register, slave station refresh/Forced clear settings at the time of PLC CPU stop, and cyclic data consistency function									
Compati	ible CPU module	Supported free Connection v	om the first pro vith FX5U or F2	duct of FX5U X5UC requires	or FX5UC S FX5-CNV-BU	S or FX5-CN	/-BUSC.				
No. of c	occupied I/O points	8 points (cou	ntable either b	y input or out	out)						
Commu	nication with PLC	Done by FRC	M/TO instruct	ion via buffer i	memory (buffe	r memory can	be directly sp	ecified)			
No.of co	onnectable modules	FX5U, FX5U	C: Max. 1 mod	ule*							
External power supply	Power supply voltage/ Current consumption	24 V DC +20	24 V DC +20%/ -15% ripple (p-p) within 5% (Electricity supplied from terminal block for power supply)/240 mA								
Accesso	pries	 For standar For high-period 	Terminal resistors For standard cable:110 Ω 1/2 W (Color code, brown/brown/brown) 2 pcs. For high-performance cable:130 Ω 1/2 W (Color code, brown/orange/brown) 2 pcs. Special block No. label								
External c W × H ×	dimensions D (mm)	55 × 90 × 87									
MASS (V	Veight): kg	Approx. 0.3									

*: When using the FX3U-16CCL-M, it cannot be used together with the FX5-CCL-MS used as the master station.

♦ Example of system configuration with FX5U



The maximum number of remote I/O stations to be connected is 8 when connecting 80-point type CPU module and FX3U-16CCL-M. The maximum number of remote I/O stations to be connected is less than 8 when the total number of points exceeds the maximum I/O points (512 points) due to the connection of I/O modules and intelligent function modules.

FX3U-64CCL type CC-Link interface module

◇ Features



MELSEC iQ-F Series can be connected as intelligent device stations of CC-Link.

♦ Specifications

	Items	Specifications									
Isolation	type	Photocoupler isolation									
CC-Link	compatible version	ersion Ver. 2.00 (Ver. 1.10 compliance at the time of setting extension cyclic to 1 time; Buffer memory FX2N-32CCL compatibility also selv									
Station 1	types	Intelligent device	station								
Station I	No.	1 to 64 (setting b	by a rotary switch)				·				
	ccupied stations/ on cyclic setting	Occupied 1 to 4	stations, set to 1	to 8 times (setting	g by a rotary switc	ch). Refer to the ta	ble below for the	details of allowab	le range.		
Transmi	ssion speed	156 kbps/625 k	bps/2.5 Mbps/5 N	/lbps/10 Mbps (se	etting by a rotary s	switch)					
Transmi	ssion cable	Ver. 1.10 compa	tible CC-Link spe	cific cable, CC-Lii	nk specific high-pe	erformance cable					
		CC-Link	Ver. 1.10			CC-Link	Ver. 2.00				
	Extension cyclic setting	Sir	igle	Do	uble	Quad	druple	Oct	tuple		
	No. of occupied stations*1	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register		
No.	One station occupied	RX:32 points RY:32 points	RWw: 4 points RWr: 4 points	RX:32 points RY:32 points	RWw: 8 points RWr: 8 points	RX:64 points RY:64 points	RWw: 16 points RWr: 16 points	RX: 128 points RY: 128 points	RWw: 32 points RWr: 32 points		
of link points	Two stations occupied	RX:64 points RY:64 points	RWw: 8 points RWr: 8 points	RX:96 points RY:96 points	RWw: 16 points RWr: 16 points	RX: 192 points RY: 192 points	RWw: 32 points RWr: 32 points				
	Three stations occupied	RX:96 points RY:96 points	RWw: 12 points RWr: 12 points	RX: 160 points RY: 160 points	RWw: 24 points RWr: 24 points						
	Four stations occupied	RX: 128 points RY: 128 points	RWw: 16 points RWr: 16 points	RX:224 points RY:224 points	RWw: 32 points RWr: 32 points						
Compat	ible CPU module	Supported from the first product of FX5U or FX5UC Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.									
No. of o	ccupied I/O points	8 points (counta	ble either by input	or output)							
Commu	nication with PLC	Done by FROM/TO instruction via buffer memory (buffer memory can be directly specified)									
No. of c	onnectable modules	FX5U, FX5UC: Max. 1 module*2									
External power supply Current consumption 24 V DC +20%/ -15% ripple (p-p) within 5% (Electricity suppli						terminal block fo	r power supply)/2	20 mA			
External dimensions W × H × D (mm) 55 × 90 × 87											
MASS (\	Weight): kg	Approx. 0.3									

*1: RX/RY for a high-order word of the last station of "Remote I/O" points is occupied as a system area. *2: When using the FX3U-64CCL, it cannot be used together with the FX5-CCL-MS used as the intelligent device station.

Ethernet

Connecting FX5 to LAN (Local Area Network) via Ethernet enables various data communications and program maintenance.

Built-in Ethernet communication

◇ Features

- 1) The built-in Ethernet port can be used to connect to a PC or other device. In addition, the Ethernet communication port can handle seamless SLMP communication with the upper-level device.
- 2) Monitors and diagnoses the CPU module using a Web browser via connected network. Connect not only from a general-purpose browser on an Ethernet-connected PC but also from any generalpurpose browser on a tablet or smartphone connected to an Ethernet network.

♦ Communication Specifications

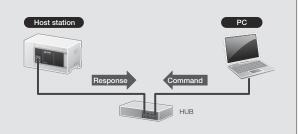
Item		Specifications			
ILEIT		FX5U / FX5UC			
Data transmission sp	eed	100/10 Mbps			
Communication mod	е	Full duplex/Half duplex*1			
Interface		RJ45 connector			
Transmission method	1	Base band			
Maximum segment le between hub and no		100 m			
Cascade	100BASE-TX	Max. 2 stages*2			
connection	10BASE-T	Max. 4 stages*2			
Supported protocol		CC-Link IE Field Network Basic, MELSOFT connection, SLMP (3E frame), socket communications, communication protocol support, FTP server, MODBUS/TCP communication, SNTP client, Web server (HTTP), simple CPU communication function			
No. of connections		Total of 8 connections*3*4 (Up to 8 external devices are accessible to one CPU module at a time.)			
Hub*1		A hub having 100BASE-TX or 10BASE-T port can be used.			
IP address*5		Initial value: 192.168.3.250			
Isolation		Pulse transformer isolation			
Cable used*6 When connecting 100BASE-TX		Ethernet standard-compatible cable Category 5 or higher (STP cable)			
Capie used."	When connecting 10BASE-T	Ethernet standard-compatible cable Category 3 or higher (STP cable)			

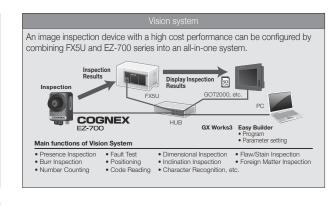
Outline of Functions

The CPU module is connected to an engineering tool (GX Works3) without using a hub but only by one Ethernet cable. This connection communicates by only



SLMP (SeamLess Message Protocol) can read/write the device data of PLC from the PC via the Ethernet communication (up to 8 connections).





Remote maintenance enables comfortable remote maintenance and monitoring. Realizes flexible maintenance using Internet regardless of where base is located! VPN connection construction (Optical/xDSL/CATV) VPN route VPN route GX Works3 Office VPN rooter: Relaying communication device by encrypting data VPN (Virtual Private Network)* This is a technology that connects networks by encrypting the communication contents. In combination with the Internet, VPN allows remotely separated networks to be accessed as if connected with each other via LAN.

*: A VPN connection ce support partner will help you support VPN system construction

Allows data communications between specified devices at the specified timing just by setting simple parameters from GX Works3. Device data Device data Ш Device data 10000 HUB

- *1: IEEE802.3x flow control is not supported.
- *2: No. of connectable stages when using a repeater hub. For the no. of connectable stages when a switching hub is in use, check the switching hub specification.
- *3: The first device for MELSOFT connection is not included in the number of connections. (The second and the following devices are included.)
- *4: The CC-Link IE field network Basic, FTP server, SNTP client, Web server and simple CPU communication function are not included in the number of connections.
- *5. If the first octet is 0 or 127, a parameter error (2222H) will occur. (Example: 0.0.0, 127.0.0, etc.)
- *6: A straight cable can be used. If a personal computer or GOT and CPU module are directly connected, a cross cable can be used.

◇ Features



- 1) Master module for using the MELSEC iQ-F Series as a CC-Link IE Field Network Basic master station. Co-existence with general-purpose Ethernet is also possible.
- 2) Up to 32 connectable slave stations for CC-Link IE Field Network Basic, with control for up to 2048 link points for RX/RY, and 1024 points for RWr/ RWw within the same network.
- 3) Grouping of slave stations for CC-Link IE Field Network Basic with configuration of a group number, with cyclic transmission possible for each group. Grouping stations according to the slave station standard response time makes it possible to suppress the influence of differences in the standard response times of each slave station.

Specifications

Items				Specifications
Station type				Master station
	Maximum number of connectable stations*1			32
	Number of stations occupied by a slave station			1 to 4
	Number of slave station groups			2
		0_1	RX	2048 points
	Maximum num	ber of link points	RY	2048 points
	per network			1024 points
				1024 points
			RX	2048 points
		Master station	RY	2048 points
	Maximum		RWr	1024 points
	number of		RWw	1024 points
	link points per		RX	64/128/192/256 points
CC-Link IE Field	station	0	RY	64/128/192/256 points
Network Basic		Slave station*2	RWr	32/64/96/128 points
			RWw	32/64/96/128 points
	UDP port num	ber used in the cycl	ic transmission	61450
		ber used in automa		Master station: An unused port number is assigned automatically.
	connected dev	vices		Slave station: 61451
		Data transfer spee	d	100 Mbps
		Interface		RJ45 connector
	Transmission	Maximum station-to-station distance		100 m
	specifications	Overall cable distance		Depends on the system configuration
		Number of cascade 100PACE TX		When using a switching hub, check the number of cascaded stages with the manufacturer of the
		connections 100BASE-TX		hub to be used.
	Network topole	ogy		Star topology
	Hub*3			Hubs with 100BASE-TX ports*4 can be used.
	Connection cable*5 100BASE-TX			Ethernet standard-compatible cable Category 5 or higher (STP cable)
	Data transfer speed			100/10 Mbps
		Communication mode		Full-duplex or half-duplex*3
		Transmission method		Base band
	Transmission	Interface		RJ45 connector
	specifications	Maximum segment length		
General-	opcomoationo	(Maximum distance between hub		100 m*6
purpose Ethernet		and node)		
communication		Number of cascade		Max. 2 stages*7
		connections	10BASE-T	Max. 4 stages*7
	Supported pro			Socket communication
	Number of cor	Inections		Total of 32 connections (Up to 32 external devices can access one FX5-ENET module at the same time.)
	Hub*3			Hubs with 100BASE-TX or 10BASE-T ports*8 can be used.
	Connection cable*5			Ethernet standard-compatible cable Category 5 or higher (STP cable)
	10BASE-T		10BASE-1	Ethernet standard-compatible cable Category 3 or higher (STP/UTP cable)
Number of ports				2*9
Compatible CPU module				FX5U, FX5UC: Ver. 1.110 or later
				Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.
Number of occupied I/O points Number of connectable modules				8 points (Either input or output is available for counting.)
	able modules			FX5U, FX5UC: Up to 1 module
Power supply				24 V DC, 110 mA (internal power supply)
External dimensions W × H × D (mm)				40 × 90 × 83
MASS (Weight): kg				Approx. 0.2

*1: Maximum number of connected slave stations that FX5-ENET (master station) can manage. However, the maximum number of connectable modules varies depending on the number of station occupied by a slave station and the Erkel (master station) carmanage. However, number of station occupied by a slave station. *2: Value for 1-station occupation, 2-station occupation, 3-station occupation, or 4-station occupation. *3: IEEE802.3x flow control is not supported. *4: The ports must comply with the IEEE802.3 100BASE-TX standards.

*5: A straight/cross cable can be used.
*6: For maximum segment length (length between hubs), consult the manufacturer of the hub used.

*7: This number applies when a repeater hub is used. When using a switching hub, check the number of cascaded stages with the manufacturer of the hub to be used.
 *8: The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 10BASE-T standards.

*9: Because the IP address is shared by two ports, only one address can be set.

EtherNet/IP

CIP communication protocol achieves a seamless communication with EtherNet/IP Network.

FX5-ENET/IP type Ethernet module

◇ Features



- 1) Module for connecting the MELSEC iQ-F Series to EtherNet/IP Network and general-purpose Ethernet. Co-existence with EtherNet/IP and general-purpose Ethernet is also possible.
- 2) Not only setting of EtherNet/IP communication, but also detection of EtherNet/IP devices on the network and on-line setting of EtherNet/IP communication is possible.
- 3) Settings can be configured with the following software:
 - GX Works3 (Ver. 1.050C or later)
 - EhterNet/IP Configuration Tool for FX5-ENET/IP (Ver. 1.00A or later)

♦ Specifications

	Class 1 communications	Communication format Number of connections Communication data size	Standard EtherNet/IP 32		
			32		
		Communication data size			
		Our in unication uata size	1444 bytes (per connection)		
_	COMMUNICATIONS	Connection type	Point-to-point, multicast		
		RPI (communication cycle)	2 to 60000 ms		
_		PPS (communication	2000 ppp (oppp of 100 by too)		
		processing performance)	3000 pps (case of 128 bytes)		
		Communication format	Standard EtherNet/IP		
	Class 3 communications	Number of connections (number of simultaneous executions)	32*1		
	Contractional	Communication data size	1414 bytes (per onnection)*2		
SU		Connection type	Point-to-point		
atio		Communication format	Standard EtherNet/IP		
Inic		Number of connections			
	UCMM communications	(number of simultaneous executions)	32*1		
		Communication data size	1414 bytes*2		
		Connection type	Point-to-point		
		Data transmission speed	100 Mbps		
		Communication mode	Full-duplex		
-	Transmission	Transmission method	Base band		
	specifications	IP version	IPv4 is supported.		
		Maximum segment length	100 m*3		
		Number of cascade connections	100BASE-TX: 2 levels maximum*4		
	Network topology		Star topology, line pology		
	Hub*5		*6		
(Connection cable	k7	100BASE-TX		
		Data transfer speed	100/10 Mbps		
on	Transmission specifications	Communication mode	Full-duplex or half-duplex*5		
se		Transmission method	Base band		
nur (Maximum segment length	100 m*3		
General-purpose Ethernet communication		Number of cascade connections	100BASE-TX:2 levels maximum ^{*4} 10BASE-T:4 levels maximum ^{*4}		
net	Protocol type		Socket communication		
ther	Number of connect	otions	Total of 32 connections*8		
L L	Hub*5		*9		
Connection cable*7			100BASE-TX, 10BASE-T		
Number of ports			2*10		
Compatible CPU module			FX5U, FX5UC: Ver. 1.110 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.		
Number of occupied I/O points			8 points (Either input or output is available for counting.)		
Number of connectable units			FX5U, FX5UC: Up to 1 module		
Power supply			24 V DC, 110 mA (internal power supply)		
External dimensions $W \times H \times D$ (mm)			40×90×83		
MASS (Weight): kg			Approx. 0.2		

*1 : The total number of connections for Class 3 communications and UCMM communications is 32. *2 : This size is the maximum size which can be specified to 'Data length' of Class1 communication input data area of the request command during the client operation. During the sever operation, since the FX5-ENET/IP automatically

responds according to the request command received from the client, the maximum size is not prescribed.
*3 : For maximum segment length (length between hubs), consult the manufacturer of the hub used.
*4 : This number applies when a repeater hub is used. When using a switching hub, check the number of cascaded stages with the manufacturer of the hub to be used.

stages with the final diadurer of the habit to be used.
\$5: IEEE802.3x flow control is not supported.
\$6: Hubs with 100BASE-TX ports can be used. The ports must comply with the IEEE802.3 100BASE-TX standards.
\$7: A straight/cross cable can be used.
\$8: Up to 32 external devices can access one FX5-ENET/IP module at the same time.
\$9: Hubs with 100BASE-TX or 10BASE-T ports can be used. The ports must comply with the IEEE802.3 100BASE-TX standards. or IEEE802.3 10BASE-T standards

* 10: Since the IP address is shared by two ports, only one address can be set.

MODBUS

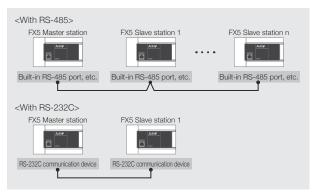
FX5 can be connected to various MODBUS communication devices as master station or slave station of the MODBUS communication.

MODBUS RTU communication

♦ Outline of Functions

- 1) Connection to 32 slave stations for RS-485 communication and one slave station for RS-232C communication is possible with a single master station.
- 2) Master function and slave functions are supported, and the master and slave can be used simultaneously by a single FX5. (However, only one channel can be used for the master station.)
- 3) Up to 4 channels can be used for MODBUS serial communication function by one CPU module.

♦ System configuration example



♦ Specifications

ltem		Specifications			
		Built-in RS-485 port FX5-485-BD FX5-485ADP	FX5-232-BD FX5-232ADP		
Number of connected modules		Up to 4 channels*1 (only 1 channel for the master)			
	Communication interface	RS-485 RS-232C			
ations	Baud rate	300/600/1200/2400/4800/96 38400/57600/115200 bps	00/19200/		
liji	Data length	8 bits			
bed	Parity bit	None, odd or even			
5	Stop bit	1 bit/2 bits			
Communication Specifications	Transmission distance*2	1200 m or less when configured with FX5-485ADP only 50 m or less when configured other than the above	15 m or less		
Communication protocol		RTU			
	Number of connectable slaves*3	32 stations	1 station		
Number of functions Number of simultaneous transmission messages Maximum number of writes		8 (without diagnostic function)			
		1 message			
Maste	Maximum number of writes	123 words or 1968 coils			
	Maximum number of reads	125 words or 2000 coils			
uo	Number of functions	8 (without diagnostic function)			
Slave function	Number of messages that can be received simultaneously	1 message			
0	Station number	1 to 247			
¥ 1. Auc	ilable by either master or el	81/0			

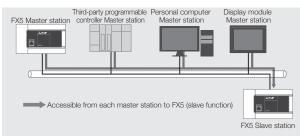
* 2: The transmission distance varies depending on the type of communications equipment. * 3: The number of slaves varies depending on the type of communications equipment

MODBUS/TCP communication

◇ Features

- 1) Communication is possible, via Ethernet connection, with various MODBUS/TCP master devices connected to the FX5 set as the slave station.
- 2) Master function and slave functions are supported, and the master and slave can be used simultaneously by a single FX5.
- 3) Up to 8 connections can be used for MODBUS/TCP communication function by one CPU module.

○ System configuration example



♦ Specifications

For communication specification other than the followings, refer to the MELSEC iQ-F FX5 User's Manual (Ethernet Communication).

	Items	Specifications	
Supported p	rotocol	MODBUS/TCP (Binary only supported)	
Number of connections		Total of 8 connections ^{*1} (Up to 8 external devices can access one CPU module at the same time.)	
Slave	Number of functions	10	
TUNCTION	Port station No.	502*2	

*1: The number of available connections decreases when the other Ethernet communication function is used. However, the first MELSOFT connection, CC-Link IE Field Network Basic, FTP server, SNTP client, and Web server are not included in the number of connections (The second and subsequent MELSOFT connections are included). For details on the Ethernet communication function, refer to the following manual. \rightarrow MELSEC iQ-F FX5 User's Manual (Ethernet Communication)

*2: The port station No. can be changed by the communication setting.

Sensor Solution

Sensor wire-saving system of AnyWireASLINK is easily configurable.

FX5-ASL-M type AnyWireASLINK system master module

◇ Features



- 1) The AnyWireASLINK system can centrally monitor the status of sensors from the PLC and perform disconnection/short-circuit detection, sensor sensitivity setting, status monitoring, etc. It has no restrictions about the minimum distance between terminals, and also provides free wiring methods such as T-branch, multidrop, star etc., allowing for flexible branching and connection.
- 2) Since the status of the sensor can be monitored from the PLC, it is possible to predict the occurrence of troubles such as a decrease in the amount of light received by the sensor and prevent the production line from stopping in advance.
- 3) ID (address) can be changed from the buffer memory for one slave module without using the address writer. A slave ID can be changed even from a remote location.*
- *: For the slave modules compatible with the remote address change function, contact Anywire Corporation.

♦ Safety precautions

FX5-ASL-M is jointly developed and manufactured with Anywire Corporation. Note that the warranty for this product differs from the ones for other PLC products. For details of warranty and specifications, refer to the manual.

♦ Specifications

	Specifications
Transmission clock	27.0 kHz
Maximum transmission distance (total extension distance)	200 m*1
Transmission system	DC power supply superimposed total frame/cyclic system
Connection type	Bus type (multi-drop method, T-branch method, tree branch method)
Transmission protocol	Dedicated protocol (AnyWireASLINK)
Error control	Checksum, double check method
Number of connected I/O points	Up to 448 points*2*3 (256 input points maximum/256 output points maximum)
Number of connected modules	Up to 128 modules (the number varies depending on the current consumption of each slave module)
Maximum number of I/O points per system	Number of slave module input points + number of slave module output points ≤ 384 points
External interface	7-piece spring clamp terminal block push-in type
RAS function	Transmission line disconnection position detection function Transmission line short-circuit detection function Transmission power drop detection function
Transmission line (DP, DN)	UL compatible general-purpose 2-wire cable (VCTF, VCT 1.25 mm ² , 0.75 mm ² , temperature rating 70°C or higher) UL compatible general-purpose cable (1.25 mm ² , 0.75 mm ² , temperature rating 70°C or higher) Dedicated flat cable (1.25 mm ² , 0.75 mm ² , temperature rating 90°C)
Power cable (24 V, 0 V)	UL compatible general-purpose 2-wire cable (VCTF, VCT 0.75 to 2.0 mm ² , temperature rating 70°C or higher) UL compatible general-purpose power cable (0.75 to 2.0 mm ² , temperature rating 70°C or higher) Dedicated flat cable (1.25 mm ² , 0.75 mm ² , temperature rating 90°C)
Memory	Built-in EEPROM (Number of times of overwrite : 100000 times)
Compatible CPU module	FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.
Power supply	5 V DC, 200 mA (internal power supply) 24 V DC -10%, +15% 100 mA (external power supply)
Number of occupied I/O points	8 points (Either input or output is available for counting.)
Number of connectable modules	FX5U, FX5UC: Max. 1 module*4
External dimensions $W \times H \times D$ (mm)	40 × 90 × 97.3
MASS (Weight): kg	Approx. 0.2

*1: For the slave module in which the transmission line (DP, DN) and module body are integrated, the length of the transmission line (DP, DN) is also included in the total extension. When laying a 4-wire (DP, DN, 24 V, 0 V) line for fifty meters or more, insert a power line noise filter between the

power supply and the line.

For details, refer to the manual of ASLINK filter (ANF-01) made by Anywire Corporation. * 2: The number of remote I/O points that can be used per system varies depending on the number of input/output points of the extension device.

For the limit of the number of I/O points, refer to the following manual.

- → MELSEC iQ-F FX5U User's Manual (Hardware)
 → MELSEC iQ-F FX5UC user's Manual (Hardware)
 ★ 3: Supported by FX5U CPU modules Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.
- *4: Use together with the FX3U-128ASL-M is not possible

FX3U-128ASL-M type AnyWireASLINK System Master Module

◇ Characteristics



- A master module enables MELSEC iQ-F series to be connected to the AnyWireASLINK sensor wire-saving system of Anywire Corporation.
- FX3U-128ASL-M type
 AnyWireASLINK system master module has a proprietary AnyWire transmission system including a power supply (equivalent to 24 V DC, MAX. 2 A) as a transmission signal, and thus realizes save wiring up to 200 m with a 4-core or 2-core cable.
- When using ASLINKAMP or ASLINKSENSOR, settings can be changed by a ladder program, engineering tool or GOT. Set-up changes can be done remotely.

○ Safety Precautions

FX3U-128ASL-M is jointly developed/ manufactured with Anywire Corporation. Guarantee details are different from other PLC products. Refer to manuals for guarantees/ specifications.

♦ Specifications

Items	Specifications
Transmission clock	27.0 kHz
Max. transmission distance (total extension length)	200 m
Transmission method	DC power supply superimposing total frame/cyclic method
Connection configuration	Bus type (Multi-drop method, T-branch method, tree branch method)
Transmission protocol	Dedicated protocol (AnyWireASLINK)
Error control	Double verification method, checksum
No. of connection I/O points	Max. 128 points
No. of connection modules	Max. 128 modules (variable depending on current consumption)
Max. no of I/O points per system	No. of input points of slave module + No. of output points of slave module \leq 128 points
RAS function	Transmission line disconnection position detection function Transmission line short-circuit detection function Transmission power drop detection function
AnyWireASLINK transmission line	UL supported general-use 2-line cable (VCTF, VCT 1.25 mm ² , 0.75 mm ² , rated temperature: 70°C or higher) UL supported general-use electric wire (1.25 mm ² , 0.75 mm ² , rated temperature: 70°C or higher), dedicated flat cable (1.25 mm ² , 0.75 mm ² , rated temperature: 90°C)
24 V DC power supply line	UL supported general-use 2-line cable (VCTF, VCT 0.75 to 2.0 mm ² , rated temperature: 70°C or higher) UL supported general-use electric wire (0.75 to 2.0 mm ² , rated temperature: 70°C or higher), dedicated flat cable (1.25 mm ² , 0.75 mm ² , rated temperature: 90°C)
Compatible CPU module	Supported from the first product of FX5U or FX5UC Connection with FX5U or FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.
Power supply	5 V DC, 130 mA (internal power supply) 24 V DC -10% + 15% 100 mA (AnyWireASLINK communication external power supply)
No. of occupied I/O points	8 points (countable either by input or output)
Communication with PLC	Done by FROM/TO instruction via buffer memory (buffer memory can be directly specified)
No.of connectable modules	FX5U, FX5UC: Max. 1 module*
External dimensions W x H x D (mm)	43 × 90 × 95.5
MASS (Weight): kg	Approx. 0.2

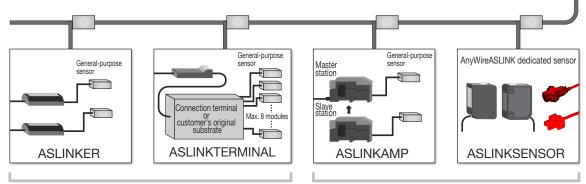
*: Use together with the FX5-ASL-M is not possible.

Your requests for reduced wiring, detecting of disconnection/short circuit, setting of sensor sensitivity, and status monitoring can be satisfied by MELSEC iQ-F.

Example of system configuration (AnyWireASLINK)

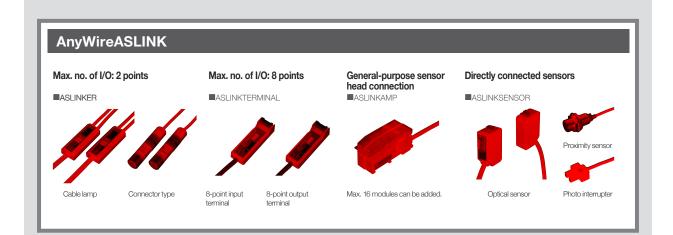


Total extension length of 200 m^{*1 *2}, Max. 448 points^{*3 *4} and Max. 128 modules^{*2} connectable



Sensor disconnection is detectable

Disconnection and short-circuit of sensors are detectable Setting of sensor sensitivity or status monitoring are possible



- * 1: Total extension distance including the portion of branch line.
 * 2: Subject to change based upon current consumption of each slave module.
- * 2: Subject to change based upon current consumption of each slave module.
 * 3: The number of remote I/O points that can be used per system varies depending on the number of input/output points of the extension device. For the limit of the number of I/O points, refer to the following manual.
 - → MELSEC iQ-F FX5U User's Manual (Hardware)
 - → MELSEC iQ-F FX5UC User's Manual (Hardware)
- *4: Supported by FX5U CPU modules Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.

PROFIBUS-DP

PROFIBUS is an industrial fieldbus developed and maintained by PROFIBUS & PROFINET International (PI). This protocol enables high-speed data transmission between field devices such as a remote I/O module or drive and a controller.

FX5-DP-M type PROFIBUS-DP master station module



- This master module is necessary for using the MELSEC iQ-F Series as a PROFIBUS-DP master station. Using this product makes it possible to incorporate compatible slave devices into the system.
- Using the buffer memory makes it possible to obtain communications error information or extended communications error information generated by a slave station during I/O data transmission.
- Settings can be configured with the following software:
 - GX Works3 (Ver. 1.050C or later)
 - PROFIBUS Configuration Tool (Ver.
 - 1.02C or later)

FX3U-32DP type PROFIBUS-DP slave station module

◇ Features



 Connectable as a MELSEC iQ-F Series slave station in PROFIBUS-DP systems.

♦ Specifications

Items	Specifications					
PROFIBUS-DP station type	PROFIBUS-DP slave station					
Transmission speed	9.6 kbps, 19.2 kbps, 45.45 kbps, 93.75 kbps, 187.5 kbps, 500 kbps, 1.5 Mbps, 3 Mbps, 6 Mbps, 12 Mbps					
	Transmission speed	9.6 kbps, 19.2 kbps, 45.45 kbps, 93.75 kbps	187.5 kbps	500 kbps	1.5 Mbps	3 Mbps, 6 Mbps, 12 Mbps
Transmission distance/segment	No repeaters	1,200 m	1,000 m	400 m	200 m	100 m
	1 repeater	2,400 m	2,000 m	800 m	400 m	200 m
	2 repeaters	3,600 m	3,000 m	1,200 m	600 m	300 m
	3 repeaters	4,800 m	4,000 m	1,600 m	800 m	400 m
Transmittable data	Up to 144 bytes					
Iransmittable data	Default: 32 bytes (cyclic input / cyclic output)					
PROFIBUS module ID	F332h					
Global control	Supports SYNC, UNSYNC, FREEZE, and UNFREEZE modes					
Compatible CPU module	FX5U, FX5UC: Compatible from initial product Connection with FX5U/FX5UC requires FX5-CNV-BUS or FX5-CNV-BUSC.					
Number of occupied I/O points	8 points (Either input or output is available for counting.)					
Number of connectable modules	FX5U: Up to 8 modules*, FX5UC: Up to 6 modules					
Power supply	24 V DC, 145 mA (internal power supply)					
External dimensions $W \times H \times D$ (mm)	43 × 90 × 89					
MASS (Weight): kg	Approx. 0.2					

*: When using FX3U-1PSU-5V. Up to 6 modules when not using FX3U-1PSU-5V.

♦ Specifications

Items		Specifications			
PROFIBUS-DP station type		Class 1 master station			
Electrical standard and characteristics		Compliant with EIA-RS485			
Medium		Shielded twisted pair cable			
Network configuration		Bus topology (or tree topology when repeaters are used)			
		Between DP-Masters: Token passing			
Data link method		Between DP-Master and DP-Slave; Polling			
Encoding method		NRZ			
Transmission speed*		9.6 kbps, 19.2 kbps, 93.75 kbps, 187.5 kbps, 500 kbps, 1.5 Mbps, 3 Mbps, 6 Mbps, 12 Mbps			
Transmission distance		Differs depending on transmission speed			
Maximum number of repeaters (Between DP-Master and DP-Slave)		3 repeaters			
Number of connectable modules (per segment)		32 per segment (including repeaters)			
Maximum number of D	P-Slaves	64 modules			
Number of connectable nodes (number of repeaters)		32, 62 (1), 92 (2), 122 (3), 126 (4)			
Transmittable data	Input data	Max. of 2048 bytes (Max. of 244 bytes per DP-Slave)			
Iransmittable data	Output data	Max. of 2048 bytes (Max. of 244 bytes per DP-Slave)			
Compatible CPU module		FX5U, FX5UC: Ver. 1.110 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.			
Number of occupied I/O points		8 points (Either input or output is available for counting.)			
Number of connectable modules		FX5U, FX5UC: Up to 1 module			
Power supply		24 V DC, 150 mA (internal power supply)			
External dimensions $W \times H \times D$ (mm)		40 × 90 × 85.3			
MASS (Weight): kg		Approx. 0.2			

*: Transmission speed accuracy is within ±0.2% (compliant with IEC61158-2).

6

General-purpose Communication Devices

Various communication functions can be added easily using an expansion board or expansion adapter. Communications with data link or external serial interface device can be realized easily by adding an expansion board.

Expansion board (for communication)

- 1) Communication expansion board can be added to FX5U CPU module.
- 2) Communication function can be added inexpensively.

Refer to the following items for usage method of expansion board.

- "N:N network"
- "Parallel link"

F. R b

- "MC protocol"
- "Non-protocol communication"
- "Connection to peripheral device"
- "Inverter communication function"

♦ Specifications



Model/Characteristics	Items	Specifications	
FX5-232-BD	Transmission standard	Conforming to RS-232C standard	
RS-232C communication expansion	Max. transmission distance	15 m	
board	External device connection method	9-pin D-sub (male)	
	Isolation	No isolation (between communication line and CPU)	
and the second second	Communication method	Half-duplex bidirectional/Full-duplex bidirectional*	
	Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, predefined protocol support	
1	Communication speed	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*	
	Terminal resistors	-	
*	Power supply	5 V DC, 20 mA (internal power supply)	
	Compatible CPU module	FX5U CPU module	
	No. of occupied I/O points	0 points (No occupied points)	
	External dimensions $W \times H \times D$ (mm)	38 × 51.4 × 18.2	
	MASS (Weight): kg	Approx. 0.02	
The communication method and comm	subjection aread year depending upon the comm	unidentian tumo	

*: The communication method and communication speed vary depending upon the communication type.

Model/Characteristics	Items	Specifications		
FX5-485-BD	Transmission standard	Conforming to RS-485 and RS-422 standards		
RS-485 communication expansion	Max. transmission distance	50 m		
board	External device connection method	European-type terminal block		
	Isolation	No isolation (between communication line and CPU)		
Lan I	Communication method	Half-duplex bidirectional/Full-duplex bidirectional*		
	Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, predefined protocol support		
	Communication speed	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*		
A REAL PROPERTY OF THE PARTY OF	Terminal resistors	Built in (OPEN/110 Ω/330 Ω)		
	Power supply	5 V DC, 20 mA (internal power supply)		
	Compatible CPU module	FX5U CPU module		
	No. of occupied I/O points	0 points (No occupied points)		
	External dimensions $W \times H \times D$ (mm)	38 × 51.4 × 30.5		
	MASS (Weight): kg	Approx. 0.02		

*: The communication method and communication speed vary depending upon the communication type

General-purpose Communication Devices

Model/Characteristics	Items	Specifications
FX5-422-BD-GOT	Transmission standard	Conforming to RS-422 standard
RS-422 communication expansion	Max. transmission distance	As per GOT specifications
board (GOT connection)	External device connection method	8-pin MINI-DIN (female)
	Isolation	No isolation (between communication line and CPU)
	Communication method	Half-duplex bidirectional
A MEAR	Communication speed	9600/19200/38400/57600/115200 (bps)
2.	Terminal resistors	-
	Power supply	5 V DC, 20 mA (internal power supply)*
	Compatible CPU module	FX5U CPU module
	No. of occupied I/O points	0 points (No occupied points)
	External dimensions $W \times H \times D$ (mm)	38 × 51.4 × 15.4
	MASS (Weight): kg	Approx. 0.02

*: When the GOT 5V type is connected with this product, the power consumption increases. For the current consumption, refer to the manual of the model to be connected.

FX5-232ADP type RS-232C communication expansion adapter



Isolation type RS-232C communication adapter Refer to the "MC protocol", "Non-protocol communication", "Connection to peripheral device" for more details of functions.

♦ Specifications

Items	Specifications
Transmission standard	Conforming to RS-232C standard
Max. transmission distance	15 m
Isolation	Photocoupler isolation (between communication line and CPU)
External device connection method: connector	9-pin D-sub (male)
Communication method	Half-duplex bidirectional/Full-duplex bidirectional
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, predefined protocol support
Communication speed	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*
No. of occupied I/O points	0 points (No occupied points)
Current consumption (internal supply)	5 V DC 30 mA/24 V DC 30 mA
Compatible CPU module	Compatible with FX5U and FX5UC, from their first released products
Number of connectable modules	FX5U, FX5UC: Up to two communication adapters are provided on the left side of the CPU module.
External dimensions $W \times H \times D$ (mm)	17.6 × 106 × 82.8
MASS (Weight): kg	Approx. 0.08

*: The communication method and communication speed vary depending upon the communication type.

FX5-485ADP type RS-485 communication expansion adapter

◇ Features



Isolation type RS-485 communication adapter Refer to the "N:N network", "Parallel link", "MC Protocol", "Non-protocol communication", "Connection to peripheral device", "Inverter communication function" for more details of functions.

♦ Specifications

Items	Specifications
Transmission standard	Conforming to RS-485 and RS-422 standards
Max. transmission distance	1200 m
Isolation	Photocoupler isolation (between communication line and CPU)
External device connection method	European-type terminal block
Communication method	Half-duplex bidirectional/Full-duplex bidirectional
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, predefined protocol support
Communication speed	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*
Terminal resistors	Built in (OPEN/110 Ω/330 Ω)
No. of occupied I/O points	0 points (No occupied points)
Current consumption (internal supply)	5 V DC 20 mA/24 V DC 30 mA
Compatible CPU module	Compatible with FX5U and FX5UC, from their first released products
Number of connectable modules	FX5U, FX5UC: Up to two communication adapters are provided on the left side of the CPU module.
External dimensions $W \times H \times D$ (mm)	17.6 × 106 × 89.1
MASS (Weight): kg	Approx. 0.08

 \star : The communication method and communication speed vary depending upon the communication type.

N:N Network

Using the built-in RS-485 port, RS-485 communication expansion board, or expansion adapter enables data link of 2 to 8 PLCs easily.

RS-485 communication device

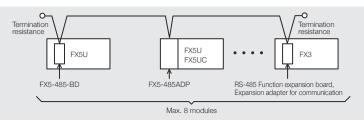
Model	Types	Compatible CPU module		
IVIOUEI	Types	FX5U	FX5UC	
FX5-485-BD	Expansion board	0	х	
FX5-485ADP	Expansion adapter	0	0	
-	Built-in RS-485 port	0	0	

N:N network function

◇ Features

- Data link can be realized by a simple program for connecting up to 8 modules of FX5 or FX3.
- 2) The bit device (0 to 64 points) and word device (4 to 8 points) are automatically linked between each station. The ON/OFF state of other stations and data register values can be obtained by the device allocated on the local station.

○ System configuration example



♦ Specifications of N:N network function

Items		Specifications
Transmission standard		Conforming to RS-485 standard
Total extension length		Configuration only using FX5-485ADP: 1200 m or less Configuration using FX5-485ADP, FX3U-485ADP(-MB): 500 m or less Configuration other than above: 50 m or less (at coexisting of built-in RS-485 port, FX5-485-BD and 485-BD for FX3: 50 m or less)
Communication metho speed	d/Transmission	Half-duplex bidirectional, 38400 bps
No.of connectable mod	dules	Max. 8 modules
	Pattern 0	Bit device: 0 points Word device: 4 points
No. of link points	Pattern 1	Bit device: 32 points Word device: 4 points
	Pattern 2	Bit device: 64 points Word device: 8 points
	Pattern 0	Based on the no. of connection modules, 2 modules (20), 3 modules (29), 4 modules (37), 5 modules (46), 6 modules (54), 7 modules (63), 8 modules (72)
Link refresh time (ms)	Pattern 1	Based on the no. of connection modules, 2 modules (24), 3 modules (35), 4 modules (45), 5 modules (56), 6 modules (67), 7 modules (78), 8 modules (88)
	Pattern 2	Based on the no. of connection modules, 2 modules (37), 3 modules (52), 4 modules (70), 5 modules (87), 6 modules (105), 7 modules (122), 8 modules (139)
	FX5U	FX5-485ADP, FX5-485-BD
	FX5UC	FX5-485ADP
Connection device	FX3S	FX3G-485-BD(-RJ) or FX3S-CNV-ADP+FX3U-485ADP(-MB)
with PLC	FX3G	FX3G-485-BD(-RJ) or FX3G-CNV-ADP+FX3U-485ADP(-MB)
	FX3GC	FX3U-485ADP(-MB)
	FX3U, FX3UC*	FX3U-485-BD or Function expansion board+FX3U-485ADP(-MB)
Compatible CPU modu	le	FX5U, FX5UC, FX3S, FX3G, FX3GC, FX3U, FX3UC

*: Function expansion board cannot be connected to FX3UC-DIMT/D, FX3UC-DIMT/DSS, and FX3UC-16MR/DD-T. A special adapter can be connected directly.

Parallel link

2 modules of FX5U/FX5UC can be connected using the built-in RS-485 port, RS-485 communication expansion board, and expansion adapter, and devices can be linked to each other.

RS-485 communication equipment

Model name	Classification	Compatible CPU module		
WOUEITIAITIE	Ciassilication		FX5UC	
FX5-485-BD	Expansion board	0	х	
FX5-485ADP	Expansion adapter	0	0	
-	Built-in RS-485 port	0	0	

Parallel link function

◇ Features

- 1) With 2 modules of FX5U/FX5UC connected, devices can be linked to each other only by parameter setting.
- 2) 2 types of link modes, normal parallel link mode and high-speed parallel link mode, can be selected according to the number of points you want to link to and the link time, and the data link is automatically updated between the 2 modules of FX5U/FX5UC.

○ System configuration example

Parallel link



○ Parallel link specifications

Item	Specifications
Number of connected modules	Up to 2 modules (1:1)
Transmission standards	RS-485 standard compliant
Maximum overall cable distance	1200 m or less when configured with FX5-485ADP only 50 m or less when configured other than the above
Link time	Normal parallel link mode: 15 ms + master station operation cycle (ms) + slave station operation cycle (ms) High-speed parallel link mode: 5 ms + master station operation cycle (ms) + slave station operation cycle (ms)

MC Protocol

Data link of multiple PLCs can be realized by setting a CPU module or external device as a master station using MC protocol (serial communication).

Since data link is done by command from the external device, it is suitable for configuration of data management and control system by the external device as the main controller.

RS-232C, RS-485 communication device

Model	Turana	Compatible CPU module			
MOUEI	Types	FX5U	FX5UC		
FX5-232-BD	Expansion board	0	х		
FX5-232ADP	Expansion adapter	0	0		
FX5-485-BD	Expansion board	0	×		
FX5-485ADP	Expansion adapter	0	0		
-	Built-in RS-485 port	0	0		

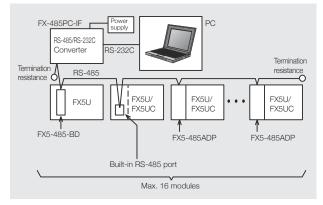
MC protocol function

◇ Features

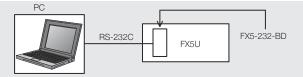
- 1) Using the RS-485 communication device enables connection of up to 16 modules of FX5U/FX5UC, and data can be transferred according to commands from the PC.
- 2) Using the RS-232C communication device enables 1 : 1 data transfer with the PC.
- 3) Communication by MC protocol A-compatible 1C frame and QnA-compatible-3C/4C frame is possible. (Type 1/Type 4/ Type 5)

○ System configuration example

1) 1 : n connection using RS-485 communication



2) 1:1 connection using RS-232C communication



◇ MC protocol function specifications

Items		Specifications
Transmission standard		Conforming to RS-485/RS-232C standard
Total extension	RS-485	When using FX5-485ADP: 1200 m or less When using the built-in RS-485 port or FX5-485-BD: 50 m or less
length	RS-232C	15 m or less
Communicati	on method	Half-duplex bidirectional
Transmission	speed	300/600/1200/2400/4800/9600/19200/38400/57600/ 115200 bps
No.of connect modules	table	Max. 16 modules
Protocol type	S	MC protocol (dedicated protocol) 1C/3C Frame (Type1/Type4) / 4C Frame (Type1/Type4/Type5)
RS-485 connection	FX5U	Built-in RS-485 port, FX5-485-BD or FX5-485ADP
device	FX5UC	Built-in RS-485 port or FX5-485ADP
RS-232C	FX5U	FX5-232-BD or FX5-232ADP
connection device	FX5UC	FX5-232ADP
Compatible CPU module		FX5U, FX5UC

RS-232C/RS-485 Non-protocol communication

MELSEC iQ-F Series modules can communicate with printers, code readers, measurement instruments, etc. having an interface in accordance with RS-232C/RS-485 (RS-422).

Communication is performed using sequence programs (RS2 instruction).

RS-232C communication

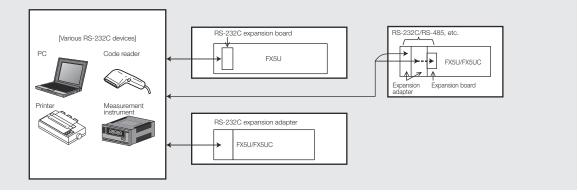
◇ RS-232C communication device

	Communication method		Maximum transmission distance	Control instruction	Compatible CPU module	
Model (No. of channels)		Isolation			FX5U	FX5UC
FX5-232-BD (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	No isolation (between communication line and CPU)	15 m	RS2 instruction	O (Max. 1 module)	x
FX5-232ADP (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Photocoupler isolation (between communication line and CPU)	15 m	RS2 instruction	O (Max. 2 modules)	O (Max. 2 modules)

○ Communication specification

Refer to the specifications of each communication device for the details of RS-232C device specifications.

♦ System configuration



RS-485 (RS-422) communication

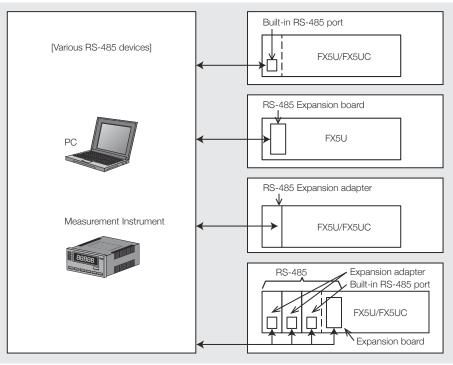
○ I13-+05 (I13-+22) (communication de	evice	1			
Model (No. of channels)	Communication method	Isolation	Maximum transmission	Control		CPU module
``			distance	instruction	FX5U	FX5UC
FX5-485-BD (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	No isolation (between communication line and CPU)	50 m	RS2 instruction	O (Max. 1 module)	×
FX5-485ADP (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Photocoupler isolation (between communication line and CPU)	1200 m	RS2 instruction	O (Max. 2 modules)	O (Max. 2 modules)
Built-in RS-485 port (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	No isolation (between communication line and CPU)	50 m	RS2 instruction	0	0

RS-485 (RS-422) communication device

\diamond Communication specification

Refer to the specifications of each communication device for the details of RS-485 device specifications.

\diamond System configuration example



Connection to Peripheral Devices

Installing RS-422/RS-232C communication devices enables addition of connection ports with peripheral devices. PLC programming devices such as PC and HMI (GOT) can be connected to the added ports.

RS-232C communication

○ RS-232C communication device

			Maximum	Compatible CPU module			
Model (No. of channels)	Communication method	Isolation	transmission distance	FX5U	FX5UC		
FX5-232-BD (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	No isolation (between communication line and CPU)	15 m	O (Max. 1 module)	×		
FX5-232ADP (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Photocoupler isolation (between communication line and CPU)	15 m	O (Max. 2 modules)	O (Max. 2 modules)		

♦ Communication specification

Refer to the specifications of each communication device for the detailed specifications of RS-232C peripheral devices (programming protocol).

♦ Connection cable for RS-232C communication device and peripheral devices

The main connection cables are as follows:

Connection destination	Cable
DOS/V PC (9-pin D-SUB)	FX-232CAB-1
HMI (GOT)	Use the specific cable or wire for RS-232C connection of each HMI.

○ Concurrent use of peripheral device

Connect an engineering tool such as PC software to either one of peripheral devices to avoid programs from being changed by multiple peripheral devices.

RS-422 (GOT) communication

◇ RS-422 communication device

			Maximum	Compatible CPU module		
Model (No. of channels)	Communication method	Isolation	transmission distance	FX5U	FX5UC	
FX5-422-BD-GOT (1 ch)						
	Half-duplex bidirectional	No isolation (between communication line and CPU)	As per GOT specifications	O (Max. 1 module)	×	

○ Communication specification

Refer to the manual of GOT.

♦ Communication cable

Use a dedicated cable for GOT.

Inverter Communication Function

Dedicated instructions for Mitsubishi Electric inverter protocol and communication control are built in FX5. Connecting an inverter enables simple control of inverter.

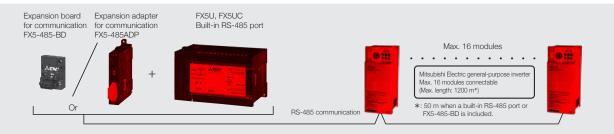
RS-485 communication

			Maximum	Control	Compatible	CPU module
Model (No. of channels)	Communication method	Isolation	transmission distance	instruction	FX5U	FX5UC
FX5-485-BD (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional*	No isolation (between communication line and CPU)	50 m	Inverter instruction	O (Max. 1 module)	×
FX5-485ADP (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional*	Photocoupler isolation (between communication line and CPU)	1200 m	Inverter instruction	O (Max. 2 modules)	O (Max. 2 modules)
Built-in RS-485 port (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional*	No isolation (between communication line and CPU)	50 m	Inverter instruction	0	0

\bigcirc RS-485 communication device

*: Half-duplex bidirection in case of connecting to inverter.

♦ System configuration example



Connectable Mitsubishi Electric general-purpose inverter



Inverter

[Connectable Models] FR-A800/F800/F700PJ/E700/E700EX (sensorless servo) /D700

Inverter Communication Function

memo

Engineering Tool

Various types of engineering software are prepared to enable easy programming for the Mitsubishi Electric PLC and realize comfortable operation.

MELSOFT iQ Works FA Integrated Engineering Software

• iQ Works (English version) Model: SW2DND-IQWK-E

◇ Features

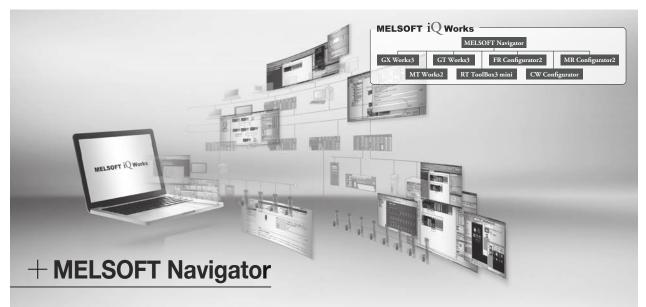
- By realization of a seamless integrated engineering environment, the total cost will be reduced.
- All the system labels can be checked on MELSOFT Navigator.
- Parameter settings for each project (GX Works3, GX Works2, MT Works2, and GT Works3) can be configured from MELSOFT Navigator.

This eliminates the need to launch various tools when configuring the parameter settings.

- System configuration can be managed graphically. Allows the user to manage the system configuration graphically, and the effort to search for an appropriate tool can be eliminated by linking the project.
- Double click the project from the system configuration figure and work space tree of MELSOFT Navigator to start the software for the device automatically.
- The data on whole system can be backed up in a batch by simple operation.

By realization of a seamless integrated engineering environment, the total cost will be reduced!

Sold as a set integrating various engineering software centered around MELSOFT Navigator, MELSOFT iQ Works eliminates the need to purchase software separately. The ability to share design information including system design and programming throughout the control system makes it possible to improve efficiency of system design and programming while reducing total costs.





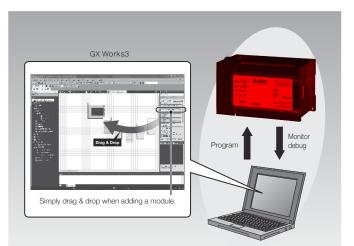
For details on MELSOFT iQ Works, refer to the following catalog:

MELSOFT GX Works3 PLC Engineering Software

GX Works3 Model: SW1DND-GXW3-E

◇ Features

- · Achieving an easy and intuitive programming by only making "selections" in a graphical environment with module configuration diagram and module label/ module FB.
- Supporting various applications (parameter settings) of simple motion module, creation of positioning data, parameter setting and servo adjustments of servo amplifier).
- · Complying with the international standard IEC 61131-3 for engineering software and supporting the modularized and structured programming. Programming languages such as ladder, ST, FBD/ LD are available.
- · Enabling transmitting/receiving of the data between an external device and the CPU module by matching the protocol of the external device. (Communication protocol support function)



For details on MELSOFT GX Works3, refer to the following catalog available on request



"MELSOFT GX Works3 catalog" L(NA)08334ENG

MELSOFT MX series Integrated Data Link Software

- MX Sheet (Microsoft[®] Excel[®] Communication Support Tool) Model: SW2DNC-SHEET-E

◇ Features

- A group of middleware remarkably improving development efficiency in the system configuration.
- Familiar Microsoft[®] Excel[®] settings on the screen enables easy data access of the on-site PLC without any program.
- Enabling the system to be configurable without considering a communication protocol.
- Enabling monitoring of on-site system only by setting parameters on the screen.

Operating environment

Engineering tool operating environment. For details, refer to catalogs and manuals.

MELSOFT iQ Works and GX Works3 operating environment

	Items		Contents		
PC Module	OS*¹ English Version	Microsoft [®] Windows [®] 10 Home Microsoft [®] Windows [®] 10 Pro Microsoft [®] Windows [®] 10 Enterprise Microsoft [®] Windows [®] 10 Iducation Microsoft [®] Windows [®] 10 Iducation Microsoft [®] Windows [®] 8.1 Microsoft [®] Windows [®] 8.1 Enterprise Microsoft [®] Windows [®] 8.1 Enterprise Microsoft [®] Windows [®] 8.1	Microsoft® Windows® 8 Pro Microsoft® Windows® 8 Enterprise Microsoft® Windows® 7 Starter Microsoft® Windows® 7 Home Basic*3 Microsoft® Windows® 7 Home Premium Microsoft® Windows® 7 Professional Microsoft® Windows® 7 Enterprise Microsoft® Windows® 7 Enterprise Microsoft® Windows Vista® Home Basic	Microsoft® Windows Vista® Home Premium Microsoft® Windows Vista® Ultimate Microsoft® Windows Vista® Business Microsoft® Windows Vista® Enterprise Microsoft® Windows® XP Professional SP3 Microsoft® Windows® XP Home SP3	
	CPU	Intel® Core™2 Duo 2 GHz or more recommended			
	Memory Requirements	1 GB or more recommended*2			
Hard Disc	c Free Space	[Installation] 26 GB or more*4 free disk space, [Opera	ation] 512 MB or more free virtual memory		
Disc Drive	Э	DVD-ROM supported disc drive			
Display		Resolution 1024 × 768 pixels or more			
Connectio	on to PLC	Optional connection cable and interface are necessary. [PC Communication Port] Connectable from Ethernet port or RS-232C port. FX5U PLC : Directly connectable by Ethernet, or connectable by RS-232C communication expansion adapter or RS-232C communication expansion board. FX5U PLC : Directly connectable by Ethernet or connectable by RS-232C communication expansion adapter. Refer to the "PC and PLC Connection Method" for the details of connection method and required cable types.			
Compatik	ole CPU module	FX5U, FX5UC (Refer to the specific catalog or manual for details on FX Series, L Series, Q Series, and iQ-R Series modules.)			

*1: 64-bit versions of Windows Vista[®] and Windows[®] XP are not supported. 32-bit version of Microsoft[®] Windows[®] 10 IoT Enterprise 2016 LTSB is not supported. *2: 2 GB or more recommended for 64-bit version

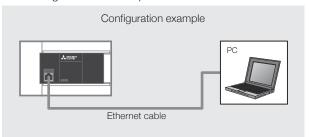
*3: iQ Works is not supported.

*4: 17 GB or more for installing only GX Works3

PC and PLC Connection Method and Required Equipment

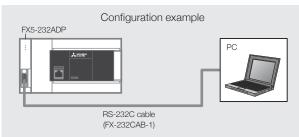
In case of connection between Ethernet port on the PC side

Connecting to the Ethernet port

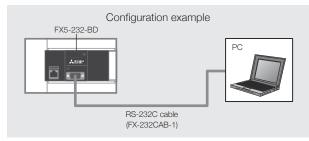


♦ In case of connection between RS-232C port on the PC side

(1) Connection with the RS-232C port attached to PLC (using FX5-232ADP)



(2) Connection with the RS-232C port attached to PLC (using FX5-232-BD)



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Compatible Versions of Software

The followings are compatible versions of each software.

New versions may be required due to addition of functions and products. Please refer to the manuals for more details.

Category	Turpo	Compatible version			
Calegory	Туре	FX5U	FX5UC	Precautions	
Software for PLC	iQ Works		Ver. 2.07H or above	Use the latest version when new	
Soliware for PLC	GX Works3	Ver. 1.007H or above	Ver. 1.007H or above	functions are added.	
Software for GOT (GOT1000 series, GOT2000 series)	GT Works3	Ver. 1.126G or above	Ver. 1.126G or above	Compatible to the device scope. Refer to the GOT manual for other compatible items.	



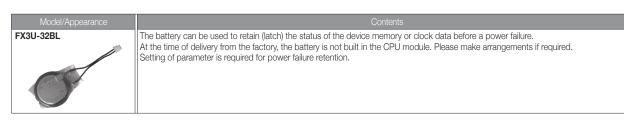
Option/Related Products

We are pleased to offer you a wide variety of our products including SD memory cards, batteries, connection cables for PLC as well as interfaces for signal exchange.

SD Memory Card

Model/Appearance			Contents
NZ1MEM-2GBSD NZ1MEM-4GBSD	NZ1MEM-2GBSD	Туре	SD memory card
NZ1MEM-8GBSD NZ1MEM-16GBSD	INZ IWEW-20030	Capacity	2 GB
	NZ1MEM-4GBSD	Туре	SDHC memory card
	INZ IIWEWI-4003D	Capacity	4 GB
	NZ1MEM-8GBSD	Туре	SDHC memory card
	INZ IIWIEIWI-OGIBSD	Capacity	8 GB
	NZ1MEM-16GBSD	Туре	SDHC memory card
		Capacity	16 GB

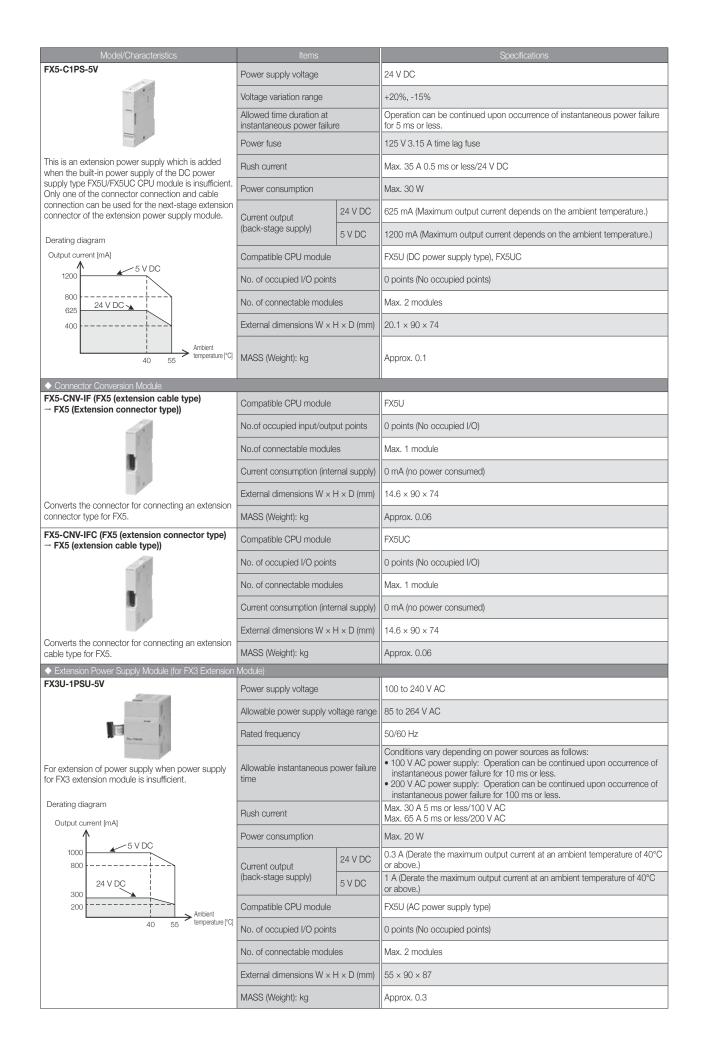
Battery



Extension Device

The extension cable for connecting to the right side of the front-stage device has been attached to the extension module (extension cable type).

Model/Characteristics	Items		Specifications		
♦ Bus Conversion Module					
FX5-CNV-BUS (FX5 (extension cable type) → FX3 extension)	Compatible CPU module		FX5U, FX5UC Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.		
	No. of occupied I/O points		8 points (countable either by input or output)		
r n	No.of connectable modules		Max. 1 module		
	Current consumption (internal supply)		5 V DC 150 mA		
Conversion module for connecting FX3 extension module to FX5U and FX5UC CPU modules.	External dimensions $W \times H$	H × D (mm)	16 × 90 × 83		
module to FX50 and FX50C CP0 modules.	MASS (Weight): kg		Approx. 0.1		
FX5-CNV-BUSC (FX5 (extension connector type) → FX3 extension)	Compatible CPU module		FX5U, FX5UC Connection with FX5Urequires FX5-CNV-IF.		
all and a second	No. of occupied I/O points	6	8 points (countable either by input or output)		
	No. of connectable modul	es	Max. 1 module		
- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	Current consumption (internal supply)		5 V DC 150 mA		
	External dimensions $W \times H \times D$ (mm)		16 × 90 × 83		
Conversion module for connecting FX3 extension modules to FX5U and FX5UC CPU modules.	MASS (Weight): kg		Approx. 0.1		
 Extension Power Supply Module 					
FX5-1PSU-5V	Rated power supply voltage		100 to 240 V AC		
-	Allowable power supply voltage range		85 to 264 V AC		
	Rated frequency		50/60 Hz		
	Allowable instantaneous power failure time		Operation can be continued upon occurrence of instantaneous power failure for 10 ms or less.		
Module for extending power supply if FX5U (AC power supply type) CPU module's internal power	Power fuse		250 V 3.15 A time lag fuse		
supply is insufficient. Extension cable is enclosed.	Rush current		Max. 25 A 5 ms or less/100 V DC Max. 50 A 5 ms or less/200 V DC		
Derating diagram	Power consumption		Max. 20 W		
Output current [mA]	Current output	24 V DC	300 mA (Maximum output current depends on the ambient temperature.)		
	(back-stage supply)	5 V DC	1200 mA (Maximum output current depends on the ambient temperature.)		
800	Compatible CPU module		FX5U (AC power supply type)		
300	No. of occupied I/O points		0 points (No occupied points)		
$40 55 \rightarrow \text{Ambient}$	No. of connectable modules		Max. 2 modules		
	External dimensions $W \times H \times D$ (mm)		50 × 90 × 83		
	MASS (Weight): kg		Approx. 0.3		



Extension Module Options (Extended Extension Cables/Connector Conversion Adapters)

FX5 extension modules (extension cable type) are equipped with the extension cable for connection to the right side of the front-stage device.

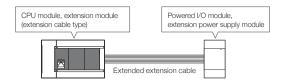
If intending extension of the connection distance or two-row placement of PLCs, an optional "Extended extension cable" is required. Only a single extended extension cable can be used per system.

♦ Extended extension cable

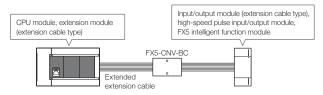
Model	Specifications
FX5-30EC (30 cm) FX5-65EC (65 cm)	
	Only a single cable can be used per system. Depending on the CPU module to be used or the device to be connected with, the following connection conversion adapter (FX5-CNV-BC) is required. [Connector conversion adapter required] When the connection destination is an input/output module (extension cable type), high-speed pulse I/O module, or FX5 intelligent function module
FX5-CNV-BC	Connector conversion adapter This connects between an extension cable and an extension cable type module when an extended extension cable is used.

\bigcirc Main connection methods

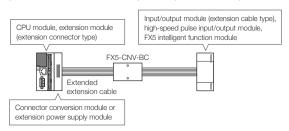
1) Connections with the Powered I/O module and FX5 extension power supply module (extension cable type)



2) Connections with the input/output module (extension cable type) and FX5 intelligent function module



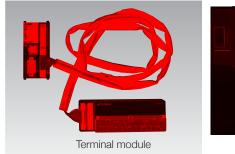
3) Connections with the input/output module (extension cable type) and FX5 intelligent function module



Terminal Module

This allows conversion of the connector of the FX5UC CPU module or the I/O module (extension connector type) to the screw terminal block, resulting in the reduced number of man-hours for I/O wiring.

Using an internal type of I/O element enables driving of a heavy load by a relay or a transistor.



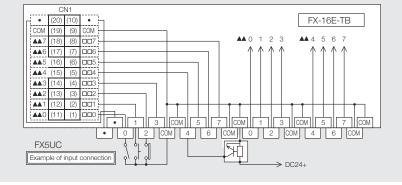
♦ List of Terminal Modules (Refer to the next page for the details of connection cables and optional connectors.)

Model	No. of input points	No. of output points	Function
FX-16E-TB	Input 16 points or output 16 points		Directly connected to the I/O terminal of PLC.
FX-32E-TB	Input 32 points or output 32 points (Division p	oossible: input 16 points and output 16 points)	Using this module instead of the PLC terminals or relaying
FX-16E-TB/UL	Input 16 points or output 16 points		a wiring of I/O device located remotely from PLC enables
FX-32E-TB/UL	Input 32 points or output 32 points (Division p	oossible: input 16 points and output 16 points)	reducing of the I/O wiring man-hours.
FX-16EYR-TB	-	16	Relay Output Type
FX-16EYS-TB	-	16	Triac Output Type
FX-16EYT-TB	-	16	Transistor Output Type (Sink output)
FX-16EYR-ES-TB/UL	-	16	Relay Output Type
FX-16EYS-ES-TB/UL	-	16	Triac Output Type
FX-16EYT-ES-TB/UL	-	16	Transistor Output Type (Sink output)
FX-16EYT-ESS-TB/UL	-	16	Transistor Output Type (Source output)

Specifications PLC Direct Connection (FX-16E-TB, FX-32E-TB)

Since it is for direct connection of PLC I/O terminal, no electrical components are built in.

Electrical specifications are equivalent to that of the connected CPU module or connector type I/O module. A drawing on the right shows the internal connection of FX-16E-TB. In case of FX-32E-TB, CN2 is provided with the same connection.



2. Output (FX-16EY -TB)

	Model	Relay output FX-16EYR-TB	Triac output FX-16EYS-TB	Transistor output (Sink output) FX-16EYT-TB
I/O circuit d	configuration	CN1 connector side Load side	3.3 kΩ 24 V DC 36 Ω 7 mA 7 mA LED COMn Photothyristor 0.015 μF CN1 connector side Load side	$\begin{array}{c} 3.3 \text{ k} \Omega \text{ Photocoupler} \\ \hline \\ \text{LED} \\ 24 \text{ V DC} \\ \text{CN1 connector side} \\ \hline \\ \text{Load side} \end{array}$
Load voltage		250 V AC 30 V DC or less	85 V to 242 V AC	5 V to 30 V DC
Circuit isola	ircuit isolation Mechanical isolation		Photocoupler isolation Photocoupler isolation	
Operation	Operation display An LED is turned on when applying an electrical current to a relay coil		An LED is turned on when applying an electrical current to a photothyristor	An LED is turned on when applying an electrical current to a photocoupler
Max load	Resistance load	2 A/1 point 8 A/4 points	0.3 A/1 point 0.8 A/4 points	0.5 A/1 point 0.8 A/4 points
Max. load	Inductive load	80 VA	15 VA/100 V AC, 36VA/240 V AC	12 W/24 V DC
Open circuit leakage current –		-	1 mA/A100 V AC, 2 mA/200 V AC	0.1 mA/30 V DC
Min. load 5 V		5 V DC, 2 mA (reference value)	0.4 VA/100 V AC, 1.6 VA/200 V AC	-
Response	sponse OFF → ON Approx. 10 ms		2 ms or less	0.2 ms or less
time	ON → OFF	Approx. 10 ms	12 ms or less	1.5 ms or less
Input signa	al current	5 mA/24 V DC for each point (current consumption)	7 mA/24 V DC for each point (current consumption) 7 mA/24 V DC for each point (current consumption)	

Option/Related Products

I/O Cable

Model/Appearance	Contents
FX-16E-500CAB-S (5 m)	● General-purpose I/O Cable
	A 20-pin connector attached to one end of bulk wire
FX-16E-150CAB (1.5 m)	I/O Cable for Terminal Module
FX-16E-300CAB (3 m) FX-16E-500CAB (5 m)	A 20-pin connector attached to both ends of a flat cable (with tube)
FX-16E-150CAB-R (1.5 m)	● I/O Cable for Terminal Module
FX-16E-300CAB-R (3 m) FX-16E-500CAB-R (5 m)	A 20-pin connector attached to both ends of round multi core cable

I/O Connector

Model/Appearance Connector for self-manufactured I/O cable 20-pin type (electric wire or crimp tool is not enclosed.) FX2C-I/O-CON •Flat Cable Connector AWG28 (0.1 mm²): A set of 10 pcs Crimp connector: FRC2-A020-3OS 1.27-pitch 20 cores Crimp tool: Separately arrange the tool manufactured by DDK Ltd.
 357J-4674D Main Module 357J-4664N Attachment (1) FX2C-I/O-CON-S (2) FX2C-I/O-CON-SA (1) Connector for single wires (1) Connector for single wires AWG22 (0.3 mm²): 5 sets Housing: HU-200S2-001 Crimp contact: HU-411S Crimp tool: A product manufactured by DDK Ltd. is separately required. 357J-5538 (2) Connector for single wires AWG20 (0.5 mm²): 5 sets
Housing: HU-200S2-001
Crimp contact: HU-411SA 11 23 Crimp tool: A product manufactured by DDK Ltd. is separately required. 357J-13963

Contents	
red I/O cable: 40-pin type (electric wire or crimp	
(1) Soldered type connector (straight protrusion) Twist wire 0.088 to 0.3 mm ² (AWG28 to 22)	
(2) Crimped type connector (straight protrusion) Twist wire 0.088 to 0.24 mm² (AWG28 to 24	
(3) Soldered type connector (both straight/inclined protrusion type) Twist wire 0.088 to 0.3 mm ² (AWG28 to 22)	
 (1) Connector for single wires AWG22 (0.3 mm³): 2 sets Housing: HU-400S2-001 Crimp contact: HU-411S Crimp tool: A product manufactured by DDK Ltd. is separately required. 357J-5538 	
 (2) Connector for single wires AWG20 (0.5 mm²): 2 sets Housing: HU-400S2-001 Crimp contact: HU-411SA Crimp tool: A product manufactured by DDK Ltd. is separately required. 357J-13963 	

*: Select wires with a sheath outside diameter of 1.3 mm or less when using 40 wires. Select wires suitable to the current value used.

Power Cable

Model/Appearance	Contents
FX2NC-100MPCB (1 m)	CPU Module Power Cable Cable for providing 24 V DC power supply to the FX5UC CPU module.
	Comes with the FX5UC CPU modules and intelligent function modules*.
FX2NC-100BPCB (1 m)	Power Cable
	Cable for supplying 24 V DC input power supply to an extension connector type input module or input/output module. Offered as an accessory of FX5UC-□MT/D.
	It is necessary to purchase this cable separately when using an extension connector type input module or input/output module in the FX5U system.
FX2NC-10BPCB1 (0.1 m)	Power Supply Transition Cable
\sim	Cable for crossover wiring of 24 V DC input power supply to two or more extension connector type input modules or input/output modules. Offered as an accessory of FX5-C□EX/D and FX5-C32ET/D.

*: There are some exception models. For details, refer to the manual.

Related products Reduced wiring and man-hour saving machines for programmable controllers (FA goods) [manufactured by Mitsubishi Electric Engineering]

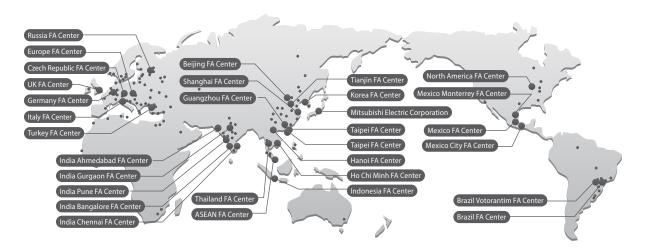
Model name/external appearance	Description
FA-CBLQ75PM2J3 (2 m)	Connection cable
FA-CBLQ75M2J3 (-P) (2 m)	Mitsubishi Electric MR-J3-A/J4-A series
	Connectable models
	FA-CBLQ75PM2J3: FX5-20PG-P FA-CBLQ75M2J3 (-P): FX5-20PG-D
FA-CBLQ75G2 (-P) (2 m)	Connection cable
	General-purpose stepping motor, discrete wire cable for servo amplifier
	Connectable models
	FX5-20PG-P, FX5-20PG-D
FA-LTBQ75DP	Positioning signal conversion module
	Converts the external device connection signal of the positioning module to the terminal block and converts the signal between
	the servo amplifiers to the connect.
FA-CBL05Q7 (0.5 m) FA-CBL10Q7 (1 m)	Positioning signal conversion module
	Connection cable between positioning signal conversion modules
FA-CBLQ7PM1J3 (1 m) FA-CBLQ7DM1J3 (1 m)	OPositioning signal conversion module
	Connection cable between servo amplifiers (for Mitsubishi Electric MR-J3-A/J4-A series)
FA-CBLQ7DG1 (1 m)	Positioning signal conversion module
	Connection cable between servo amplifiers (for general-purpose stepping motor and servo amplifier)

Overseas service system

Mitsubishi Electric's Micro PLC Series is a worldwide programmable controller that is used in more than 50 countries all over the world.

For local after-sales services in the overseas countries, "Mitsubishi Electric Global FA Centers" timely provide the best possible products, high technology and reliability services to our customers.

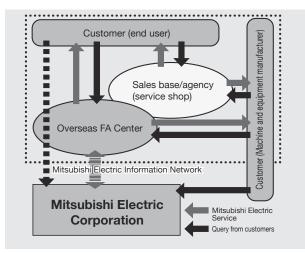
Global FA Center



FA Global Service Network "Place contact our FA Center first."

For consultation and questions, please contact our FA centers in each country.

With our FA centers in each region of the world as key stations, we provide various services to customers while working closely with local sales offices, branches and agencies.



Detailed information on overseas service

 "FA global service" (KK001-EN) Service contents and contact information of our FA centers are detailed.

For more information on overseas support, please request this document.



Certifications

MELSEC iQ-F Series conforms to European Standards (EN) and North American Standards (UL/cUL). Using MELSEC iQ-F Series can reduce the workload to make machines/equipment conform to EN and UL/cUL standards.

○ Compatible with international standards

The MELSEC iQ-F series conforms to CE marking (Europe) and UL/cUL standard (USA. Canada) and therefore can be used for overseas facilities.



♦ EN standards: Compliance with EC Directives/CE marking

EC directives are issued by the European Council of Ministers for the purpose of unifying European national regulations and smoothing distribution of safe guaranteed products. Approximately 20 types of major EC directives concerning product safety have been issued.

Attachment of a CE mark (CE marking) is mandatory on specific products before they may be distributed in the EU. The EMC Directive (Electromagnetic Compatibility Directive) and LVD Directive (Low Voltage Directive) apply to the programmable controller, which is labeled as an electrical part of a machine product under the EC Directives/

1) EMC Directive

The EMC Directive is a directive that requires products to have "Capacity to prevent output of obstructive noise that adversely affects external devices: Emission damage" and "Capacity to not malfunction due to obstructive noise from external source: Immunity".

2) LVD Directive (Low Voltage Directive)

The LVD Directive is enforced to distribute safe products that will not harm or damage people, objects or assets, etc. With the programmable controller, this means a product that does not pose a risk of electric shock, fire or injury, etc.



○ UL/cUL Standards

UL is the United State's main private safety testing and certification agency for ensuring public safety.

UL sets the safety standards for a variety of fields. Strict reviews and testing are performed following the standards set forth by UL. Only products which pass these tests are allowed to carry the UL Mark.

As opposed to the EN Standards, the UL Standards do not have a legally binding effect. However, they are broadly used as the U.S. safety standards, and are an essential condition for selling products into the U.S.

UL is recognized as a certifying and testing agency by the Canadian Standards Association (CSA). Products evaluated and certified by UL in accordance with Canadian standards are permitted to carry the cUL Mark.

[Precautions on the use in UL/cUL Class I, Division 2 environment]

Products^{*} marking Cl. I, DIV.2 indicating that they can be used in the Class I, Division 2 (filling in a flammable environment in case of abnormalities) on the rating plate can be used in Class I, Division 2 Group A, B, C, and D only. They can be used regardless of the display as long as they do not reach the danger.

Note that when using a product in Class I, Division 2 environment, the following measures need to be taken for the risk of explosion.

- As this product is an open-type device, attach it to the control board suitable for the installation environment and, for opening, to the control board which requires a tool or key.
- Substitution of products other than Class I, Division 2 compatible may result in degradation of Class I, Division 2 compliance. Therefore, do not substitute products other than compatible products.
- Do not disconnect/connect the device or disconnect the external connection terminal except when the power is turned off or where there is no danger.
- Do not open the battery except where it is out of reach of danger.



- *: UL explosion-proof standard compliant products are as follows. (Manufactured in October 2017 and after)
 FX5CPU module
- FX501 C Introduct
 FX5UC-32MT/D, FX5UC-32MT/DSS, FX5UC-64MT/D, FX5UC-64MT/DSS, FX5UC-96MT/D, and FX5UC-96MT/DSS
 FX5 extension module

FX5-C16EX/D, FX5-C16EX/DS, FX5-C16EYT/D, FX5-C16EYT/DSS, FX5-C32EX/D, FX5-C32EX/DS, FX5-C32EYT/D, FX5-C32EYT/DSS, FX5-C32ET/D, FX5-C32ET/DSS, FX5-C32ET/DSS,

\diamond Ship standards

The MELSEC iQ-F series complies with the shipping standards of each country.

It can be used for ship-related machinery and equipment.

Standard abbreviation	Standard name	Target country
DNV GL	Det Norske Veritas Germanischer Lloyd	Norway/Germany
RINA	REGISTRO ITALIANO NAVALE	Italy
ABS	American Bureau of Shipping	U.S.A.
LR	Lloyd's Register of Shipping	U.K.
BV	Bureau Veritas	France
NK	Nippon Kaiji Kyokai	Japan
KR	Korea Ship Association	Korea

"ISO09001" international standard for quality-assurance system

Mitsubishi Electric Corporation Nagoya Works has acquired "ISO9001" international standard for quality-assurance system for the development/manufacture on the whole from order reception to shipment of all series of micro sequencer. Of the ISO9000 series by which the International Organization for Standardization (ISO) defines the standards of quality-assurance systems, "ISO9001" assumes a wide range of quality-assurance systems related to development, manufacture, materials, quality and sales. The MELSEC iQ-F Series is manufactured under the control system based on an internationally recognized quality-assurance system. It is also used as a registration site of "ISO14001" environmental management system.

♦ Korean Certification Mark (KC Mark)

- The KC mark, which is a safety certification mark required to be affixed to the specified products distributed in Korea (products required to be legally certificated for safety, quality, environment, etc.), indicates compliance with various requirements.
- KC mark is indicated on FA products, which conform to the Radio Act. Note that other standards are not applicable.

List of compatible products

					1																		
Model	C	E	UL	KC		DNIV	Ship	appro	vals			Model	C	E	UL	KC		DW	Ship	o appro	ovals		
MOUEI			cUL	RC			LR		RINA			MOdel	EMC		cUL			DNV GL			RINA	NK	KR
◆FX5U CPU modules	_					02		_	_			◆FX5 intelligent funct	tion mod	lule			_	02	_			_	
FX5U-32MR/ES	0	0	0	0	0	0	0	0	0	0	0	FX5-4AD	0		0	0	0	0	0	0	_	0	_
FX5U-32MT/ES	0	0	0	0	0	0	0	0	0	0	0	FX5-4DA	0		0	0	0	0	0	0	_	0	_
FX5U-32MT/ESS	0	0	0	0	0	0	0	0	0	0	0	FX5-8AD	0		0	0	0	0	0	0	0	0	0
FX5U-32MR/DS	0	0	0	0	0	0	0	0	0	0	0	FX5-4LC	0		0	0	_	—		_	_	—	_
FX5U-32MT/DS	0		0	0	0	0	0	0	0	0	0	FX5-20PG-P	0		0	0	_	_	-	-	_	_	_
FX5U-32MT/DSS	0		0	0	0	0	0	0	0	0	0	FX5-20PG-D	0		0	0	-	—	-	-	_	—	_
FX5U-64MR/ES	0	0	0	0	0	0	0	0	0	0	0	FX5-40SSC-S	0		0	0	-	-	-	-	—	-	_
FX5U-64MT/ES	0	0	0	0	0	0	0	0	0	0	0	FX5-80SSC-S	0		0	0	—	-	-	-	—	-	_
FX5U-64MT/ESS	0	0	0	0	0	0	0	0	0	0	0	FX5-ENET	0		0	0	-	-	-	-	_	-	_
FX5U-64MR/DS	0	0	0	0	0	0	0	0	0	0	0	FX5-ENET/IP	0		0 0*1	0	_	_	-	-	_	-	_
FX5U-64MT/DS FX5U-64MT/DSS	0		0	0	0	0	0	0	0	0	0	FX5-CCL-MS FX5-CCLIEF	0		0.	0	0	0	0	0	_	0	_
FX5U-80MR/ES	0	0	0	0	0	0	0	0	0	0	0	FX5-ASL-M	0		0	0	_	_	_	_	_	_	_
FX5U-80MT/ES	0	0	0	0	0	0	0	0	0	0	0	FX5-DP-M			0	0	_	_	_	_	_	_	_
FX5U-80MT/ESS	0	0	0	0	0	0	0	0	0	0	0	◆FX5 extension pow											_
FX5U-80MR/DS	0	0	0	0	0	0	0	0	0	0	0	FX5-1PSU-5V				0	0	0	0	0	0	0	0
FX5U-80MT/DS	0		0	0	0	0	0	0	0	0	0	FX5-C1PS-5V	0		0	0	0	0	0	0	0	0	0
FX5U-80MT/DSS	0		0	0	0	0	0	0	0	0	0	◆FX5 bus conversion											
◆FX5UC CPU module	-							-	_			FX5-CNV-BUS	0		0	0	0	0	0	0	0	0	0
FX5UC-32MR/DS-TS	0	0	0	0	-	-	-	-	-	-	-	FX5-CNV-BUSC	0		0	0	0	0	0	0	0	0	0
FX5UC-32MT/D	0		0	0	0	0	0	0	0	0	0	◆FX5 connector con			L								
FX5UC-32MT/DS-TS	0		0	0	0	0	0	0	0	0	0	FX5-CNV-IF	0		0	0	0	0	0	0	0	0	0
FX5UC-32MT/DSS	0		0	0	0	0	0	0	0	0	0	FX5-CNV-IFC	0		0	0	0	0	0	0	0	0	0
FX5UC-32MT/DSS-TS	0		0	0	0	0	0	0	0	0	0	◆FX5 connector con	version	adapte	r								
FX5UC-64MT/D	0		0	0	0	0	0	0	0	0	0	FX5-CNV-BC	0		-	0	0	0	0	0	0	0	0
FX5UC-64MT/DSS	0		0	0	0	0	0	0	0	0	0	◆FX5 extended extended	nsion ca	ble									
FX5UC-96MT/D	0		0	0	0	0	0	0	0	0	0	FX5-30EC	0		_	—	-	_	_	_	—	-	_
FX5UC-96MT/DSS	0		0	0	0	0	0	0	0	0	0	FX5-65EC	0			_					_	-	_
◆FX5 I/O modules (ter	minal k	block ty	/pe)									◆FX5 expansion ada	pter										
FX5-8EX/ES	0		0	0	0	0	0	0	0	0	0	FX5-4AD-ADP	0		0	0	0	0	0	0	0	0	0
FX5-8EYR/ES	0	0	0	0	0	0	0	0	0	0	0	FX5-4AD-PT-ADP	0		0	0	0	0	0	0	0	0	0
FX5-8EYT/ES	0		0	0	0	0	0	0	0	0	0	FX5-4AD-TC-ADP	0		0	0	0	0	0	0	0	0	0
FX5-8EYT/ESS	0		0	0	0	0	0	0	0	0	0	FX5-4DA-ADP	0		0*2	0	0	0	0	0	0	0	0
FX5-16EX/ES	0		0	0	0	0	0	0	0	0	0	FX5-232ADP FX5-485ADP	0		0	0	0	0	0	0	0	0	0
FX5-16EYR/ES FX5-16EYT/ES	0		0	0	0	0	0	0	0	0	0											0	0
FX5-16EYT/ESS	0		0	0	0	0	0	0	0	0	0	◆FX5U expansion bo FX5-232-BD			_	0	0	0	0	0	0	0	0
FX5-16ET/ES-H	0		0	0	0	0	0	0	0	0	0	FX5-485-BD	0		_	0	0	0	0	0	0	0	0
FX5-16ET/ESS-H	0		0	0	0	0	0	0	0	0	0	FX5-422-BD-GOT	0		-	0	0	0	0	0	0	0	0
FX5-16ER/ES	0	0	0	0	0	0	0	0	0	0	0	O : Compliant with s							-			0	
FX5-16ET/ES	0		0	0	0	0	0	0	0	0	0	*1: The products (p										nd afte	r
FX5-16ET/ESS	0		0	0	0	0	0	0	0	0	0	complies with t *2: The products (p	he UL s	tanda	rds (UL	_, cUL).	ife et u	e el in	lune 0	010 00	d office	
FX5-32ER/ES	0	0	0	0	0	0	0	0	0	0	0	*2: The products (p complies with the products)						uactu	eu in c	June 2	u io ar	iu afte	
FX5-32ET/ES	0	0	0	0	0	0	0	0	0	0	0												
FX5-32ET/ESS	0	0	0	0	0	0	0	0	0	0	0												
FX5-32ER/DS	0	0	0	0	0	0	0	0	0	0	0												
FX5-32ET/DS	0		0	0	0	0	0	0	0	0	0												
FX5-32ET/DSS	0		0	0	0	0	0	0	0	0	0												
◆FX5 I/O modules (co			1																				
FX5-C16EX/D	0		0	0	0	0	0	0	0	0	0												
FX5-C16EX/DS	0		0	0	0	0	0	0	0	0	0												
FX5-C16EYT/D	0		0	0	0	0	0	0	0	0	0												
FX5-C16EYT/DSS	0		0	0	0	0	0	0	0	0	0												
FX5-C16EYR/D-TS	0	0	0	0	-	-	-	-	-	_	-												
FX5-C32EX/D	0		0	0	0	0	0	0	0	0	0												
FX5-C32EX/DS	0		0	0	0	0	0	0	0	0	0												
FX5-C32EX/DS-TS FX5-C32EYT/D	0		0	0	0	0	0	0	0	0	0												
FX5-C32EYT/D-TS	0		0	0	0	0	0	0	0	0	0												
FX5-C32EYT/DSS	0		0	0	0	0	0	0	0	0	0												
FX5-C32EYT/DSS-TS	0		0	0	0	0	0	0	0	0	0												
FX5-C32ET/D	0		0	0	0	0	0	0	0	0	0												
FX5-C32ET/DS-TS	0		0	0	0	0	0	0	0	0	0												
FX5-C32ET/DSS	0		0	0	0	0	0	0	0	0	0												
FX5-C32ET/DSS-TS	0		0	0	0	0	0	0	0	0	0												
	2		-			-	-	-	-	-	-												



Performance specifications



◇ FX5U/FX5UC CPU module performance specifications

	Items	Specifications
Control system		Stored-program repetitive operation
Input/output control system		Refresh system (Direct access input/output allowed by specification of direct access input/output [DX, DY])
	Programming language	Ladder diagram (LD), structured text (ST), function block diagram/ladder language (FBD/LD)
	Programming expansion function	Function block (FB), function (FUN), label programming (local/global)
	Constant scan	0.2 to 2000 ms (can be set in 0.1 ms increments)
Programming specifications	Fixed cycle interrupt	1 to 60000 ms (can be set in 1 ms increments)
	Timer performance specifications	100 ms, 10 ms, 1 ms
	No. of program executions	32
	No. of FB files	16 (Up to 15 for user)
Operation specifications	Execution type	Standby type, initial execution type, scan execution type, fixed-cycle execution type, event execution type
Operation specifications	Interrupt type	Internal timer interrupt, input interruption, high-speed comparison match interrupt, interrupt from module*1
Instruction processing time	LD X0	34 ns*2
instruction processing time	MOV D0 D1	34 ns*2
	Program capacity	64 k/128 k steps (128 kbytes/256 kbytes, flash memory)
Mamanu appaoitu	SD memory card	Memory card capacity (SD/SDHC memory card: Max. 16 Gbytes)
Memory capacity	Device/label memory	120 kbytes
	Data memory/standard ROM	5 Mbytes
Flash memory (Flash ROM) w	rite count	Max. 20000 times
	Device/label memory	1
	Data memory	
File storage capacity	P: No. of program files	P: 32, FB: 16
	FB: No. of FB files	
	SD memory card	2 Gbytes: 511*4, 4 G/8 G/16 Gbytes: 65534*4
Clock function	Display data	Year, month, day, hour, minute, second, day of week (leap year automatic detection)
	Precision	Monthly difference: ±45 sec at 25°C (typical value)
	(1) No. of input/output points	256 points or less/384 points or less*3
No. of input/output points	(2) No. of remote I/O points	384 points or less/512 points or less*3
	Total No. of points of (1) and (2)	512 points or less
Power failure retention	Retention method	Large-capacity capacitor
(Clock data*5)	Retention time	10 days (Ambient temperature: 25°C (77°F))
Power failure retention (Device)	Capacity for power failure retention	12 K words maximum*6

*1: Interrupt from the intelligent function module and high-speed pulse input/output module.

*2: When the program capacity is 64 k steps.
*3: Supported by FX5U/FX5UC CPU modules Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.
*4: The value listed above indicates the number of files stored in the root folder.

*41 the value listed above indicates the number of lise stored in the root folder.
 *5: Clock data is retained using the power accumulated in a large-capacity capacitor incorporated into the PLC. When voltage of the large-capacity capacitor drops, clock data is no longer accurately retained. The retention period of a fully charged capacitor (electricity is conducted across the PLC for at least 30 minutes) is 10 days (ambient temperature: 25°C (77°F)). How long the capacitor can hold the data depends on the operating ambient temperature. When the operating ambient temperature is high, the holding period is short.
 *6: All devices in the (high-speed) device area can be held against power failure. Devices in the (standard) device area can be held also when the optional battery is mounted.

Oumber of device points

					Max. number of points			
	Input relay (X)		8	1024 points or less	The total number of X and Y assigned to input/output points is up to 256 points/			
	Output relay (Y)		8	1024 points or less	384 points*1.			
	Internal relay (M)		10	32768 points (can be chang	ged with parameter)*2			
	Latch relay (L)		10	32768 points (can be chang	ged with parameter)*2			
	Link relay (B)		16	32768 points (can be chang	ged with parameter)*2			
	Annunciator (F)		10	32768 points (can be chang	ged with parameter)*2			
	Link special relay	(SB)	16	32768 points (can be chang	ged with parameter)*2			
No. of user device points	Step relay (S)		10	4096 points (fixed)				
Into. of user device points	Timer system	Timer (T)	10	1024 points (can be change	ed with parameter)*2			
	Accumulation timer system	Accumulation timer (ST)	10	1024 points (can be change	ed with parameter)*2			
	Counter quators	Counter (C)	10	1024 points (can be change				
	Counter system	Long counter (LC)	10	1024 points (can be change	ed with parameter)*2			
	Data register (D)		10	8000 points (can be changed with parameter)*2				
	Link register (W)		16	32768 points (can be changed with parameter)*2				
	Link special regis	ter (SW)	16	32768 points (can be chang	ged with parameter)*2			
No. of system device points	Special relay (SM)	10	10000 points (fixed)				
Ind. of system device points	Special register (S	SD)	10	12000 points (fixed)				
Module access device	Intelligent function		10	65536 points (designated b	y U□\G□)			
No. of index register points	Index register (Z)*	k3	10	24 points				
INO. OF INDEX register points	Long index regist	er (LZ)*3	10	12 points				
No. of file register points	File register (R)		10	32768 points (can be chang				
TND. OF THE TEGISTER POINTS	Extended file regi	ster (ER)	10	32768 points (are stored in	SD memory card)			
No. of nesting points	Nesting (N)		10	15 points (fixed)				
No. of pointer points	Pointer (P)		10	4096 points				
No. of pointer points	Interrupt pointer (l)	10	178 points (fixed)				
	Decimal constant	Signed	-	16 bits: -32768 to +32767, 32 bits: -2147483648 to +2	147483647			
Othere	(K)	Unsigned	-	16 bits: 0 to 65535, 32 bits: 0 to 4294967295				
Others	Hexadecimal con	stant (H)	_	16 bits: 0 to FFFF, 32 bits: 0 to FFFFFFFF				
	Real constant (E)	Single precision	_	E-3.40282347+38 to E-1.17	549435-38, 0, E1.17549435-38 to E3.40282347+38			
	Character string		—	Shift-JIS code max. 255 sir	gle-byte characters (256 including NULL)			

*1: Supported by FX5U/FX5UC CPU modules Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.
 *2: Can be changed with parameters within the capacity range of the CPU built-in memory.
 *3: Total of the index register (Z) and long index register (LZ) is maximum 24 words.

List of instructions

\bigcirc CPU module application instruction

	Instruction symbol		CPU r	oatible nodule		
	-		FX5U	FX5UC		
	ROR(P)	16-bit data right rotation	0	0		
	RCR(P)	Right rotation with 16-bit data carry	0	0		
	ROL(P)	16-bit data left rotation	0	0		
Rotation	RCL(P)	Left rotation with 16-bit data carry	0	0		
i lotation	DROR(P)	32-bit data right rotation	0	0		
	DRCR(P)	Right rotation with 32-bit data carry	0	0		
	DROL(P)	32-bit data left rotation	0	0		
	DRCL(P)	Left rotation with bit data carry	0	0		
Program	CJ(P)	Pointer branch	0	0		
branch	GOEND	Jump to END	0	0		
	DI	Interrupt disable	0	0		
	EI	Interrupt enable	0	0		
Ducanon	DI	Interrupt disable when lower than specified priority	0	0		
Program execution	IMASK	Interrupt program mask	0	0		
control	SIMASK					
		Specified interrupt pointer disable/enable	0	0		
	IRET	Return from interrupt program	0	0		
	WDT(P)	WDT reset	0	0		
	FOR	Executed (n) times between ROM instruction and	0	0		
	NEXT	NEXT instruction	0	0		
Structured	BREAK(P)	FOR to NEXT forced end	0	0		
instruction	CALL(P)	Subroutine program call	0	0		
	RET	Return from subroutine program	0	0		
	SRET	neturn ion subioutine program	0	0		
	XCALL	Subroutine program call	0	0		
	SFRD(P)	First-in data read from data table	0	0		
	POP(P)	Last-in data read from data table	0	0		
Data table	SFWR(P)	Data write to data table	0	0		
operation	FINS(P)	Data insertion to data table	0	0		
	FDEL(P)	Data delete from data table	0	0		
	LD\$=	Character string comparison LD (S1) = (S2)	0	0		
	LD\$<>	Character string comparison LD (S1) $>$ (S2)	0	0		
	LD\$>	• • • • • •	0	0		
	LD\$> LD\$<=	Character string comparison LD (S1) > (S2)				
	· ·	Character string comparison LD (S1) \leq (S2)	0	0		
	LD\$<	Character string comparison LD (S1) < (S2)	0	0		
	LD\$>=	Character string comparison LD (S1) >= (S2)	0	0		Actual
	AND\$=	Character string comparison AND (S1) = (S2)	0	0		number
	AND\$<>	Character string comparison AND (S1) <> (S2)	0	0		
	AND\$>	Character string comparison AND (S1) > (S2)	0	0		
	AND\$<=	Character string comparison AND (S1) <= (S2)	0	0		
	AND\$<	Character string comparison AND (S1) < (S2)	0	0		
	AND\$>=	Character string comparison AND (S1) >= (S2)	0	0		
	OR\$=	Character string comparison OR (S1) = (S2)	0	0		
	OR\$<>	Character string comparison OR (S1) <> (S2)	0	0		
	OR\$>	Character string comparison OR (S1) > (S2)	0	0		
	OR\$<=	Character string comparison OR (S1) <= (S2)	0	0		
Character	OR\$<	Character string comparison OR (S1) < (S2)	0	0		
Character string	OR\$>=	Character string comparison OR $(S1) >= (S2)$	0	0		
processing	\$+(P)	Combination of character strings	0	0		
	\$MOV(P)	J				
		Transfer of character string	0	0		
	BINDA(P)(_U)	BIN 16-bit data → Decimal ASCII conversion	0	0		
	DBINDA(P)(_U)	BIN 32-bit data → Decimal ASCII conversion	0	0		
	ASCI(P)	HEX code data → ASCII conversion	0	0		
	STR(P)(_U)	BIN 16-bit data → Character string conversion	0	0		
	DSTR(P)(_U)	BIN 32-bit data → Character string conversion	0	0		
	ESTR(P)	Single precision actual number →	0	0		
	DESTR(P)	Character string conversion	0	0	, I	
	LEN(P)	Detection of character string length	0	0		
	RIGHT(P)	Extraction from right side of character string	0	0		
	LEFT(P)	Extraction from left side of character string	0	0	, I	
	MIDR(P)	Extraction of any part from the middle of character string	0	0		
	MIDW(P)	Replacement of any part in the middle of character string	0	0		
		Character string search	0	0		
	INSTR(P)					
	INSTR(P) STRINS(P)	Character string insertion	0	0		

icatior	Instruction	Function		
	symbol	T unction	FX5U	FX5U0
	LDE\$=	Single precision actual number comparison LDE (S1) = (S2)	0	0
	LDE\$<>	Single precision actual number comparison LDE (S1) <> (S2)	0	0
	LDE\$>	Single precision actual number comparison LDE (S1) > (S2)	0	0
	LDE\$<=	Single precision actual number comparison LDE (S1) <= (S2)	0	0
	LDE\$<	Single precision actual number comparison LDE (S1) > (S2)	0	0
	LDE\$>=	Single precision actual number comparison LDE (S1) $>=$ (S2)	0	0
	ANDE\$=	Single precision actual number comparison ANDE $(S1) = (S2)$	0	0
	ANDE\$<>	Single precision actual number comparison ANDE $(S1) < (S2)$	0	0
	ANDE\$>	Single precision actual number comparison ANDE (S1) < (S2)	0	0
	ANDE\$<=	Single precision actual number comparison ANDE (S1) <= (S2)	0	0
	ANDE\$<	Single precision actual number comparison ANDE (S1) < (S2)	0	0
	ANDE\$>=	Single precision actual number comparison ANDE (S1) >= (S2)	0	0
	ORE\$=	Single precision actual number comparison ORE (S1) = (S2)	0	0
	ORE\$<>	Single precision actual number comparison ORE (S1) <> (S2)	0	0
	ORE\$>	Single precision actual number comparison ORE (S1) > (S2)	0	0
	ORE\$<=	Single precision actual number comparison ORE (S1) <= (S2)	0	0
	ORE\$<	Single precision actual number comparison ORE (S1) < (S2)	0	0
	ORE\$>=	Single precision actual number comparison ORE (S1) >= (S2)	0	0
	DECMP(P)	Single precision actual number comparison	0	0
	DEZCP(P)	Binary floating point bandwidth comparison	0	0
	E+(P)	Single precision actual number addition	0	0
	E-(P)	Single precision actual number subtraction	0	0
		0 1	0	0
	DEADD(P)	Single precision actual number addition		
	DESUB(P)	Single precision actual number subtraction	0	0
	E*(P)	Single precision actual number multiplication	0	0
	E/(P)	Single precision actual number division	0	0
	DEMUL(P)	Single precision actual number multiplication	0	0
	DEDIV(P)	Single precision actual number division	0	0
	INT2FLT(P)	Signed BIN 16-bit data →	0	0
		Single precision actual number conversion		
	UINT2FLT(P)	Unsigned BIN 16-bit data → Single precision actual number conversion	0	0
	DINT2FLT(P)	Signed BIN 32-bit data → Single-precision real number conversion	0	0
	UDINT2FLT(P)	Unsigned BIN 32-bit data → Single precision actual number conversion	0	0
r	EVAL(P)	Character string →	0	0
	DEVAL(P)	Single precision actual number conversion	0	0
	DEBCD(P)	Binary floating point → Decimal floating point conversion	0	0
	DEBIN(P)	Decimal floating point → Binary floating point conversion	0	0
	ENEG(P)		0	0
	DENEG(P)	Reverse of single precision actual number sign	0	0
	EMOV(P)		0	0
	DEMOV(P)	Transfer of single precision actual number data	0	0
			-	-
		Single precision actual number SIN operation	0	0
	SIN(P)	-		0
	DSIN(P)		0	
	DSIN(P) COS(P)	Single precision actual number COS operation	0	0
	DSIN(P) COS(P) DCOS(P)	Single precision actual number COS operation	0	0
	DSIN(P) COS(P) DCOS(P) TAN(P)		0	
	DSIN(P) COS(P) DCOS(P)	Single precision actual number COS operation	0	0
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P)	Single precision actual number TAN operation	0	0
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P)		0 0 0	0
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P)	Single precision actual number TAN operation Single precision actual number SIN-1 operation	0 0 0 0	0 0 0
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) DASIN(P)	Single precision actual number TAN operation	0 0 0 0	0 0 0 0
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) DASIN(P) ACOS(P)	Single precision actual number TAN operation Single precision actual number SIN-1 operation Single precision actual number COS-1 Operation	0 0 0 0 0	0 0 0 0
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) ASIN(P) ACOS(P) DACOS(P) ATAN(P)	Single precision actual number TAN operation Single precision actual number SIN-1 operation		0 0 0 0 0
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) ACOS(P) DACOS(P) DACOS(P) DATAN(P)	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision accuracy TAN ⁻¹ operation	0 0 0 0 0 0 0 0 0 0	
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) ACOS(P) DACOS(P) DACOS(P) DACOS(P) DATAN(P) RAD(P)	Single precision actual number TAN operation Single precision actual number SIN-1 operation Single precision actual number COS-1 Operation	0 0 0 0 0 0 0 0 0 0 0	
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) DASIN(P) DASIN(P) DACOS(P) DACOS(P) DATAN(P) DATAN(P) DATAN(P) DATAN(P)	Single precision actual number TAN operation Single precision actual number SIN-1 operation Single precision actual number COS-1 Operation Single precision accuracy TAN-1 operation Single precision actual number angle Radian conversion	0 0 0 0 0 0 0 0 0 0 0 0 0	
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) DASIN(P) DASIN(P) DACOS(P) DACOS(P) DATAN(P) DATAN(P) DATAN(P) DATAN(P) DATAN(P) DATAD(P) DEG(P)	Single precision actual number TAN operation Single precision actual number SIN-1 operation Single precision actual number COS-1 Operation Single precision accuracy TAN-1 operation Single precision actual number angle Radian conversion Single precision actual number radian		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) DASIN(P) ACOS(P) DACOS(P) DACOS(P) DATAN(P) DATAN(P) DATAN(P) DRAD(P) DEG(P)	Single precision actual number TAN operation Single precision actual number SIN-1 operation Single precision actual number COS-1 Operation Single precision accuracy TAN-1 operation Single precision actual number angle Radian conversion		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) DASIN(P) ACOS(P) ACOS(P) ACOS(P) ATAN(P) DATAN(P) DATAN(P) DATAN(P) DATAN(P) DATAN(P) DEG(P) DDEG(P) DESQR(P)	Single precision actual number TAN operation Single precision actual number SIN-1 operation Single precision actual number COS-1 Operation Single precision accuracy TAN-1 operation Single precision actual number angle Radian conversion Single precision actual number radian		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) DASIN(P) ASIN(P) ACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DATAN(P) RAD(P) DATAN	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision accuracy TAN ⁻¹ operation Single precision actual number angle → Radian conversion Single precision actual number radian → Angle conversion		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) DASIN(P) DASIN(P) ACOS(P) DACOS(P) DACOS(P) DACOS(P) DATAN(P) RAD(P) DATAN(P) RAD(P) DEG(P) DEG(P) DEG(P) DESQR(P) ESQRT(P)	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision accuracy TAN ⁻¹ operation Single precision actual number angle → Radian conversion Single precision actual number radian → Angle conversion		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) DASIN(P) ASIN(P) ACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DESOR(P) ESQRT(P) EXP(P)	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision accuracy TAN ⁻¹ operation Single precision actual number angle → Radian conversion Single precision actual number radian → Angle conversion Square root of single precision actual number		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) ACOS(P) DACOS(P) ATAN(P) BAD(P) DACOS(P) DATAN(P) BAD(P) DEG(P) DEG(P) DEG(P) DESQR(P) ESQRT(P) EXP(P) DEXP(P) LOG(P)	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision actual number angle Radian conversion Single precision actual number radian Angle conversion Square root of single precision actual number Index operation of single precision actual number		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) DASIN(P) ASIN(P) ACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DACOS(P) DESOR(P) ESQRT(P) EXP(P)	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision accuracy TAN ⁻¹ operation Single precision actual number angle → Radian conversion Single precision actual number radian → Angle conversion Square root of single precision actual number		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) ACOS(P) DACOS(P) ATAN(P) BAD(P) DACOS(P) DATAN(P) BAD(P) DEG(P) DEG(P) DEG(P) DESQR(P) ESQRT(P) EXP(P) DEXP(P) LOG(P)	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision actual number angle Radian conversion Single precision actual number radian Angle conversion Square root of single precision actual number Index operation of single precision actual number		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) ASIN(P) DASIN(P) DASIN(P) DACOS(P) DACO	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision actual number angle → Radian conversion Single precision actual number radian → Angle conversion Square root of single precision actual number Index operation of single precision actual number Exponentiation operation of single precision actual number		
	DSIN(P) COS(P) DCOS(P) TAN(P) DAAN(P) ASIN(P) DASIN(P) ACOS(P) DACOS(P) DACOS(P) DACOS(P) DATAN(P) DATAN(P) DATAN(P) DEG(P) DEG(P) DEG(P) DESQRT(P) ESQRT(P) ESQRT(P) ESQRT(P) ESQRT(P) DCOG(P) DLOGE(P) POW(P)	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision actual number COS ⁻¹ Operation Single precision actual number angle → Radian conversion Single precision actual number radian → Angle conversion Square root of single precision actual number Index operation of single precision actual number		
	DSIN(P) COS(P) DCOS(P) TAN(P) DTAN(P) DATAN(P) ACOS(P) ACOS(P) ACOS(P) DACOS(P) ATAN(P) DATAN(P	Single precision actual number TAN operation Single precision actual number SIN ⁻¹ operation Single precision actual number COS ⁻¹ Operation Single precision actual number angle → Radian conversion Single precision actual number radian → Angle conversion Square root of single precision actual number Index operation of single precision actual number Exponentiation operation of single precision actual number		

For sequence instructions and basic instructions, refer to manuals.

01 10 11	Instruction			
Classification	symbol		FX5U	nodule FX5UC
Random	RND(P)	Random number generation	0	0
number	ZPUSH(P)	Collective saving of index register	0	0
	ZPOP(P)	Corrective return of index register	0	0
Index register		Selection and saving of index register/long index	_	
operation	ZPUSH(P)	register	0	0
	ZPOP(P)	Selection and return of index register/long index	0	0
		register	0	0
	LIMIT(P)(_U)	BIN 16-bit data upper-/lower-limit control BIN 32-bit data upper-/lower-limit control	0	0
	BAND(P)(_U)	BIN 32-bit data dead band control	0	0
	DBAND(P)(U)	BIN 32-bit data dead band control	0	0
	ZONE(P)(_U)		0	0
Data control	DZONE(P)(U)	BIN 32-bit data zone control	0	0
	SCL(P)(_U)	BIN 16-bit unit scaling (point-specific coordinate data)	0	0
	DSCL(P)(_U)	BIN 32-bit unit scaling (point-specific coordinate data)	0	0
	SCL2(P)(_U)	BIN 16-bit unit scaling (X-/Y-specific coordinate data)	0	0
	DSCL2(P)(_U)	BIN 32-bit unit scaling (X-/Y-specific coordinate data)	0	0
	TTMR	Teaching timer	0	0
Special timer	STMR	Special function timer	0	0
Special counter	UDCNTF	Signed 32-bit up/down counter	0	0
Shortcut control	ROTC	Rotary table shortcut control	0	0
Inclination signal	RAMPF	Control inclination signal	0	0
	SPD	Measurement of BIN 16-bit pulse density	0	0
	DSPD	Measurement of BIN 32-bit pulse density	0	0
	PLSY	BIN 16-bit pulse output	0	0
Pulse system	DPLSY	BIN 32-bit pulse output	0	0
	PWM	BIN 16 pulse width modulation	0	0
	DPWM	BIN 32-bit pulse width modulation	0	0
Matrix input	MTR	Matrix input	0	0
Initial state	IST	Initial state	0	0
During	ABSD	BIN 16-bit data absolute method	0	0
Drum sequence	DABSD	BIN 32-bit data absolute method	0	0
Coquerioo	INCD	Relative method	0	0
Check code	CCD(P)	Check code	0	0
	SERMM(P)	Data processing instruction	0	0
	DSERMM(P)	32-bit data search	0	0
	SUM(P)	16-bit data bit check	0	0
	DSUM(P)	32-bit data bit check	0	0
	BON(P)	Bit detection of 16-bit data	0	0
	DBON(P)	Bit detection of 32-bit data	0	0
	MAX(P)(_U)	Search for maximum value of 16-bit data	0	0
	DMAX(P)(_U)	Search for maximum value of 32-bit data	0	0
Data	MIN(P)(_U)	Search for minimum value of 16-bit data	0	0
processing	DMIN(P)(_U)	Search for minimum value of 32-bit data 16-bit data sort	0	0
instruction	SORTTBL(_U)		0	0
	SORTTBL2(_U)		-	-
	-	32-bit data alignment 2 16-bit data total value calculation	0	0
		32-bit data total value calculation	0	0
	MEAN(P)(_U)	16-bit data average value calculation	0	0
		32-bit data average value calculation	0	0
	SQRT(P)	Calculation of 16-bit square root	0	0
	DSQRT(P)	Calculation of 32-bit square root	0	0
	CRC(P)	CRC calculation	0	0
Indirect				
address read	ADRSET(P)	Indirect address read	0	0

Symbol PURCION DOPUMOU TROP Clock data read O A TWRIP Clock data read O A TSUB(P) Subtraction of clock data O A TSUB(P) Subtraction of clock data O A HTOSP) Houriminute/second) O A DHTOSP(P) Subtraction of clock data O A DHTOSP(P) Subtraction of clock data O A DHTOSP(P) Tob-tridata conversion of time data O A BSTOH(P) 16-bit data conversion of time data O A (EDDTS-> Date comparison LDDT (S1) - (S2) O A LDDTS-> Date comparison LDDT (S1) - (S2) O A LDDTS-> Date comparison ANDDT (S1) - (S2) O A ANDDTS-> Date comparison ANDDT (S1) - (S2) O A ANDDTS-> Date comparison ANDT (S1) - (S2) O A ANDDTS-> Date comparison ANDT (S1) - (S2) O A ANDDTS-> <th></th> <th>In the other</th> <th></th> <th>Com</th> <th>oatible</th>		In the other		Com	oatible
For Jock Clock data read 0 1 TRDIP Clock data write 0 1 TADDP Addition of clock data 0 1 TSUBP Subtraction of clock data 0 1 HTOSP 16-bit data conversion of time data (hour/minute/second - second) 0 1 BTOHP 16-bit data conversion of time data (second - hour/minute/second) 0 1 DSTOHP 16-bit data conversion of time data (second - hour/minute/second) 0 1 DDTS> Date comparison LDDT (S1) = (S2) 0 1 LDDTS> Date comparison LDDT (S1) = (S2) 0 1 LDDTS> Date comparison LDT (S1) = (S2) 0 1 LDDTS> Date comparison ANDDT (S1) = (S2) 0 1 LDDTS> Date comparison ANDDT (S1) = (S2) 0 1 ANDDTS> Date comparison ANDDT (S1) = (S2) 0 1 ANDDTS> Date comparison ANDDT (S1) = (S2) 0 1 ANDDTS> Date comparison ANDDT (S1) = (S2) 0 1 ORDTS>		Instruction symbol		CPU r	nodule
For dock Clock data write O Image: Clock data TADD(P) Addition of clock data O Image: Clock data HTOS(P) Clock data conversion of time data (hour/minute/second) O Image: Clock data DHTOS(P) Clock data conversion of time data (bour/minute/second) O Image: Clock data STOH(P) Second - hour/minute/second) O Image: Clock data DSTOH(P) Second - hour/minute/second) O Image: Clock data DDTS> Date comparison LDDT (S1) - (S2) O Image: Clock data LDDTS> Date comparison LDDT (S1) - (S2) O Image: Clock data LDDTS> Date comparison LDDT (S1) - (S2) O Image: Clock data ANDDTS> Date comparison ANDDT (S1) - (S2) O Image: Clock data ANDDTS> Date comparison ANDDT (S1) - (S2) O Image: Clock data ANDDTS> Date comparison ANDDT (S1) - (S2) O Image: Clock data ANDDTS> Date comparison ANDT (S1) - (S2) O Image: Clock data ANDDTS> Date comparison ANDT (S1) - (S2) O					FX5UC
For dock Addition of clock data O I TSUB(P) Subtraction of clock data O I HTOS(P) 16-bit data conversion of time data (hour/minute/second) O I BHTOS(P) 16-bit data conversion of time data (second = hour/minute/second) O I STOH(P) 16-bit data conversion of time data (second = hour/minute/second) O I DBTOH(P) 2bett data conversion of time data (second = hour/minute/second) O I LDDTS= Date comparison LDDT (S1) = (S2) O I LDDTS= Date comparison LDDT (S1) = (S2) O I LDDTS= Date comparison LDDT (S1) = (S2) O I LDDTS= Date comparison LDDT (S1) = (S2) O I ANDDTS= Date comparison ANDDT (S1) = (S2) O I ANDDTS= Date comparison ANDDT (S1) = (S2) O I ANDDTS= Date comparison ANDDT (S1) = (S2) O I ANDDTS= Date comparison ANDT (S1) = (S2) O I ANDDTS= Date comparison CPDT (S1) = (S2)					0
For dock Subtraction of clock data O Introstip HTOS(P) Ro-thit data conversion of time data O Introstip DHTOS(P) Ro-thit data conversion of time data O Introstip STOH(P) Re-thit data conversion of time data O Introstip DBTOH(P) Re-thit data conversion of time data O Introstip DDTS> Date comparison LDDT (S1) = (S2) O Introstip LDDTS> Date comparison LDDT (S1) = (S2) O Introstip LDDTS> Date comparison LDDT (S1) = (S2) O Introstip LDDTS> Date comparison LDDT (S1) = (S2) O Introstip LDDTS> Date comparison ANDDT (S1) = (S2) O Introstip ANDDTS> Date comparison ANDDT (S1) = (S2) O Introstip ANDDTS> Date comparison ANDDT (S1) = (S2) O Introstip ANDDTS> Date comparison ANDT (S1) = (S2) O Introstip ANDTS> Date comparison CPDT (S1) = (S2) O Introstip ANDTS> Date comparison CPDT (S1) = (S2					0
For along 16-bit data conversion of time data (hour/minute/second) = second) 0 1 BHTOS(P) 2-bit data conversion of time data (second = hour/minute/second) 0 1 BSTOH(P) 32-bit data conversion of time data (second = hour/minute/second) 0 1 DSTOH(P) 32-bit data conversion of time data (second = hour/minute/second) 0 1 LDDTS= Date comparison LDDT (S1) - (S2) 0 1 LDDTS> Date comparison LDDT (S1) - (S2) 0 1 LDDTS> Date comparison LDDT (S1) - (S2) 0 1 LDDTS> Date comparison LDDT (S1) - (S2) 0 1 LDDTS> Date comparison ANDDT (S1) - (S2) 0 1 ANDDTS> Date comparison ANDDT (S1) - (S2) 0 1 ANDDTS> Date comparison ANDDT (S1) - (S2) 0 1 ANDDTS> Date comparison ANDDT (S1) - (S2) 0 1 ORDTS> Date comparison CPDT (S1) > (S2) 0 1 ORDTS> Date comparison CPDT (S1) > (S2) 0 1 ORDTS> Date comparison C		<u> </u>			0
HICS(P) (hour/minute/second - second) O 0 DHTOS(P) (32-bit data conversion of time data (second - hour/minute/second) O 0 DSTOH(P) 12-bit data conversion of time data (second - hour/minute/second) O 0 DDTS= Data comparison LDDT (S1) - (S2) O 0 LDDTS= Data comparison LDDT (S1) - (S2) O 0 LDDTS= Data comparison LDDT (S1) - (S2) O 0 LDDTS= Data comparison LDDT (S1) - (S2) O 0 LDDTS= Data comparison LDDT (S1) - (S2) O 0 ANDDTS= Data comparison ANDDT (S1) - (S2) O 0 ANDDTS= Data comparison ANDDT (S1) - (S2) O 0 ANDDTS= Data comparison ANDDT (S1) - (S2) O 0 ANDDTS= Data comparison ANDT (S1) - (S2) O 0 ANDDTS= Data comparison ANDT (S1) - (S2) O 0 ORDTS= Data comparison ORDT (S1) - (S2) O 0 ORDTS= Data comparison ORDT (S1) - (S2) O 0		TSUB(P)		0	0
For LOS(*) (hour/minute/second) O A STOH(P) 16-bit data conversion of time data (second - hour/minute/second) O A DSTOH(P) 32-bit data conversion of time data (second - hour/minute/second) O A LDDTS- Data comparison LDDT (S1) - (S2) O A LDDTS- Data comparison LDDT (S1) - (S2) O A LDDTS- Data comparison LDDT (S1) - (S2) O A LDDTS- Data comparison LDDT (S1) - (S2) O A LDDTS- Data comparison LDDT (S1) - (S2) O A ANDDTS- Data comparison ANDDT (S1) - (S2) O A ANDDTS- Data comparison ANDDT (S1) - (S2) O A ANDDTS- Data comparison ANDDT (S1) - (S2) O A ANDDTS- Data comparison ANDT (S1) - (S2) O A ANDDTS- Data comparison ANDT (S1) - (S2) O A ANDDTS- Data comparison ANDT (S1) - (S2) O A ORDTS- Data comparison ANDT (S1) - (S2) O A		HTOS(P)		0	0
SICH(P) (second - hour/minute/second) O A DSTOH(P) 32-bit data conversion of time data O A LDDTS= Date comparison LDDT (S1) = (S2) O A LDDTS= Date comparison LDDT (S1) > (S2) O A LDDTS= Date comparison LDDT (S1) > (S2) O A LDDTS= Date comparison LDDT (S1) > (S2) O A LDDTS= Date comparison LDDT (S1) > (S2) O A ADDDTS= Date comparison ANDDT (S1) = (S2) O A ANDDTS= Date comparison ANDDT (S1) = (S2) O A ANDDTS= Date comparison ANDDT (S1) = (S2) O A ANDDTS= Date comparison ANDDT (S1) = (S2) O A ANDDTS= Date comparison ANDT (S1) = (S2) O A ANDDTS= Date comparison ANDT (S1) = (S2) O A ANDDTS= Date comparison ANDT (S1) = (S2) O A ORDTS= Date comparison ANDT (S1) = (S2) O A ORDTS= Date comparison CRT		DHTOS(P)		0	0
IDSIGN(P) (second - hour/minute/second) O A IDDTS- Date comparison IDDT (S1) - (S2) O A IDDTS- Date comparison IDDT (S1) - (S2) O A IDDTS- Date comparison IDDT (S1) - (S2) O A IDDTS- Date comparison IDDT (S1) - (S2) O A IDDTS- Date comparison ANDDT (S1) - (S2) O A ANDDTS- Date comparison ANDDT (S1) - (S2) O A ANDDTS- Date comparison ANDDT (S1) - (S2) O A ANDDTS- Date comparison ANDDT (S1) - (S2) O A ANDDTS- Date comparison ANDT (S1) - (S2) O A ANDDTS- Date comparison ANDT (S1) - (S2) O A ANDTS- Date comparison ORDT (S1) - (S2) O A ANDTS- Date comparison ORDT (S1) - (S2) O A ORDTS- Date comparison ORDT (S1) - (S2) O A ORDTS- Date comparison ORDT (S1) - (S2) O A ORDTS- Date comparison ORDT (S1)		STOH(P)		0	0
IDDT\$ Date comparison LDDT (S1) < (S2)		DSTOH(P)		0	0
LDDT\$> Date comparison LDDT (\$1) > (\$2) 0 0 LDDT\$ Date comparison LDDT (\$1) < (\$2)		LDDT\$=	Date comparison LDDT (S1) = (S2)	0	0
IDDT% Date comparison LDDT (S1) <		LDDT\$<>	Date comparison LDDT (S1) <> (S2)	0	0
LDDT\$ Date comparison LDDT (S1) < (S2)		LDDT\$>	Date comparison LDDT (S1) > (S2)	0	0
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ANDDT\$ Date comparison ANDDT (S1) <= (S2)		ANDDT\$>	Date comparison ANDDT (S1) > (S2)	0	0
ANDDT\$ Date comparison ANDDT (S1) < (S2)		ANDDT\$<=		0	0
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For clock ORD15 Date comparison ORD1 [S1] <> [S2] O O ORD15> Date comparison ORD1 [S1] <> [S2] O O ORD15> Date comparison ORD1 [S1] << [S2]					0
Initial Date comparison ORDT (S1) > (S2) O O ORDTS> Date comparison ORDT (S1) > (S2) O O ORDTS> Date comparison ORDT (S1) > (S2) O O ORDTS> Date comparison ORDT (S1) > (S2) O O ORDTS> Date comparison ORDT (S1) > (S2) O O LDTMS> Time comparison LDTM (S1) > (S2) O O LDTMS> Time comparison LDTM (S1) > (S2) O O LDTMS> Time comparison LDTM (S1) > (S2) O O LDTMS> Time comparison ADTM (S1) > (S2) O O LDTMS> Time comparison ADTM (S1) > (S2) O O ANDTMS> Time comparison ANDTM (S1) > (S2) O O ANDTMS> Time comparison ANDTM (S1) > (S2) O O ANDTMS> Time comparison ANDTM (S1) > (S2) O O ANDTMS> Time comparison ORTM (S1) > (S2) O O ANDTMS> Time comparison ORTM (S1) > (S2) O O ORTMS> Time comparison ORTM (S1)	For clock				0
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ILDTM\$ Time comparison LDTM (\$1) < (\$2)		LDTM\$>	Time comparison LDTM (S1) > (S2)	0	0
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		LDTM\$<=	Time comparison LDTM (S1) <= (S2)	0	0
ANDTMS= Time comparison ANDTM (S1) = (S2) 0 ANDTMS Time comparison ANDTM (S1) $<$ (S2) 0 ANDTMS Time comparison ANDTM (S1) $>$ (S2) 0 ORTMS Time comparison ORTM (S1) $>$ (S2) 0 TCMP(P) Clock data bandwidth comparison 0 <		LDTM\$<	Time comparison LDTM (S1) < (S2)	0	0
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ANDTM\$<=		ANDTM\$<>	Time comparison ANDTM (S1) <> (S2)	0	0
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ORTM\$> Time comparison ORTM (\$1) > (\$2) O O ORTM\$<				-	0
ORTM\$<=					0
ORTM\$ Time comparison ORTM (\$1) < (\$2)					0
$\begin{tabular}{ c c c c c } \hline ORTM$>= Time comparison ORTM (S1)>=(S2) & O & O & O & O & O & O & O & O & O & $					
TCMP(P) Clock data comparison O I TZCP(P) Clock data bandwidth comparison O I Timing measurement DUTY Timing pulse generation O I HOURM Hour meter (BIN 16-bit data) O O I DHOURM Hour meter (BIN 32-bit data) O O I REF(P) VO refresh O <td< td=""><td></td><td></td><td></td><td></td><td>0</td></td<>					0
TZCP(P) Clock data bandwidth comparison O Iming Timing DUTY Timing pulse generation O O HOURM Hour meter (BIN 16-bit data) O O O DHOURM Hour meter (BIN 32-bit data) O O O O REF(P) VO refresh O					0
DUTY Timing pulse generation O O HOURM Hour meter (BIN 16-bit data) O O DHOURM Hour meter (BIN 16-bit data) O O DHOURM Hour meter (BIN 32-bit data) O O REF(P) IVO refresh O O FROM(P) Read of 1-word data from other module (16-bit specified) O O DFROM(P) Read of 2-word data from other module (16-bit specified) O O DTO(P) Write of 1-word data from other module (16-bit specified) O O DTO(P) Write of 1-word data from other module (16-bit specified) O O DTO(P) Write of 1-word data from other module (16-bit specified) O O DTO(P) Read of 1-word data from other module (32-bit specified) O O DTO(P) Read of 1-word data from other module (32-bit specified) O O					0
Timing measurement HOURM Hour meter (BIN 16-bit data) O I DHOURM Hour meter (BIN 32-bit data) O <td></td> <td></td> <td></td> <td></td> <td>0</td>					0
Inductivity Hour meter (BIN 16-bit data) O O DHOURIM Hour meter (BIN 32-bit data) O O O REF(P) VO refresh O O O O O RFS(P) VO refresh O	Timina				0
DHOURM Hour meter (BIN 32-bit data) O O REF(P) VO refresh O			· · · · · · · · · · · · · · · · · · ·		0
RFS(P) I/U retrest FROM(P) Read of 1-word data from other module (16-bit specified) 0 DFROM(P) Read of 2-word data from other module (16-bit specified) 0 Module TO(P) Write of 1-word data from other module (16-bit specified) 0 TO(P) Write of 2-word data from other module (16-bit specified) 0 0 FROMD(P) Read of 2-word data from other module (16-bit specified) 0 0 DTO(P) Write of 2-word data from other module (16-bit specified) 0 0 DFROMD(P) Read of 1-word data from other module (32-bit specified) 0 0			Hour meter (BIN 32-bit data)		0
IRFS(P) O O O FROM(P) Read of 1-word data from other module (16-bit specified) O O DFROM(P) Read of 2-word data from other module (16-bit specified) O O Module TO(P) Write of 1-word data from other module (16-bit specified) O O DTO(P) Write of 2-word data from other module (16-bit specified) O O O FROMD(P) Read of 1-word data from other module (32-bit specified) O O O DTO(P) Read of 1-word data from other module (32-bit specified) O O O		REF(P)	I/O refresh	0	0
DFROM(P) Read of 2-word data from other module (16-bit specified) O Module TO(P) Write of 1-word data from other module (16-bit specified) O DTO(P) Write of 2-word data from other module (16-bit specified) O O PROMD(P) Read of 1-word data from other module (16-bit specified) O O DFROMD(P) Read of 1-word data from other module (32-bit specified) O O		RFS(P)	i o rondati	0	0
Module access TO(P) Write of 1-word data from other module (16-bit specified) O DTO(P) Write of 2-word data from other module (16-bit specified) O O FROMD(P) Read of 1-word data from other module (32-bit specified) O O DFROMD(P) Read of 2-word data from other module (32-bit specified) O O				0	0
access DTO(P) Write of 2-word data from other module (16-bit specified) O FROMD(P) Read of 1-word data from other module (32-bit specified) O FROMD(P) Read of 2-word data from other module (32-bit specified) O FROMD(P) Read of 2-word data from other module (32-bit specified) O		DFROM(P)	Read of 2-word data from other module (16-bit specified)	0	0
access DTO(P) Write of 2-word data from other module (16-bit specified) O FROMD(P) Read of 1-word data from other module (32-bit specified) O FROMD(P) Read of 2-word data from other module (32-bit specified) O FROMD(P) Read of 2-word data from other module (32-bit specified) O	Module	TO(P)	Write of 1-word data from other module (16-bit specified)	0	0
FROMD(P) Read of 1-word data from other module (32-bit specified) O O DFROMD(P) Read of 2-word data from other module (32-bit specified) O O		DTO(P)	Write of 2-word data from other module (16-bit specified)	0	0
DFROMD(P) Read of 2-word data from other module (32-bit specified)				0	0
					0
TOD(P) Write of 1-word data from other module (32-bit specified)		TOD(P)	Write of 1-word data from other module (32-bit specified)		0
					0

\Diamond Step ladder instruction

		Instruction symbol		Comp CPU n	
		Symbol		FX5U	
	Step ladder	STL	Start of step ladder	0	0
		RETSTL	End of step ladder	0	0

♦ Built-in Ethernet function instruction

Classification	Instruction	Function		
	symbol			FX5UC
Built-in Ethernet	SP.SOCOPEN	Connection establishment	0	0
function instruction	SP.SOCCLOSE	Connection disconnection	0	0
	SP.SOCRCV	Read of received data during END processing	0	0
Socket Communication	SP.SOCSND	Data transmission	0	0
function	SP.SOCCINF	Read of connection information	0	0
	S(P).SOCRDATA	Read of received data of socket communication	0	0
Communication protocol support function	SP.ECPRTCL	Execution of registration protocol of communication protocol support function	0	0
SLMP frame transmission	SP.SLMPSND	SLMP message transmission to SLMP-compatible device	0	0
	GP.OPEN	Connection establishment	0	0
Ethernet module	GP.CLOSE	Connection disconnection	0	0
Linemet module	GP.SOCRCV	Read of received data	0	0
	GP.SOCSND	Data transmission	0	0

◇ PID control instruction

Classification	Instruction symbol	Function		Function CPU mod		
	Symbol			FX5UC		
PID control	PID	PID operation	0	0		

♦ List of module dedicated instructions

GP.READ Reading data from the PLC of another station O O GP.SREAD Reading data from the PLC of another station O O GP.WRTE Writing data to the PLC of another station O O GP.SWRTE Writing data to the PLC of another station O O GP.SEND Transmission of data to the PLC of another station O O GP.SEND Transmission of data to the PLC of another station O O GP.PEX/V Reception of data from the PLC of another station O O GP.CPXFIE Parameter setting O	Classification	Instruction symbol	Function	Comp CPU n FX5U	oatible nodule FX5UC
CC-Link Elect GPWRITE (Aread-notice is issued.) O O GPWRITE Writing data to the PLC of another station O O GPSWRITE Writing data to the PLC of another station O O GPSWRITE Transmission of data to the PLC of another station O O GPSEND Transmission of data to the PLC of another station O O GPPCOPASET Parameter setting O O O GPPLUINI Own station number setting O O O DHSCS 32-bit comparison reset O		GP.READ	Reading data from the PLC of another station	0	0
GPWRITE Writing data to the PLC of another station O O GPSWRITE Writing data to the PLC of another station O O GPSWRITE Writing data to the PLC of another station O O GPSWRITE Parasmission of data to the PLC of another station O O GPSEND Tarsmission of data to the PLC of another station O O GPREOV Paraenter setting O O O GPPLORN 24-bit data comparison set O O O DHSCR 32-bit data bandwidth comparison O O O High-speed transfer of counter Start and stop of 32-bit data high speed input/ output function O O O High-speed transfer of communication HOMOV(P) High-speed transfer of 16-bit data current value O O O NVR Inverter operation control O O O O O Home position return whith 2-bit data data data transfer 2 O O O O O Romenunication NOE Inverter parameter		GP.SREAD		0	0
CC-Link IE field network GP:SWNTE Writing data to the PLC of another station (A write notice is issued.) O O GPSEND Transmission of data to the PLC of another station (GP).COMSET O O GPRECV Reception of data to the PLC of another station (GP).UINI O O Might speed counter DHSCS 32-bit data comparison set O O DHSC 32-bit data comparison reset O O O High-speed counter DHSC 32-bit data comparison reset O O HOEN(P) Start and stop of 16-bit data high speed input/ output function O O O HIGN-speed communication HCMOV(P) High-speed transfer of 16-bit data current value O O NPL Start and stop of 12-bit data ligh speed input/ output function O O O HIGN-speed transfer of communication HCMOV(P) High-speed transfer of 32-bit data current value O O NPL Inverter parameter write O O O O NVR Inverter parameter write O O O		GP.WBITE	· · · · · ·	0	0
Construction GPSEND Transmission of data to the PLC of another station O O GPRECV Reception of data from the PLC of another station O <td></td> <td>GP.SWRITE</td> <td>Writing data to the PLC of another station</td> <td>0</td> <td>0</td>		GP.SWRITE	Writing data to the PLC of another station	0	0
GIP.CCPASET Parameter setting O O GIP.UINI Own station number setting O O High speed counter DHSCR 32-bit data comparison set O O DHSCR 32-bit data comparison set O O O DHSCR 32-bit data bandwidth comparison O O O DHSCR 32-bit data bandwidth comparison O O O O DHOEN(P) Start and stop of 16-bit data high speed input/ output function O O O O O High-speed ransfer of current value DHOEN(P) High-speed transfer of 16-bit data current value O	TICLWOIK	GP.SEND	1	0	0
GIP.CPASET Parameter setting O O GIP.UINI Own station number setting O O High speed counter DHSCS 32-bit data comparison set O O DHSCR 32-bit data bandwidth comparison O O O DHSCR 32-bit data bandwidth comparison O O O DHSCR 32-bit data bandwidth comparison O O O DHOEN(P) Start and stop of 16-bit data high speed input/ output function O O O High-speed transfer of current value DHOEN(P) High-speed transfer of 16-bit data current value O O Newter RS2 Serial data transfer 2 O O O Inverter RS2 Serial data transfer 32-bit data current value O O Inverter NDR Inverter parameter mad O O O O Inverter NDR Inverter parameter write O O O O O Inverter parameter write O O		GP.RECV	Reception of data from the PLC of another station	0	0
G(P)_UIN Own station number setting O O High speed counter DHSCS 32-bit data comparison set O O High speed counter DHSCR 32-bit data bandwidth comparison O O HiDEN(P) Start and stop of 16-bit data high speed input/ output function O O O HiDEN(P) Start and stop of 32-bit data current value O O O HiDEN(P) Start and stop of 32-bit data current value O O O HiDMOV(P) High-speed transfer of 16-bit data current value O O O DHCMOV(P) High-speed transfer of 32-bit data current value O O O Inverter RS2 Serial data transfer 2 O O O Inverter NDR Inverter parameter write O O O O Inverter NDR Inverter parameter write O O O O Inverter MODBUS ADPRW MODBUS data read/write O O O O O </td <td></td> <td>G(P).CCPASET</td> <td></td> <td>-</td> <td>0</td>		G(P).CCPASET		-	0
High speed counter DHSCS 32-bit data comparison reset O O High speed counter DHSCR 32-bit data bandwidth comparison O O High-speed transfer of current value Start and stop of 16-bit data high speed input/ output function O O High-speed transfer of current value High-speed transfer of 16-bit data current value O O High-speed communication High-speed transfer of 16-bit data current value O O NCK Inverter operation control O O NVR Inverter operation control O O NWR Inverter parameter read O O MODBUS SP)-CPRTCL. Execution of communication protocol registered by engineering tool O MODBUS SP)-CPRTCL. Execution of communication protocol registered by engineering tool O O DIVIT 16-bit data variable speed pulse O O O DDSZR Home position return with 16-bit data dog search O O O DIVIT 16-bit data variable speed pulse O O O <td></td> <td></td> <td>-</td> <td>0</td> <td>0</td>			-	0	0
High speed counter DHSCR 32-bit data bandwidth comparison O O HIOEN(P) Start and stop of 16-bit data high speed input/ output function O O O High-speed transfer of current value HCMOV(P) High-speed transfer of 16-bit data current value O O External device communication RS2 Serial data transfer 2 O O Inverter communication NCK Inverter operation monitor O O INVER Inverter operation control O O O INVER Inverter parameter write O O O INVER Inverter parameter write O O O MODBUS ADPRW MODBUS data read/write O O O Communication protocol support function S(P), CPRTCL Execution of communication protocol registered by engineering tool O O DDSZR Home position return with 16-bit data data gasearch O O O O DVIT 16-bit data interrupt positioning O O O O			0		0
High speed counter DHSZ 32-bit data bandwidth comparison O O HIOEN(P) Start and stop of 18-bit data high speed input/ output function O O High-speed transfer of current value Start and stop of 32-bit data high speed input/ output function O O High-speed transfer of current value HCMOV(P) High-speed transfer of 16-bit data current value O O External device communication RS2 Serial data transfer 2 O O O Inverter communication Inverter operation monitor O O O O INVR Inverter parameter read O O O O INVR Inverter parameter write O O O O MODBUS ADPRW MODBUS data read/write O O O Communication protocol support SIP),CPRTCL Execution of communication protocol registered by engineering tool O O DDVT 16-bit data interrupt positioning O O O O DBSZR Home position return with 16-bit data dag searc					
High speed counter Image: Start and stop of 16-bit data high speed input/ output function Image: Start and stop of 32-bit data high speed input/ output function Image: Start and stop of 32-bit data high speed input/ output function Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data current value Image: Start and stop of 32-bit data fut ansfer 2 Image: Start and stop of 32-bit data fut ansfer 2 Image: Start and stop of 32-bit data fut ansfer 2 Image: Start and stop of 32-bit data fut ansfer 2 Image: Start and stop of 32-bit data fut and stop of 32-bit data fut and stop of 32-bit data fut ansfer 2 <thimage: 32-bit="" and="" data="" fut<="" of="" start="" stop="" td=""><td></td><td></td><td></td><td>-</td><td>-</td></thimage:>				-	-
Industry output function O O High-speed transfer of current value Serial and stop of 32-bit data high speed input/ output function O O High-speed transfer of current value HCMOV(P) High-speed transfer of 16-bit data current value O O External device communication RS2 Serial data transfer 2 O O Inverter communication NCK Inverter operation monitor O O INVDR Inverter parameter read O O O INVDR Inverter parameter read O O O MMC Multiple commands of inverter O O O MMC Multiple communication protocol support function SIP).CPRTCL Execution of communication protocol registered by engineering tool O O DDSZR Home position return with 16-bit data dog search O O O O DVTT 16-bit data interrupt positioning O O O O DVTT 16-bit data variable speed pulse O O O O <					
DHIOEN(P) output function O O High-speed transfer of current value HCMOV(P) High-speed transfer of 16-bit data current value O O External device communication RS2 Serial data transfer 2 O O O Inverter NCK Inverter operation control O O O Inverter NVR Inverter parameter read O O O NVR Inverter parameter read O O O O NVR Inverter parameter write O O O O MODBUS ADPRW MODBUS data read/write O O O Communication function SP)-CPRTCL Execution of communication protocol registered by engineering tool O O O DDSZR Home position return with 16-bit data dog search O O O O DBVT 16-bit data interrupt positioning O O O O O DPWUL Multiple axis simultaneous drive positioning O O	counter	HIOEN(P)	output function	0	0
Inster of current value Improvide unsues or round data current value <t< td=""><td></td><td>DHIOEN(P)</td><td></td><td>0</td><td>0</td></t<>		DHIOEN(P)		0	0
current value DHCMOV(P) High-speed transfer of 32-bit data current value O O External device communication RS2 Serial data transfer 2 O O INVER Inverter operation monitor O O O INVER Inverter operation control O O O INVER Inverter parameter read O O O INVER Inverter parameter batch write O O O INVER Inverter parameter batch write O O O MODBUS ADPRW MODBUS data read/write O O O Communication function S(P).CPRTCL Execution of communication protocol registered by engineering tool O O O DDSZR Home position return with 16-bit data dog search O O O O DDVT 32-bit data interrupt positioning O O O O DDVT 32-bit data interrupt positioning O O O O DDVT 32-bit data variable sp		HCMOV(P)	High-speed transfer of 16-bit data current value	0	0
communication HS2 Serial data transfer 2 O O Inverter Inverter operation monitor O O VDR Inverter operation control O O VRD Inverter parameter read O O INVRD Inverter parameter write O O INVRD Inverter parameter batch write O O MCDBUS ADPRW MODBUS data read/write O O MCDBUS ADPRW MODBUS data read/write O O Communication protocol support function S(P).CPRTCL Execution of communication protocol registered by engineering tool O O DSZR Home position return with 16-bit data dog search O O O DVT 16-bit data interrupt positioning O O O O DVT 16-bit data interrupt positioning O O O O DVT 16-bit data variable speed pulse O O O O DVTUL 16-bit data relative positioning O <td>current value</td> <td>DHCMOV(P)</td> <td>High-speed transfer of 32-bit data current value</td> <td>0</td> <td>0</td>	current value	DHCMOV(P)	High-speed transfer of 32-bit data current value	0	0
Inverter communication Inverter IVER Inverter operation control O O IVRD Inverter parameter read O O O IVRD Inverter parameter write O O O IVRD Inverter parameter write O O O MODBUS ADPRW MODBUS data read/write O O Communication protocol support function S(P).CPRTCL Execution of communication protocol registered by engineering tool O O DSZR Home position return with 16-bit data dog search O O O DDVT 16-bit data interrupt positioning O O O O DVTT 32-bit data interrupt positioning O O O O DPVTEL Positioning by multiple-table operation O O O O DRVTEL Positioning by multiple-table operation O O O O DRVTBL Positioning by multiple-table operation O O O O O O O			Serial data transfer 2	0	0
Inverter communication INPUTE Inverter parameter read O O INWR Inverter parameter write O O O INWR Inverter parameter write O O O INURD Mutiple commands of inverter O O O MODBUS ADPRW MODBUS data read/write O O O Communication SIP).CPRTCL Execution of communication protocol registered by engineering tool O O O DDSZR Home position return with 16-bit data dog search O O O O DDVIT 16-bit data interrupt positioning O <			Inverter operation monitor	-	-
Notes WWR Inverter parameter write O O VEWR Inverter parameter write O O O MODBUS ADPRW MUDBUS data read/write O O Communication protocol support function SP).CPRTCL Execution of communication protocol registered by engineering tool O O DSZR Home position return with 16-bit data dog search O O DVT 16-bit data interrupt positioning O O DVT 16-bit data interrupt positioning O O DVT 32-bit data interrupt positioning O O DVTT 16-bit data anterrupt positioning O O DVTT 16-bit data interrupt positioning O O DRVBL Positioning by 1-table operation O O DRVUL Multiple axis simultaneous drive positioning O O DRVU 16-bit data variable speed pulse O O DRV 16-bit data variable speed pulse O O DRVA 16-bit data variable speed		IVDR	Inverter operation control	0	0
Norm Norm Norm Norm O O INSUM Inverter parameter batch write O O O INMC Multiple commands of inverter O O O MCDBUS ADPRW MODBUS data read/write O O O Communication protocol support S(P).CPRTCL Execution of communication protocol registered by engineering tool O O O DSZR Home position return with 16-bit data dog search O O O O DDSZR Home position return with 32-bit data dog search O<	Inverter	IVRD	Inverter parameter read	0	0
INMC Multiple commands of inverter O O MODBUS ADPRW MODBUS data read/write O O Communication protocol support function S(P),CPRTCL Execution of communication protocol registered by engineering tool O O DSZR Home position return with 16-bit data dog search O O DDSZR Home position return with 32-bit data dog search O O DVTT 16-bit data interrupt positioning O O DVTT 32-bit data interrupt positioning O O DVTT 16-bit data variable speed pulse O O DRVTBL Positioning by 1-table operation O O DRVTUL Multiple axis simultaneous drive positioning O O DRVMUL Multiple axis simultaneous drive positioning O O DRVMUL Multiple axis absolute positioning O O DRV 16-bit data variable speed pulse O O DRV 32-bit data absolute positioning O O DRVA 16-bit data absolu	communication	IVWR	Inverter parameter write	0	0
MODBUS ADPRW MODBUS data read/write O O Communication protocol support function SP).CPRTCL Execution of communication protocol registered by engineering tool O O DSZR Home position return with 16-bit data dog search O O DDSZR Home position return with 32-bit data dog search O O DVT 16-bit data interrupt positioning O O O DVTT 16-bit data interrupt positioning O O O O DVTT 32-bit data interrupt positioning O <td></td> <td>IVBWR</td> <td>Inverter parameter batch write</td> <td>0</td> <td>0</td>		IVBWR	Inverter parameter batch write	0	0
Communication protocol support function S(P).CPRTCL Execution of communication protocol registered by engineering tool O O DSZR Home position return with 16-bit data dog search O O DDSZR Home position return with 16-bit data dog search O O DDVT 16-bit data interrupt positioning O O DVT 16-bit data interrupt positioning O O DVT 32-bit data interrupt positioning O O DRVTBL Positioning by 1-table operation O O DRVTEL Positioning by multiple-table operation O O DRVMUL Multiple axis simultaneous drive positioning O O DRVMUL Multiple axis simultaneous drive positioning O O DRV 16-bit data variable speed pulse O O DRV 16-bit data absolute positioning O O DRV 32-bit data variable speed pulse O O DRV 32-bit data absolute positioning O O DRV 32-bit data absolute position		IVMC	Multiple commands of inverter	0	0
protocol support function S(P).CPRTCL Execution of communication protocol registered by engineering tool O O DSZR Home position return with 16-bit data dog search O O DDSZR Home position return with 32-bit data dog search O O DDT 16-bit data interrupt positioning O O DVIT 32-bit data interrupt positioning O O DRVTBL Positioning by 1-table operation O O DRVTBL Positioning by multiple-table operation O O DRVMUL Multiple axis simultaneous drive positioning O O DRVMUL Multiple axis simultaneous drive positioning O O DRVMUL Multiple axis simultaneous drive positioning O O DRV 16-bit data variable speed pulse O O DRV 16-bit data and be poet positioning O O DRVA 32-bit data variable speed pulse O O DRVA 16-bit data absolute positioning O O DRVA 32-bit data absolute po	MODBUS	ADPRW	MODBUS data read/write	0	0
Positioning O O DDS2R Home position return with 32-bit data dog search O O DVT 16-bit data interrupt positioning O O DDVT 32-bit data interrupt positioning O O DVT 16-bit data interrupt positioning O O DDVT 32-bit data interrupt positioning O O DRVTBL Positioning by nultiple-table operation O O DRVTBL Positioning by multiple-table operation O O DABS 32-bit data variable speed pulse O O PLSV 16-bit data variable speed pulse O O DRVI 16-bit data variable speed pulse O O DRV 32-bit data variable speed pulse O O DRV 32-bit data variable speed pulse O O DRV 16-bit data absolute positioning O O DRVA 16-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O	protocol support	S(P).CPRTCL		0	0
Positioning O O DVT 16-bit data interrupt positioning O O DDVT 32-bit data interrupt positioning O O TBL Positioning by 1-table operation O O DRVTEL Positioning by multiple-table operation O O DRVTBL Positioning by multiple-table operation O O DRVMUL Multiple axis simultaneous drive positioning O O DRVMUL Multiple axis simultaneous drive positioning O O DRVS 32-bit data variable speed pulse O O O DPLSV 32-bit data variable speed pulse O O O DRVI 16-bit data relative positioning O O O O DRVA 16-bit data absolute positioning O O O O O DRVA 16-bit data absolute positioning O O O O O O O O O O O O O O		DSZR	Home position return with 16-bit data dog search	0	0
Positioning O O TBL Positioning by 1-table operation O O TBL Positioning by 1-table operation O O DRVTBL Positioning by multiple-table operation O O DRVTBL Positioning by multiple-table operation O O DRVMUL Multiple axis simultaneous drive positioning O O DABS 32-bit data ABS current value read O O DPLVX 32-bit data variable speed pulse O O DPLV 16-bit data relative positioning O O DRV1 16-bit data relative positioning O O DRV1 16-bit data relative positioning O O DRV1 32-bit data absolute positioning O O DRVA 16-bit data relative positioning O O DRVA 32-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O GPRSTR11 GABRST1 Absolute position restoration of specified axis		DDSZR	Home position return with 32-bit data dog search	0	0
TBL Positioning by 1-table operation O O DRVTBL Positioning by multiple-table operation O O DRVMUL Multiple axis simultaneous drive positioning O O DRVMUL Multiple axis simultaneous drive positioning O O DABS 32-bit data ABS current value read O O PLSV 16-bit data variable speed pulse O O DRV 16-bit data relative positioning O O DRV 16-bit data relative positioning O O DRVA 16-bit data absolute positioning O O DRVA 16-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O GABRST1 Absolute position restoration of specified axis O O GPPSTRT12 Starting the positioning of specified axis O O GPPENWRT		DVIT	16-bit data interrupt positioning	0	0
TBL Positioning by 1-table operation O O DRVTBL Positioning by multiple-table operation O O DRVMUL Multiple axis simultaneous drive positioning O O DRVMUL Multiple axis simultaneous drive positioning O O DABS 32-bit data ABS current value read O O PLSV 16-bit data variable speed pulse O O DRV 16-bit data relative positioning O O DRV 16-bit data relative positioning O O DRVA 16-bit data absolute positioning O O DRVA 16-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O GABRST1 Absolute position restoration of specified axis O O GPPSTRT12 Starting the positioning of specified axis O O GPPENWRT		DDVIT	32-bit data interrupt positioning	0	0
DRVMUL Multiple axis simultaneous drive positioning O O DABS 32-bit data ABS current value read O O PLSV 16-bit data variable speed pulse O O DPLSV 32-bit data variable speed pulse O O DPLSV 32-bit data variable speed pulse O O DPLV 16-bit data variable speed pulse O O DRV 16-bit data variable speed pulse O O DRV 16-bit data variable speed pulse O O DRVA 32-bit data relative positioning O O DDRVA 32-bit data absolute positioning O O DDRVA 32-bit data absolute positioning O O GABRST1 Absolute position restoration of specified axis O O GPPSTRT12 Starting the positioning of specified axis O O GPTEACH1 feaching of specified axis O O O GPPFWRT Backing up the module O O O GPPINIT </td <td></td> <td>TBL</td> <td></td> <td>0</td> <td>0</td>		TBL		0	0
Positioning DABS 32-bit data ABS current value read O O PLSV 16-bit data variable speed pulse O O DPLSV 32-bit data variable speed pulse O O DPLSV 32-bit data variable speed pulse O O DPLV 32-bit data variable speed pulse O O DDRVI 32-bit data relative positioning O O DDRVI 32-bit data absolute positioning O O DRVA 16-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O GABRST1 Absolute position restoration of specified axis O O GPPSTRT12 Starting the positioning of specified axis O O GP.TEACH1 reaching of specified axis O O GP.PFWRT Backing up the module O O GP.PINIT Module initialization O O		DRVTBL	Positioning by multiple-table operation	0	0
Positioning PLSV 16-bit data variable speed pulse O O DPLSV 32-bit data variable speed pulse O O O DRVI 16-bit data variable speed pulse O O O DDRVI 32-bit data variable speed pulse O O O DDRVI 32-bit data relative positioning O O O DRVA 16-bit data absolute positioning O O O O DRVA 32-bit data absolute positioning O <td></td> <td>DRVMUL</td> <td>Multiple axis simultaneous drive positioning</td> <td>0</td> <td>0</td>		DRVMUL	Multiple axis simultaneous drive positioning	0	0
Positioning DPLSV 32-bit data variable speed pulse O O DPV 32-bit data variable speed pulse O O O DRV 16-bit data variable speed pulse O O O DRV 32-bit data variable speed pulse O O O DRV 32-bit data relative positioning O O O DRVA 16-bit data absolute positioning O O O O DRVA 16-bit data absolute positioning O		DABS	32-bit data ABS current value read	0	0
Positioning DPLSV 32-bit data variable speed pulse O O DRVI 16-bit data relative positioning O O DDRVI 32-bit data relative positioning O O DDRVA 16-bit data relative positioning O O DRVA 16-bit data absolute positioning O O DRVA 32-bit data absolute positioning O O GABRST1 Absolute position restoration of specified axis O O GP.PSTRT12 Starting the positioning of specified axis O O GP.PSTRT12 Eaching of specified axis O O GP.PFWRT Backing up the module O O GP.PINIT Module initialization O O BFM split read/ RBFM BFM split read O O		PLSV	16-bit data variable speed pulse	0	0
Positioning DRV 16-bit data relative positioning O O DDRV 32-bit data relative positioning O O DRVA 16-bit data relative positioning O O DDRVA 32-bit data relative positioning O O DDRVA 32-bit data absolute positioning O O DDRVA 32-bit data absolute positioning O O GABRST1 Absolute position restoration of specified axis O O GPPSTRT2 Starting the positioning of specified axis O O GP.TEACH1 Teaching of specified axis O O GP.PINIT Backing up the module O O GP.PINIT Module initialization O O		DPLSV		0	0
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GP.TEACH2 leaching of specified axis O O GP.PFWRT Backing up the module O O GP.PFWRT Module initialization O O BFM split read/ RBFM BFM split read O O		GP.PSTRT1	Starting the positioning of specified axis	0	0
GP.PFWRT Backing up the module O O GP.PINIT Module initialization O O BFM split read/ RBFM BFM split read O O			Teaching of specified axis	0	0
GP.PINT Module initialization O O BFM split read/ RBFM BFM split read O O		GP.PFWRT	Backing up the module	0	0
BFM split read/ RBFM BFM split read O O		GP.PINIT		0	0
	BEM split read/			0	0
		WBFM			

Special devices

Typical special relays and special registers are described below. For details, refer to manual.

List of special relays

◇ Diagnostic information

No.	Name	FX5U	FX5UC
SM0	Latest self diagnosis error (including annunciator ON)	0	0
SM1	Latest self diagnosis error (not including annunciator ON)	0	0
SM50	Error reset	0	0
SM51	Battery low latch	0	0
SM52	Battery low	0	0
SM53	AC/DC DOWN	0	0
SM56	Operation error	0	0
SM61	I/O module verify error	0	0
SM62	Annunciator	0	0

♦ System information

No.	Name	FX5U	FX5UC
SM203	STOP contact	0	0
SM204	PAUSE contact	0	0
SM210	Clock data set request	0	0
SM211	Clock data set error	0	0
SM213	Clock data read request	0	0

♦ System clock

No.	Name	FX5U	FX5UC
SM400	Always ON	0	0
SM401	Always OFF	0	0
SM402	After RUN, ON for one scan only	0	0
SM403	After RUN, OFF for one scan only	0	0
SM409	0.01 sec. clock	0	0
SM410	0.1 sec. clock	0	0
SM411	0.2 sec. clock	0	0
SM412	1 sec. clock	0	0
SM413	2 sec. clock	0	0
SM414	2n sec. clock	0	0
SM415	2n ms clock	0	0

\diamond Instruction related

No.	Name		FX5UC
SM700	Carry flag	0	0
SM701	Output character count switching	0	0
SM703	Sort order	0	0
SM704	Block comparison	0	0
SM709	DT/TM instruction improper data detection	0	0

◇ For serial communication

No.	Name	FX5U	FX5UC
SM8500	Serial communication error (ch1)	0	0
SM8560	Data transfer delayed (ch1)	0	0
SM8561	Data transfer flag (ch1)	0	0
SM8562	Receive completion flag (ch1)	0	0
SM8563	Carrier detection flag (ch1)	0	0
SM8564	Data set ready flag (ch1)	0	0
SM8565	Time-out check flag (ch1)	0	0
SM8740	Station No. setting SD latch enabled (ch1)	0	0
SM8800	MODBUS RTU communication (ch1)	0	0
SM8801	Retry (ch1)	0	0
SM8802	Timeout (ch1)	0	0
SM8861	Host station No. setting SD latch enabled (ch1)	0	0
SM8920	Inverter communication (ch1)	0	0
SM8921	IVBWR instruction error (ch1)	0	0
SM9040	Data communication error (Master station)	0	0
SM9041	Data communication error (Slave station No.1)	0	0

◇ FX compatible area

No.	Name	FX5U	
SM8000	RUN monitor NO contact	0	0
SM8001	RUN monitor NC contact	0	0
SM8002	Initial pulse NO contact	0	0
SM8003	Initial pulse NC contact	0	0
SM8004	Error occurrence	0	0
SM8005	Battery voltage low	0	0
SM8006	Battery error latch	0	0
SM8007	Momentary power failure	0	0
SM8008	Power failure detected	0	0
SM8011	10 msec clock pulse	0	0
SM8012	100 msec clock pulse	0	0
SM8013	1 sec clock pulse	0	0
SM8014	1 min clock pulse	0	0
SM8015	Clock stop and preset	0	0
SM8016	Time read display is stopped	0	0
SM8017	±30 seconds correction	0	0
SM8019	Real time clock error	0	0
SM8020	Zero	0	0
SM8021	Borrow	0	0
SM8022	Carry	0	0
SM8023	Real time clock access error	0	0
SM8026	Operation stop mode with one ramp output instruction	0	0
SM8029	Completion of instruction execution	0	0
SM8031	Non-latch memory all clear	0	0
SM8032	Latch memory all clear	0	0
SM8033	Memory hold function when RUN→ STOP	0	0
SM8034	All outputs prohibited	0	0
SM8039	Constant scan mode	0	0
SM8040	For STL: Transition prohibited	0	0
SM8041	For STL: Start of operation during automatic operation	0	0
SM8042	For STL: Start pulse	0	0
SM8043	For STL: Completion of home position return	0	0
SM8044	For STL: Home position condition	0	0
SM8045	For STL: All output reset prohibited during mode switch	0	0
SM8046	For STL: With STL state ON	0	0
SM8047	For STL: STL monitor (SD8040 to SD8047) enabled	0	0
SM8048	Annunciator operation	0	0
SM8049	ON annunciator minimum number enabled	0	0
SM8063	Serial communication error1 (ch1)	0	0
SM8067	Operation error	0	0
SM8068	Operation error latch	0	0

List of special registers

\Diamond Diagnostic information

No.	Name		FX5UC
SD0	Latest self diagnosis error code	0	0
SD1	Clock time for self diagnosis error occurrence (Year)	0	0
SD2	Clock time for self diagnosis error occurrence (Month)	0	0
SD3	Clock time for self diagnosis error occurrence (Day)	0	0
SD4	Clock time for self diagnosis error occurrence (Hour)	0	0
SD5	Clock time for self diagnosis error occurrence (Minute)	0	0
SD6	Clock time for self diagnosis error occurrence (Second)	0	0
SD7	Clock time for self diagnosis error occurrence (Day Week)	0	0

\diamond System information

No.	Name		FX5UC
SD203	CPU Status	0	0
SD210	Clock Data (Year)	0	0
SD211	Clock Data (Month)	0	0
SD212	Clock Data (Day)	0	0
SD213	Clock Data (Hour)	0	0
SD214	Clock Data (Minute)	0	0
SD215	Clock Data (Second)	0	0
SD216	Clock Data (Day Week)	0	0

\diamond System clock

No.	Name		FX5UC
SD412	One second counter	0	0
SD414	2n second clock setting	0	0
SD415	2n ms second clock setting	0	0
SD420	Scan counter	0	0

♦ Scan information

	Name		FX5UC
SD500	Execution program number	0	0
SD520	Current scan time (ms)	0	0
SD521	Current scan time (µs)	0	0
SD522	Minimum scan time (ms)	0	0
SD523	Minimum scan time (µs)	0	0
SD524	Maximum scan time (ms)	0	0
SD525	Maximum scan time (µs)	0	0

◇ For serial communication

No.	Name		
SD8500	Serial communication error code (ch1)	0	0
SD8501	Serial communication error details (ch1)	0	0
SD8502	Serial communication setting (ch1)	0	0
SD8503	Serial communication operational mode (ch1)	0	0

◇ For built-in Ethernet

No.	Name		FX5UC
SD10050	Local node IP address [low-order]	0	0
SD10051	Local node IP address [high-order]	0	0
SD10060	Subnet mask [low-order]	0	0
SD10061	Subnet mask [high-order]	0	0
SD10064	Default gateway IP address [low-order]	0	0
SD10065	Default gateway IP address [high-order]		0
SD10074	Local node MAC address		0
SD10075	Local node MAC address		0
SD10076	Local node MAC address	0	0
SD10082	Communication speed setting	0	0
SD10084	MELSOFT connection TCP port No.	0	0
SD10086	MELSOFT direct connection port No.	0	0

\Diamond FX compatible area

No.	Name	FX5U	FX5UC
SD8000	Watch dog timer	0	0
SD8001	PLC type and system version	0	0
SD8005	Battery voltage	0	0
SD8006	Low battery voltage	0	0
SD8007	Power failure count	0	0
SD8008	Power failure detection period	0	0
SD8010	Current scan time	0	0
SD8011	Minimum scan time	0	0
SD8012	Maximum scan time	0	0
SD8013	RTC: Seconds	0	0
SD8014	RTC: Minute data	0	0
SD8015	RTC: Hour data	0	0
SD8016	RTC: Day data	0	0
SD8017	RTC: Month data	0	0
SD8018	RTC: Year data	0	0
SD8019	RTC: Day of week data	0	0
SD8039	Constant scan duration	0	0
SD8040	ON state number 1	0	0
SD8041	ON state number 2	0	0
SD8042	ON state number 3	0	0
SD8043	ON state number 4	0	0
SD8044	ON state number 5	0	0
SD8045	ON state number 6	0	0
SD8046	ON state number 7	0	0
SD8047	ON state number 8	0	0
SD8049	Lowest active Annunciator	0	0
SD8063	Serial communication error code (ch1)	0	0
SD8067	Operation error	0	0

General, power supply, input/ output specifications

General specifications

ltem		Specifications				
ILEITI		FX5U/FX5UC				
Operating ambient temperature*1	-20 to 55°C (-4 to 131°	-20 to 55°C (-4 to 131°F), non-freezing*2*3				
Storage ambient temperature	-25 to 75°C (-13 to 16	7°F), non-freezing				
Operating ambient humidity	5 to 95%RH, non-con	densation*4				
Storage ambient humidity	5 to 95%RH, non-con	densation				
		Frequency	Acceleration	Half amplitude	Sweep count	
	Installed on DIN rail	5 to 8.4 Hz	-	1.75 mm		
Vibration resistance*5*6		8.4 to 150 Hz	4.9 m/s ²	-	10 times each in X, Y, Z directions	
	Direct installing*12	5 to 8.4 Hz	-	3.5 mm	(80 min in each direction)	
		8.4 to 150 Hz	9.8 m/s ²	-		
Shock resistance*5	147 m/s², Action time:	11 ms, 3 times by half-si	ne pulse in each direction X, `	r, and Z		
Noise durability	By noise simulator at r	noise voltage of 1000 Vp-	p, noise width of 1 ms and pe	eriod of 30 to 100 Hz		
Grounding	Class D grounding (gro	ounding resistance: 100 0	cor less) <common groundir<="" td=""><td>ng with a heavy electrical system</td><td>n is not allowed.> *7</td></common>	ng with a heavy electrical system	n is not allowed.> *7	
Working atmosphere	Free from corrosive or	flammable gas and exce	ssive conductive dust			
Operating altitude*8	0 to 2000 m	0 to 2000 m				
Installation location	Inside a control panel*	Inside a control panel*9				
Overvoltage category*10	II or less	II or less				
Pollution degree*11	2 or less					

*1: The simultaneous ON ratio of available PLC inputs or outputs changes with respect to the ambient temperature. For details, refer to manuals of each product.
*2: 0 to 55°C for products manufactured before June 2016. For intelligent function modules, refer to the manual of each product.

The following products cannot be used when the ambient temperature is less than 0°C: FX5-40SSC-S, FX5-80SSC-S, FX5-CNV-BUS, FX5-CNV-BUSC, battery (FX3U-32BL), SD memory cards (NZ1MEM-2GBSD, NZ1MEM-4GBSD, NZ1MEM-8GBSD,

NZ1MEM-16GBSD, L1MEM-2GBSD and L1MEM-4GBSD), FX3 extension modules, terminal modules and I/O cables (FX-16E-500CAB-S, FX-16E-□CAB and FX-16E-□CAB-R) *3: The specifications are different in the use at less than 0°C. For details, refer to the manual of each product.

*4: When used in a low-temperature environment, use in an environment with no sudden temperature changes. If there are sudden temperature changes because of opening/closing of the control panel or other reasons, condensation may occur, which may cause a fire, fault, or malfunction. Furthermore, use an air conditioner in dehumidifier mode to prevent condensation.

*5: The criterion is shown in IEC61131-2

*6: When the system has equipment which specification values are lower than above mentioned vibration resistance specification values, the vibration resistance specification of the whole system is corresponding to the lower specification.

*7: For grounding, refer to manuals of each product.
*8: The PLC cannot be used at a pressure higher than the atmospheric pressure to avoid damage.

*9: The programmable controller is assumed to be installed in an environment equivalent to indoor. *10: This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities. The surge voltage withstand level for up to the rated voltage of 300 V is 2500 V

*11: This index indicates the degree to which conductive material is generated in the environment in which the equipment is used. Pollution level 2 is when only non-conductive pollution occurs. Temporary conductivity caused by condensation must be expected occasionally. *12: Direct installation of FX5UC is not possible.

Or Power supply specifications Power supply specifications (FX5U CPU module, AC power supply type)

Item –		Specifications			
		FX5U-32M□/E□	FX5U-64M□/E□	FX5U-80M□/E□	
Rated voltage		100 to 240 V AC			
Allowable supp	ply voltage range	85 to 264 V AC			
Voltage fluctua	ation range	-			
Frequency rati	ing	50/60 Hz			
Allowable instantaneous power failure time		Operation can be continued upon occurrence of instantaneous power failure for 10 ms or less. If the supply voltage is 200 V AC system, change in the range from 10 to 100 ms can be made by the user program.			
Power fuse		250 V 3.15 A Time-lag Fuse 250 V 5 A Time-lag Fuse			
In-rush current	t	25 A Max. 5 ms or less/100 V AC 50 A Max. 5 ms or less/200 V AC			
Power consun	nption*1	30 W	40 W	45 W	
5 V DC interna	al power supply capacity*3	900 mA	1100 mA	1100 mA	
24 V DC service power supply*2	Supply capacity when service power supply is used for input circuit of the CPU module*4	400 mA (300 mA)	600 mA (300 mA)	600 mA (300 mA)	
	Supply capacity when external power supply is used for input circuit of the CPU module*4	480 mA (380 mA)	740 mA (440 mA)	770 mA (470 mA)	

*1: The values show the state where the service power of 24 V DC is consumed to the maximum level in case that its configuration has the max. no. of connections provided to CPU module. (Including the current in an input circuit) *2: When I/O modules are connected, they consume current from the 24 V DC service power supply, resulting in decrease of usable current. For details about the service power

supply, refer to the manual. *3: The values designate power supply capacity for an intelligent function module, expansion adapter, and expansion board.

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Specifications

• Power supply specifications (FX5U CPU module, DC power supply type)

ltem	Specifications					
Itein	FX5U-32M□/D□	FX5U-64M□/D□	FX5U-80M□/D□			
Rated voltage	24 V DC					
Allowable supply voltage range	16.8 to 28.8 V DC	16.8 to 28.8 V DC				
Allowable instantaneous power failure time	Operation can be continued upon occurrence of instantaneous power failure for 5 ms or less.					
Power fuse	250 V 3.15 A Time-lag Fuse	250 V 5 A Time-lag Fuse				
In-rush current	50 A Max. 0.5 ms or less/24 V DC	65 A Max. 20 ms or less/24 V DC				
Power consumption*1	30 W	40 W	45 W			
5 V DC internal power supply capacity*2*3	900 mA (775 mA)	1100 mA (975 mA)*2	1100 mA (975 mA)*2			
24 V DC internal power supply capacity*2	480 mA (360 mA)	740 mA (530 mA)*2	770 mA (560 mA)*2			

*1: The values show the state where power is consumed to the maximum level in case that the configuration has the max. no. of connections provided to CPU module.
 *2: The values in the parentheses () indicate the power supply capacity to be resulted when the power supply voltage falls in the range from 16.8 to 19.2 V DC.
 *3: The values designate power supply capacity for an intelligent function module, expansion adapter, and expansion board.

Power supply specifications (FX5UC CPU module)

Item	Specifications				
liem	FX5UC-32M□/□	FX5UC-64MT/	FX5UC-96MT/		
Rated voltage	24 V DC				
Allowable supply voltage range	+20%, -15%				
Allowable instantaneous power failure time	Operation can be continued upon occurrence of instantaneous power failure for 5 ms or less.				
Power fuse	125 V 3.15 A Time-lag Fuse				
In-rush current	35 A Max. 0.5 ms or less/24 V DC 40 A Max. 0.5 ms or less/24 V DC				
Power consumption*	5 W/24 V DC (30 W/24 V DC +20%, -15%)	8 W/24 V DC (33 W/24 V DC +20%, -15%)	11 W/24 V DC (36 W/24 V DC +20%, -15%)		
5 V DC internal power supply capacity	720 mA				
24 V DC internal power supply capacity	500 mA				

*: The value results when the CPU module is used alone.

The values in the parentheses () result when the maximum no. of connections have been made to the CPU module. (External DC 24 V power supplies of extension modules are not included.)

Power supply specifications (FX5-4AD-ADP)

	Specifications
Internal power feed (A/D conversion circuit)	24 V DC 20 mA Power is internally fed from the 24 V DC power supply of the CPU module.
Internal power feed	5 V DC 10 mA Power is internally fed from the 5 V DC power supply of the CPU module.

Power Supply Specifications (FX5-4AD-PT-ADP)

Item		Specifications	
		24 V DC 20 mA Power is internally fed from 24 V DC power supply of the CPU module.	
	Internal power feed (interface)	5 V DC 10 mA Power is internally fed from 5 V DC power supply of the CPU module.	

Power supply specifications (FX5-4DA-ADP)

Item	Specifications
External power feed (D/A conversion circuit)	24 V DC +20%, -15% 160 mA Power is externally fed from the power supply connector of the adapter.
Internal power feed (interface)	5 V DC 10 mA Power is internally fed from the 5 V DC power supply of the CPU module.

Power Supply Specifications (FX5-4AD-TC-ADP)

	Specifications	
Internal power feed (A/D conversion circuit)	24 V DC 20 mA Power is internally fed from 24 V DC power supply of the CPU module.	
Internal power feed (interface)	5 V DC 10 mA Power is internally fed from 5 V DC power supply of the CPU module.	

Input specifications Input specifications (FX5U CPU module)

	cations (FX5U CP	,	Specifications	
	ltem	FX5U-32M□	FX5U-64M□	FX5U-80M
No. of input points		16 points	32 points	40 points
Connection type		Removable terminal block (M	3 screws)	
Input type		Sink/source		
Input signal voltage		24 V DC +20%, -15%		
Input signal current	X0 to X17	5.3 mA/24 V DC		
input signa ourront	X20 and subsequent	4.0 mA/24 V DC		
Input impedance	X0 to X17	4.3 kΩ		
input inpodunoo	X20 and subsequent	5.6 kΩ		
ON input	X0 to X17	3.5 mA or more		
sensitive current	X20 and subsequent	3.0 mA or more		
OFF input sensitivity of	1	1.5 mA or less		
	X0 to X5	200 kHz	-	
Input response	X0 to X7	-	200 kHz	
frequency	X6 to X17	10 kHz	-	
	X10 to X17	-	10 kHz	
	Waveform	T1 (pulse width)		T2 (rise/fall time)
Pulse waveform	X0 to X5	T1: 2.5 μs or more, T2: 1.25 μs or less	_	
	X0 to X7	-	T1: 2.5 µs or more, T2: 1.	25 µs or less
	X6 to X17	T1: 50 µs or more, T2: 25 µs or less	-	
	X10 to X17		T1: 50 µs or more, T2: 25	us or less
		ON: 2.5 µs or less,	11. 30 με 0ι ποιe, 12: 25	μο υποοο
	X0 to X5	OFF: 2.5 µs or less	-	
	X0 to X7	-	ON: 2.5 µs or less, OFF: 2	2.5 µs or less
Input response time (H/W filter delay)	X6 to X17	ON: 30 µs or less, OFF: 50 µs or less	-	
	X10 to X17	-	ON: 30 µs or less, OFF: 5	50 µs or less
	X20 and subsequent	-	ON: 50 µs or less, OFF: 1	
Input response time (Digital filter setting value) Input signal format		None, 10 µs, 50 µs, 0.1 ms, 0.2 ms, 0.4 ms, 0.6 ms, 1 ms, 5 ms, 10 ms (initial values), 20 ms, 70 ms When using this product in an environment with much noise, set the digital filter. No-voltage contact input Sink: NPN open collector transistor		
		Source: PNP open collector t	ransistor	
Input circuit isolation		Photo-coupler isolation		
Input operation displa	ly	LED is lit when input is on		
Input circuit configuration	AC power supply type	- When using 24 V DC service Sink input wiring	Sour	ce input wiring Fuie V 100 to 240 V AC V 24V V 100 to 240 V AC V 100 to 240 V AC
	DC power supply type			ce input wiring

• Input specifications (FX5UC CPU module)

		FX5UC-32M□/□	Specifications FX5UC-64MT/□	FX5UC-96MT/
No. of input points		16 points	32 points	48 points
Connection type		Connector (FX5UC-DMT/D(SS))	1	
		Spring clamp terminal block (FX	5UC-32M□/□-TS)	
Input type		Sink (FX5UC-DMT/D) Sink/source (FX5UC-DMT/DSS, FX5UC-32MT/DS(S)-TS)		
Input signal voltage		24 V DC +20%, -15%		
Input signal current X0 to X17		5.3 mA/24 V DC		
	X20 and subsequent	4.0 mA/24 V DC		
Input impedance	X0 to X17	4.3 kΩ		
	X20 and subsequent	5.6 kΩ 2.5 mÅ or more		
ON input sensitivity current X0 to X17 X20 and subsequent		3.5 mA or more 3.0 mA or more		
OFF input sensitivity current		1.5 mA or less		
Input response frequency	X0 to X5	200 kHz –		
	X0 to X7	-	200 kHz	
	X6 to X17	10 kHz	-	
	X10 to X17	_	10 kHz	
Pulse waveform	Waveform	T1 (pulse width)	L ¹² T2 (rise	/fall time)
	X0 to X5	T1: 2.5 μs or more, T2: 1.25 μs or less	-	
	X0 to X7	-	T1: 2.5 µs or more, T2: 1.25 µs or less	
	X6 to X17	T1: 50 μs or more, T2: 25 μs or less	-	
	X10 to X17	-	T1: 50 µs or more, T2: 25 µs or less	
Input response time (H/W filter delay)	X0 to X5	ON: 2.5 µs or less, OFF: 2.5 µs or less	-	
	X0 to X7	-	ON: 2.5 µs or less, OFF: 2.5 µs or less	
	X6 to X17	ON: 30 µs or less, OFF: 50 µs or less	-	
	X10 to X17	-	ON: 30 µs or less, OFF: 50 µs or less	
	X20 and subsequent	-	ON: 50 µs or less, OFF: 150 µs or less	
Input response time (Digital filter setting value) Input signal format (Input sensor form)		None, 10 µs, 50 µs, 0.1 ms, 0.2 ms, 0.4 ms, 0.6 ms, 1 ms, 5 ms, 10 ms (initial values), 20 ms, 70 ms When using this product in an environment with much noise, set the digital filter. FX5UC-□MT/D No-voltage contact input NPN open collector transistor FX5UC-□MT/DSS, FX5UC-32MD/□-TS No-voltage contact input Sink: NPN open collector transistor		
Innut airquit igalation		Source: PNP open collector transistor		
Input circuit isolation Input operation display		Photo-coupler isolation LED is lit when input is on (DISP switch: IN)		
Input circuit configuration		FX5UC-□MT/D Sink input wiring Input Input Input COM Input Input Input Input Input Source input wiring		
		Photocoupler Photocoupler	Fuse Photocoupler Photocoupler Photocoupler Photocoupler Photocoupler Photocoupler Photocoupler Photocoupler Photocoupler Photocoupler	€ COM0 + Fuse nce

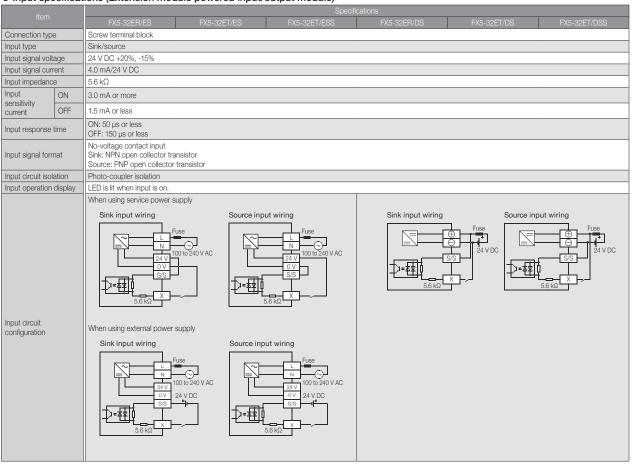
 $\star:$ Spring clamp terminal block type: The [COM0] terminal is the [S/S] terminal.

			Specifications								
ltem		FX5-C16EX/D	FX5-C32EX/D	FX5-C32ET/D	FX5-C16EX/DS	FX5-C32EX/DS	FX5-C32ET/DSS	FX5-C32EX/DS-TS, FX5-C32ET/DS(S)-TS			
Connection typ	e	Connector						Spring clamp terminal block			
Input type		Sink			Sink/source						
Input signal volt	tage	24 V DC +20%, -159	6								
Input signal cur	rent	4.0 mA/24 V DC									
Input impedance	e	5.6 kΩ									
Input	ON	3.0 mA or more									
sensitivity current	OFF	1.5 mA or less									
Input response	time	ON: 50 µs or less OFF: 150 µs or less									
Input signal format No-voltage contact input Sink: NPN open collector transistor Source: PNP open collector transistor											
Input circuit iso	lation	lation Photo-coupler isolation									
Input operation display LED is lit when input is on.			LED is lit when input is on. (F/L of DISP switch is used to change between lower and higher numbers.)		LED is lit when input is on.	LED is lit when input is on. (F/L of DISP switch is used to change between lower and higher numbers.)	LED is lit when input is on. (DISP switch: IN)	LED is lit when input is on.			
Input circuit configuration			Sink input wiring Sink input wiring 24 V DC Photocoupler COM 24 V DC Source input wiring 24 V DC			Source input wiring Photocoupler S'S A Source input wiring 24 V DC A Source input wiring 24 V DC A Source input wiring 24 V DC A A A A A A A A A A A A A					

• Input specifications (Extension module (extension connector type), input, input/output module)

• Input specifications (Extension module (extension cable type), input, input/output module)

Item					Specifications								
itoini					FX5-16ET/ES		FX5-16ET/ES-H						
Connection typ	е	Screw terminal block											
Input type		Sink/source											
Input signal volt	tage	24 V DC +20%, -15%											
Input signal cur	rent	4.0 mA/24 V DC					5.3 mA/24 V DC						
Input impedance	e	5.6 kΩ					4.3 kΩ						
Input	ON	3.0 mA or more		3.5 mA or more									
sensitivity current	OFF	1.5 mA or less	5 mA or less										
Input response	time	ON: 50 µs or less OFF: 150 µs or less	: 150 µs or less ON: 30 µs or less OFF: 50 µs or less										
Input signal format No-voltage contact input Sink: NPN open collector transistor Source: PNP open collector transistor													
Input circuit isol	lation	Photo-coupler isolation											
Input operation of	display	LED is lit when input is or											
Input circuit			When using serv Sink input wiring CPU module	S(S) S(S) S(S) S(S) S(S) S(S) S(S) S(S)		Sir	en using external power su ki input wiring hotocoupler S/S + AT	/ DC					
Input circuit configuration			CPU module			_	urce input wiring hotocoupler S/S + X X						



Input specifications (Extension module powered input/output module)

○ Output specifications

• Relay output (FX5U CPU module)

Connection type Output type External power supply	2 A/point The total load current per cc 4 output points/common te	or less" if not a CE, UL, cUL	· · · ·				
Connection type Output type External power supply	Removable terminal block (M Relay 30 V DC or less 240 V AC or less ("250 V AC 2 A/point The total load current per cc - 4 output points/common te	/3 screws) or less" if not a CE, UL, cUL	compliant item)				
Output type External power supply	Relay 30 V DC or less 240 V AC or less ("250 V AC 2 A/point The total load current per co · 4 output points/common te	or less" if not a CE, UL, cUL	· · · ·				
External power supply	30 V DC or less 240 V AC or less ("250 V AC 2 A/point The total load current per cc · 4 output points/common te	ommon terminal should be the	· · · ·				
External power supply	240 V AC or less ("250 V AC 2 A/point The total load current per co · 4 output points/common te	ommon terminal should be the	· · · ·				
Max load	The total load current per co 4 output points/common te						
	 8 output points/common te 		following value.				
Min. load	5 V DC, 2 mA (reference valu	ues)					
Open circuit leakage current	-						
Response OFF→ON	Approx. 10 ms						
time ON→OFF	Approx. 10 ms						
Isolation of circuit	Mechanical isolation						
Indication of output operation	LED is lit when output is on						
Output circuit configuration	A number is entered in the D						

• Relay output (FX5UC CPU module)

14	ems	Specifications			
IL		FX5UC-32MR/DS-TS			
No. of outp	out points	16 points			
Connection	n type	Spring clamp terminal block			
Output typ	e	Relay			
External po	ower supply	30 V DC or less 240 V AC or less ("250 V AC or less" if not a CE, UL, cUL compliant item)			
Max. load		2 A/point The total load current per common terminal should be the following value. • 8 output points/common terminal: 4 A* or less			
Min. load		5 V DC, 2 mA (reference values)			
Open circu current	it leakage	-			
Response	OFF→ON	Approx. 10 ms			
time	ON→OFF	Approx. 10 ms			
Isolation of	circuit	Mechanical isolation			
Indication operation	of output	LED is lit when output is on			
Output circuit configuration		Load C power supply Fuse Load AC power supply Fuse COMI Fuse COMI COM			
		A number is entered in the \Box of [COM \Box].			

*: 8 A or less when two common terminals are connected to the external part.

• Transistor output (FX5U CPU module)

ltem		Specifications					
		FX5U-32MT/□	FX5U-64MT/	FX5U-80MT/			
No. of output	points	16 points	32 points	40 points			
Connection t	ype	Screw terminal block					
Output type		Transistor/sink output (FX5U-DMT/ES, FX5U-DMT/DS) Transistor/source output (FX5U-DMT/ESS, FX5U-DMT/DSS)					
External pow	er supply	5 to 30 V DC					
Max. load		0.5 A/point The total load current per co · 4 output points/common to · 8 output points/common to		e following value.			
Open circuit I	eakage current	0.1 mA or less/30 V DC					
Voltage drop	Y0 to Y3	1.0 V or less					
when ON	Y4 and subsequent	1.5 V or less					
Response	Y0 to Y3	2.5 µs or less/10 mA or more (5 to 24 V DC)					
time	Y4 and subsequent	0.2 ms or less/200 mA or more (24 V DC)					
Isolation of ci	rcuit	Photo-coupler isolation					
Indication of o	output operation	LED is lit when output is on					
Output circuit configuration		Sink output wiring	Source output v	*			

• Transistor output (FX5UC CPU module)

Item		Specifications					
	ILEITI	FX5UC-32MT/	FX5UC-64MT/	FX5UC-96MT/			
No. of output	points	16 points	32 points	48 points			
Connection t	уре	Connector (FX5UC-DMT/D) Spring clamp terminal block					
Output type		Transistor/sink output (FX5L Transistor/source output (FX					
External pow	er supply	5 to 30 V DC					
Max. load		Y000 to Y003: 0.3 A/1 point Y004 and subsequent: 0.1 A The total load current per co · 8 output points/common te	V1 point ommon terminal should be the	e following value.			
Open circuit I	leakage current	0.1 mA or less/30 V DC					
Voltage drop	Y0 to Y3	1.0 V or less					
when ON	Y4 and subsequent	1.5 V or less					
Response	Y0 to Y3	2.5 µs or less/10 mA or more (5 to 24 V DC)					
time	Y4 and subsequent	0.2 ms or less/100 mA (24 V DC)					
Isolation of ci	rcuit	Photo-coupler isolation					
Indication of	output operation	LED is lit when output is on (DISP switch: OUT) (FX5UC-□MT/D(SS)) LED is lit when output is on (FX5UC-32MT/DS(S)-TS)					
Output circui	t configuration	Sink output wiring	Source of	utput wiring			

 \star : 1.6 A or less when two common terminals are connected outside.

• Transistor output (sink output, extension module)

							Specifications					
		FX5- C16EYT/D	FX5- C32EYT/D	FX5-C32ET/D	FX5-C32EYT/ D-TS	FX5-C32ET/ DS-TS	FX5-8EYT/ ES	FX5-16EYT/ ES	FX5-16ET/ ES	FX5-32ET/ ES	FX5-32ET/ DS	FX5-16ET/ ES-H
Connection	type	Connector			Spring clamp	terminal block	Screw termina	al block				
Output type		Transistor out	put/sink output									
External pov	wer supply	5 to 30 V DC										
Max. load				nmon terminal s minal: 0.8 A or I		llowing value.	0.5 A/1 point The total load current per common terminal should be the following value. - 4 output points/common terminal: 0.8 A or less - 8 output points/common terminal: 1.6 A or less					
Open circuit	leakage current	0.1 mA/30 V [00									
Voltage drop	o when ON	1.5 V or less										
Response	OFF-ON	0.2 ms or less	:/100 mA (at 24	V DC)			0.2 ms or less	/200 mA (at 24	V DC)			Y0, Y1, Y4, Y5: 2.5 µs or less/10 mA (at 5 to 24 V DC) Y2, Y3, Y6, Y7: 0.2 ms or less/ 200 mA (at 24 V DC)
time	ON→OFF	0.2 ms or less	;/100 mA (at 24	V DC)			0.2 ms or less	/200 mA (at 24	V DC)			Y0, Y1, Y4, Y5: 2.5 µs or less/10 mA (at 5 to 24 V DC) Y2, Y3, Y6, Y7: 0.2 ms or less/ 200 mA (at 24 V DC)
Isolation of o	circuit	Photo-couple	r isolation									
Isolation of a	output operation	LED is lit when output is on.	LED is lit when output is on. (F/L of DISP switch is used to change between lower and higher numbers.)	LED is lit when output is on. (DISP switch: OUT)		n output is on.	LED is lit wher	n output is on.				
Output circuit configuration			Fuse	d wer supply terms to come wer supply terms to come terms	->- ->-				Load DC power supply Fuse			

• Transistor output (source output, extension module)

							Specifications					
		FX5-C16EYT/ DSS	FX5-C32EYT/ DSS	FX5-C32ET/ DSS	FX5-C32EYT/ DSS-TS	FX5-C32ET/ DSS-TS	FX5-8EYT/ ESS	FX5-16EYT/ FSS	FX5-16ET/ ESS	FX5-32ET/ ESS	FX5-32ET/ DSS	FX5-16ET/ ESS-H
Connection	type	Connector	000	000		terminal block	Screw termina		LOO	LOO	DOO	200 11
Output type			put/sink output									
External pov	wer supply	5 to 30 V DC										
Max. load			current per cor hts/common ter			llowing value.	0.5 A/1 point The total load current per common terminal should be the following value. • 4 output points/common terminal: 0.8 A or less • 8 output points/common terminal: 1.6 A or less					
Open circuit leakage current 0.1 mA/30 V DC												
Voltage drop	o when ON	1.5 V or less										
Response	OFF→ON	0.2 ms or less/100 mA (at 24 V DC)					0.2 ms or less/200 mA (at 24 V DC)			Y0, Y1, Y4, Y5: 2.5 µs or less/10 mA (at 5 to 24 V DC) Y2, Y3, Y6, Y7: 0.2 ms or less/ 200 mA (at 24 V DC)		
time	ON→OFF	0.2 ms or less	/100 mA (at 24	V DC)			0.2 ms or less	/200 mA (at 24 '	V DC)			Y0, Y1, Y4, Y5: 2.5 µs or less/10 mA (at 5 to 24 V DC) Y2, Y3, Y6, Y7: 0.2 ms or less/ 200 mA (at 24 V DC)
Isolation of d	circuit	Photo-couple	r isolation									
Indication of	output operation	LED is lit when output is on.	LED is lit when output is on. (F/L of DISP switch is used to change between lower and higher numbers.)	LED is lit when output is on. (DISP switch: OUT)	LED is lit whe	n output is on.	LED is lit when	n output is on.				
Output circuit configuration			Loc por Fuse		}- }-				Load DC power supply Fuse DC power supply DC power supply Fuse			

Relay output (extension module)

	Item			Specifications					
		FX5-8EYR/ES	FX5-16EYR/ES	FX5-16ER/ES	FX5-32ER/ES	FX5-32ER/DS	FX5-C16EYR/D-TS		
Connection type Screw terminal block Spring clamp te							Spring clamp terminal block		
Output type	type Relay								
External power supply 240 V AC or less ("250 V AC or less" if not a CE, UL, cUL compliant item)									
Max. load		2 A/1 point The total load current pe • 4 output points/commo • 8 output points/commo		be the following value.			2 A/1 point The total load current per common terminal should be the following value. - 8 output points/common terminal: 4 A or less*		
Min. load		5 V DC, 2 mA (reference	values)						
Response	OFF→ON	Approx. 10 ms							
time	ON→OFF	Approx. 10 ms							
Isolation of	circuit	Mechanical isolation							
Indication o	f output operation	LED is lit when output is	on.						
Output circuit configuration				Load C power supply C power supply C cond C power supply C power supply			Load DC pover supply Fuse COMO COMO COMO COMO COMO COMO Fuse COMO C		

Built-in analog input

	lkows	Specifications				
		FX5U CPU module				
Analog input points		2 points (2 channels)				
Analog input	Voltage	0 to 10 V DC (input resistance 115.7 kΩ)				
Digital output		Unsigned 12-bit binary				
Device allocation		SD6020 (Input data of ch1) SD6060 (Input data of ch2)				
Input characteristics,	Digital output value	0 to 4000				
maximum resolution	Maximum resolution	2.5 mV				
Precision	Ambient temperature 25±5°C (77±41°F)	Within ±0.5% (±20 digit*²)				
(Accuracy in respect to	Ambient temperature 0 to 55°C (32±131°F)	Within ±1.0% (±40 digit*2)				
full-scale digital output value)	Ambient temperature -20 to 0°C (32±131°F)*1	Within ±1.5% (±60 digit*2)				
Conversion speed		30 µs/channels (data refreshed every operation cycle)				
Absolute maximum input		-0.5 V, +15 V				
Isolation		No isolation from the CPU module internal circuit, no isolation between the input terminals (channels)				
Number of occupied input/ou	Itput points	0 points (No concern with the maximum no. of input/output points of the CPU module)				
Terminal block used		European-type terminal block				

*1: Products manufactured earlier than June 2016 do not support this specification.
 *2: The term "digit" refers to "digital value".

Built-in analog output

	ltem	Specifications				
		FX5U CPU module				
Analog output points		1 point (1 channel)				
Digital input		Unsigned 12-bit binary				
Analog output	Voltage	0 to 10 V DC (external load resistance 2 k Ω to 1 M Ω)				
Device allocation		SD6180 (Output setting data of ch1)				
Output characteristics,	Digital input value	0 to 4000				
maximum resolution*1	Maximum resolution	2.5 mV				
Accuracy*2	Ambient temperature 25±5°C (77±41°F)	Within ±0.5% (±20 digit*4)				
(Accuracy in respect to	Ambient temperature 0 to 55°C (32±131°F)	Within ±1.0% (±40 digit*4)				
full-scale analog output value)	Ambient temperature -20 to 0°C (32±131°F)*3	Within ±1.5% (±60 digit*4)				
Conversion speed		30 µs (data refreshed every operation cycle)				
Isolation		No isolation from the CPU module internal circuit				
Number of occupied input/ou	tput points	0 points (No concern with the maximum no. of input/output points of the CPU module)				
Terminal block used		European-type terminal block				

*1: There is a dead band near 0 V output, which is an area where some analog output values do not reflect digital input values.
*2: External load resistance is set to 2 kΩ when shipped from the factory. Thus, output voltage will increase somewhat if the resistance is set higher than 2 kΩ. When the resistance is 1 MΩ, output voltage increases maximum 2%.
*3: Products manufactured earlier than June 2016 do not support this specification.
*4: The term "digit" refers to "digital value".

Built-in RS-485 communication

ltem	Specifications					
item	FX5U / FX5UC CPU module					
Transmission standards	Conforms to RS-485/RS-422 specifications					
Data transmission speed	Max. 115.2 kbps					
Communication method	ull-duplex (FDX) / Half-duplex (HDX)					
Maximum transmission distance	50 m					
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frames), non-protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, communication protocol support					
Isolation of circuit	Not isolated					
Terminal resistors	Built-in (OPEN/110 Ω/330 Ω)					
Terminal block used	European-type terminal block					

Built-in Ethernet communication

Item		Specifications		
		FX5U / FX5UC CPU module		
Data transmiss	sion speed	100/10 Mbps		
Communicatio	n method	Full-duplex (FDX) / Half-duplex (HDX)*1		
Interface	·	RJ45 connector		
Transmission r	nethod	Base band		
Maximum segr (The distance I	nent length between hub and node)	100 m		
Cascade 100BASE-TX		Cascade connection max. 2 stages*2		
connection	10BASE-T	Cascade connection max. 4 stages*2		
Protocol type		CC-Link IE Field Network Basic, MELSOFT connection, SLMP (3E frame), socket communication, communication protocol support, FTP server, MODBUS/TCP communication, SNTP client, Web server (HTTP), simple CPU communication function		
Number of connections		Total 8 connections ^{43,84} (Up to 8 external devices can access one CPU module at the same time.)		
Hub*1		Hubs with 100BASE-TX or 10BASE-T ports are available.		
IP address*5		Initial value: 192.168.3.250		
Isolation of circuit		Pulse transformer isolation		
Cable used*6	For 100BASE-TX connection	Ethernet standard-compatible cable, category 5 or higher (STP cable)		
Cable used*6	For 10BASE-T connection	Ethernet standard-compatible cable, category 3 or higher (STP cable)		

*1: IEEE802.3x flow control is not supported.
*2: Number of stages that can be connected when a repeater hub is used. When a switching hub is used, check the specifications of the switching hub used.
*3: One device connected to MELSOFT is not included in the number of connections. (The second and subsequent devices are included.)
*4: The CC-Link IE Field Network Basic, FTP server, SNTP client, Web server and simple CPU communication function are not included in the number of connections.
*5: If the 1st octet is 0 or 127, a parameter error (2222H) will result. (Example: 0.0.0, 127.0.0.0 etc.)
*6: A straight cable can be used. If a personal computer or GOT and CPU module are directly connected a cross cable can be used.

Built-in positioning function

Item	Specifications		
Item	FX5U / FX5UC CPU module		
Number of control axes	4 axes* (Simple linear interpolation by 2-axis simultaneous start)		
Maximum frequency	2147483647 (200 kpps in pulses)		
Positioning program	Sequence program, Table operation		
Pulse output instruction	PLSY and DPLSY instructions		
Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, TBL, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions		

 \star : The number of control axes is 2 when the pulse output mode is CW/CCW mode.

Built-in high speed counter function

Item	Specifications				
Item	FX5U / FX5UC CPU module				
	Input specifications	Maximum frequency			
	1 phase, 1 input counter (S/W)	200 kHz			
	1 phase, 1 input counter (H/W)	200 kHz			
Types of high-speed counters	1 phase, 2 input counter	200 kHz			
	2 phase, 2 input counter [1 edge count]	200 kHz			
	2 phase, 2 input counter [2 edge count]	100 kHz			
	2 phase, 2 input counter [4 edge count]	50 kHz			
Input allocation	Parameter setup*				
High-speed counter instruction	[High-speed processing instruction] - Setting 32-bit data comparison (DHSCS) - Resetting 32-bit data comparison (DHSCR) - Comparison of 32-bit data band (DHSC) - Start/stop of the 16-bit data high-speed I/O fur - Start/stop of the 32-bit data high-speed I/O fur (High-speed transfer instruction of current value] - High-speed current value transfer of 16-bit data - High-speed current value transfer of 32-bit data	a (HCMOV)			

*: For details, refer to manuals of each product.

Extension Device Specifications I/O Modules

• Powered input/output modules

Model	Total No.		Connection			
IVIOUEI	of points					type
FX5-32ER/ES					Relay	
FX5-32ET/ES		16 points 24 V DC (Sink/source		10	Transistor (Sink)	Screw terminal
FX5-32ET/ESS			24 V DC (Sink/source) 16 poin		Transistor (Source)	
FX5-32ER/DS	32 points			16 points	Relay	block
FX5-32ET/DS					Transistor (Sink)]
FX5-32ET/DSS					Transistor (Source)	1

Input module

Model	Total No.		No. of input/output points & Input/output type				
WOUEI	of points					type	
FX5-8EX/ES	8 points	8 points	24 V DC (Sink/source)			Screw terminal	
FX5-16EX/ES			- 24 V DC (SINK/SOURCE)			block	
FX5-C16EX/D	16 points	16 points	24 V DC (Sink)				
FX5-C16EX/DS			24 V DC (Sink/source)	٦_		Connector	
FX5-C32EX/D			24 V DC (Sink)			Connector	
FX5-C32EX/DS	32 points	32 points					
FX5-C32EX/DS-TS		02 points	24 V DC (Sink/source)			Spring clamp terminal block	

• Output module

Model	Total No.		No. of input/output pc	ints & Input/	output type	Connection
MOUEI	of points				Output	type
FX5-8EYR/ES					Relay	
FX5-8EYT/ES	8 points			8 points	Transistor (Sink)	
FX5-8EYT/ESS					Transistor (Source)	Screw terminal
FX5-16EYR/ES					Relay	block
FX5-16EYT/ES				Transistor (Sink)		
FX5-16EYT/ESS			_	16 points	Transistor (Source)	
FX5-C16EYT/D	16 points				Transistor (Sink)	Connector
FX5-C16EYT/DSS					Transistor (Source)	Connector
FX5-C16EYR/D-TS					Relay	Spring clamp terminal block
FX5-C32EYT/D					Connector	
FX5-C32EYT/D-TS	32 points				Transistor (Sink)	Spring clamp terminal block
FX5-C32EYT/DSS				32 points		Connector
FX5-C32EYT/DSS-TS					Transistor (Source)	Spring clamp terminal block

• I/O module

Model	Total No.		No. of input/output points & Input/output type				
IVIOUEI	of points					type	
FX5-16ER/ES					Relay		
FX5-16ET/ES	16 points	8 points	24 V DC (Sink/source)	8 points	Transistor (Sink)	Screw terminal block	
FX5-16ET/ESS					Transistor (Source)		
FX5-C32ET/D			24 V DC (Sink)	16 points		Connector	
FX5-C32ET/DS-TS	00 painta				Transistor (Sink)	Spring clamp terminal block	
FX5-C32ET/DSS	32 points	16 points	24 V DC (Sink/source)		Transistor (Source)	Connector	
FX5-C32ET/DSS-TS						Spring clamp terminal block	

• High-speed pulse input/output module

Model			Connection			
WOUEI		Input		Output		type
FX5-16ET/ES-H*	1C nointe	0 pointo		0 pointo	Transistor (Sink)	Screw terminal
FX5-16ET/ESS-H*	16 points	8 points	24 V DC (Sink/source)	8 points	Transistor (Source)	block

*: Supported by FX5U/FX5UC CPU modules Ver. 1.030 or later.

○ Expansion adapter

FX5-232ADP	FX5-232ADP					
Item	Specifications					
Transmission standard/ Maximum transmission distance/Isolation	Conforming to RS-232C/15 m/Photo-coupler isolation (Between communication line and CPU module)					
External device connection method	9-pin D-sub, male					
Communication method	Half-duplex bidirectional/Full-duplex bidirectional					
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, predefined protocol support					
Baud rate	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*					
Compatible CPU module	FX5U, FX5UC					
Number of occupied input/output points	0 points (no points occupied)					
Control power (supplied from CPU module)	5 V DC, 30 mA /24 V DC, 30 mA					

 \star : The communication method and baud rate vary depending on the type of communication.

• FX5-485ADP

Item	Specifications
Transmission standard/ Maximum transmission distance/Isolation	Conforming to RS-485, RS-422/1200 m/Photo-coupler isolation (Between communication line and CPU module)
External device connection method	European-type terminal block
Communication method	Half-duplex bidirectional/Full-duplex bidirectional
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, predefined protocol support
Baud rate	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*
Terminal resistors	Built-in (OPEN/110 Ω/330 Ω)
Compatible CPU module	FX5U, FX5UC
Number of occupied input/output points	0 points (no points occupied)
Control power (supplied from CPU module)	5 V DC, 20 mA /24 V DC, 30 mA

 \star : The communication method and baud rate vary depending on the type of communication.

• FX5-4AD-ADP

Item	Specifications					
Analog input points	4 points (4 channels)					
External device connection method	European-t	ype terminal block				
Analog input voltage	-10 to +10	V DC (input resistance 1 MΩ)				
Analog input current	-20 to +20	mA DC (input resistance 250 Ω)				
Digital output value	14-bit binar	y value				
		Analog input range	Digital output value	Resolution		
		0 to 10 V	0 to 16000	625 μV		
		0 to 5 V	0 to 16000	312.5 μV		
hannak ala sana da da Kana yana da Kana Wi	Voltage	1 to 5 V	0 to 12800	312.5 μV		
Input characteristics, resolution*1		-10 to +10 V	-8000 to +8000	1250 µV		
		0 to 20 mA	0 to 16000	1.25 µA		
	Current	4 to 20 mA	0 to 12800	1.25 µA		
		-20 to +20 mA	-8000 to +8000	2.5 µA		
Accuracy (Accuracy in respect to full-scale digital output value)	Ambient temperature 25±5°C: within ±0.1% (±16 digit) Ambient temperature 0 to 55°C: within ±0.2% (±32 digit) Ambient temperature -20 to 0°C*2: within ±0.3% (±48 digit)					
Absolute maximum input	Voltage: ±1	5 V, Current: ±30 mA				
Isolation	Between input terminal and PLC: Photocoupler isolation Between input terminal channels: Non-isolation					
Power supply	24 V DC, 20 mA (internal power supply) 5 V DC, 10 mA (internal power supply)					
Compatible CPU module	Compatible	with FX5U and FX5UC, from their	first released products			
Number of occupied input/output points	0 points (no	points occupied)				

*1: For the input conversion characteristic, refer to manuals of each product.
*2: Products manufactured earlier than June 2016 do not support this specification.

• FX5-4AD-PT-ADP

	ltem		Specifications				
Analog input points			4 points (4 channels)				
Extern metho	al device connec d	ction	European-type terminal block				
Usable detect	e resistance temp or*1	perature	Pt100 Ni100 (DIN 43760 1987)				
Tempe	rature	Pt100	-200 to 850°C (-328 to 1562°F)				
measu	ring range	Ni100	-60 to 250°C (-76 to 482°F)				
			16-bit signed binary value				
Digital	output value	Pt100	-2000 to 8500 (-3280 to 1562)				
		Ni100	-600 to 2500 (760 to 4820)				
	Ambient	Pt100	±0.8°C				
acy	temperature 25±5°C	Ni100	±0.4°C				
Accuracy	Ambient temperature	Pt100	±2.4°C				
	-20 to 55°C	Ni100	±1.2°C				
Resolu	ition		0.1°C (0.1 to 0.2°F)				
Conve	rsion speed*2		About 85 ms/channel				
Isolation			Between input terminal and CPU module: Photocoupler isolation Between input terminal channels: Non-isolation				
Power supply			24 V DC, 20 mA (internal power supply) 5 V DC, 10 mA (internal power supply)				
Compa	atible CPU modu	ıle	FX5U, FX5UC: Ver. 1.040 or later				
Numbe	er of occupied I/	O points	0 point (no occupied points)				

*1: Only 3-wire type resistance temperature detectors can be used.
*2: For details of conversion speeds, refer to the manual.

• FX5-4AD-TC-ADP

Item			Specifications			
Analog input points			4 points (4 channels)			
External device connection method		tion	European-type terminal block			
Usable	thermocouple		K, J , T, B, R, S			
		K	-200 to 1200°C (-328 to 2192°F)			
			-40 to 750°C (-40 to 1382°F)			
Temper	rature	Т	-200 to 350°C (-328 to 662°F)			
measu	measuring range		600 to 1700°C (1112 to 3092°F)			
			0 to 1600°C (32 to 2912°F)			
		S	0 to 1600°C (32 to 2912°F)			
			16-bit signed binary value			
		K	-2000 to 12000 (-3280 to 21920)			
		J	-400 to 7500 (-400 to 13820)			
Digital	output value	Т	-2000 to 3500 (-3280 to 6620)			
		В	6000 to 17000 (11120 to 30920)			
		R	0 to 16000 (320 to 29120)			
		S	0 to 16000 (320 to 29120)			
		к	±3.7°C (-100 to 1200°C)*2	±4.9°C (-150 to -100°C)*2		
		r.	±7.2°C (-200 to -150°C)*2			
		J	±2.8°C			
	Ambient temperature	T	±3.1°C (0 to 350°C)*2	±4.1°C (-100 to 0°C)*2		
	25±5°C		±5.0°C (-150 to -100°C)*2	±6.7°C (-200 to -150°C)*2		
		В	±3.5°C			
*1		R	±3.7°C			
Accuracy*1		S	±3.7°C			
noc		к	±6.5°C (-100 to 1200°C)*2	±7.5°C (-150 to -100°C)*2		
Ā			±8.5°C (-200 to -150°C)*2			
	Ambient	J	±4.5°C			
	temperature	Т	±4.1°C (0 to 350°C)*2	±5.1°C (-100 to 0°C)*2		
	-20 to 55°C	<u> </u>	±6.0°C (-150 to -100°C)*2	±7.7°C (-200 to -150°C)*2		
		В	±6.5°C			
		R	±6.5°C			
		S	±6.5°C			
Resolut	Resolution K, J, T B, R, S		0.1°C (0.1 to 0.2°F)			
			0.1 to 0.3°C (0.1 to 0.6°F)			
Conversion speed*3			About 85 ms/channel			
Isolation			Between input terminal and CPU module: Photocoupler isolation Between input terminal channels: Non-isolation			
Power supply			24 V DC, 20 mA (internal power supply 5 V DC, 10 mA (internal power supply))		
Compatible CPU module			FX5U, FX5UC: Ver. 1.040 or later			
Numbe	er of occupied I/) points	0 point (no occupied points)			

*1: Obtaining sufficient accuracy requires a warm-up of 45 minutes (energization).
*2: Accuracy varies depending on the measured temperature range in ().
*3: For details of conversion speeds, refer to the manual.

FX5-4DA-ADP

	Specifications				
Analog output points	4 points (4	4 points (4 channels)			
External device connection method	European-	type terminal block			
Analog output voltage	-10 to +10	V DC (external load resistance value 1 kΩ	to 1 MΩ)		
Analog output current	0 to 20 m/	A DC (external load resistance value 0 to 5	Ω 00		
Digital input	14-bit bina	ry value			
		Analog output range	Digital input value	Resolution	
		0 to 10 V	0 to 16000	625 μV	
	Valtage	0 to 5 V	0 to 16000	312.5 µV	
Output characteristics, resolution*1	Voltage	1 to 5 V	0 to 16000	250 μV	
		-10 to +10 V	-8000 to +8000	1250 µV	
	Current	0 to 20 mA	0 to 16000	1.25 µA	
		4 to 20 mA	0 to 16000	1 µA	
Accuracy (Accuracy in respect to full-scale analog output value)	Ambient temperature 25±5°C: within ±0.1% (Voltage ±20 mV, Current ±20 μA) Ambient temperature -20 to 55°C*2: within ±0.2% (Voltage ±40 mV, Current ±40 μA)				
Isolation	Between output terminal and PLC: Photocoupler isolation Between output terminal channels: Non-isolation				
Power supply	24 V DC +20%, -15% 160 mA (external power supply) 5 V DC, 10 mA (internal power supply)				
Compatible CPU module	Compatib	Compatible with FX5U and FX5UC, from their first released products			
Number of occupied input/output points 0 points (no points occupied)					

*1: For details on the output conversion characteristic, refer to manuals of each product.
 *2: The ambient temperature specification is 0 to 55°C for products manufactured earlier than June 2016.

\diamond Expansion board

Item	Specifications				
item	FX5-232-BD	FX5-485-BD	FX5-422-BD-GOT		
Transmission standards	Conforming to RS-232C	Conforming to RS-485, RS-422	Conforming to RS-422		
Maximum transmission distance	15 m	50 m	According to the specification of the GOT		
External device connection method	9-pin D-sub, male	European-type terminal block	8-pin MINI-DIN, female		
Isolation	Non-insulation (between communication line and CPU)	Non-insulation (between communication line and CPU)	Non-insulation (between communication line and CPU)		
Communication method	Half-duplex bidirectional/full duplex bidirectional*1	Half-duplex bidirectional/full duplex bidirectional*1	Half-duplex bidirectional		
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, predefined protocol support	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, predefined protocol support	-		
Baud rate	300/600/1200/2400/4800/9600/19200/ 38400/57600/115200 (bps)*1	300/600/1200/2400/4800/9600/19200/ 38400/57600/115200 (bps)*1	9600/19200/38400/57600/115200 (bps)		
Terminal resistors	-	Built-in (OPEN/110 Ω/330 Ω)	-		
Power supply	5 V DC, 20 mA (internal power supply)	5 V DC, 20 mA (internal power supply)	5 V DC, 20 mA (internal power supply)*2		
Compatible CPU module	FX5U	FX5U	FX5U		
Number of occupied input/output points	0 points (no points occupied)	0 points (no points occupied)	0 points (no points occupied)		

*1: The communication method and baud rate vary depending on the type of communication.
 *2: When the GOT 5 V type is connected with this product, the power consumption increases. For the current consumption, refer to the manual of the model to be connected.

♦ Extension power supply module

• FX5-1PSU-5V

Item		Specifications		
Rated supply voltage		100 to 240 V AC		
Allowable range of supply voltage	Э	85 to 264 V AC		
Frequency rating		50/60 Hz		
Allowable instantaneous power f	ailure time	Operation can be continued upon occurrence of instantaneous power failure for 10 ms or less.		
Power fuse		250 V, 3.15 A time-lag fuse		
In-rush current		25 A Max. 5 ms or less/100 V AC 50 A Max. 5 ms or less/200 V AC		
Power consumption		20 W Max.		
Output current*	24 V DC	300 mA (Maximum output current depends on the ambient temperature.)		
(For power supply to rear stage) 5 V DC		1200 mA (Maximum output current depends on the ambient temperature.)		
Compatible CPU module		FX5U (AC power supply type)		
Number of occupied input/outpu	t points	0 points (no points occupied)		

*: For details on the current conversion characteristic, refer to manuals of each product.

• FX5-C1PS-5V

Item		Specifications	
Supply voltage		24 V DC	
Voltage fluctuation range		+20%, -15%	
Allowable time of momentary pow	ver failure	Operation can be continued upon occurrence of instantaneous power failure for 5 ms or less.	
Power fuse		125 V, 3.15 A time-lag fuse	
In-rush current		35 A Max. 0.5 ms or less/24 V DC	
Power consumption		30 W Max.	
Output current*	24 V DC	625 mA (Maximum output current depends on the ambient temperature.)	
(For power supply to rear stage)	5 V DC	1200 mA (Maximum output current depends on the ambient temperature.)	
Compatible CPU module		FX5U (DC power supply type) FX5UC	
Number of occupied input/output points		0 points (no points occupied)	

 \star : For details on the current conversion characteristic, refer to manuals of each product.

◇ Bus conversion module

● FX5-CNV-BUS (FX5 (extension cable type)→FX3 extension)

Item	Specifications	
Compatible CPU module	FX5U, FX5UC	
Number of occupied input/output points	8 points (Either input or output is available for counting.)	
Control power (supplied from PLC)	5 V DC 150 mA	

♦ Connector conversion module

● FX5-CNV-IF (FX5 (extension cable type) → FX5 (extension connector type) extension)

	<i>J</i> [,,	
Item	Specifications	
Compatible CPU module	FX5U	
Number of occupied input/output points	0 points (no points occupied)	
Control power (supplied from PLC)	0 mA (no power consumed)	

● FX5-CNV-BUSC (FX5 (extension connector type)→FX3 extension)

FX5U, FX5UC	
8 points (Either input or output is available for counting.)	
5 V DC 150 mA	

● FX5-CNV-IFC (FX5 (extension connector type)→ FX5 (extension cable type) extension)

Item		
Compatible CPU module	FX5UC	
Number of occupied input/output points	0 points (no points occupied)	
Control power (supplied from PLC)	0 mA (no power consumed)	

◇ Intelligent function module

• FX5-4AD

		Specifications			
Analog input points		4 points (4 channels)			
External device conne	ection method	Spring clamp terminal block	(
Analog input voltage		-10 to +10 V DC (Input resis	tance 400 kΩ or more)		
Analog input current		-20 to +20 mA DC (Input re	sistance 250 Ω)		
Absolute maximum input		Voltage: ±15 V, Current: ±30) mA		
		Analog input range	Digital output value	Resolution	
		0 to 10 V	0 to 32000	312.5 μV	
	Voltage	0 to 5 V	0 to 32000	156.25 µV	
	voltage	1 to 5 V	0 to 32000	125 µV	
Input characteristics,		-10 to +10 V	-32000 to +32000	312.5 μV	
resolution*1		User range setting	-32000 to +32000	125 µV*2	
		0 to 20 mA	0 to 32000	625 nA	
	Current	4 to 20 mA	0 to 32000	500 nA	
	Current	-20 to +20 mA	-32000 to +32000	625 nA	
		User range setting	-32000 to +32000	500 nA*2	
Digital output value	Voltage/ Current	16-bit signed binary (-32768	3 to +32767)		
		Ambient temperature 25±5°C: within ±0.1% (±64 digits)			
Accuracy	Voltage/ Current	Ambient temperature 0 to 55°C: within ±0.2% (±128 digits)			
	Guneni	Ambient temperature -20 to 0°C: within ±0.3% (±192 digits)			
Conversion speed		80 µs/ch			
Isolation		Between input terminal and PLC: Photocoupler isolation			
Isolation		Between input terminal channels: Non-isolation			
Power supply		24 V DC, 40 mA (internal power supply)			
		5 V DC, 100 mA (internal power supply)			
Compatible CPU module		FX5U, FX5UC: Ver. 1.050 or			
		Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.			
Number of occupied I.	/O points	8 points (Either input or output is available for counting.)			

*1: For details on the input characteristics, refer to the manual.

*2: Maximum resolution in the user range setting.

• FX5-4DA

Items		Specifications			
Analog output points		4 points (4 channels)			
External device connection method		Spring clamp terminal block			
Analog output voltag	le	-10 to +10 V DC (External loa	ad resistance 1 kΩ to 1 MΩ)		
Analog output currer	nt	0 to 20 mA DC (External load	d resistance 0 to 500 Ω)		
		Analog output range	Digital value	Resolution	
		0 to 10 V	0 to 32000	312.5 µV	
	Voltage	0 to 5 V	0 to 32000	156.3 µV	
Output	voliage	1 to 5 V	0 to 32000	125 µV	
characteristics,		-10 to +10 V	-32000 to +32000	312.5 µV	
resolution*1		User range setting	-32000 to +32000	312.5 µV*2	
		0 to 20 mA	0 to 32000	625 nA	
	Current	4 to 20 mA	0 to 32000	500 nA	
		User range setting	-32000 to +32000	500 nA*2	
Digital input	Voltage/ Current	16-bit signed binary (-32768 to +32767)			
	Voltage/ Current	Ambient temperature 25±5°C: within ±0.1% (Voltage ±20 mV, Current ±20 µA)			
Accuracy		Ambient temperature 0 to 55°C: within ±0.2% (Voltage ±40 mV, Current ±40 µA)			
	Gurrent	Ambient temperature -20 to 0°C: within ±0.3% (Voltage ±60 mV, Current ±60 µA)			
Conversion speed		80 µs/ch			
loolation		Between output terminal and PLC: Photocoupler isolation			
Isolation		Between output channels: Non-isolation			
Power supply		5 V DC, 100 mA (internal power supply)			
Power supply		24 V DC, +20%, -15% 150 mA (external power supply)			
Compatible CPU module		FX5U, FX5UC: Ver. 1.050 or later			
		Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.			
Number of occupied I/O points		8 points (Either input or output is available for counting.)			

*1: For details on the output characteristics, refer to the manual.*2: Maximum resolution in the user range setting.

• FX5-8AD

FX5-8AD Item		Specifications					
Analog input points		8 points (8 channels)					
External device connection method		Spring clamp terminal block					
Analog input voltage		-10 to 10 V DC (input resistance 1 MΩ)					
Analog input curr		-20 to +20 mA DC (input resistance 1002)					
Absolute maximu		Voltage: ±15 V, Current: ±30 mA					
ADSOIULE MAXIMU	Inniput	K. J. T: 0.1°C (0.1 to 0.2°F)					
	Thermocouple	K, J, I: 0.1°C (0.1 to 0.2°F) B, R, S: 0.1 to 0.3°C (0.1 to 0.6°F)					
	Resistance temperature detector	0.1°C (0.2°F)					
Input		Analog input range	Digital output value	Resolution			
characteristics,		0 to 10 V	0 to 32000	312.5 µV			
resolution	Voltage	0 to 5 V	0 to 32000	156.25 μV			
		1 to 5 V	0 to 32000	125 µV			
		-10 to +10 V	-32000 to +32000	312.5 µV			
		0 to 20 mA	0 to 32000	625 nA			
	Current	4 to 20 mA	0 to 32000	500 nA			
		-20 to +20 mA	-32000 to +32000	625 nA			
Digital output value	Thermocouple	K: -2000 to +12000 (-3280 to +21920) J: -400 to +7500 (-400 to +13820) T: -2000 to +3500 (-3280 to +6620) B: 6000 to 17000 (11120 to 30920) R: 0 to 16000 (320 to 29120) S: 0 to 16000 (320 to 29120)	: -2000 to +12000 (-3280 to +21920) -400 to +7500 (-400 to +13820) -2000 to -3500 (-3280 to +6620) : 6000 to 17700 (11120 to 30920) : 0 to 16000 (320 to 29120)				
(16-bit signed binary value)	Resistance temperature detector	Pt100: -2000 to +8500 (-3280 to +15620) Ni100: -600 to +2500 (-760 to +4820)					
	Voltage/ Current	16-bit signed binary (-32000 to +32000)					
	Resistance temperature detector	Ambient temperature 25±5°C	Pt100: ±0.8°C Ni100: ±0.4°C				
	Thermocouple	Ambient temperature -20 to 55°C	Pt100: ±2.4°C Ni100: ±1.2°C				
Accuracy*		Ambient temperature 25±5°C	$ \begin{array}{lll} {\rm K:} \pm 3.5^{\circ}{\rm C} \ (-200 \ {\rm to} \ -150^{\circ}{\rm C}) & {\rm K:} \ \pm 2.5^{\circ}{\rm C} \ (-150 \ {\rm to} \\ {\rm K:} \ \pm 1.5^{\circ}{\rm C} \ (-100 \ {\rm to} \ 1200^{\circ}{\rm C}) & {\rm J:} \ \pm 1.2^{\circ}{\rm C} \\ {\rm T:} \ \pm 3.5^{\circ}{\rm C} \ (-200 \ {\rm to} \ -150^{\circ}{\rm C}) & {\rm T:} \ \pm 2.5^{\circ}{\rm C} \ (-150 \ {\rm to} \\ {\rm T:} \ \pm 1.5^{\circ}{\rm C} \ (-100 \ {\rm to} \ 350^{\circ}{\rm C}) & {\rm B:} \ \pm 2.3^{\circ}{\rm C} \\ {\rm R:} \ \pm 2.5^{\circ}{\rm C} & {\rm S:} \ \pm 2.5^{\circ}{\rm C} \end{array} $,			
		Ambient temperature -20 to 55°C	K: ±8.5°C (-200 to -150°C) K: ±7.5°C (-150 to K: ±6.5°C (-100 to 1200°C) J: ±3.5°C T: ±5.2°C (-200 to -150°C) T: ±4.2°C (-150 to T: ±3.1°C (-100 to 350°C) B: ±6.5°C R: ±6.5°C S: ±6.5°C				
	Voltage/	Ambient temperature 25±5°C	Within ±0.3% (±192 digits)				
	Current	Ambient temperature -20 to 55°C	Within ±0.5% (±320 digits)				
	Voltage/ Current	1 ms/ch					
Conversion speed	Thermocouple/ Resistance temperature detector	40 ms/ch					
Isolation		Between input terminal and PLC: Photocoupler isolation Between input terminal channels: Non-isolation					
Power supply		24 V DC, 40 mA (internal power supply) 24 V DC +20%, -15% 100 mA (external power supply)					
Compatible CPU module		FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.					
Number of occupied I/O points		8 points (Either input or output is available for counting.)					

*: To stabilize the accuracy, warm-up (supply power) the system for 30 minutes or more after power-on.

• FX5-4LC

• FA5-	Item		Specifications			
Control sy		Two position cont	rol, standard PID control, heating/cooling PID control, cascade control			
	evice connection method	Spring clamp term				
	peration cycle	250 ms/4 ch	in de Dioork			
	ure measuring range	Thermocouple	K: -200 to +1300°C (-100 to +2400°F) J: -200 to +1200°C (-300 to +700°F) S: 0 to 1700°C (0 to 3200°F) R: 0 to 1700°C (0 to 3200°F) E: -200 to +1000°C (0 to 1800°F) B: 0 to 1800°C (0 to 3300°F) N: 0 to 1800°C (0 to 3300°F) B: 0 to 1800°C (0 to 3300°F) V: 0 to 1300°C (0 to 3300°F) V: 0 to 1300°C (0 to 3300°F) V: 0 to 1300°C (0 to 3300°F) U: -200 to +600°C (-300 to +700°F) U: -200 to +600°C (0 to 1600°F) L: 0 to 900°C (0 to 1600°F)			
		Resistance temperature detector Micro voltage input	Pt100 (3-wire type): -200 to +600°C (-300 to +1100°F) JPt100 (3-wire type): -200 to +500°C (-300 to +900°F) Pt1000 (2-wire/3-wire type): -200.0 to +650.0°C (-328 to +1184°F) 0 to 10 mV DC, 0 to 100 mV DC			
Heater dis	connection detection	Alarm detection				
. locitor die	Number of input points	4 points				
		Thermocouple	K, J, R, S, E, T, B, N, PLII, W5Re/W26Re, U, L			
	Input type	Resistance temperature detector	3-wire type P1100 3-wire type JP1100 2-wire/3-wire type P11000			
		Micro voltage inpu	t			
	Measurement accuracy	Refer to the MELS	EC iQ-F FX5 User's Manual (Temperature Control).			
Ø	Cold junction temperature compensation error	Ambient temperature 0 to 55°C	Within ±1.0°C. When the input value is -150 to -100°C: Within ±2.0°C When the input value is -200 to -150°C: Within ±3.0°C			
nput specifications		Ambient temperature -20 to 0°C	Within ±1.8°C. When the input value is -150 to -100°C: Within ±3.6°C When the input value is -200 to -150°C: Within ±5.4°C			
spec	Resolution	0.1°C (0.1°F), 1.0°C	C (1.0°F), 0.5 μV, or 5.0 μV (depends on the input range of the sensor used)			
out	Sampling cycle	250 ms/4ch				
du l	Influence of input conductor resistance	3-wire type	About 0.03%/ Ω for full scale, and 10 Ω or less per line			
	(for resistance temperature detector input)	2-wire type	About 0.04%/ Ω for full scale, and 7.5 Ω or less per line			
	Influence of external resistance (for thermocouple input)	About 0.125 μV/Ω				
	Input impedance	$1 \text{ M}\Omega$ or more				
	Sensor current	About 0.2 mA (for	resistance temperature detector input)			
	Operation at input disconnection/short circuit		le (for resistance temperature detector input)			
Output sp	ecifications	Number of points: 4 Type: NPN open collector transistor output, Rated load voltage: 5 to 24 V DC Maximum load current: 100 mA, Control output cycle: 0.5 to 100.0 seconds				
Power sup	ylad		nternal power supply) 5% 25 mA (external power supply)			
Isolation		 The analog input part and between the transistor output part and PLC are insulated by the photocoupler. The analog input part and between the transistor output part and power supply are insulated by the DC-DC converter. Insulated between channels 				
· · · · · · · · · · · · · · · · · · ·	le CPU module		X5UC requires FX5-CNV-IFC or FX5-C1PS-5V.			
Number o	f occupied I/O points	8 points (Either inp	8 points (Either input or output is available for counting.)			

• FX5-20PG-P, FX5-20PG-D

Item	Spec		
liem	FX5-20PG-P	FX5-20PG-D	
Number of control axes	2 axes		
Command Speed	200 kpps	5 Mpps	
Pulse Output	Output signal: PULSE/SIGN mode, CW/CCW mode, phase A/B (4 multiplication), phase A/B (1 multiplication) Output terminal: Transistor 5 to 24 V DC 50 mA or less	Output signal: PULSE/SIGN mode, CW/CCW mode, phase A/B (4 multiplication), phase A/B (1 multiplication) Output terminal: Differential driver equivalent to AM26C31	
External I/O specifications	Input: READY/STOP/FLS/RLS/PG024/DOG/CHG terminals: 24 V DC 5 mA, PULSER A/PULSER B terminals: 5 V DC 14 mA Zero point signal PG05 terminal: 5 V DC 5 mA Output: CLEAR (deviation counter): 5 to 24 V DC 100 mA or less Circuit insulation: Photocoupler insulation		
Power supply	24 V DC +20%, -15% 120 mA (external power supply)	24 V DC +20%, -15% 165 mA (external power supply)	
Compatible CPU module	FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.		
Number of occupied I/O points	8 points (Either input or output is available for counting.)		

• FX5-ENET

		Items			Specifications		
	Station typ	e			Master station		
	<u> </u>	number of connectabl			32		
	Number of	stations occupied by	a slave station		1 to 4		
	RX				2048 points		
	Maximum number of link points per network			RY	2048 points		
	TVICOAITTICITTI		of notwork	RWr	1024 points		
				RWw	1024 points		
				RX	2048 points		
			Master	RY	2048 points		
			station	RWr	1024 points		
		number of link points		RWw	1024 points		
CC-Link IE	per station			RX	64/128/192/256 points		
Field			Slave	RY	64/128/192/256 points		
Network Basic			station*2	RWr	32/64/96/128 points		
				RWw	32/64/96/128 points		
		number used in the cy			61450		
		number used in autom	atic detection of	f	Master station: An unused port number is assigned automatically.		
	connected	1			Slave station: 61451		
		Data transfer speed			100 Mbps		
	Transmission	Maximum station-to		9	100 m		
	specifications	Overall cable distance Number of cascade 100BASE-TX			Depends on the system configuration		
	1				When using a switching hub, check the number of cascaded stages with the manufacturer of the hub		
	connections rocbride rike Network topology rike				to be used.		
	Hub*3	ppology			Consult the manufacturer. Hubs with 100BASE-TX ports*4 can be used.		
					Ethernet standard-compatible cable Category 5 or higher (STP cable)		
	COINECTION	Data transfer speed	100BASE-TX		100/10 Mbps		
		Communication mode			Full-duplex or half-duplex*3		
		Transmission method			Base band		
	Transmission	Interface			RJ45 connector		
	specifications	Maximum segment length					
		(Maximum distance between hub and Number of cascade 100BASE-TX		id node)	100 m*6		
General-purpose					Max. 2 stages*7		
Ethernet communication		connections			Max. 4 stages*7		
	Supported	protocol			Socket communication		
	<u> </u>	connections			Total of 32 connections (Up to 32 external devices can access one FX5-ENET module at the same time.)		
	Hub*3				Hubs with 100BASE-TX or 10BASE-T ports*8 can be used.		
			100BASE-TX		Ethernet standard-compatible cable Category 5 or higher (STP cable)		
	Connection	n cable*5	10BASE-T		Ethernet standard-compatible cable Category 3 or higher (STP/UTP cable) Ethernet standard-compatible cable Category 3 or higher (STP/UTP cable)		
Number of ports			TODAGLET		2*9		
Power supply					5 V DC, 110 mA (internal power supply)		
					EX5U. EX5UC: Ver. 1.110 or later		
Compatible CPU module					Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.		
Number of occupied I/O points					8 points (Either input or output is available for counting.)		
 S: IEEE802.3x flow co The ports must cor A straight/cross cal For maximum segn 	occupation notrol is not noty with thole can be nent length s when a re noty with th	, 2-station occupation supported. le IEEE802.3 100BA used. (length between hul epeater hub is used. le IEEE802.3 100BA	on, 3-station of SE-TX standa os), consult the When using a SE-TX or IEEE	ccupatio Irds. e manufa I switchin 5802.3 10	n, or 4-station occupation. Incturer of the hub used. Ig hub, check the number of cascaded stages with the manufacturer of the hub to be used. JBASE-T standards.		

FX5-ENET/IP

			Specifications
		Communication format	Standard EtherNet/IP
		Number of connections	32
	Class 1	Communication data size	1444 bytes (per connection)
	Class 1	Connection type	Point-to-point, multicast
	communications	RPI (communication cycle)	2 to 60000 ms
		PPS (communication processing	3000 pps (case of 128 bytes)
		performance)	
		Communication format	Standard EtherNet/IP
	Class 3	Number of connections	32*1
	communications	(number of simultaneous executions)	
		Communication data size	1414 bytes (per connection)*2
		Connection type	Point-to-point
EtherNet/IP		Communication format	Standard EtherNet/IP
communications	UCMM	Number of connections	32*1
	communications	(number of simultaneous executions)	
		Communication data size	1414 bytes*2
		Connection type	Point-to-point
	Transmission specifications	Data transmission speed	100 Mbps
		Communication mode	Full-duplex
		Transmission method	Base band
		IP version	IPv4 is supported.
		Maximum segment length	100 m*3
		Number of cascade connections	100BASE-TX: 2 levels maximum*4
	Network topology		Star topology, line pology
	Hub*5		*6
	Connection cable*7		100BASE-TX
		Data transfer speed	100/10 Mbps
		Communication mode	Full-duplex or half-duplex*5
	Transmission	Transmission method	Base band
General-purpose	specifications	Maximum segment length	100 m*3
Ethernet		Number of cascade connections	100BASE-TX:2 levels maximum*4 10BASE-T:4 levels maximum*4
communication	Protocol type	1	Socket communication
	Number of connecti	ons	Total of 32 connections*8
	Hub*5	010	*9
	Connection cable*7		100BASE-TX, 10BASE-T
Number of ports			2*10
Power supply			24 V DC, 110 mA (internal power supply)
			FX5U, FX5UC: Ver. 1.110 or later
Compatible CPU r	nodule		Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.
Number of occupi	ed I/O points		8 points (Either input or output is available for counting.)
	ou , o pointo		

*1 : The total number of connections for Class 3 communications and UCMM communications is 32.
*2 : This size is the maximum size which can be specified to 'Data length' of Class1 communication input data area of the request command during the client operation. During the sever operation, since the FX5-ENET/IP automatically responds according to the request command received from the client, the maximum size is not prescribed.
*3 : For maximum segment length (length between hubs), consult the manufacturer of the hub used.

*43 : For maximum segment length (length between hubs), consult the manufacturer of the hub used.
*44 : This number applies when a repeater hub is used. When using a switching hub, check the number of cascaded stages with the manufacturer of the hub to be used.
*5 : IEEE802.3x flow control is not supported.
*6 : Hubs with 100BASE-TX ports can be used. The ports must comply with the IEEE802.3 100BASE-TX standards.
*7 : A straight/cross cable can be used.

*8 : Up to 32 external devices can access one FX5-ENET/IP module at the same time.
 *9 : Hubs with 100BASE-TX or 10BASE-T ports can be used. The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 10BASE-T standards.

 \star 10: Since the IP address is shared by two ports, only one address can be set.

FX5-CCL-MS

		Specifications									
Compatible functi	ons	Master station	or intelligent dev	rice station							
CC-Link supporte	d version	Ver. 2.00 and Ver. 1.10									
Transmission Spe	od				/5 Mbps/10 Mbp						
Transmission ope	eu				2.5 Mbps/5 Mbp	os/10 Mbps/auto	o-tracking				
Station number			n: 0 • Intelligen								
Connectable stati					intelligent device						
(at the time of ma	,	(,		ot be connected)						
Maximum overall	cable length		depending on tr	·	ea) number of I/O pa	into remoto I/O	atationa io 440 a	× (000)			
Maximum numbe					evice stations: U			'	f intolligant dovi	on stations and r	omoto dovico
stations (at the tin	ne of master station)	stations is 44		is + intelligent de	evice stations. Of	5 10 14 Stations		inputs/outputs c	n in teiligent devic	Je stations and i	entote device
Number of occup	ied stations (at the			P 1 11 11							
time of intelligent		1 to 4 stations	(changed accord	ding to the settir	ng of engineering	tool)					
					ation: 448 points	* ³ , remote devi	ce stations and i	ntelligent device	stations: 448 po	ints)	
Maximum	CC-Link Ver. 1		ter (RWw): 56 p								
number of link points per			ter (RWr): 56 po		440		Alexandra and taken the	and dealer and the	(40		
system*5	CC-Link Ver. 2	Remote I/O (RX, RY): 896 (remote I/O station: 448 points* ³ , remote device stations and intelligent device stations: 448 points) Remote register (RWw): 112 points									
o you on the	CO-LINK Vel. 2	Remote register (RWr): 112 points Remote register (RWr): 112 points									
			<u></u>				CC-Lir	nk Ver. 2			
	Extended cyclic	CC-Lin	k Ver. 1								
	setting			Single		Double		Quadruple		Octuple	
	Number of occupied stations	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register
	1 station occupied	RX, RY: 32 points	RWw: 4 points	RX, RY: 32 points	RWw: 4 points	RX, RY: 32 points	RWw: 8 points	RX, RY: 64 points	RWw: 16 points	RX, RY: 128 points	RWw: 32 points
Number of link	1 station occupied	(16 points)*4	RWr: 4 points	(16 points)*4	RWr: 4 points	(16 points)*4	RWr: 8 points	(48 points)*4	RWr: 16 points	(112 points)*4	RWr: 32 points
points*5	2 station occupied	RX, RY: 64 points	RWw: 8 points	RX, RY: 64 points	RWw: 8 points	RX, RY: 96 points	RWw: 16 points	RX, RY: 192 points	RWw: 32 points	RX, RY: 384 points	RWw: 64 points
		(48 points)*4	RWr: 8 points RWw: 12 points	(48 points)*4 RX, RY: 96 points	RWr: 8 points	(80 points)*4	RWr: 16 points	(176 points)*4 RX, RY: 320 points	RWr: 32 points RWw: 48 points	(368 points)*4	RWr: 64 points
	3 station occupied	RX, RY: 96 points (80 points)*4	RWW: 12 points RWr: 12 points	(80 points)*4	RWw: 12 points RWr: 12 points	RX, RY: 160 points (144 points)*4	RWw: 24 points RWr: 24 points	(304 points)*4	RWr: 48 points		
		RX, RY: 128 points	RWw: 16 points	RX, RY: 128 points		RX, RY: 224 points	RWw: 32 points		RWw, RWr: 64 points	\sim	
	4 station occupied	(112 points)*4	RWr: 16 points	(112 points)*4	RWr: 16 points	(208 points)*4	RWr: 32 points	(-)*4	(-)*4		
Transmission cab	le	CC-Link Ver. 1.10 compatible CC-Link dedicated cable									
Compatible CPU	module		Ver. 1.050 or late								
		Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.									
Communication r		Broadcast polli	0								
Transmission form		HDLC complian									
Error control syst	em	CRC (X ¹⁶ + X ¹²	,		a sector a						
Power supply	ind I/O painta		, -15% 100 mA (· · ·							
Number of occup		1	e counted on eit	· · ·	put) thor with the F		-				

*1: When using the FX5-CCL-MS as the master station, it cannot be used together with the FX3U-16CCL-M.
*2: When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX3U-16CCL-M.
*3: The number of remote I/O points that can be used per system varies depending on the number of input/output points of the extension device. For the limit of the number of I/O points, refer to the following manual.
→ MELSEC IQ-F FX5U User's Manual (Hardware)
*4: The numbers in parentheses are the points that can be used when the module is an intelligent device station.
*5: Numbers of Infxs with FX5U/FX5UC CPU module Ver. 1.100 or later. GX Works3 Ver. 1.047Z or later required. For details on the number of links with FX5U/FX5UC CPU module earlier than Ver. 1.100, refer to the following manual.
→ MELSEC IQ-F FX5 User's Manual (CC-Link)

FX5-CCLIEF

Item Specifications		Specifications			
Station type		Intelligent device station			
Station number		1 to 120 (sets by parameter or program)			
Communication speed		1 Gbps			
Network topology		Line topology, star topology (coexistence of line topology and star topology is also possible), and ring topology			
Maximum station-to-station	distance	Max. 100 m (Conforming to ANSI/TIA/EIA-568-B (Category 5e))			
Cascade connection		Max. 20 stages			
Communication method		Token passing			
	RX	384 points, 48 bytes			
Maximum number of link	RY	384 points, 48 bytes			
points*1	RWr	024 points, 2048 bytes*2			
	RWw	1024 points, 2048 bytes*2			
Compatible CPU module		FX5U, FX5UC Ver. 1.030 or later. Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.			
Power supply		5 V DC, 10 mA (internal power supply) 24 V DC, 230 mA (external power supply)			
Number of occupied I/O poi	nts	8 points (Either input or output is available for counting.)			

*1: The maximum number of link points that a master station can assign to one FX5-CCLIEF module. *2: 256 points (512 bytes) when the mode of the master station is online (High-Speed Mode).

FX5-ASL-M

Item	Specifications			
Transmission clock	27.0 kHz			
Maximum transmission distance (total extension distance)	200 m*1			
Transmission system	DC power supply superimposed total frame/cyclic system			
Connection type	Bus type (multi-drop method, T-branch method, tree branch method)			
Transmission protocol	Dedicated protocol (AnyWireASLINK)			
Error control	Checksum, double check method			
Number of connected I/O points	Up to 448 points*2*3 (256 input points maximum/256 output points maximum)			
Number of connected slave modules	Up to 128 modules (the number varies depending on the current consumption of each slave module)			
External interface	7-piece spring clamp terminal block push-in type			
RAS function	Transmission line disconnection position detection function Transmission line short-circuit detection function Transmission power drop detection function			
Transmission line (DP, DN)	UL-compliant general-purpose 2-wire cable			
Power cable (24 V, 0 V)	UL-compliant general-purpose cable For dedicated flat cables			
Memory	Built-in memory EEPROM (rewrite endurance: 100 thousand times)			
Compatible CPU module	FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.			
Power supply	5 V DC, 200 mA (internal power supply) 24 V DC +15%, -10% 100 mA (external power supply)			
Number of occupied I/O points	8 (can be counted on either input or output)			

*1: For the slave module in which the transmission line (DP, DN) and module of entre input of output)
 *1: For the slave module in which the transmission line (DP, DN) and module opwer line noise filter between the power supply and the line . When laying a 4-wire (DP, DN, 24 V, 0 V) line for fifty meters or more, insert a power line noise filter between the power supply and the line . For details, refer to the manual of ASLINK filter (ANF-01) made by Anywire Corporation.
 *2: The number of remote I/O points that can be used per system varies depending on the number of input/output points of the extension device. For the limit of the number of I/O points, refer to the following manual. → MELSEC IO-F FX5U User's Manual (Hardware)
 *3: Supported by FX5U/FX5UC CPU modules Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.

• FX5-DP-M

			Specifications	
PROFIBUS-DF	P station type		Class 1 master station	
	Electrical standard and characteristics		Compliant with EIA-RS485	
	Medium		Shielded twisted pair cable	
	Network configuration		Bus topology (or tree topology when repeaters are used)	
	Data link method		Between DP-Masters: Token passing Between DP-Master and DP-Slave: Polling	
	Encoding method		NRZ	
	Transmission speed*1		9.6 kbps, 19.2 kbps, 93.75 kbps, 187.5 kbps, 500 kbps, 1.5 Mbps, 3 Mbps, 6 Mbps, 12 Mbps	
Transmission	Transmission distance		Differs depending on transmission speed ^{*2}	
specifications	Maximum number of repeaters (Between DP-Master and DP-Slave)		3 repeaters	
	Number of connectable modules (per segment)		32 per segment (including repeaters)	
	Maximum number of DP-Slave	es	64 modules*3	
	Number of connectable nodes (number of repeaters)		32, 62 (1), 92 (2), 122 (3), 126 (4)	
	Transmittable data	Input data	Max. of 2048 bytes (Max. of 244 bytes per DP-Slave)	
	Transmittable data	Output data	Max. of 2048 bytes (Max. of 244 bytes per DP-Slave)	
Number of occ	cupied I/O points		8 points (Either input or output is available for counting.)	
Power supply			5 V DC, 150 mA (internal power supply)	
Compatible CPU module			FX5U, FX5UC: Ver. 1.110 or later Connection with FX5UC requires FX5-CNV-IFC or FX5-C1PS-5V.	
Number of occ	cupied I/O points		8 points (Either input or output is available for counting.)	

*1: Transmission speed accuracy is within ±0.2% (compliant with IEC61158-2).
*2: For details on the transmission distance, refer to the manual.
*3: For details on the PROFIBUS-DP network configuration, refer to the manual.

Simple motion module FX5-40SSC-S FX5-80SSC-S

Control specification

	lte	em		cations	
Number of c	ontrol a		FX5-40SSC-S	FX5-80SSC-S	
(Virtual serve	o amplifi	ier axis included)	Max. 4 axes	Max. 8 axes	
Operation cy (Operation c		ttings)	0.888 ms / 1.777 ms		
Interpolation	n functio	on	Linear interpolation (up to 4- interpolation)		
Control syste	em		PTP (Point To Point) control linear and arc), Speed contro control, Position-speed swit torque control	ol, Speed-position switching	
Acceleration	/decele	eration process	Trapezoidal acceleration/de S-curve acceleration/ decel		
Compensati	on func	tion	Backlash compensation, Ele function	ectronic gear, Near pass	
Synchronou	s	Input axis	Servo input axis, synchrono generation axis	us encoder axis, command	
		Output axis	Cam shaft		
		Number of registered cams*1	Up to 64 cams	Up to 128 cams	
Cam control		Cam data format	Stroke ratio data format, co	ordinate data format	
		Automatic generation of cam	Automatic generation of cam for rotary cutter		
Control unit		0	mm, inch, degree, pulse		
Number of p	ositioni	ng data	600 data (positioning data No. 1 to 600)/axis (Can be set with MELSOFT GX Works3 or a sequence program.)		
Backup			Parameters, positioning data, and block start data can be saved on flash ROM (battery-less backup)		
Home	Home position return method		Proximity dog method, Count method 1, Count method 2, Data set method, Scale home position signal detection method		
position return	Fast home position return control		Provided		
	Auxiliary functions		Home position return retry, Home position shift		
	Linear control		Linear interpolation control (Up to 4 axes)*2 (Vector speed, Reference axis speed)		
	Fixed-	pitch feed control	Fixed-pitch feed control (Up to 4 axes)		
	2-axis	circular interpolation	Auxiliary point-specified circular interpolation, Central point-specified circular interpolation		
	Speed control		Speed control (Up to 4 axes)		
	Speed-position switching control		INC mode, ABS mode		
Positioning control	Positic contro	on-speed switching	INC mode		
	Currer	nt value change	Positioning data, Start No. for a current value changing		
	NOP in	nstruction	Provided		
	JUMP	instruction	Unconditional JUMP, Condit	ional JUMP	
	LOOP,	LEND	Provided		
	High-level positioning control		Block start, Condition start, Wait start, Simultaneous start, Repeated start		
	JOG	operation	Provided		
Manual		g operation	Provided		
control				le (Incremental)	
	Manua	al pulse generator	Possible to connect 1 module (Incremental), Unit magnification (1 to 10000 times)		

		Specifications		
		FX5-40SSC-S FX5-80SSC-S		
Expansion control	Speed-torque control	Speed control without positioning loops, Torque control, Tightening & press-fit control		
Absolute po	sition system	Made compatible by setting a battery to servo amplifier		
Synchronou	s encoder interface	Up to 4 channels (Total of the internal interface, via PLC CPU interface, and servo amplifier interface)		
	Internal interface	1 ch (Incremental)		
	Speed limit function	Speed limit value, JOG speed limit value		
	Torque limit function	Torque limit value same setting, torque limit value individual setting		
Functions that limit	Forced stop	Valid/Invalid setting		
control	Software stroke limit function	Movable range check with current feed value, movable range check with machine feed value		
	Hardware stroke limit function	Provided		
	Speed change function	Provided		
	Override function	1 to 300 [%]		
Functions that change control	Acceleration/deceleration time change function	Provided		
details	Torque change function	Provided		
	Target position change function	Target position address and speed are changeable		
	M-code output function	Provided		
Other	Step function	Deceleration unit step, Data No. unit step		
functions	Skip function	Via PLC CPU, Via external command signal		
	Teaching function	Provided		
Parameter ir	nitialization function	Provided		
External inpu	ut signal setting function	Via CPU		
Amplifier-les	s operation function	Provided		
Mark detection		Continuous Detection mode, Specified Number of Detections mode, Ring Buffer mode		
function	Mark detection signal	Up to 4 points		
	Mark detection setting	16 settings		
Optional dat	a monitor function	4 points/axis		
Driver comm	nunication function	Provided		
SSCNET co	nnect/disconnect function	Provided		
Digital	Bit data	16 ch		
oscilloscope function*3	Word data	16 ch		

*1: The number of registered cams varies depending on the memory capacity, cam resolution, and the number of coordinates.
*2: 4-axis linear interpolation control is enabled only at the reference axis speed.
*3: 8 ch word data and 8 ch bit data can be displayed in real time.

Module specification

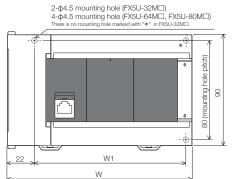
Item		Specifi	cations	
		FX5-40SSC-S	FX5-80SSC-S	
Number of co	ontrol axes	Max. 4 axes	Max. 8 axes	
Servo amplifie	er connection method	SSCNET III/H		
Maximum ove	erall cable distance [m]	400	800	
Maximum dist	tance between stations [m]	100		
Peripheral I/F		Via CPU module (Ethernet)		
Manual pulse function	generator operation	Possible to connect 1 modu	ıle	
Synchronous function	encoder operation	Possible to connect 4 modu interface, via PLC CPU inter interface)		
	No. of input points	4 points		
	Input method	Positive common/Negative (Photocoupler isolation)	common shared	
	Rated input voltage/ current	24 V DC/Approx. 5 mA		
Input signals	Operating voltage range	19.2 to 26.4 V DC (24 V DC +10%/-20%, ripple ratio 5% or less)		
(DI)	ON voltage/current	17.5 V DC or more/3.5 mA	or more	
	OFF voltage/current	7 V DC or less/1.0 mA or les	SS	
	Input resistance	Approx. 6.8 kΩ		
	Response time	1 ms or less (OFF→ON, ON→OFF)		
	Recommended wire size	AWG24 (0.2 mm²)		
	No. of input points	1 point		
	Input method	Positive common/Negative common shared (Photocoupler isolation)		
	Rated input voltage/ current	24 V DC/Approx. 5 mA		
Forced stop input signal	Operating voltage range	19.2 to 26.4 V DC (24 V DC +10%/-20%, ripple ratio 5% or less)		
(EMI)	ON voltage/current	17.5 V DC or more/3.5 mA	or more	
	OFF voltage/current	7 V DC or less/1.0 mA or less		
	Input resistance	Approx. 6.8 kΩ		
	Response time	4 ms or less (OFF→ON, ON	→OFF)	
	Recommended wire size	AWG24 (0.2 mm ²)		

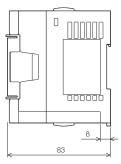
			Specifi	cations	
			FX5-40SSC-S	FX5-80SSC-S	
oder signal	Signal input fo	orm	Phase A/Phase B (magnifica 2/magnification by 1), PULS		
		Input pulse frequency	Max. 1 Mpulse/s (After magnification by 4, up	to 4 Mpulse/s)	
Dou		Pulse width	1 µs or more		
a snou	Differential output type	Leading edge/ trailing edge time	0.25 µs or less		
Lor	(26LS31 or	Phase difference	0.25 µs or more		
nct	equivalent)	Rated input voltage	5.5 V DC or less		
al sy		High/Low-voltage	2.0 to 5.25 V DC/0 to 0.8 V DC		
ente		Differential voltage	±0.2 V		
Bme		Cable length	Up to 30 m		
/ Incn		Input pulse frequency	Max. 200 kpulse/s (After magnification by 4, up	to 800 kpulse/s)	
tor		Pulse width	5 µs or more		
Manual pulse generator / Incremental synchronous encoder	Voltageoutput/	Leading edge/ trailing edge time	1.2 µs or less		
se	Opencollector type (5 V DC)	Phase difference	1.2 µs or more		
D	(3 V DO)	Rated input voltage	5.5 V DC or less		
lanual		High/Low-voltage	3.0 to 5.25 V DC/2 mA or less, 0 to 1.0 V DC/5 mA or more		
2		Cable length	Up to 10 m		
С	Compatible CPU module		Compatible with FX5U and FX5UC, from their first released products		
Number of occupied input/ output points			8 points (Either input or output is available for counting.)		
Po	ower supply		24 V DC +20%/-15% (exterr	nal power supply)	

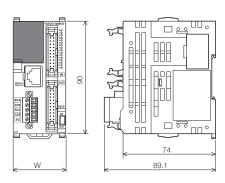
Unit: mm

External Dimensions

CPU module





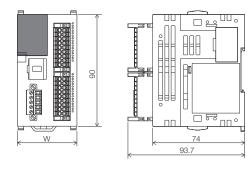


- External color: Main body, Munsell 0.6B7.6/0.2

Model	W: mm	W1: mm Mounting hole pitches	MASS (Weight): kg
FX5U-32MR/ES, FX5U-32MT/ES, FX5U-32MT/ESS FX5U-32MR/DS, FX5U-32MT/DS, FX5U-32MT/DSS	150	123	Approx. 0.7
FX5U-64MR/ES, FX5U-64MT/ES, FX5U-64MT/ESS FX5U-64MR/DS, FX5U-64MT/DS, FX5U-64MT/DSS	220	193	Approx. 1.0
FX5U-80MR/ES, FX5U-80MT/ES, FX5U-80MT/ESS FX5U-80MR/DS, FX5U-80MT/DS, FX5U-80MT/DSS	285	258	Approx. 1.2



Model	W: mm	MASS (Weight): kg
FX5UC-32MT/D, FX5UC-32MT/DSS	42.1	Approx. 0.2
FX5UC-64MT/D, FX5UC-64MT/DSS	62.2	Approx. 0.3
FX5UC-96MT/D, FX5UC-96MT/DSS	82.3	Approx. 0.35

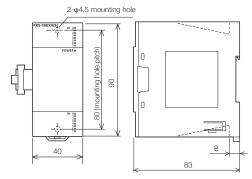


External color: Main body, Munsell 0.6B7.6/0.2
 Accessories: FX2NC-100MPCB type power cable

Model	W: mm	MASS (Weight): kg
FX5UC-32MT/DS-TS, FX5UC-32MT/DSS-TS	48.1	Approx. 0.25
FX5UC-32MR/DS-TS	68.2	Approx. 0.35

I/O module

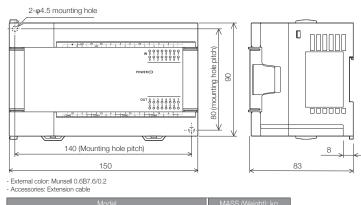
Input module/output module (extension cable type), high-speed pulse input/output module



- External color: Munsell 0.6B7.6/0.2

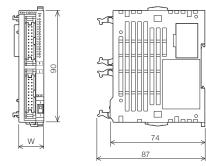
Model	MASS (Weight): k
FX5-8EX/ES, FX5-8EYR/ES, FX5-8EYT/ES, FX5-8EYT/ESS	Approx. 0.2
FX5-16EX/ES, FX5-16EYR/ES, FX5-16EYT/ES, FX5-16EYT/ESS, FX5-16ER/ES, FX5-16ET/ES, FX5-16ET/ESS, FX5-16ET/ES-H, FX5-16ET/ESS-H	Approx. 0.25

Powered input/output modules



Middel	WADD (WCIght). Kg
FX5-32ER/ES, FX5-32ET/ES, FX5-32ET/ESS FX5-32ER/DS, FX5-32ET/DS, FX5-32ET/DSS	Approx. 0.65

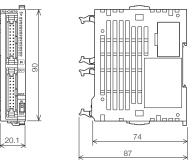
Input module/output module (extension connector type)



- External color: Munsell 0.6B7.6/0.2

Model	W: mm	
FX5-C16EX/D, FX5-C16EX/DS FX5-C16EYT/D, FX5-C16EYT/DSS	14.6	Approx. 0.1
FX5-C32EX/D, FX5-C32EX/DS FX5-C32EYT/D, FX5-C32EYT/DSS	20.1	Approx. 0.15

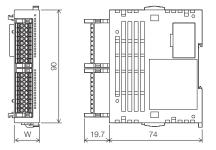
I/O module (extension connector type)



- External color: Munsell 0.6B7.6/0.2

Model	MASS (Weight): kg
FX5-C32ET/D, FX5-C32ET/DSS	Approx. 0.15

Input module/output module/I/O module (Spring clamp terminal block type)



- External color: Main body, Munsell 0.6B7.6/0.2

Model	W: mm	MASS (Weight): kg
FX5-C16EYR/D-TS	30.7	Approx. 0.2
FX5-C32EX/DS-TS, FX5-C32EYT/D-TS,		
FX5-C32EYT/DSS-TS, FX5-C32ET/DS-TS,	20.1	Approx. 0.15
FX5-C32ET/DSS-TS		

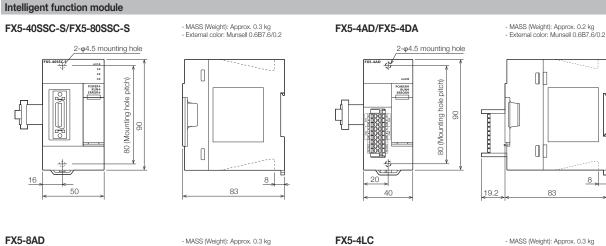
166

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Specifications

External Dimensions

Unit: mm





FX5-4LC

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FX5-4LC ÷ţř

OUT OUT. COM NC

CT CT H A BITG-W B biTG-W C CT CT H A BITG-W 4 B biTG-W

19

FX5-CCL-MS

4

60

2-φ4.5 mounting hole

POWER® RUN® ERROR®

2-φ4.5 mounting hole

80 (Mounting hole pitch)

60

RDO

POWER® RUN® ERROR®

MST0 156K0 625K0 2.5M0 5M0 10M0

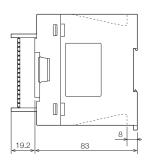
:

50

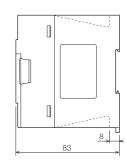
80 (Mounting hole pitch)

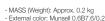
6

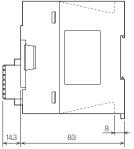
- MASS (Weight): Approx. 0.3 kg - External color: Munsell 0.6B7.6/0.2



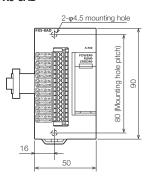
MASS (Weight): Approx. 0.3 kg
 External color: Munsell 0.6B7.6/0.2







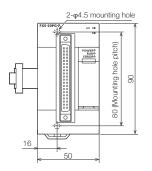
- MASS (Weight): Approx. 0.3 kg - External color: Munsell 0.6B7.6/0.2

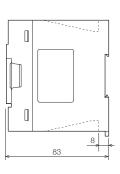


8 19.2 83

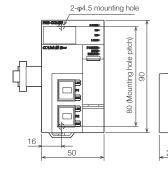
- MASS (Weight): Approx. 0.2 kg - External color: Munsell 0.6B7.6/0.2

FX5-20PG-P/FX5-20PG-D

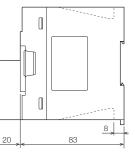




FX5-CCLIEF

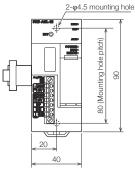




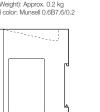


FX5-ASL-M

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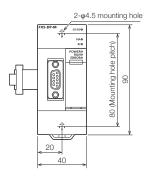






External Dimensions

FX5-DP-M



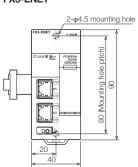


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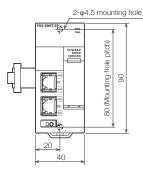
FX5-ENET



Unit: mm - MASS (Weight): Approx. 0.2 kg - External color: Munsell 0.6B7.6/0.2



FX5-ENET/IP



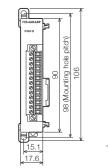
- MASS (Weight): Approx. 0.2 kg - External color: Munsell 0.6B7.6/0.2

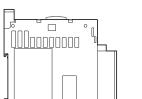
8

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Expansion adapter

FX5-4AD-ADP/FX5-4DA-ADP FX5-4AD-PT-ADP/FX5-4AD-TC-ADP





10000

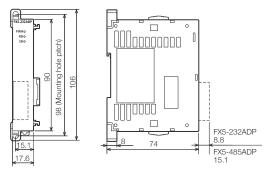
8

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- MASS (Weight): Approx. 0.1 kg - External color: Munsell 0.6B7.6/0.2

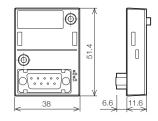
FX5-232ADP/FX5-485ADP

- MASS (Weight): Approx. 0.08 kg - External color: Munsell 0.6B7.6/0.2



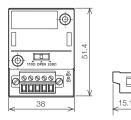
Expansion board

FX5-232-BD



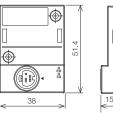
FX5-485-BD

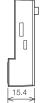
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FX5-422-BD-GOT

- MASS (Weight): Approx. 0.02 kg - External color: Munsell N1.5





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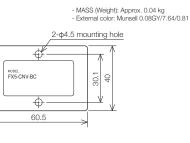
15.4

External Dimensions



Connector conversion adapter



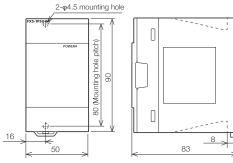


16.4

FX5 extension power supply module

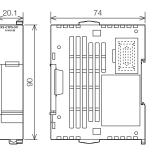


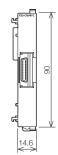
- MASS (Weight): Approx. 0.3 kg - External color: Munsell 0.6B7.6/0.2 - Accessories: Extension cable - M3 terminal screw for terminal block - DIN rail of 35 mm in width can be installed

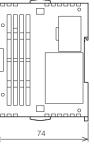


FX5-C1PS-5V

MASS (Weight): Approx. 0.1 kg
 External color: Munsell 0.6B7.6/0.2

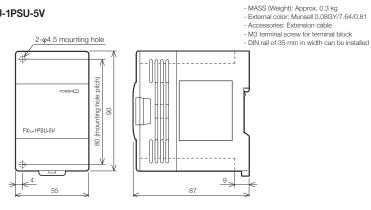






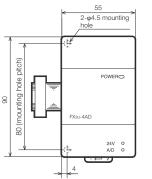
FX3 extension power supply module

FX3U-1PSU-5V



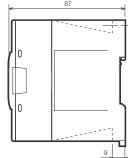
FX3 intelligent function module

FX3U-4AD/FX3U-4DA FX3U-64CCL/FX3U-16CCL-M



External color: Munsell 0.08GY/7.64/0.81 - Accessories: Special block No. label, dust sheet, and terminating resistor*
 - M3 terminal screw for terminal block
 - DIN rail of 35 mm in width can be installed
 *: Attached only to FX3U-16CCL-M

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Model	MASS (Weight): kg
FX3U-4AD, FX3U-4DA	Approx. 0.2
FX3U-64CCL, FX3U-16CCL-M	Approx. 0.3

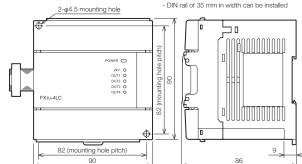
FX3U-4LC

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Specifications

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Mass (Weight): Approx. 0.4 kg
External color: Munsell 0.08GY/7.64/0.81
M3 terminal screw for terminal block

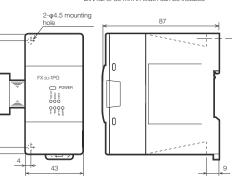


FX3U-1PG

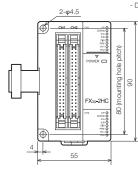
80 (mounting hole pitch)

8

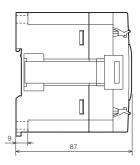
- Mass (Weight): Approx. 0.2 kg - External color: Munsell 0.08GY/7.64/0.81 M3 terminal screw for terminal block
DIN rail of 35 mm in width can be installed



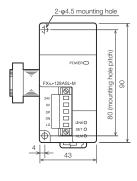
FX3U-2HC



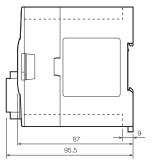
- Mass (Weight): Approx. 0.2 kg External color: Munsell 0.08GY/7.64/0.81
DIN rail of 35 mm in width can be installed



FX3U-128ASL-M



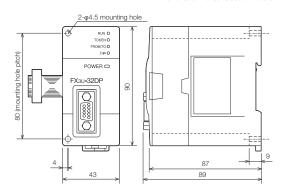
- Mass (Weight): Approx. 0.2 kg - External color: Munsell 0.08GY/7.64/0.81 - DIN rail of 35 mm in width can be installed



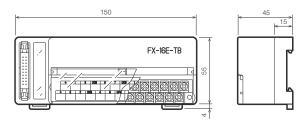
Unit: mm

FX3U-32DP

Mass (Weight): Approx. 0.2 kg
 External color: Munsell 0.08GY/7.64/0.81



Terminal module (common to all models)



External color: Munsell 0.08GY/7.64/0.81
 Accessory: Terminal block arrangement card
 M3.5 terminal screw for terminal block
 DIN rail of 35 mm in width can only be installed

Terminal arrangement

FX5U CPU module

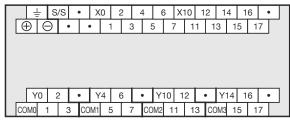
FX5U-32MR/ES, FX5U-32MT/ES

	Ŧ	S/	′S	0V	X0	2	4	6	5 X	10	12	14	1	6	•
L	Ν	1	٠	24\	/ 1	1	3	5	7	11	1	3	15	17	·
														_	_
Г	YO	2	2	• 1	Y4	6	•	Y1	10 1	2	•	Y14	1	6	•
	Y0	2	3	•	Y4		7 0	Y1	10 1	2		Y14	1	6	•

FX5U-32MT/ESS

_							_															
	Y0	2	2	•		/ 4	6	6	•	•	Y٠	10	1	2	•	•	Y	14	1	6	•	
+V0) -	1	3	3	+V1	5	5	7	7	+\	/2	1	1	1	3	+\	/3	1	5	1	7	

FX5U-32MR/DS, FX5U-32MT/DS



FX5U-32MT/DSS

Y0 2 • Y4 6 • Y10 12 • Y	14 16 •	
+V0 1 3 +V1 5 7 +V2 11 13 +V3	15 17	

FX5U-64MR/ES, FX5U-64MT/ES

3	L (S/S	0V	0V	X0	2	2	4	6	X10	0 12	2 1	4 1	6 X	20 2	22 2	24 2	26 X	30 3	32 3	34 ;	36 •	
L	N	•	24	V 24	1V	1	3	5	1	7	11	13	15	17	21	23	25	27	31	33	35	37	
Γ	′0	2	•	Y4	6	1.		/10	12	•	Y1	4 1	6	• Y	20 2	2 2	24 2	26 Y	30 3	32 3	34 ;	36 COI	M5

FX5U-64MT/ESS

			_				_		 			_	_										
Y0	2	•	Y	4	6	٠	Y10	12	• \	Y14	16	•	Y2	20	22	24	26	Y	30 3	32 3	34	36	+V5
V0 1																							

FX5U-64MR/DS, FX5U-64MT/DS

Γ	Ļ	-	S/S	•		•	X0	2	4	1	6	X10	12	2 -	14	16	X20	22	24	26	X30	32	34	36	٠	
	\oplus	e)	•	٠	•		1	3	5	7	7	11	13	15	5 1	7 2	1 2	23 2	25 2	27 3	1 3	3 3	35 3	7	
	Y	0	2	•	·	Y4	6	•	Y	10	12	٠	Y1	4	16	٠	Y20	22	24	26	Y30	32	34	36	COM5	
	COM0	1	Т	3	CON	11 5	5	7 0	OM2	11	1	3 C(ОМЗ	15	17	7 CO	M4 2	1 2	23 2	25 2	7 3	1 3	3 3	35 3	7	· .

FX5U-64MT/DSS

Y	0	2	٠	Y4		6	•	Y10	12	•	Y	14	16	•	Y2	20	22	24	2	6	′30	32	3	4 3	6 ·	+V5
+V0	1	3	3 +	·V1	5	7	+\	/2 1	1 1	3	+V3	15	5 1	7 -	-V4	21	2	3	25	27	3	1 :	33	35	37	

FX5U CPU module

FX5U-80MR/ES, FX5U-80MT/ES

			-,																																
늰	- 5	S/S	0V	0V	X	0	2	4	6	X	10	12	14	1	6		٠	X20	22	2	4 2	6	•	X30) 3	2 34	4 36	3	•	X40	42	44	46	•	
Ĺ	Ν	•	24	1V 2	4V	1	3	3	5	7	11	1	3 .	15	_	1	7	•	21	23	25	27	, ,	•	31	33	35	37	•	4	1 4	3 4	5 4	7	
—					1	-			1	_				-					1	-														_	1
Y	0	2	•	Y4	6	; _	•	Y10	12	2	•	Y14	16	-		Y20	22	24	26				•	Y30) 3	2 34	4 36	5 L	•	Y40	42	44	46	•	
COM0	1	3	CC	M1	5	7	CO	M2	11	13	CON	13 1	5	17	CON	/14 2 [.]	1 2	3	25		27	•	CC	DM5	31	33	35	37	COI	M6 4	1 4	3 4	5 4	7	

FX5U-80MT/ESS

Y	/0	2	•	Y4	6	•	Y10	12	•	Y14	16	•	Y20	22	24	26]	•	Т	•	Y30	32	34	36	•	Y40	42	44	46	•	٦
+V0	1	3	3 +\	/1 5	5 7	7 +\	/2 1	11 1	3 +\	/3 1	5 1	7 +	V4 2	1 2	3	25	í [:	27	•	+V	5 31	1 33	3 35	3	7 +	V6 4	1 4	13 4	15 4	17	_

FX5U-80MR/DS, FX5U-80MT/DS

Ļ	- S	/S	٠	٠	X0	2	4	4	6	X10	12	14	16		•	X2(0 22	2	4 26	3	•)	(30	32 3	34 ;	36	•	X40	42	44	46	٠	
\oplus	Θ	ŀ	•		•	1	3	5	7	7 1	1 1	3 1	5	1	7	•	21	23	25	27	٠	31	33	35	37	•	4	1 4	3 4	5 4	7	
Y	D I	2	•	Y4	6	•	Y	10	12	٠	Y14	16	•	Y20	22	24	1 26		·	-	•	/30	32 3	34 ;	36	•	Y40	42	44	46	•]
сомо	1	3	CO	M1 5	5	7 (COM2	11	1	3 00	DM3 1	5 1	7 00	DM4 2	1 2	3	25	- 1	27	•	СОМ	5 31	33	35	37	CON	16 4	1 4	3 4	5 4	7	r !

FX5U-80MT/DSS

Y	/0	2	٠	Y4	6	•	Y10	12	٠	Y14	16	•	Y20	22	24	26		ŀ	•	Y30	32	34	36	•	Y40	42	44	46	ŀ	۱۱
+V0	1		3 +1	/1 5	5 7	7 + ¹	/2 1	1 13	3 +1	/3 1	5 1	7 +'	V4 2	21 2	3 2	5	1	27	• +	V5 3	1 3	3 3	5 3	7 +	V6 4	1 4	13 4	45	47	

FX5UC CPU module

FX5UC-32MT/D	FX5UC-32MT/DSS	FX5UC-32MT/DS-TS	FX5UC-32MT/DSS-TS	FX5UC-32MR/DS-TS
Input X0 X10 X1 X11 X2 X12 X3 X13 X4 X14 X5 X15 X6 X16 X7 X17 COM COM	Input X0 X10 X1 X11 X2 X12 X3 X13 X4 X14 X5 X15 X6 X16 X7 X17 COM0 COM0 • •	X5 X15 X6 X16 X7 X17 S/S S/S	Input X0 X10 X1 X11 X2 X12 X3 X13 X4 X14 X5 X15 X6 X16 X7 X17 S/S S/S	Input* Input* X0 X0 X10 X10 X1 X1 X11 X11 X2 X2 X12 X12 X3 X3 X13 X13 X4 X4 X14 X14 X5 X5 X15 X15 X6 X6 X16 X16 X7 X7 X17 X17 S/S0 S/S0 S/S1 S/S1
Output Y0 Y10 Y1 Y11 Y2 Y12 Y3 Y13 Y4 Y14 Y5 Y15 Y6 Y16 Y7 Y17 COM0 COM0	Output Y0 Y10 Y1 Y11 Y2 Y12 Y3 Y13 Y4 Y14 Y5 Y15 Y6 Y16 Y7 Y17 +V0 +V0 • •	Output Y0 Y10 Y1 Y11 Y2 Y12 Y3 Y13 Y4 Y14 Y5 Y15 Y6 Y16 Y7 Y17 COM0 COM0	Output Y0 Y10 Y1 Y11 Y2 Y12 Y3 Y13 Y4 Y14 Y5 Y15 Y6 Y16 Y7 Y17 +V0 +V0	Output* Output* Y0 Y0 Y1 Y1 Y1 Y11 Y12 Y12 Y3 Y3 Y4 Y4 Y15 Y15 Y6 Y6 Y16 Y16 Y17 Y17 COM0 COM0

FX5UC-64MT/D

FX5UC-64MT/DSS

F)	(5UC-	6	54MT/	D		
Inp	out		Inp	out		
X0	X10		X20	X30		
X1	X11		X21	X31		
X2	X12		X22	X32		
X3	X13		X23	X33		
X4	X14		X24	X34		Notch
X5	X15		X25	X35	J	
X6	X16		X26	X36		
X7	X17		X27	X37		
COM	COM		COM	COM		
•	•		•	•		
Out	put		Out	put		
Y0	Y10		Y20	Y30		
Y1	Y11		Y21	Y31		
Y2	Y12		Y22	Y32		
Y3	Y13		Y23	Y33		
Y4	Y14	l	Y24	Y34	4	Notch
Y5	Y15		Y25	Y35	J	
Y6	Y16		Y26	Y36		
Y7	Y17		Y27	Y37		
COM0	COM0		COM1	COM1		
•	•		•	•		
					_	1

Inp	out	Inp	out]
X0	X10	X20	X30]
X1	X11	X21	X31	
X2	X12	X22	X32	
X3	X13	X23	X33]
X4	X14	X24	X34	Notch
X5	X15	X25	X35	
X6	X16	X26	X36	
X7	X17	X27	X37]
COM0	COM0	COM1	COM1	
•	•	•	•]
Out	put	Outp	out	
Y0	Y10	Y20	Y30]
Y1	Y11	Y21	Y31	11
Y2	Y12	Y22	Y32	11
Y3	Y13	Y23	Y33]
Y4	Y14	Y24	Y34	Notch
Y5	Y15	Y25	Y35	
Y6	Y16	Y26	Y36	
Y7	Y17	Y27	Y37	11
+V0	+V0	+V1	+V1]
•	•	•	•]

Terminal arrangement

FX5UC-96MT/D

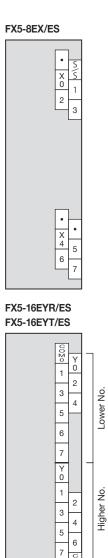
In	put	In	out		Inp	out	
X0	X10	X20	X30		X40	X50	
X1	X11	X21	X31		X41	X51	
X2	X12	X22	X32		X42	X52	
X3	X13	X23	X33		X43	X53	
X4	X14	X24	X34	1	X44	X54	Notch
X5	X15	X25	X35		X45	X55	
X6	X16	X26	X36		X46	X56	
X7	X17	X27	X37		X47	X57	
CON	1 COM	COM	COM		COM	COM	
•	•	•	•		•	•	
Ou	tput	Out	put		Out	put	
Y0	Y10	Y20	Y30		Y40	Y50	
Y1	Y11	Y21	Y31		Y41	Y51	
Y2	Y12	Y22	Y32		Y42	Y52	
Y3	Y13	Y23	Y33		Y43	Y53	
Y4	Y14	Y24	Y34	1	Y44	Y54	Notch
Y5	Y15	Y25	Y35		Y45	Y55	
Y6	Y16	Y26	Y36	Ι	Y46	Y56	
Y7	Y17	Y27	Y37		Y47	Y57	
COM	COM0	COM1	COM1		COM2	COM2	
Ŀ	•	•	•		•	•	

FX5UC-96MT/DSS

	Ing	out	Ing	out	In	out		
Γ	X0	X10	X20	X30	X40	X50	1	
	X1	X11	X21	X31	X41	X51		
	X2	X12	X22	X32	X42	X52		
	X3	X13	X23	X33	X43	X53		
	X4	X14	X24	X34	X44	X54		Notch
	X5	X15	X25	X35	X45	X55		
	X6	X16	X26	X36	X46	X56		
	X7	X17	X27	X37	X47	X57		
	COM0	COM0	COM1	COM1	COM2	COM2		
	•	•	•	•	•	•		
	Out	nut	Out	nut.	0.1			
		pui	Out	pui	Out	put		
	Y0	Y10	Y20	Y30	Y40	Y50	1	
		<u> </u>		<u> </u>				
	Y0	Y10	Y20	Y30	Y40	Y50		
	Y0 Y1	Y10 Y11	Y20 Y21	Y30 Y31	Y40 Y41	Y50 Y51		
	Y0 Y1 Y2	Y10 Y11 Y12	Y20 Y21 Y22	Y30 Y31 Y32	Y40 Y41 Y42	Y50 Y51 Y52		_∕ Notch
	Y0 Y1 Y2 Y3	Y10 Y11 Y12 Y13	Y20 Y21 Y22 Y23	Y30 Y31 Y32 Y33	Y40 Y41 Y42 Y43	Y50 Y51 Y52 Y53		_∕ Notch
	Y0 Y1 Y2 Y3 Y4	Y10 Y11 Y12 Y13 Y14	Y20 Y21 Y22 Y23 Y24	Y30 Y31 Y32 Y33 Y34	Y40 Y41 Y42 Y43 Y44	Y50 Y51 Y52 Y53 Y54		- Notch
	Y0 Y1 Y2 Y3 Y4 Y5	Y10 Y11 Y12 Y13 Y14 Y15	Y20 Y21 Y22 Y23 Y24 Y25	Y30 Y31 Y32 Y33 Y34 Y35	Y40 Y41 Y42 Y43 Y44 Y45	Y50 Y51 Y52 Y53 Y54 Y55		_∕ Notch
	Y0 Y1 Y2 Y3 Y4 Y5 Y6	Y10 Y11 Y12 Y13 Y14 Y15 Y16	Y20 Y21 Y22 Y23 Y24 Y25 Y26	Y30 Y31 Y32 Y33 Y34 Y35 Y36	Y40 Y41 Y42 Y43 Y44 Y45 Y46	Y50 Y51 Y52 Y53 Y54 Y55 Y56		- Notch
	Y0 Y1 Y2 Y3 Y4 Y5 Y6 Y7	Y10 Y11 Y12 Y13 Y14 Y15 Y16 Y17	Y20 Y21 Y22 Y23 Y24 Y25 Y26 Y27	Y30 Y31 Y32 Y33 Y34 Y35 Y36 Y37	Y40 Y41 Y42 Y43 Y44 Y45 Y46 Y47	Y50 Y51 Y52 Y53 Y54 Y55 Y56 Y57		- Notch

I/O module

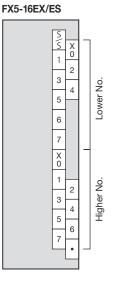
◇ Input module/output module (extension cable type)



4

6

COM 1



FX5-16EYT/ESS

+ V 0

1 3 5

6 7

Y 0

1 3 5

7

2

4

6

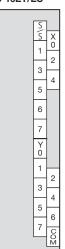
+ V 1

Lower No.

Higher No.



FX5-16ER/ES FX5-16ET/ES





FX5-16ET/ESS

S	
S/S	X 0
	X 0 2
3	4
5	
6	
7	
7 Y 0	
1	
3	2
	4
5	6
7	+
	+ V

\diamond High-speed pulse input/output module

FX5-16ET/ES-H	FX5-16ET/ESS-H
S X 1 0 3 4 5 6 7 Y 0 1 2 3 4 5 6 7 C M	S S X 1 2 3 4 5 6 7 7 9 0 1 2 3 4 5 6 7 7 4 5 6 7 7 4 5 7 9 0 1 2 3 4 5 7 7 9 0 7 9 7 0 7 9 7 9 7 9 7 9 7 9 7 9

◇ Powered input/output modules

FX5-32ER/ES, FX5-32ET/ES

Ŧ	S	/S	0V	X	0	2	4	4	6	X	0	2	4	ļ.	6	;	٠	
	V	٠	2	4V	1		3	5	5	7	1		3	5	;	7		_
Y0	2	2	•	Υ	'4	6	Ŀ	•	Y0	2	-	•	Y.	4	6	; [•	

FX5-32ET/ESS

_																								
	Y	D	2	2	•		Y	4 (6	-	•	Y	0	2	2	•	,	Υ	4	6	3	•	,	
+V	0	1		3	;	+V	1	5	7	7	+\	/2	1		3	3	+V	3	5	;	7			

FX5-32ER/DS, FX5-32ET/DS

Ŧ	S/3	s	•	X0	2	4	ł	6	XC) 2	2	4		6	•	
ÐE	Ð	•	•	-	1 :	3	5	7	7	1	3	3	5		7	_
YO	2	-	• 1	Y4	6		. T.	YO	2	1.	•	Y4	1	6	•	7

FX5-32ET/DSS

_										_		_												
[Y	0	2	2	•	•	Y	4	6		•	Y	0	2	2	•	,	Υ	4	6	3	•	•	
+V	0	1		3	}	+V	'1	5		7	+\	/2	1	1	3	3	+V	/3	5	5	7	'		·

I/O module

◇ Input module/output module (extension connector type)

F	X5-C	16EX	/D
	In	out	7
	X0	X0	
	X1	X1	
	X2	X2	
	X3	X3	
	X4	X4	Notch
	X5	X5	
	X6	X6	
	X7	X7	
	COM	COM	
	•	•	

F	(5-C1	6EX/	D	S
	In	out	٦	
	X0	X0		
	X1	X1		
	X2	X2		
	X3	X3		
	X4	X4]]	/Notch
	X5	X5		
	X6	X6		
	X7	X7		
	COM0	COM0		
	•	•		

F	X5-C32EX/D	FX5-C32EX/DS	FX5-C32EX/DS-TS
Lower No.	Input X0 X0 X1 X1 X2 X2 X3 X3 X4 X4 X5 X5 X6 X6 X7 X7 COM COM •	or Nu hotch Not	Input X0 X10 X1 X11 X2 X12 X3 X13 X4 X14 X5 X15 X6 X16 X7 X17 S/S S/S Input
Higher No.	Input X0 X0 X1 X1 X2 X2 X3 X3 X4 X4 X5 X5 X6 X6 X7 X7 COM COM •	Input X0 X0 X1 X1 X2 X2 X3 X3 X4 X4 X5 X5 X6 X6 X7 X7 COM1 COM1 .	X0 X10 X1 X11 X2 X12 X3 X13 X4 X14 X5 X15 X6 X16 X7 X17 S/S S/S

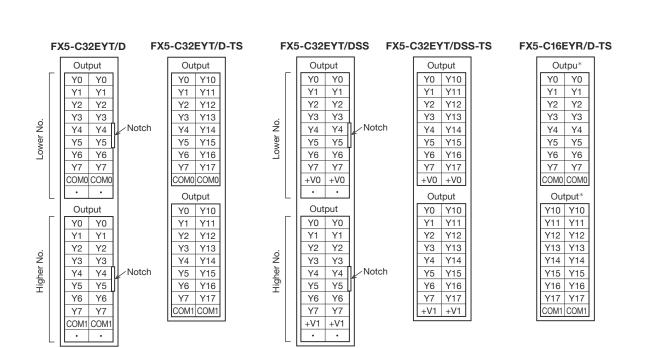
Terminal arrangement

FX5-C16EYT/D

Out	put		
1/0			
ΥÜ	Y0		
Y1	Y1		
Y2	Y2		
Y3	Y3		
Y4	Y4]	Notch
Y5	Y5		
Y6	Y6		
Y7	Y7		
OM0	COM0		
•	•		
	Y2 Y3 Y4 Y5 Y6 Y7	Y1 Y1 Y2 Y2 Y3 Y3 Y4 Y4 Y5 Y5 Y6 Y6	Y1 Y1 Y2 Y2 Y3 Y3 Y4 Y4 Y5 Y5 Y6 Y6 Y7 Y7

FX5-C16EYT/DSS

Γ	Out	put	7
	Y0	Y0]
Ш	Y1	Y1]
Ш	Y2	Y2]
Ш	Y3	Y3	11
Ш	Y4	Y4	Notch
Ш	Y5	Y5	
Ш	Y6	Y6]
Ш	Y7	Y7]
Ш	+V0	+V0]
	•	•]



◇ I/O module (extension connector type)

FX5-C32ET/D

FX5-C32ET/DSS Г ٦

FX5-C32ET/DSS-TS

~	0.00		1		
	Input				
$ \Gamma$	X0	X0			
	X1	X1			
[[X2	X2			
[[ХЗ	X3			
	X4	X4]	Notch	
	X5	X5			
	X6	X6			
	X7	X7			
	COM	COM			
IL	•	•			
	Out	put			
	Y0	Y0			
	Y1	Y1			
	Y2	Y2			
	Y3	Y3			
	Y4	Y4		Notch	
	Y5	Y5			
	Y6	Y6			
	Y7	Y7			
C	OMO	COM0			
IL	•	•			
			-		

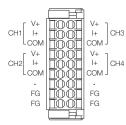
5-C32ET/DS					
Input					
X0	X10				
X1	X11				
X2	X12				
X3	X13				
X4	X14				
X5	X15				
X6	X16				
X7	X17				
S/S	S/S				
Output					
Y0	Y10				
Y1	Y11				
Y2	Y12				
Y3	Y13				
Y4	Y14				
Y5	Y15				
Y6	Y16				
Y7	Y17				
COM0	COM0				

	Inp		
	X0	X0]
	X1	X1	
	X2	X2	
	X3	X3	
	X4	X4	Notch
	X5	X5	ļΙ
	X6	X6	
	X7	X7	
	COM0	COMO	
	•	•	
	Out	put	
	Y0	Y0]
	Y1	Y1]
	Y2	Y2]
	Y3	Y3	
	Y4	Y4	Notch
	Y5	Y5	JI
	Y6	Y6	
	Y7	Y7	
	+V0	+V0	
	•	•]
1			

(5-C32E1/DSS				
Γ	Input			
	X0	X10		
	X1	X11		
	X2	X12		
	X3	X13		
	X4	X14		
	X5	X15		
	X6	X16		
	X7	X17		
	S/S	S/S		
	Output			
	Y0	Y10		
	Y1	Y11		
	Y2	Y12		
	Y3	Y13		
	Y4	Y14		
	Y5	Y15		
	Y6	Y16		
	Y7	Y17		
	+V0	+V0		
L				

FX5 intelligent function module

FX5-4AD



CHI V+ CMI V+ CMI V+ CH2 V+ CH2 V+ CH2 V+ CH2 V+ CH2 V+ CH2 V+ CH2 CM CH2 CM CM CH2 CM CH2 CM CM CM CM CM CM CM CM CM CM CM CM CM C]сн4

FX5-8AD		FX5-4LC
CH1 [A/TC+ B/TC- CH2 [A/TC+ B/TC- CH3 [A/TC+ B/TC- CH4 [B/TC- CH4 [B/TC- CH6 [A/TC+ B/TC- CH6 [A/TC+ CH6 [A/TC+ CH7 [A/TC+ CH7 [A/TC+ B/TC- CH8 [A/TC+	b/VI+ COM b/VI+ COM b/VI+ COM b/VI+ COM b/VI+ COM b/VI+ COM b/VI+ COM b/VI+ COM	OUT OUT COM COM CH1 CH1 CH2 A B CH2 A B CH3 A CH3 A B CH3 A B CH4 A B CH4 B CT A B CT A B CT A B CT A B CT CT A CT A

OUT1 OUT3 OUT2 OUT4 COM1 COM2 NC CT MIN MD B/TC+/VL+ MD b/TC-/VL-CT B/TC+/VL+ ٦Ŋ DALDI b/TC-/VL-CT B/TC+/VL+ DAUD b/TC-/VL-CT B/TC+/VL+ b/TC-/VL-MN

FX5-20PG-P

	\frown	-	
B20	0	0	A20
B19	0	0	A19
B18	۵	0	A18
B17	0	0	A17
B16	0	0	A16
B15	0	0	A15
B14	0	0	A14
B13	۵	0	A13
B12	0	0	A12
B11	۵	0	A11
B10	۵	0	A10
B9	۵	0	A9
B8	۵	0	A8
B7	۵	0	A7
B6	۵	0	A6
B5	۵	0	A5
B4	۵	0	A4
B3	۵	0	A3
B2	۵	0	A2
B1	۵	0	A1

		Ax	
Pin No.	Signal name	Pin No.	Signal name
B20	PULSER B-	A20	PULSER B+
B19	PULSER A-	A19	PULSER A+
B18	PULSE COM	A18	PULSE COM
B17	PULSE R	A17	PULSE R
B16	PULSE COM	A16	PULSE COM
B15	PULSE F	A15	PULSE F
B14	CLRCOM	A14	CLRCOM
B13	CLEAR	A13	CLEAR
B12	RDYCOM	A12	RDYCOM
B11	READY	A11	READY
B10	PG0COM	A10	PG0COM
B9	PG05	A9	PG05
B8	PG024	A8	PG024
B7	COM	A7	COM
B6	COM	A6	COM
B5	CHG	A5	CHG
B4	STOP	A4	STOP
B3	DOG	A3	DOG
B2	RLS	A2	RLS
B1	FLS	A1	FLS

FX5-20PG-D

B20

B19

B18

B17 0 0 A17

B16 0 0 A16

B15

B14

B13 0 0

B12 0 0 A12

B11 B10 0 0 A10

В9

B8

B7

B6

B5 B4

B3

B2

B1

0 0

0 0 A19

0 0

0 0 A15

۵

0 A11

0 0

0 0 A8

0 0 A7

A6

0 0 A4

0 0 AЗ

0 0 A2

0 0

A20

A18

A14

A13

A9

A5

A1

Axi	is 2 (AX2)	Axi	s 1 (AX1)
Pin No.	Signal name	Pin No.	Signal name
B20	PULSER B-	A20	PULSER B+
B19	PULSER A-	A19	PULSER A+
B18	PULSE R-	A18	PULSE R-
B17	PULSE R+	A17	PULSE R+
B16	PULSE F-	A16	PULSE F-
B15	PULSE F+	A15	PULSE F+
B14	CLRCOM	A14	CLRCOM
B13	CLEAR	A13	CLEAR
B12	RDYCOM	A12	RDYCOM
B11	READY	A11	READY
B10	PG0COM	A10	PG0COM
B9	PG05	A9	PG05
B8	PG024	A8	PG024
B7	COM	A7	COM
B6	COM	A6	COM
B5	CHG	A5	CHG
B4	STOP	A4	STOP
B3	DOG	A3	DOG
B2	RLS	A2	RLS
B1	FLS	A1	FLS

FX5-40SSC-S FX5-80SSC-S

			1
26		1	13
25		þ	12
24	þ	þ	11
23	þ	þ	10
22		þ	9
21		þ	9 8 7
20	þ	þ	
19	þ	þ	6 5 4 3 2
18		þ	5
17		þ	4
16	þ	þ	3
15		þ	
14	<u>L</u>	0) 1
	~		/

D: N	0: 1	D' 11	0: 1
Pin No.	Signal name	Pin No.	Signal name
1	Idle	14	Idle
2	SG	15	SG
3	HA	16	HB
4	HAH	17	HBH
5	HAL	18	HBL
6 to 9	Idle	19 to 22	Idle
10	EMI	23	EMI.COM
11	DI1	24	DI2
12	DI3	25	DI4
13	COM	26	COM

FX5-ENET FX5-ENET/IP

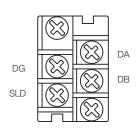
5	1
	8

Pin No.	Signal name	Description
INU.		
1	TP0+	Data 0 transmission/reception (positive side)
2	TP0-	Data 0 transmission/reception (negative side)
3	TP1+	Data 1 transmission/reception (positive side)
4	TP2+	Data 2 transmission/reception (positive side)
5	TP2-	Data 2 transmission/reception (negative side)
6	TP1-	Data 1 transmission/reception (negative side)
7	TP3+	Data 3 transmission/reception (positive side)
8	TP3-	Data 3 transmission/reception (negative side)

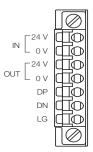
Terminal arrangement

FX5-CCL-MS

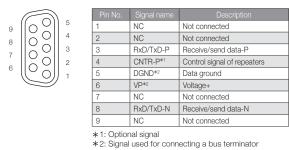
FX5-CCLIEF



	\equiv	1	Pin No.	Signal name		
			1	TP0	+	Data 0 transmission/reception (positive side)
			2	TP0	-	Data 0 transmission/reception (negative side)
1			3	TP1	+	Data 1 transmission/reception (positive side)
		8	4	TP2	+	Data 2 transmission/reception (positive side)
		1	5	TP2	-	Data 2 transmission/reception (negative side)
			6	TP1	-	Data 1 transmission/reception (negative side)
			7	TP3	+	Data 3 transmission/reception (positive side)
			8	TP3	-	Data 3 transmission/reception (negative side)



FX5-DP-M

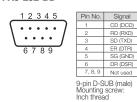


Expansion adapter

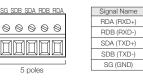
X5-4AD-ADP	FX5-4DA-ADP	FX5-4AD-PT-ADP	FX5-4AD-TC-ADP	FX5-232ADP
V1+	V1+	L1+	•	5 • Pin No. Signal 1 CD (DCD)
11+	11+	L1-	L1+	4 • 9 2 RD (RXD)
COM1	COM1	11-	L1-	3 2 4 6 5 5 8 6 5 8 6 7 6 5 8 6 8 7 8 8 9 7 8 8 8 9 7 8 9 8 8 8 9 7 8 8 9 8 9
V2+	V2+	L2+	•	6 DR (DSR) 7, 8, 9 Not used
12+	12+	L2-	L2+	9-pin D-SUB (male)
COM2	COM2	12-	L2-	Mounting screw: Inch thread
V3+	V3+	L3+	•	
13+	13+	L3-	L3+	
COM3	COM3	13-	L3-	FX5-485ADP
V4+	V4+	L4+	•	
14+	14+	L4-	L4+	RDA (RXD+)
COM4	COM4	14-	L4-	5 poles
÷	•	•	•	© SDB (TXD-) © SG (GND)

Expansion board

FX5-232-BD



FX5-485-BD



FX5-422-BD-GOT



8-pin MINI-DIN (female)

FX5-ASL-M

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FX5 extension power supply module

FX5-1PSU-5V



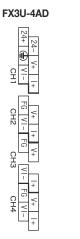
FX3 extension power supply module

FX3U-1PSU-5V



FX3 intelligent function module

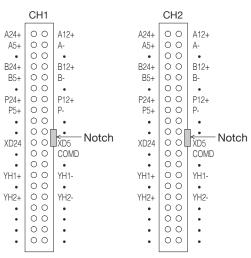
FX3U-4DA



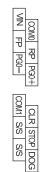
CHI	24- V+ I+ 24+ 🕒 VI-
CH2	• V+ V+ +
СНЗ	
CH4	+ V+ V- +

FX3U-4LC	
Ð	CT FG PTB/TC-/COM CT FG PTB/TC-/COM OUT1 OUT2
24+ 24-	CH1 PTA/•/• PTB/TC+//L+ CH2 PTA/•/• PTB/TC+//L+ COM1
•	CT FG PTB/TC-/COM CT FG PTB/TC-/COM OUT3 OUT4
• •	CT PTA/*/* PTB/TC+/VL+ CT PTA/*/* PTB/TC+/VL+ COM2

FX3U-2HC







FX3U-64CCL FX3U-16CCL-M





FX3U-128ASL-M



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FX3U-32DP

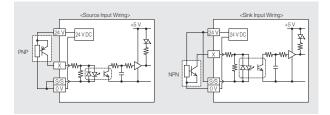
	\sim				
/	(• u	 Assigned 	Pin No.	Signal name	Description
600	4.	O Not assigne	3	RXD/TXD-P	Receive/send data-P
∞•			4	RTS	Ready to send
~0	⇔ ●		5	DGND	Data ground
	N 0		6	VP	Voltage+
(-0		8	RXD/TXD-N	Receive/send data-N
	\bigcirc		1, 2, 7, 9	NC	Not assigned

(1)	CPU category	FX5U, FX5	UC etc				Mor	del system			
(2)	Type category	C (Extensio	on connector type) Insion cable type)				moc				
(3)	Total number of input/output points	8, 16, 32, 4	10, 64, 80, 96, etc.								
		М	CPU module	FX5		C	20	RЛ	D	/ES	
(4)	Module category	E	Extension devices including both input and output devices	ГЛЭ	-	C	32	IVI	Π	/E3	
		EX	Input extension module	(4)		(0)	(0)	(4)	(5)	(6)	(7)
		EY	Output extension module	(1)		(2)	(3)	(4)	(5)	(6)	(7)
(5)	Output type	R	Relay output								
(5)	Output type	Т	Transistor output	7							
		Symbol	Power supply	Input type		Transisto			Input type	Transis	
		/ES	AC	24 V DC, sink/source		sink		sink/source	Э	-	
6)	Power supply, input/ output system	/ESS	AC	24 V DC, sink/source		source		-		source	
	ouiput system	/DS	DC	24 V DC, sink/source		sink		sink/source	Э	-	
		/DSS	DC	24 V DC, sink/source		source		-		source	
		/D	DC	24 V DC, sink		sink		sink		sink	
(7)	Other suffix symbols	-H	High-speed input/output function expansion								
		-TS	Spring clamp terminal block	1							

\diamond Type system (CPU module, input/output extension device)

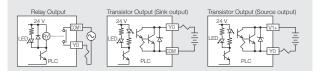
◇ Input signal format

- When a contactless sensor output is connected to PLC, PNP open collector transistor output can be handled via source input wiring, and NPN open collector transistor output via sink input wiring.
- S/S terminal and 0 V terminal are short-circuited by source input wiring. (Left side of the drawing below)
 S/S terminal and 24 V terminal are short-circuited by sink input wiring. (Right side of the drawing below)



○ Output signal format

- Relay output type is mechanically isolated by a relay, while transistor output type is isolated by a photocoupler. In addition, LED for output indication is driven by internal power supply.
- Transistor output is made up of NPN open collector output (sink [-common]) system and NPN emitter follower output (source [+common]) system.



Products list

\diamond CPU module

Mastal			Specifications			Description
Model	Rated voltage					Description page
◆ FX5U CPU modules						
FX5U-32MR/ES					Relay	44
FX5U-32MT/ES]	16 points		16 points	Transistor/sink	44
FX5U-32MT/ESS					Transistor/source	44
FX5U-64MR/ES					Relay	44
FX5U-64MT/ES	100 to 240 V AC 50/60 Hz	32 points	24 V DC sink/source	32 points	Transistor/sink	44
FX5U-64MT/ESS	100/00/12				Transistor/source	44
FX5U-80MR/ES]]		Relay	44
FX5U-80MT/ES]	40 points		40 points	Transistor/sink	44
FX5U-80MT/ESS					Transistor/source	44
FX5U-32MR/DS					Relay	45
FX5U-32MT/DS]	16 points		16 points	Transistor/sink	45
FX5U-32MT/DSS					Transistor/source	45
FX5U-64MR/DS]				Relay	45
FX5U-64MT/DS	24 V DC	32 points	24 V DC sink/source	32 points	Transistor/sink	45
FX5U-64MT/DSS					Transistor/source	45
FX5U-80MR/DS]				Relay	45
FX5U-80MT/DS		40 points		40 points	Transistor/sink	45
FX5U-80MT/DSS					Transistor/source	45
◆ FX5UC CPU modules						
FX5UC-32MT/D			24 V DC sink		Transistor/sink	51
FX5UC-32MT/DSS]	16 points		16 points	Transistor/source	51
FX5UC-32MT/DS-TS		To points	24 V DC sink/source	TO POINS	Transistor/sink	51
FX5UC-32MT/DSS-TS					Transistor/source	51
FX5UC-32MR/DS-TS	24 V DC	16 points	24 V DC sink/source	16 points	Relay	51
FX5UC-64MT/D		20 pointo	24 V DC sink	- 32 points	Transistor/sink	51
FX5UC-64MT/DSS		32 points	24 V DC sink/source	52 points	Transistor/source	51
FX5UC-96MT/D]	48 points	24 V DC sink	48 points	Transistor/sink	51
FX5UC-96MT/DSS		40 POILIE	24 V DC sink/source	40 points	Transistor/source	51

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\Diamond I/O module

						Description
	Rated voltage		Input		Output	Description page
Extension cable ty	/pe					
Input module						
X5-8EX/ES	Supplied from CPU module	8 points	24 V DC sink/source	-	-	58
X5-16EX/ES	Supplied from CPO module	16 points	24 V DC SINK/SOURCE	-	-	58
Output module						
X5-8EYR/ES					Relay	58
X5-8EYT/ES		-	-	8 points	Transistor/sink	58
X5-8EYT/ESS	Supplied from CPU module				Transistor/source	58
X5-16EYR/ES					Relay	58
X5-16EYT/ES		-	-	16 points	Transistor/sink	58
X5-16EYT/ESS					Transistor/source	58
Input/output module	:					
X5-16ER/ES					Relay	58
X5-16ET/ES	Supplied from CPU module	8 points	24 V DC sink/source	8 points	Transistor/sink	58
X5-16ET/ESS					Transistor/source	58
 High-speed pulse inj 	put/output module					
X5-16ET/ES-H	Supplied from CPU module	8 points	24 V DC sink/source	8 points	Transistor/sink	59
K5-16ET/ESS-H					Transistor/source	59
Powered input/output	ut module					
K5-32ER/ES	100 to 240 V AC				Relay	57
K5-32ET/ES	50/60 Hz	16 points	24 V DC sink/source	16 points	Transistor/sink	57
K5-32ET/ESS					Transistor/source	57
X5-32ER/DS					Relay	57
X5-32ET/DS	24 V DC	16 points	24 V DC sink/source	16 points	Transistor/sink	57
X5-32ET/DSS					Transistor/source	57
Extension connec	tor type					
Input module						
X5-C16EX/D		16 points	24 V DC sink		-	59
K5-C16EX/DS			24 V DC sink/source			59
X5-C32EX/D X5-C32EX/DS	Supplied from CPU module	22 pointo	24 V DC sink			59
X5-C32EX/DS X5-C32EX/DS-TS		32 points	24 V DC sink/source	-	-	59
						29
Output module X5-C16EYT/D					Transistor/sink	59
X5-C16EYT/DSS		-	-	16 points	Transistor/sink	59
X5-C16EYR/D-TS		_		16 points	Relay	59
K5-C32EYT/D	Supplied from CPU module			TO POILIS	Transistor/sink	59
K5-C32EYT/DSS					Transistor/sink	59
(5-C32EYT/D-TS		-	-	32 points	Transistor/source	59
(5-C32EYT/DSS-TS					Transistor/sink	59
Input/output module					ridi ISISTOL/SOUICE	09
X5-C32ET/D			24 V DC sink		Transistor/sink	59
X5-C32ET/DSS					Transistor/sink	59
X5-C32ET/DS-TS	Supplied from CPU module	16 points	24 V DC sink/source	16 points	Transistor/source	59
A0 002E1/D0-10					Transistor/source	59

♦ Expansion boards & Expansion adapter

Model	Specifications	Description page
FX5-232-BD	For RS-232C communication	108
FX5-485-BD	For RS-485 communication	108
FX5-422-BD-GOT	For GOT connection RS-422 communication	109
FX5-232ADP	For RS-232C communication	109
FX5-485ADP	For RS-485 communication	110
FX5-4AD-ADP	4 ch analog input adapter	67
FX5-4AD-PT-ADP	4 ch temperature sensor (resistance temperature detector) input	72
FX5-4AD-TC-ADP	4 ch temperature sensor (thermocouple) input	73
FX5-4DA-ADP	4 ch analog output adapter	67

\diamond FX5 extension power supply module, bus conversion module, connector conversion module

Model	Specifications	Description page
FX5-1PSU-5V	FX5U (AC power supply type) extension power supply	124
FX5-C1PS-5V	FX5U (DC power supply type)/ FX5UC extension power supply	125
FX5-CNV-BUS	Bus conversion FX5 (extension cable type) \rightarrow FX3	124
FX5-CNV-BUSC	Bus conversion FX5 (extension connector type) - FX3	124
FX5-CNV-IF	Connector conversion FX5 (extension cable type) → FX5 (extension connector type)	125
FX5-CNV-IFC	Connector conversion FX5 (extension connector type) → FX5 (extension cable type)	125

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◇ FX5 intelligent function module

Model	Specifications	Description page
FX5-4AD	4 ch analog input	68
FX5-4DA	4 ch analog output	69
FX5-8AD	8 ch multi input	68
FX5-4LC	4 ch temperature control	75
FX5-20PG-P	2-axis pulse train positioning (transistor output)	87
FX5-20PG-D	2-axis pulse train positioning (differential driver output)	87
FX5-40SSC-S	Simple motion 4-axis control	89
FX5-80SSC-S	Simple motion 8-axis control	89
FX5-ENET	Ethernet module	101
FX5-ENET/IP	EtherNet/IP module	102
FX5-CCL-MS	CC-Link system master/intelligent device station	97
FX5-CCLIEF	Intelligent device station for CC-Link IE Field network	96
FX5-ASL-M	AnyWireASLINK system master module	104
FX5-DP-M	PROFIBUS-DP master module	107

○ FX3 extension power supply module

EX31-1PS11-5V EX3 extension power supply 125	Model		Description page
	FX3U-1PSU-5V	FX3 extension power supply	125

◇ FX3 intelligent function module

Model	Specifications	Description page
FX3U-4AD	4 ch analog input	69
FX3U-4DA	4 ch analog output	70
FX3U-4LC	4 ch temperature control	76
FX3U-1PG	Positioning pulse output 200 kpps	88
FX3U-2HC	2 ch 200 kHz high-speed counter	80
FX3U-16CCL-M	Master for CC-Link V2	98
FX3U-64CCL	Interface for CC-Link V2	99
FX3U-128ASL-M	Master for AnyWireALSINK system	105
FX3U-32DP	PROFIBUS-DP slave	107

♦ Software package

Туре	Model	Specifications	
MELSOFT iQ Works (DVD-ROM)	SW2DND-IQWK-E*1	FA engineering software (English version)*2	119
MELSOFT GX Works3 (DVD-ROM)	SW1DND-GXW3-E	PLC engineering software*2 (English version bundled product: GX Works 2, with GX Developer included)	120
MX Component	SW4DNC-ACT-E	ActiveX library for communication	120
MX Sheet	SW2DNC-SHEET-E	Microsoft® Excel® communication support tool	120
MX Works	SW2DNC-SHEETSET-E	A set of MX Component and MX Sheet	120

*1: If you have a conventional model (SW1DN□-IQWK-E), you cannot update. Please purchase an upgraded version separately.

For details, please contact our sales representative. *2: For the corresponding models of each software, please refer to the manual of each product.

♦ Communication cable

FX-232CAB-1 3 m 9-pin D-sub (female) ↔ 9-pin D-sub (female) (for DOS/V, etc.)	116

◇ Input/output cable

Model		Specifications			
FX-16E-150CAB	1.5 m		128		
FX-16E-300CAB	3.0 m	For connection between terminal module and FX5 PLC (Flat cable with connectors at both ends)	128		
FX-16E-500CAB	5.0 m	(nat cable with connectors at both ends)	128		
FX-16E-500CAB-S	5.0 m	Loose wire with connector on one end	128		
FX-16E-150CAB-R	1.5 m		128		
FX-16E-300CAB-R	3.0 m	For connection between terminal module and FX5 PLC (Multi-core round cable with connectors at both ends)	128		
FX-16E-500CAB-R	5.0 m	(Multi-core round cable with connectors at both ends)	128		

◇ Input/output connector

Model	Specifications	Description page
FX2C-I/O-CON	20-pin connector and 10 pressure connectors for flat cable	128
FX2C-I/O-CON-S	20-pin connector and 5 sets of housing for loose wire and crimp contact (for 0.3 mm ²)	128
FX2C-I/O-CON-SA	20-pin connector and 5 sets of housing for loose wire and crimp contact (for 0.5 mm ²)	128
A6CON1	40-pin connector, soldered type for external device connection (straight protrusion)	128
A6CON2	40-pin connector, crimped type for external device connection (straight protrusion)	128
A6CON4	40-pin connector, soldered type for external device connection (both straight/inclined protrusion type)	128
FX-I/O-CON2-S	40-pin connector, 2 sets for discrete wire, AWG22 (0.3 mm ²)	128
FX-I/O-CON2-SA	40-pin connector, 2 sets for discrete wire, AWG20 (0.5 mm ²)	128

\diamond Terminal module

Model	Specifications	Description page
FX-16E-TB	16 input or output points	127
FX-32E-TB	32 input or output points	127
FX-16E-TB/UL	16 input or output points	127
FX-32E-TB/UL	32 input or output points	127
FX-16EYR-TB	16 relay output points 2 A/1 point (8 A/4 points)	127
FX-16EYS-TB	16 triac output points, 0.3 A/1 point (0.8 A/4 points)	127
FX-16EYT-TB	16 transistor output points, 0.5 A/1 point (0.8 A/4 points) (sink output)	127
FX-16EYR-ES-TB/UL	16 relay output points 2 A/1 point (8 A/4 points)	127
FX-16EYS-ES-TB/UL	16 triac output points, 0.3 A/1 point (0.8 A/4 points)	127
FX-16EYT-ES-TB/UL	16 transistor output points, 0.5 A/1 point (0.8 A/4 points) (sink output)	127
FX-16EYT-ESS-TB/UL	16 transistor output points, 0.5 A/1 point (0.8 A/4 points) (source output)	127

\diamond Power cable

Model	Specifications	Description page
FX2NC-100MPCB	FX5UC CPU module, for 24 V DC power supply	129
FX2NC-100BPCB	Extension module (extension connector type), for 24 V DC input power supply	129
FX2NC-10BPCB1	Extension module (extension connector type), for 24 V DC input power supply connection wiring	129

♦ Extended cable/connector conversion adapter

Model			
FX5-30EC	30 cm	For the extension of FX5 extension module	126
FX5-65EC	65 cm	For the extension of FAS extension module	126
	For the connection between an extended extension cable and an FX5 input/output module (extension cable type), a high-speed pulse input/ output module, or an FX5 intelligent function module		126

\bigcirc SD memory card & battery

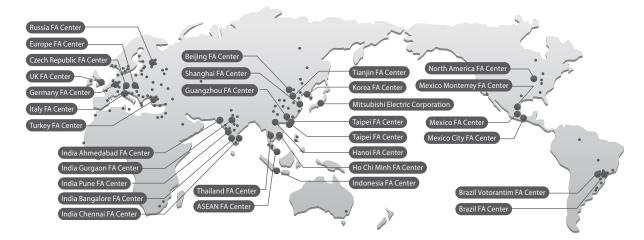
Model	Specifications	
NZ1MEM-2GBSD	SD memory card (2 GB)	123
NZ1MEM-4GBSD	SDHC memory card (4 GB)	123
NZ1MEM-8GBSD	SDHC memory card (8 GB)	123
NZ1MEM-16GBSD	SDHC memory card (16 GB)	123
FX3U-32BL	Battery	123

Products list

memo

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